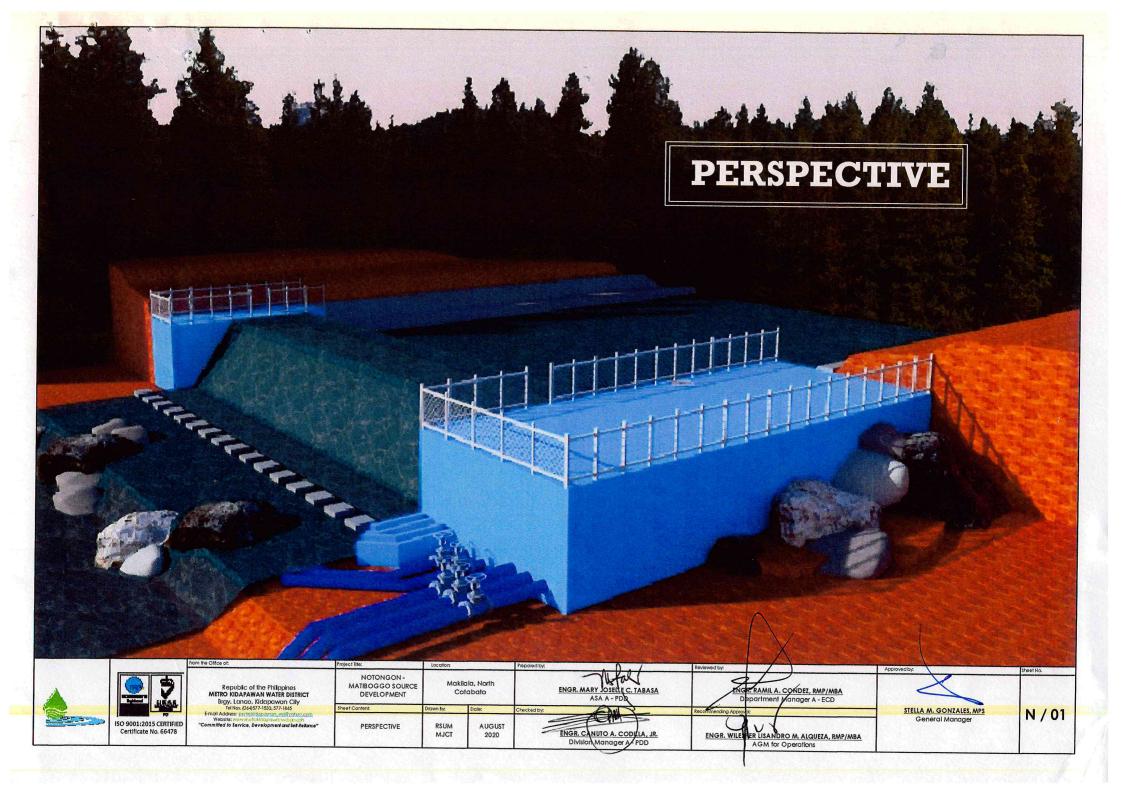
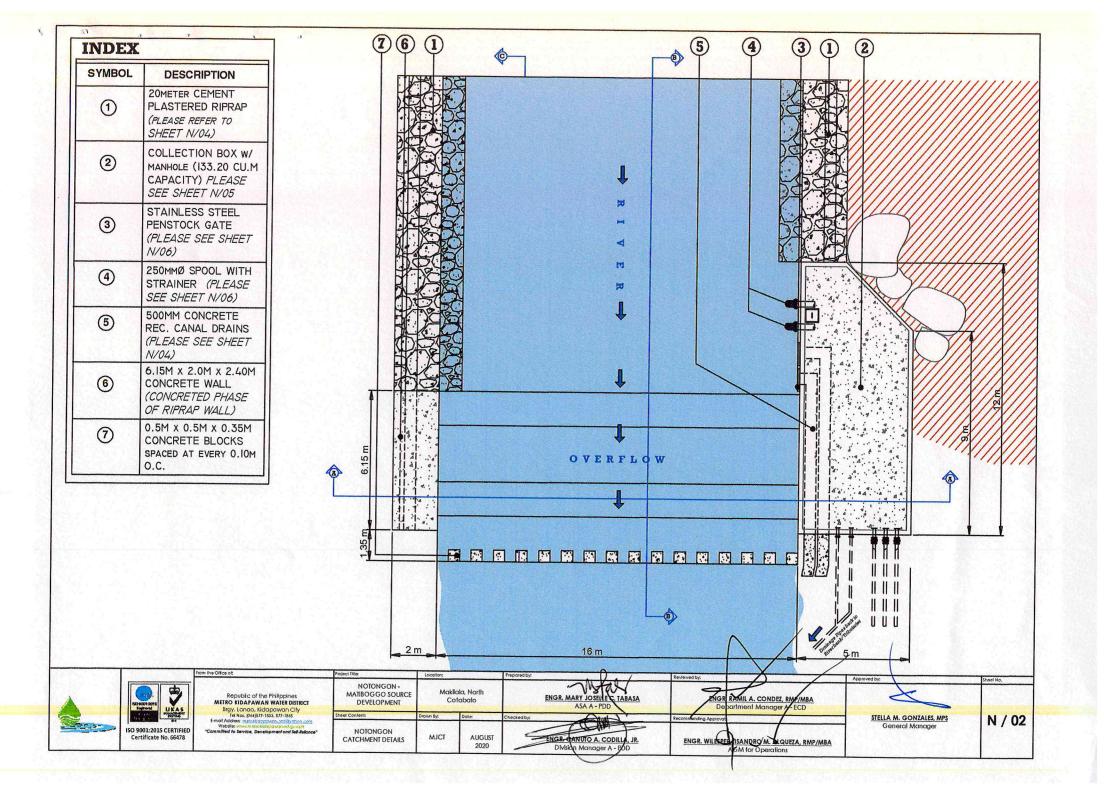
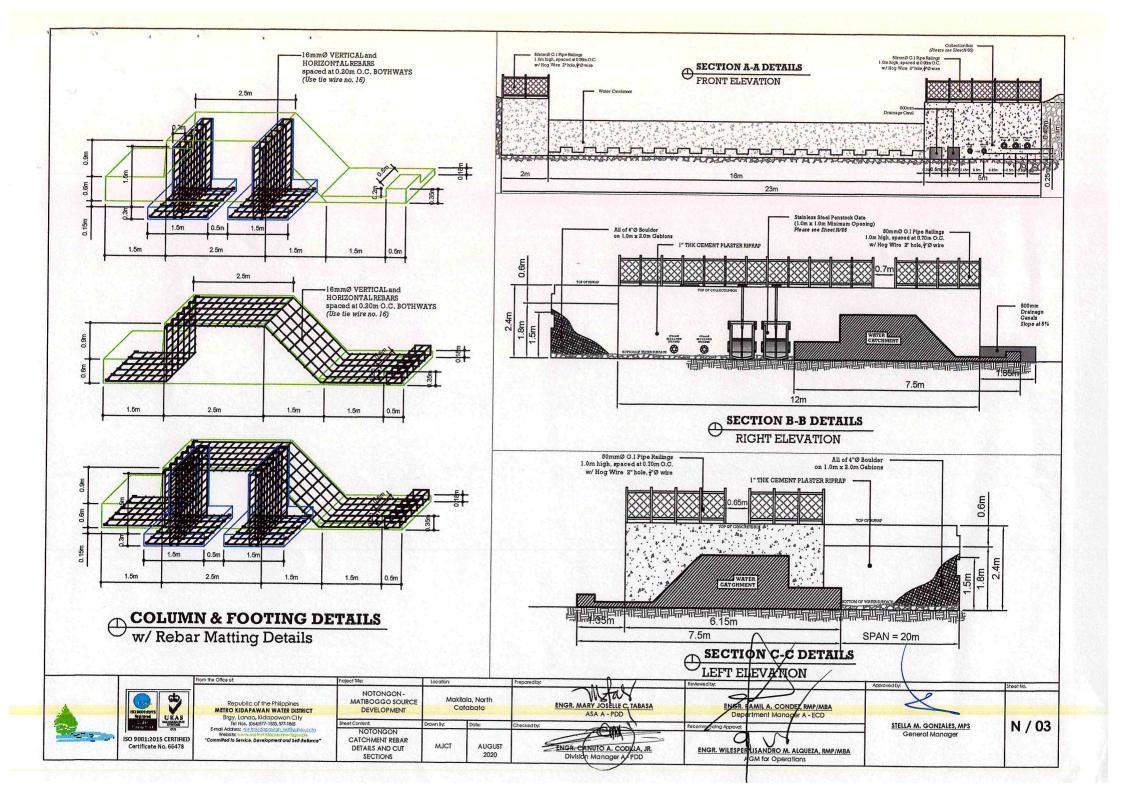


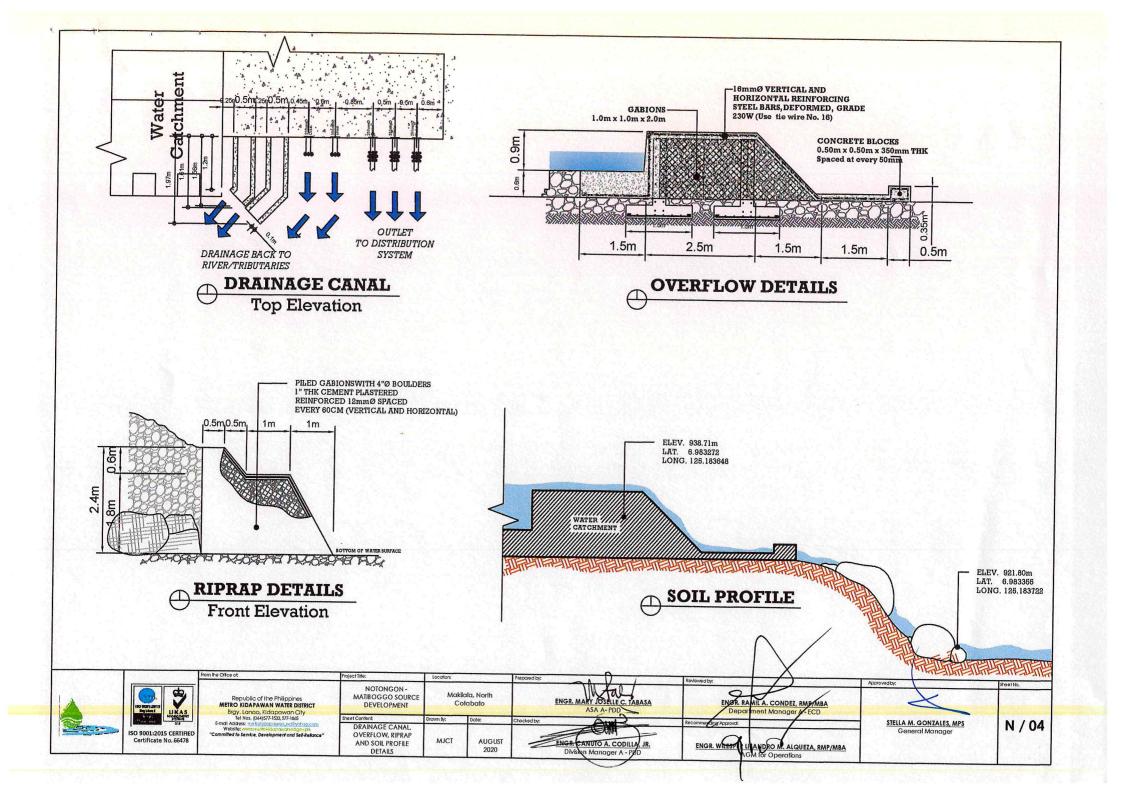
PACKAGE 3: TECHNICAL DETAILS AND SPECIFICATIONS

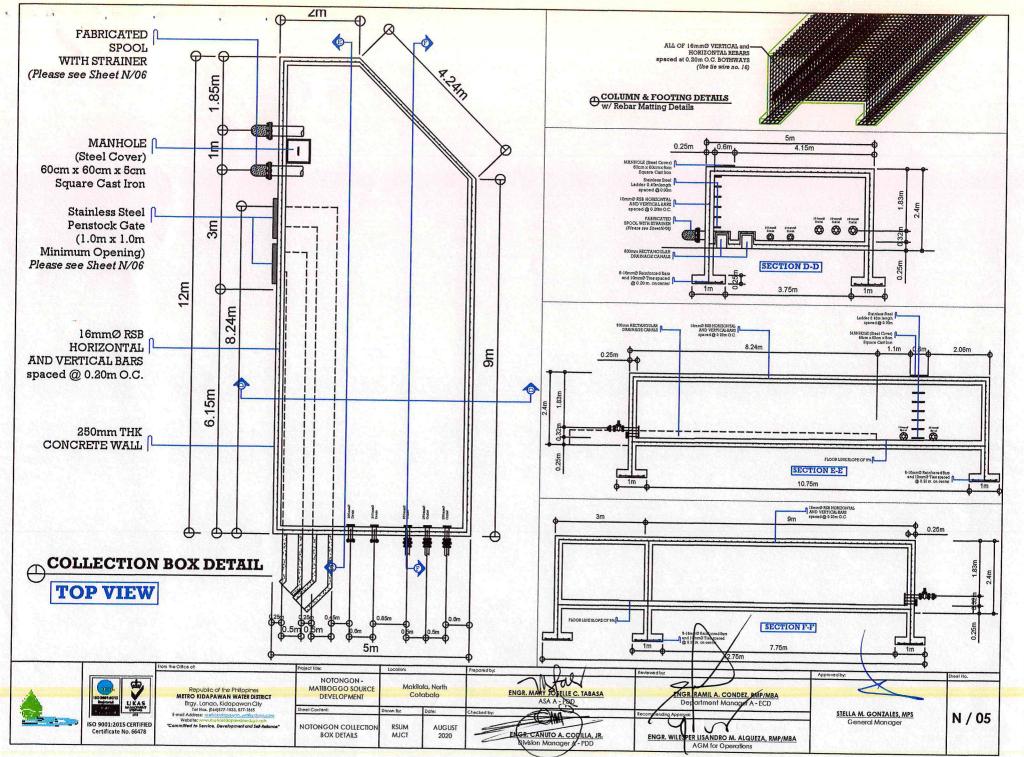
NOTONGON AND MATIBOGGO SPRING SOURCE DEVELOPMENT



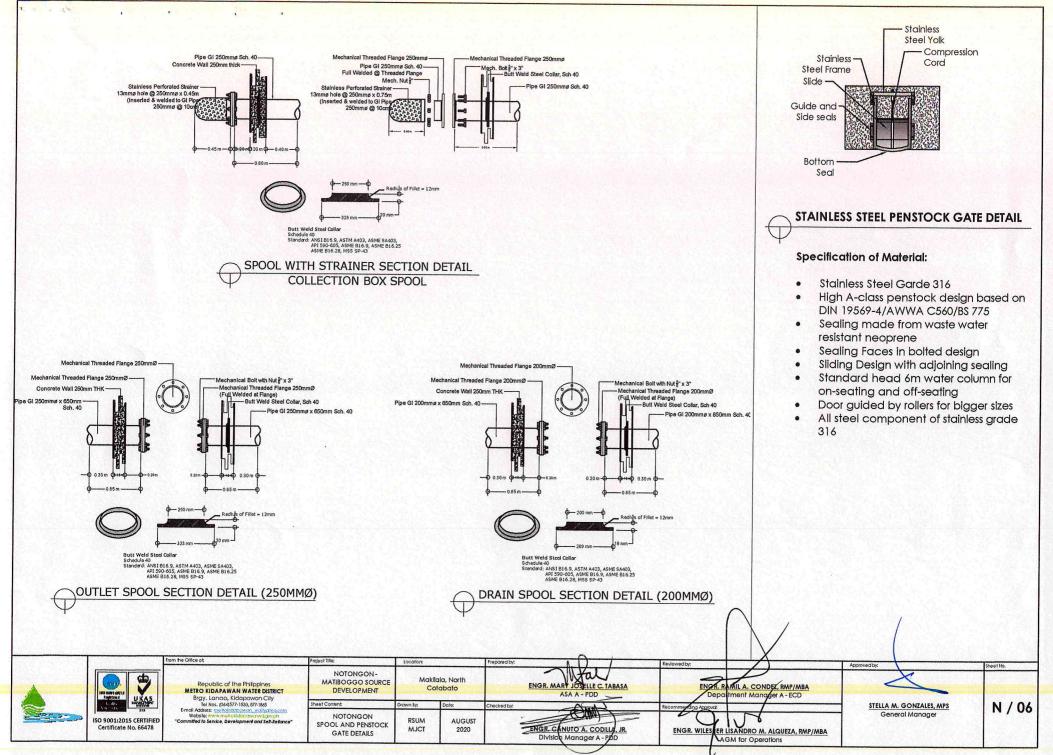




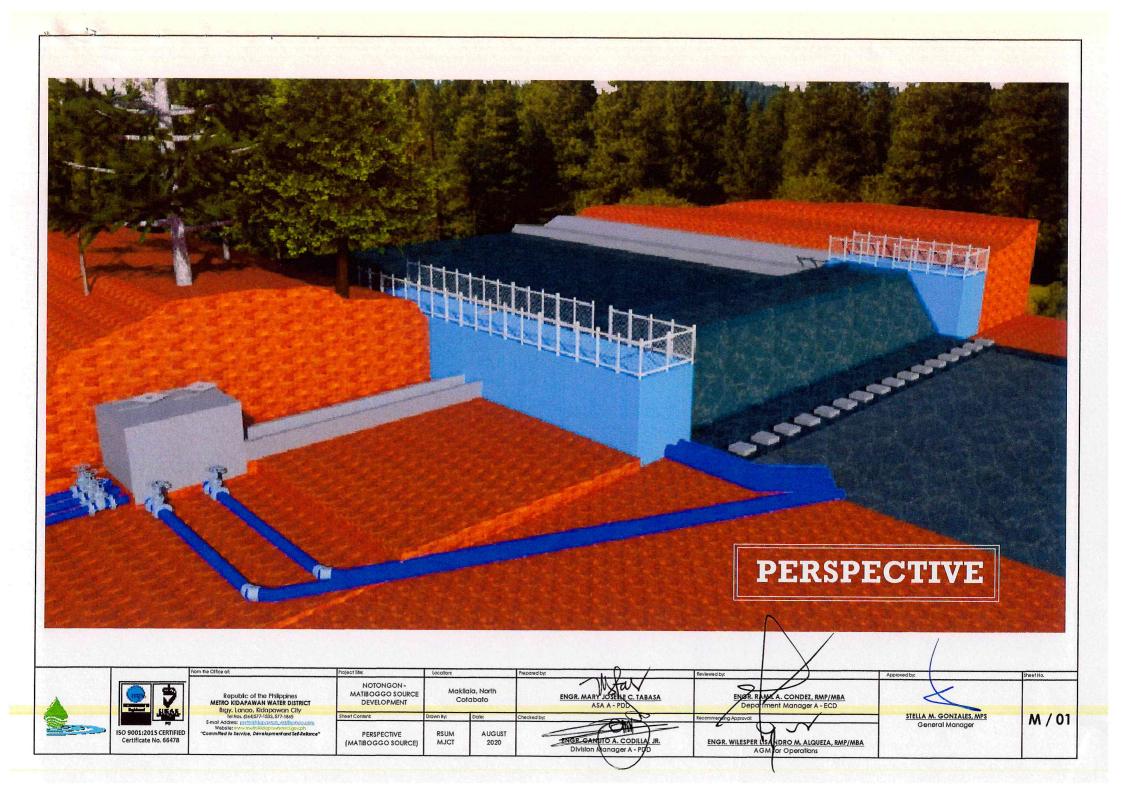


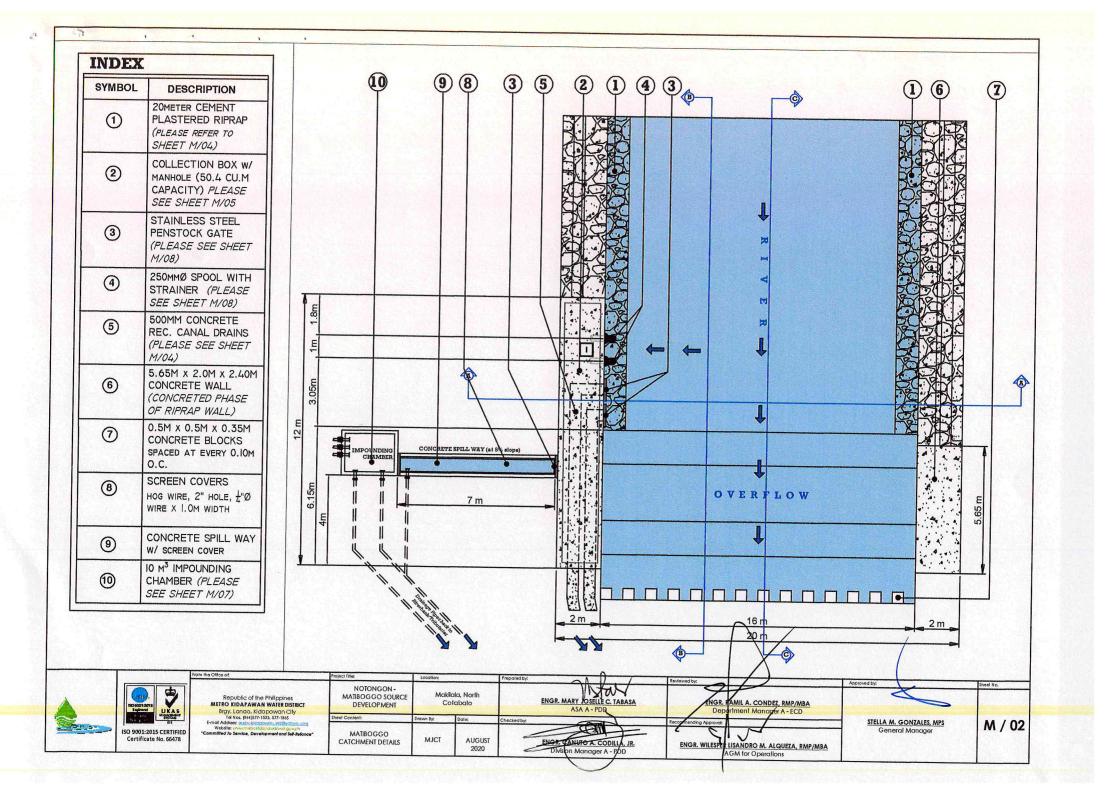


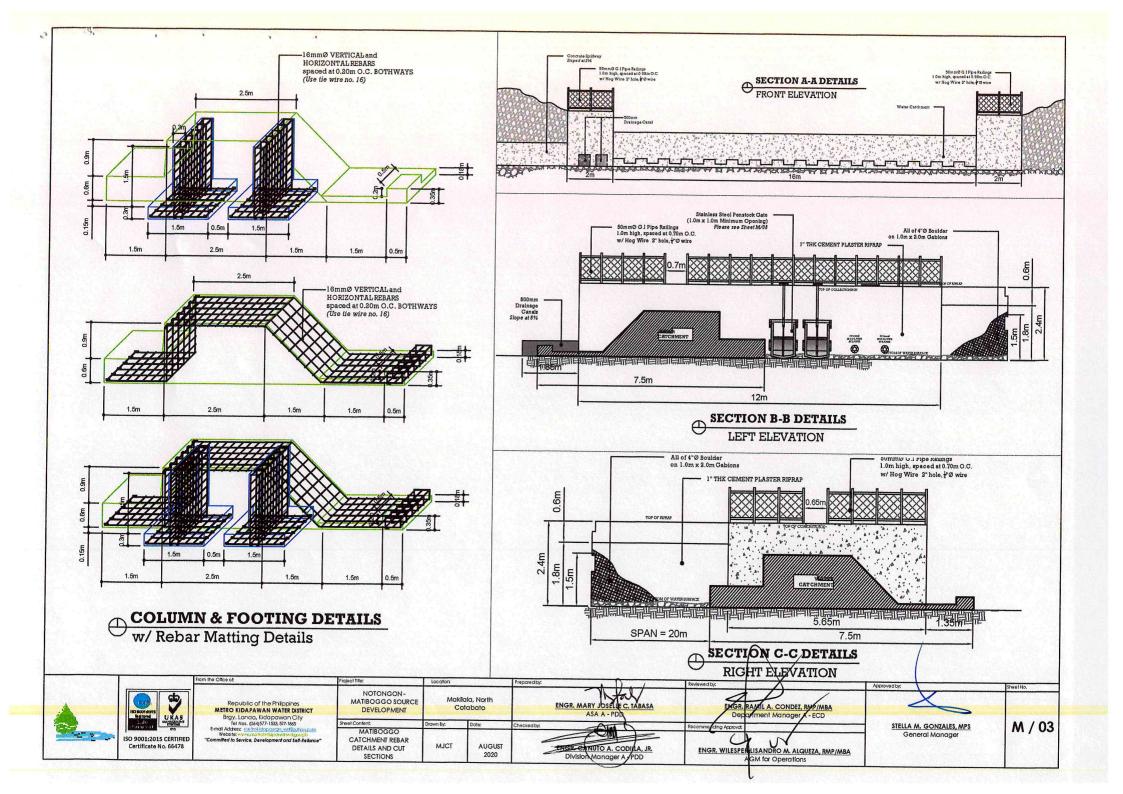
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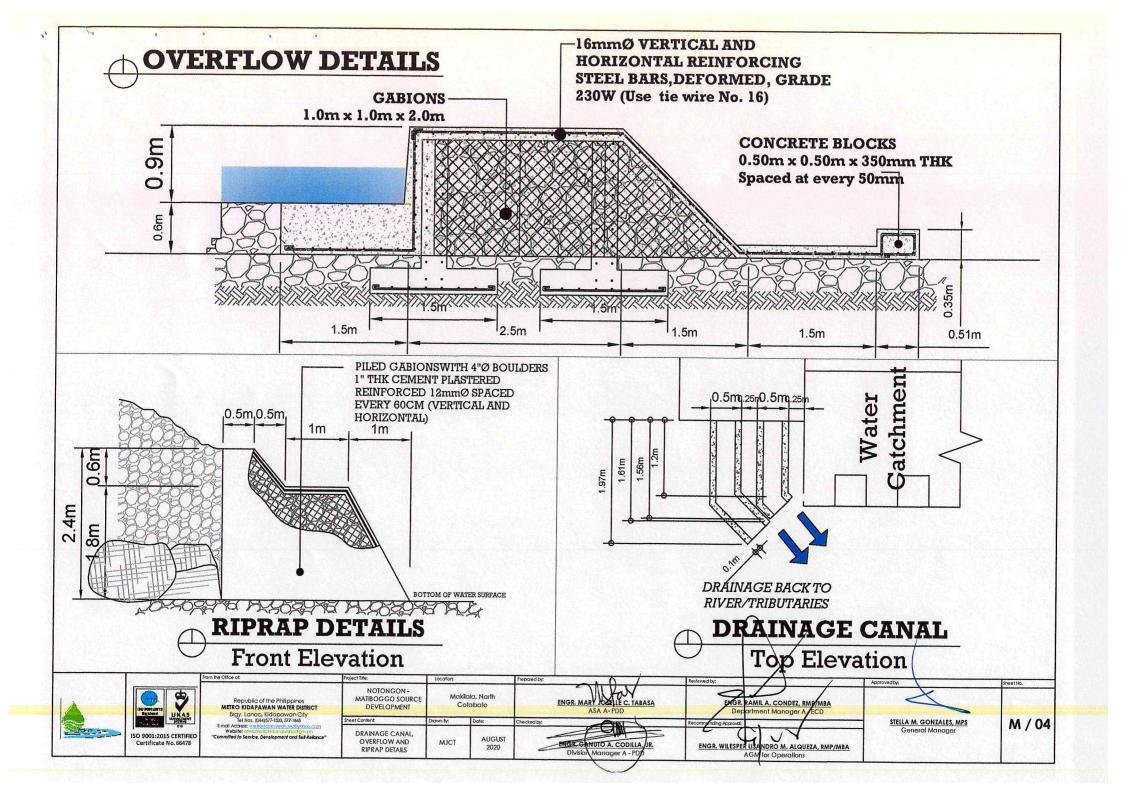


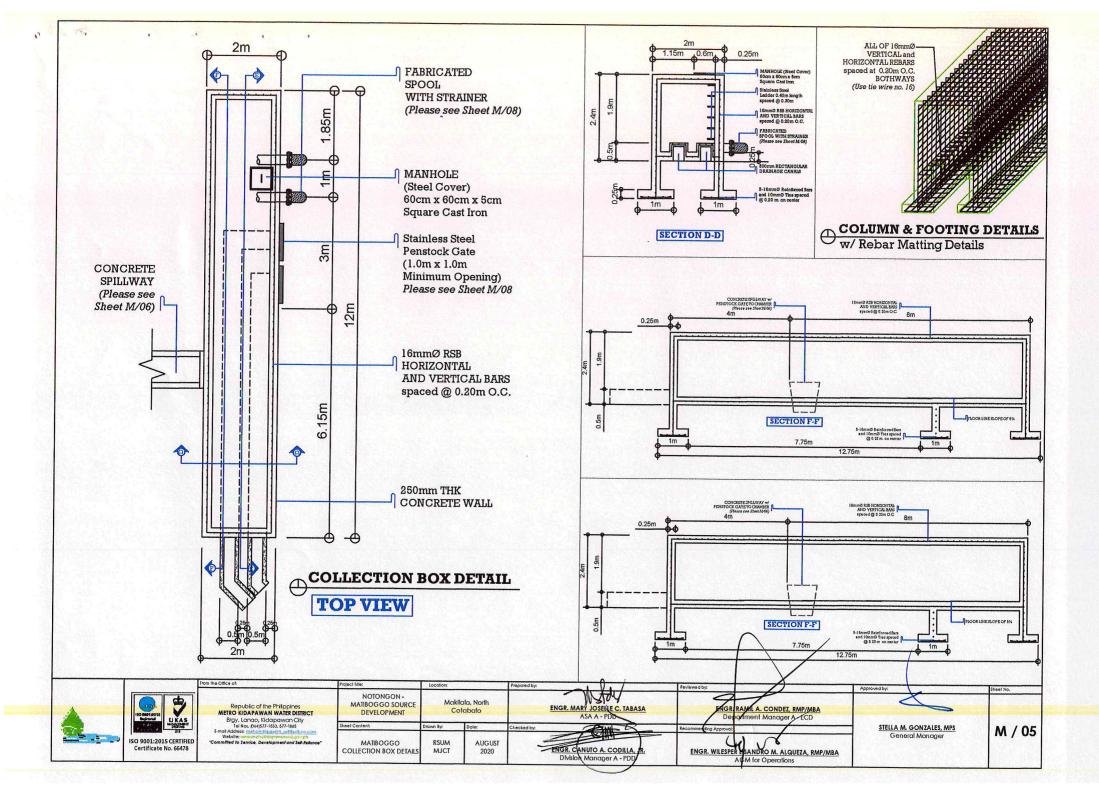
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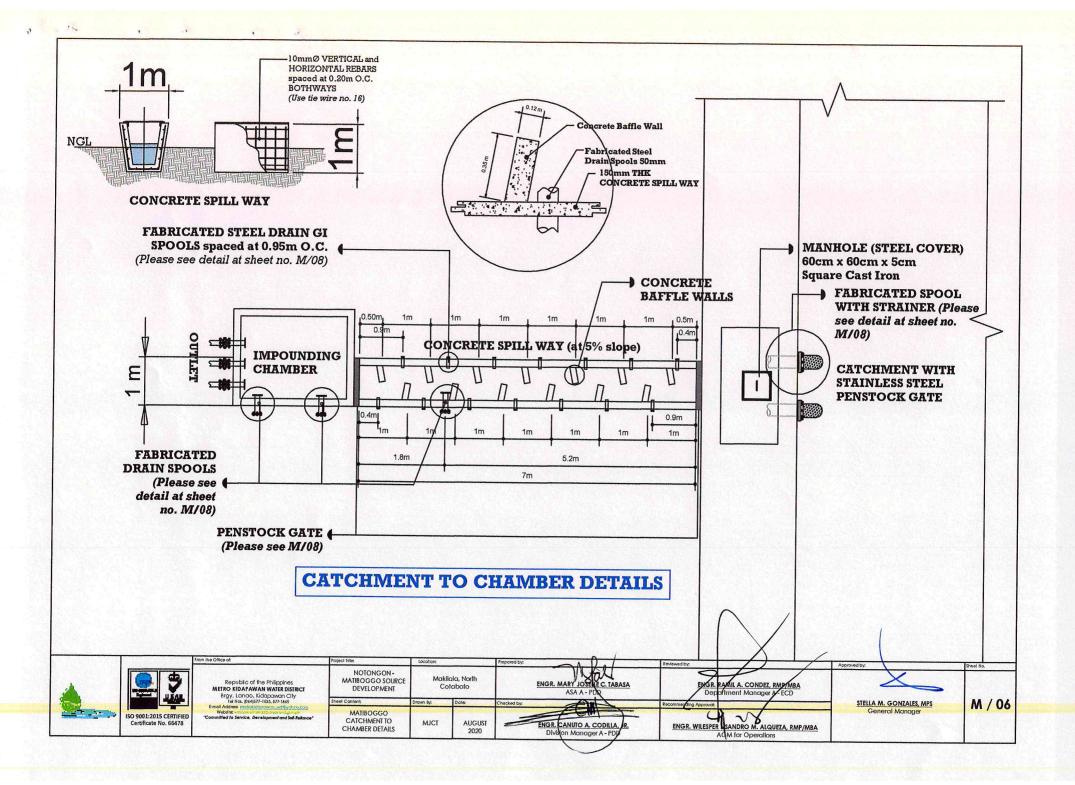




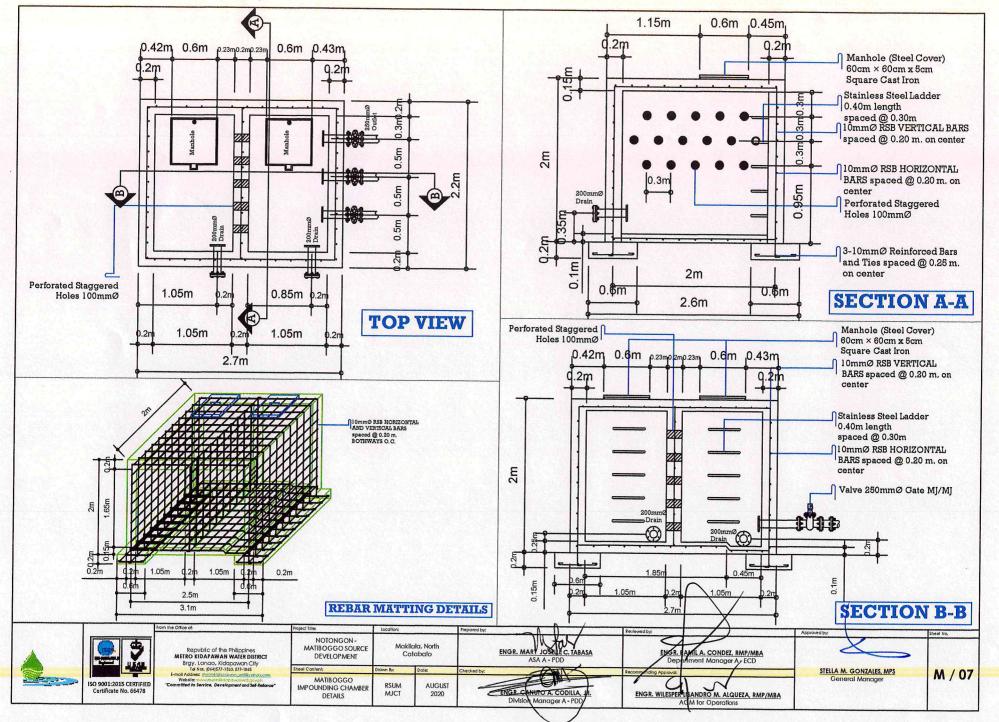


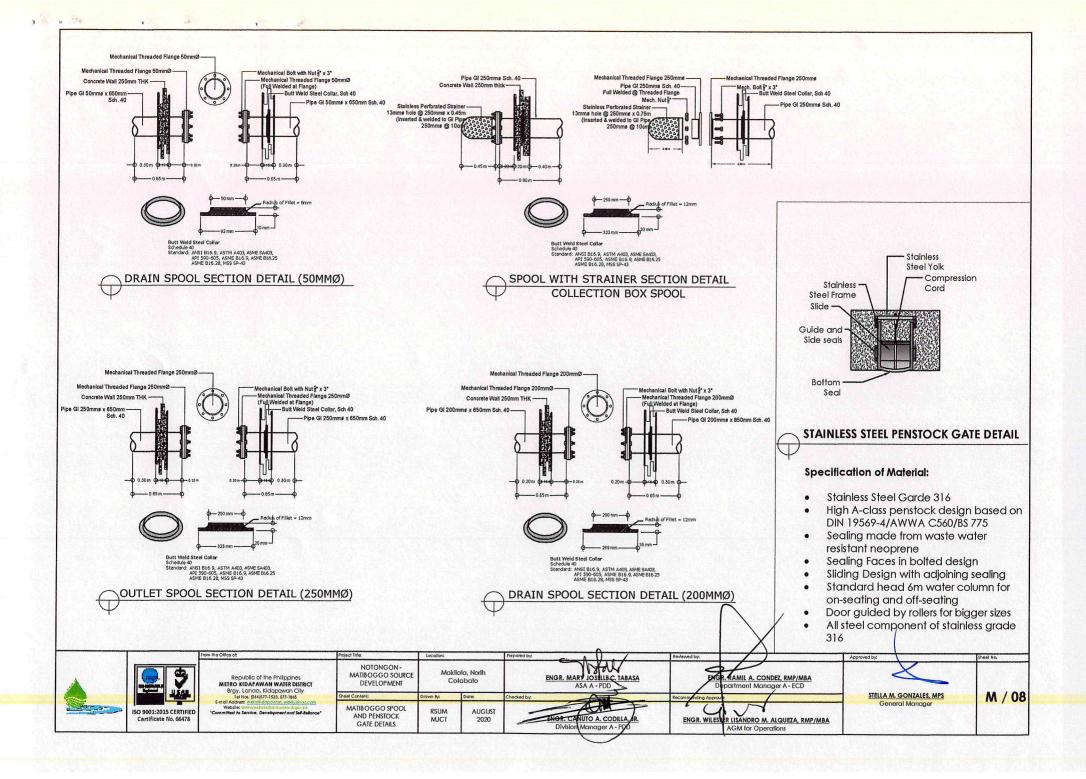


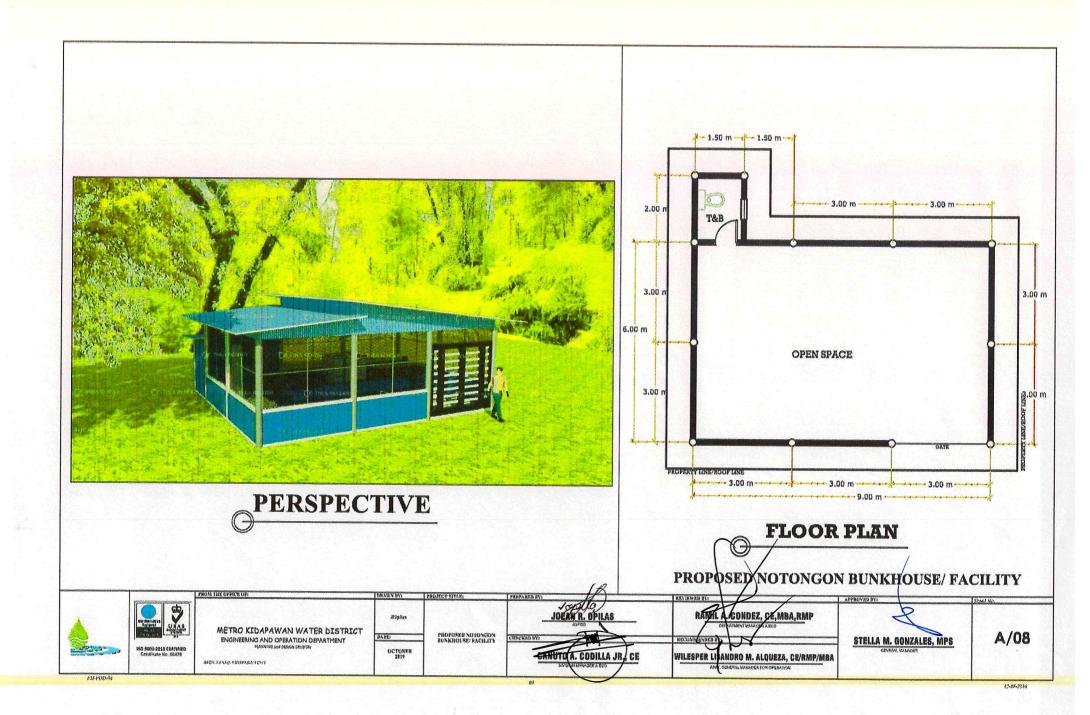


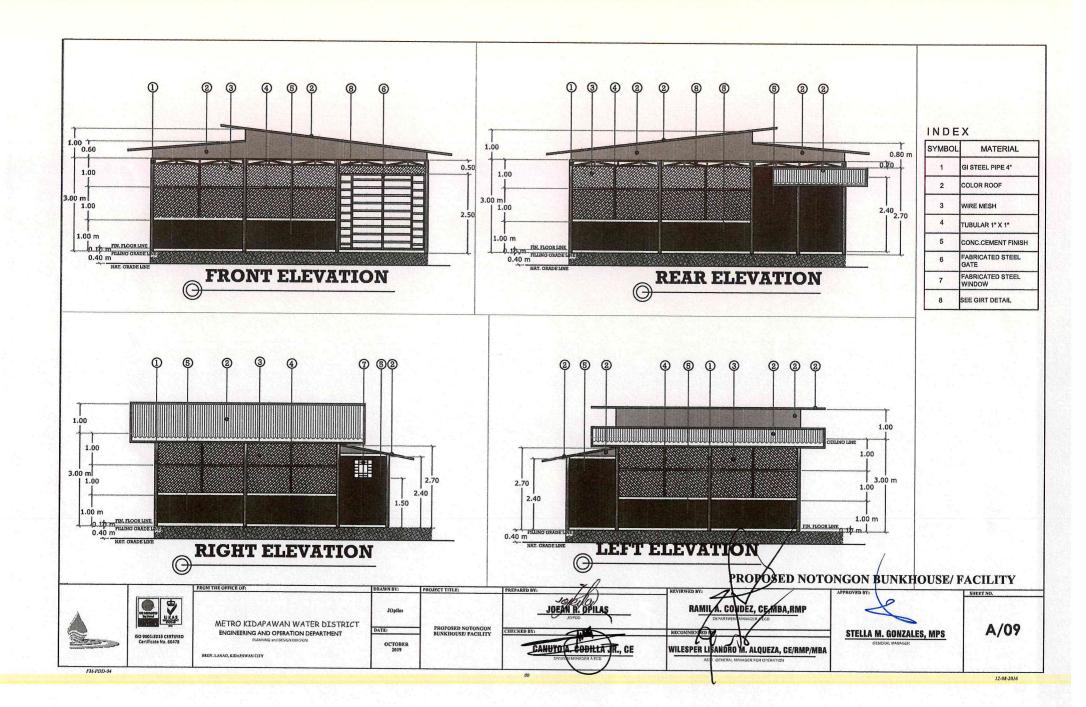


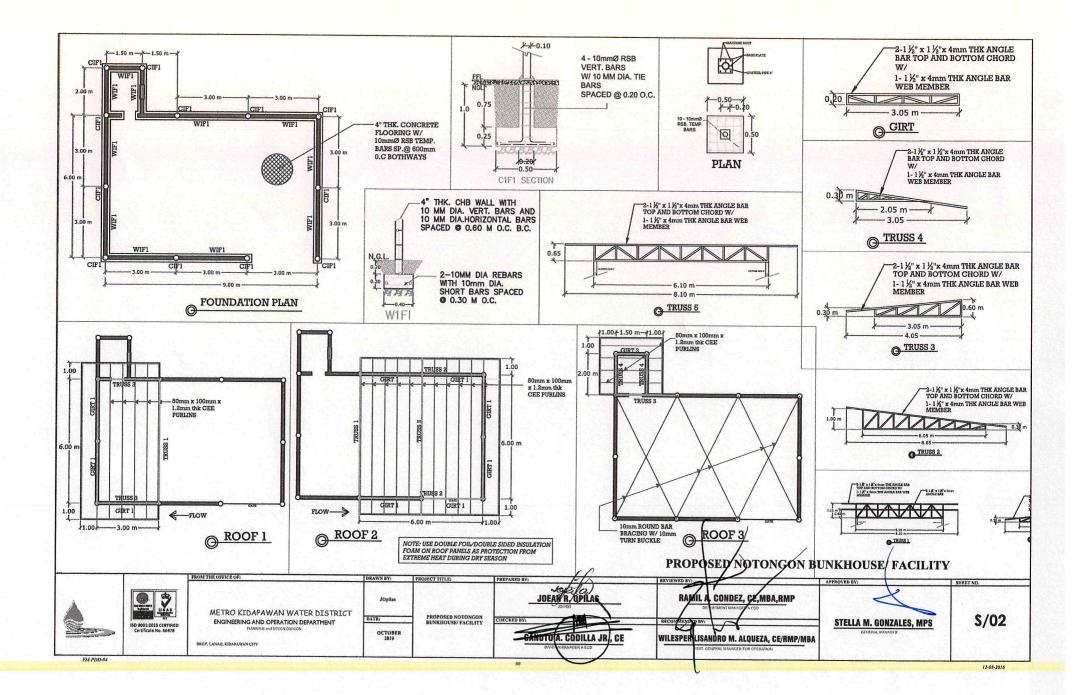


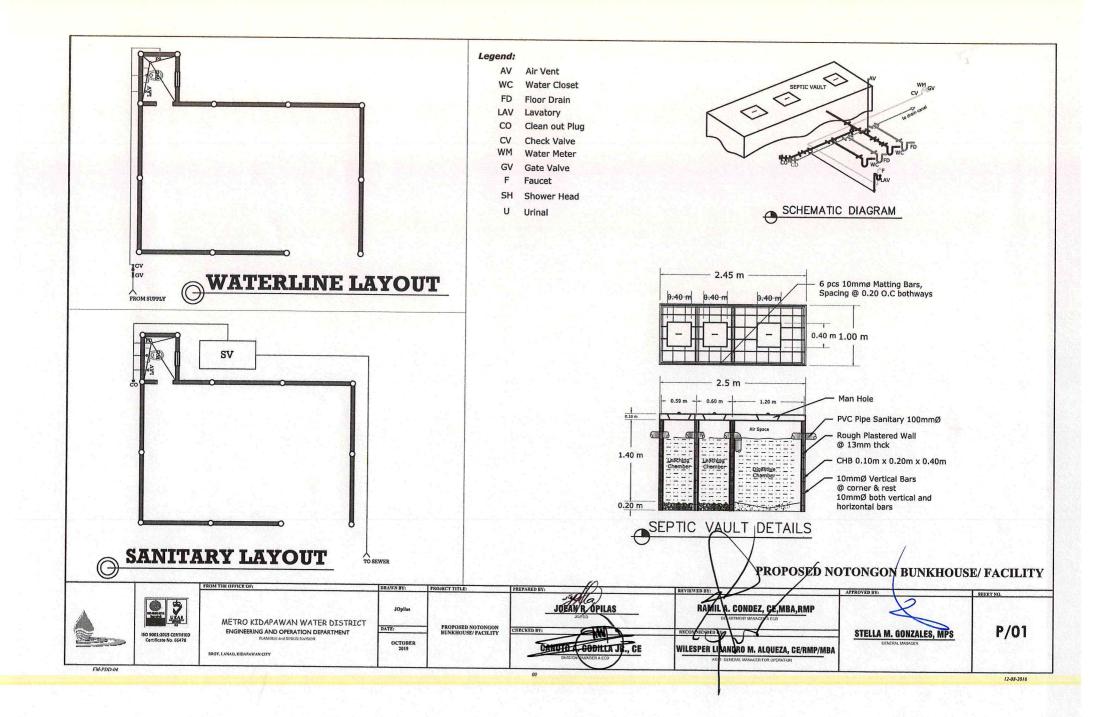


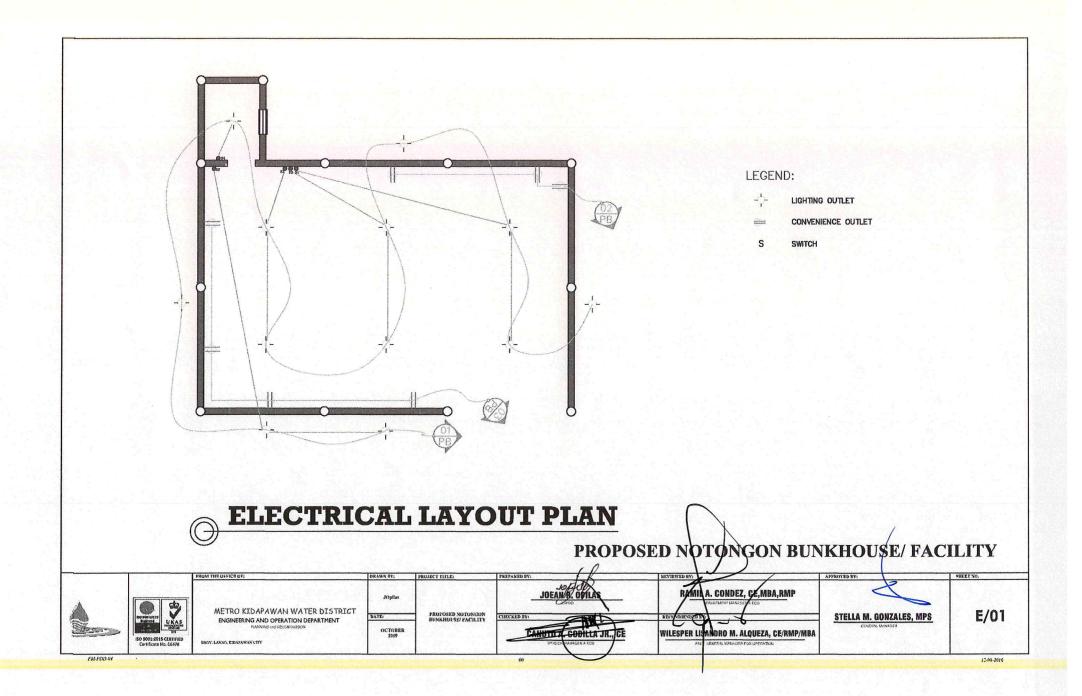




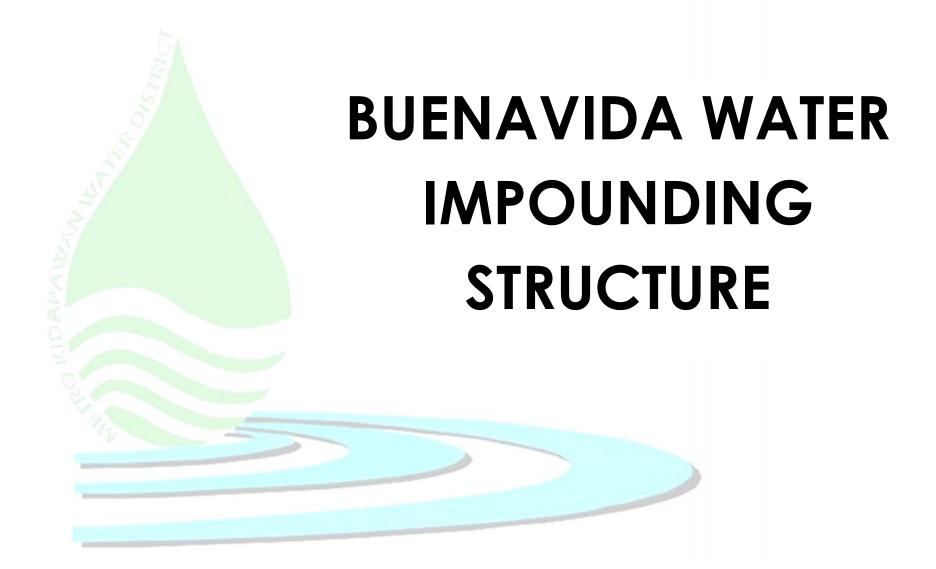


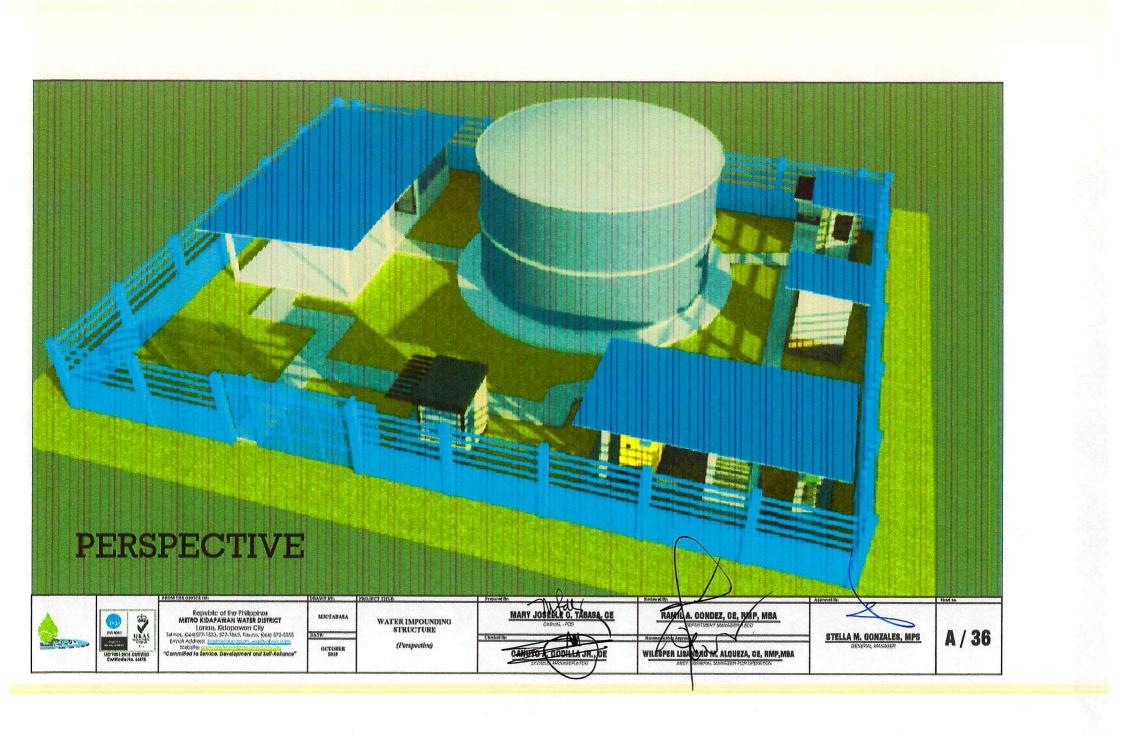


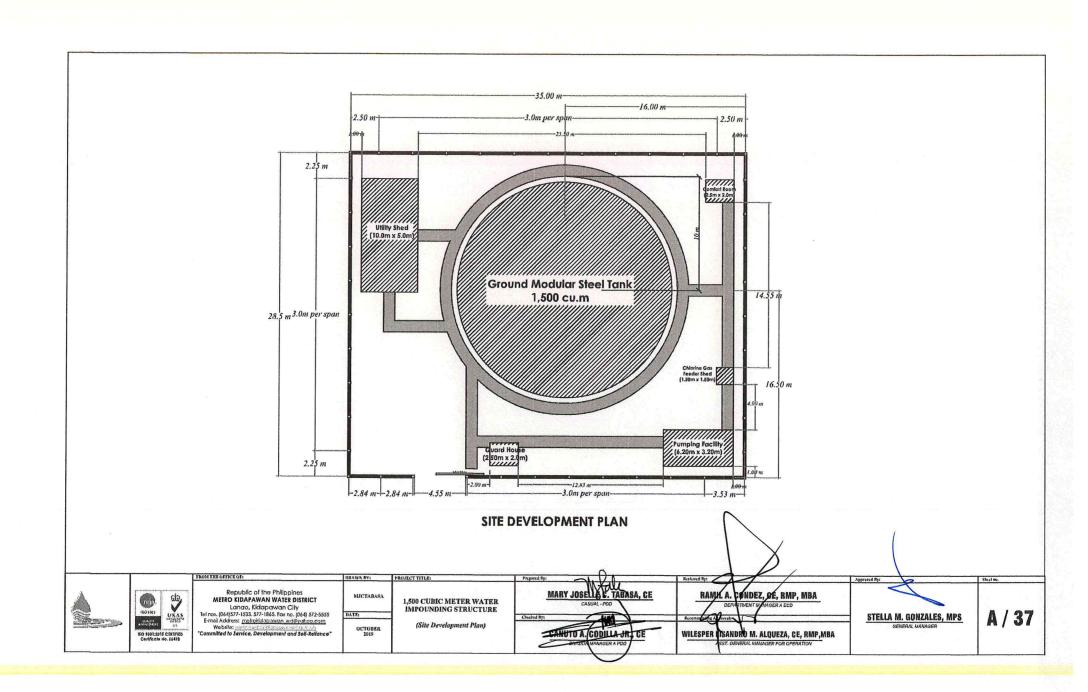


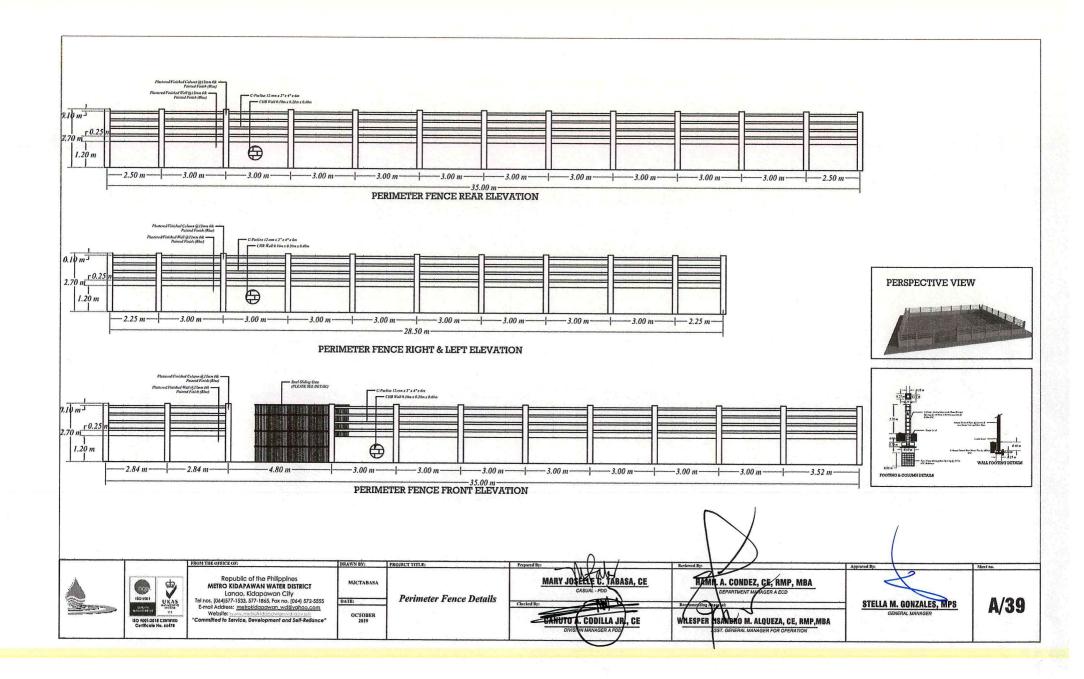


PACKAGE 3: TECHNICAL DETAILS AND SPECIFICATIONS

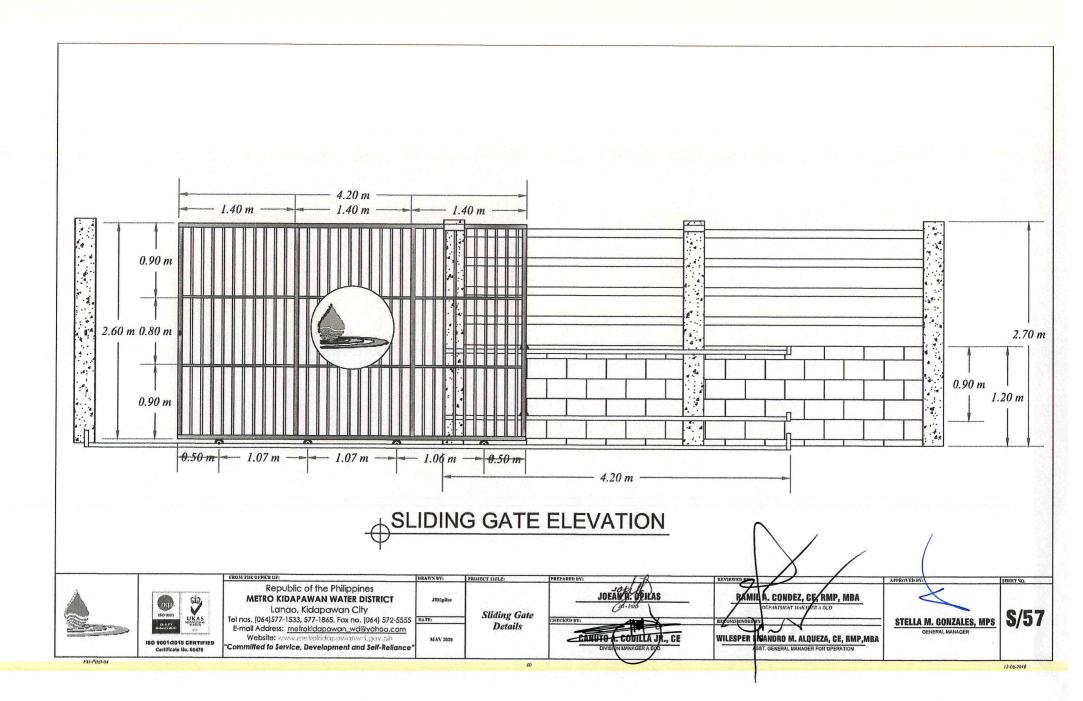


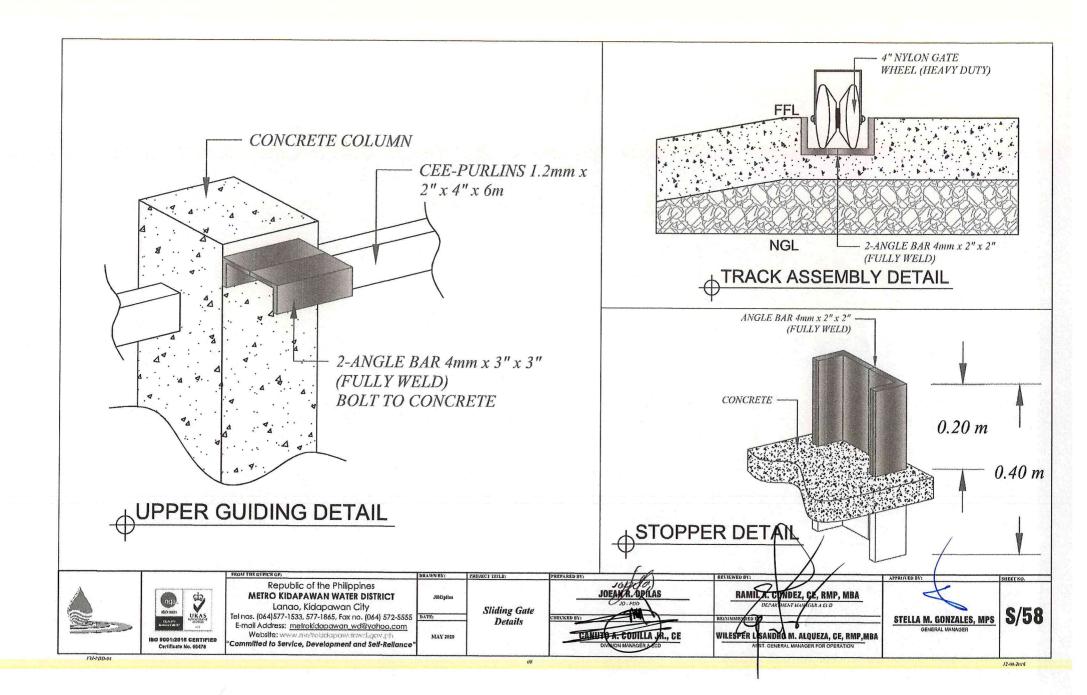


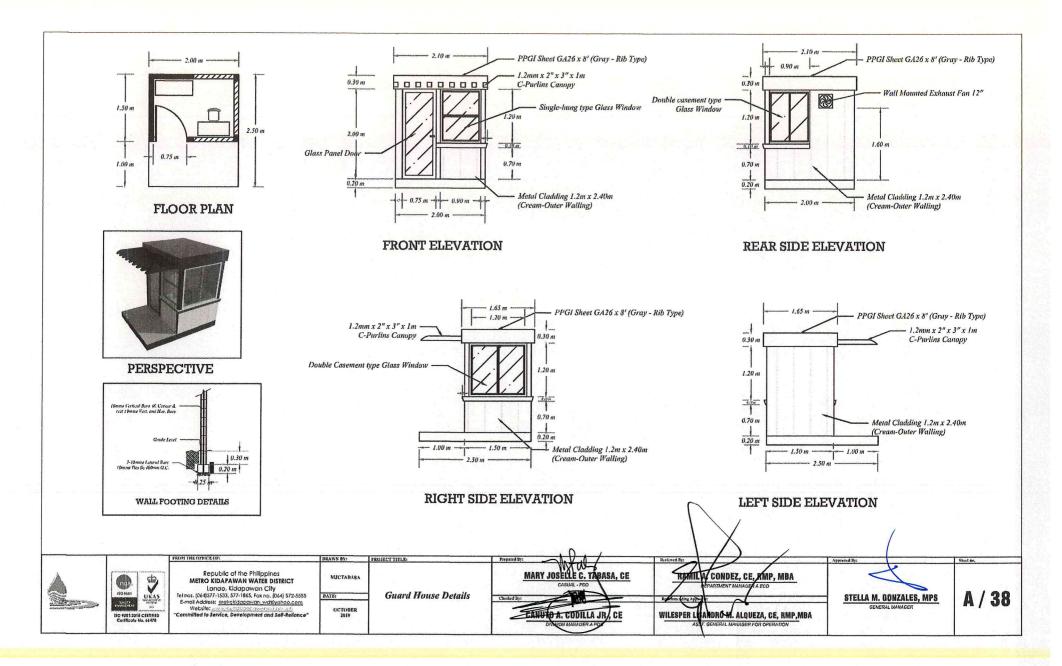


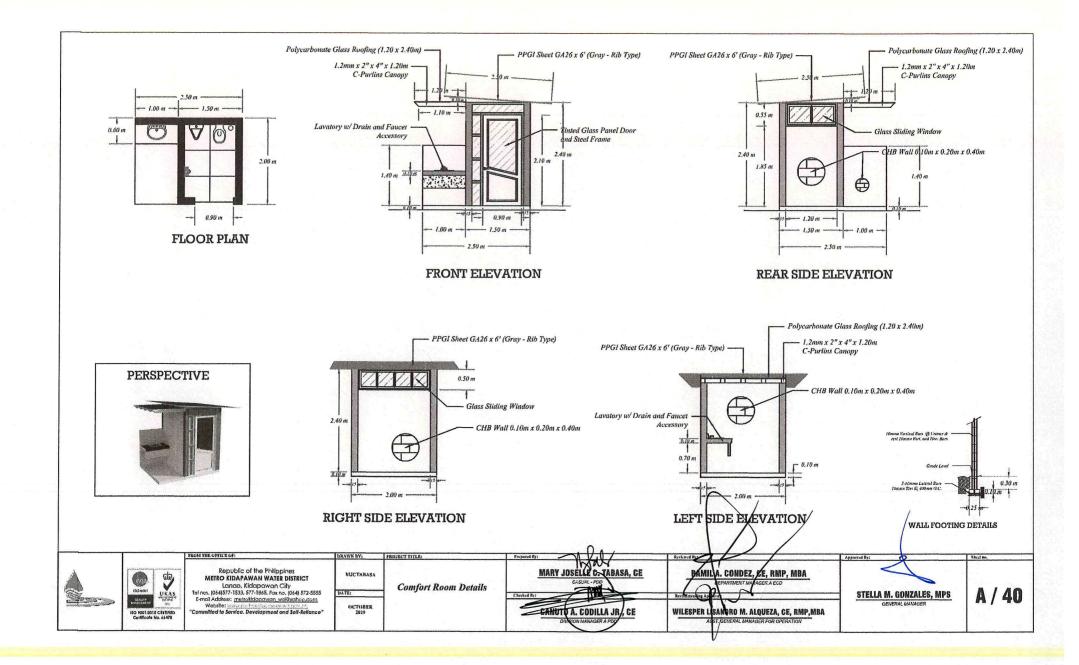


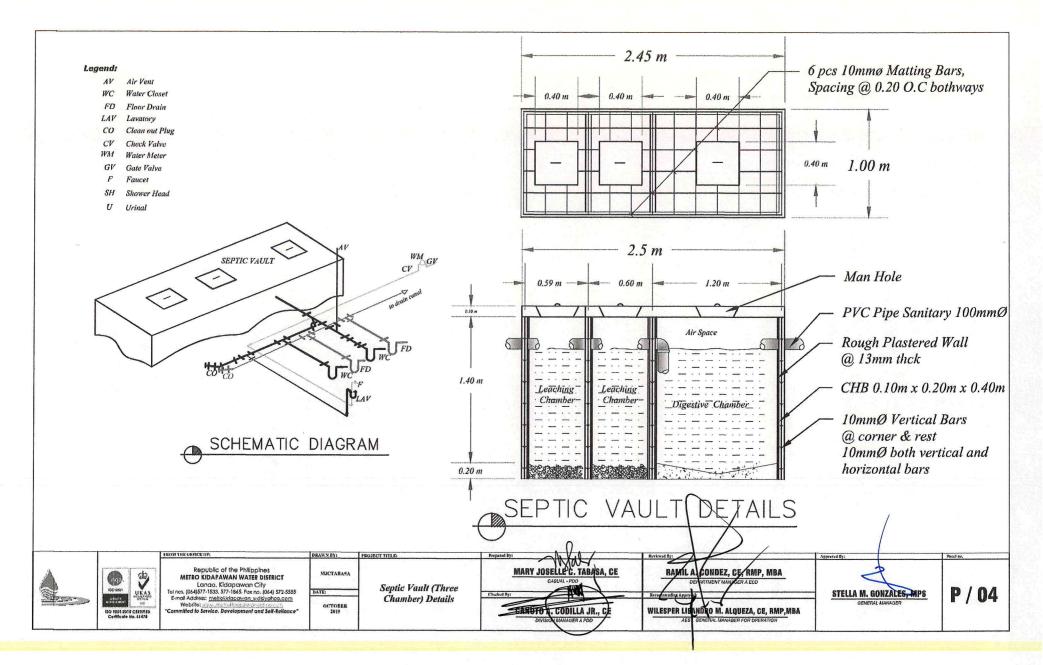
INDEX 8 SYMBOL MATERIAL SYMBOL MATERIAL PLEASE SEE STOPPER PLEASE SEE UPPER 7 (9)1 GUIDING DETAIL DETAIL STEEL ROUND BAR 12mmX6.0m (LOCK HOOK) CONCRETE COLUMN 8 2 0.25m x 0.25m PLEASE SEE TRACK ASSEMBLY DETAIL CEE-PURLINS 1.2mm x 2" 9 3 3 4" x 6m 4" NYLON GATE WHEEL (HEAVY DUTY) MKWD LOGO, dla.=1.0m (4) 4 10 (STEEL PLATE) GALVANIZED SQUARE TUBE MAIN FRAME 50mm GALVANIZED SQUARE TUBE FRAME 50mm X 11 5 X 75mm X 4mm THK 50mm X 4mm THK (STEEL (STEEL GATE) GATE) 10 STEEL ANGLE BAR 4mm X 6 1" X 1" (STEEL GATE) $(\mathbf{6})$ SPACED @ 0.10m i. 4 5 3 (2). FROM THE OFFICE OF: DRAWN BY: PROJECT TITLE PREPARED B REVIEWED BY: APPROVED BY SHEET NO. JOEAN R. BPILAS **Republic of the Philippines** RAMILA. CONDEZ, CE, RMP, MBA METRO KIDAPAWAN WATER DISTRICT dia la IROplias najā CJO . POD PARTMENT MAYAGER A ELD Lanao, Kidapawan City **Sliding Gate** S/56 150 9001 UKAS Tel nos. (064)577-1533, 577-1865, Fox no. (064) 572-5555 STELLA M. GONZALES, MPS 10 Stores -RECOSINEN Details NUMBER E-mail Address: metrokidapawan wd@yahoo.com 14 GENERAL MANAGER Website: www.mehokidapawanwa.gov.ph CANUTO A. CODILLA JP., CE WILESPER LISANDRO M. ALQUEZA, CE, RMP, MBA MAY 2020 180 900112018 CERTIFIED 'Committed to Service, Development and Self-Rellance T. GENERAL MANAGER FOR OPERATION Certificate No. 66478 FM-PDD-04 00 12-08-2016

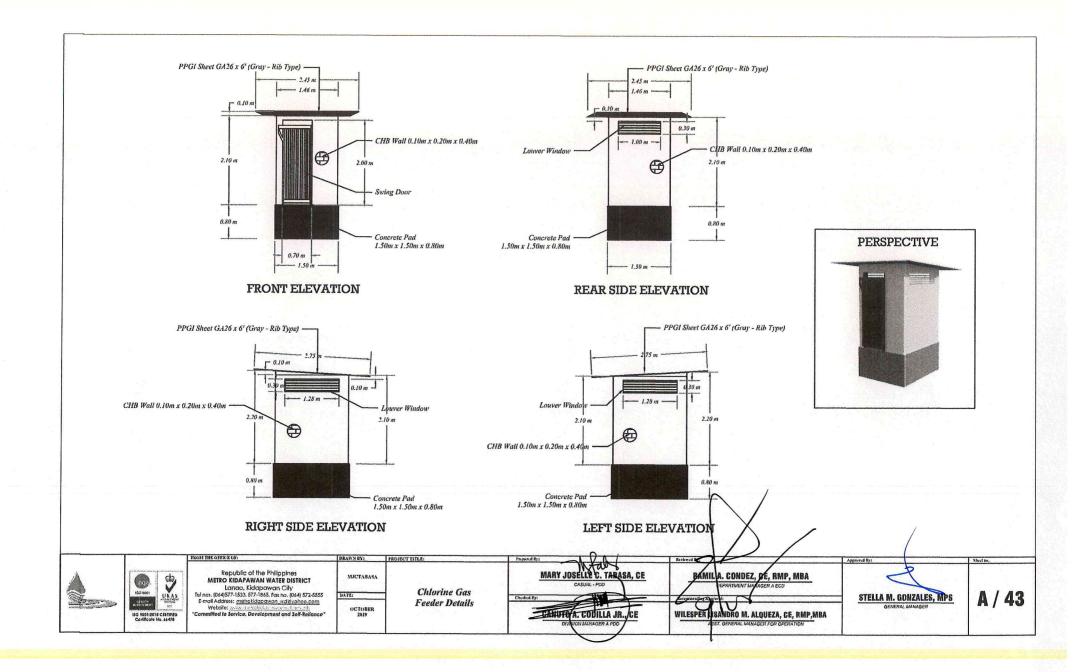


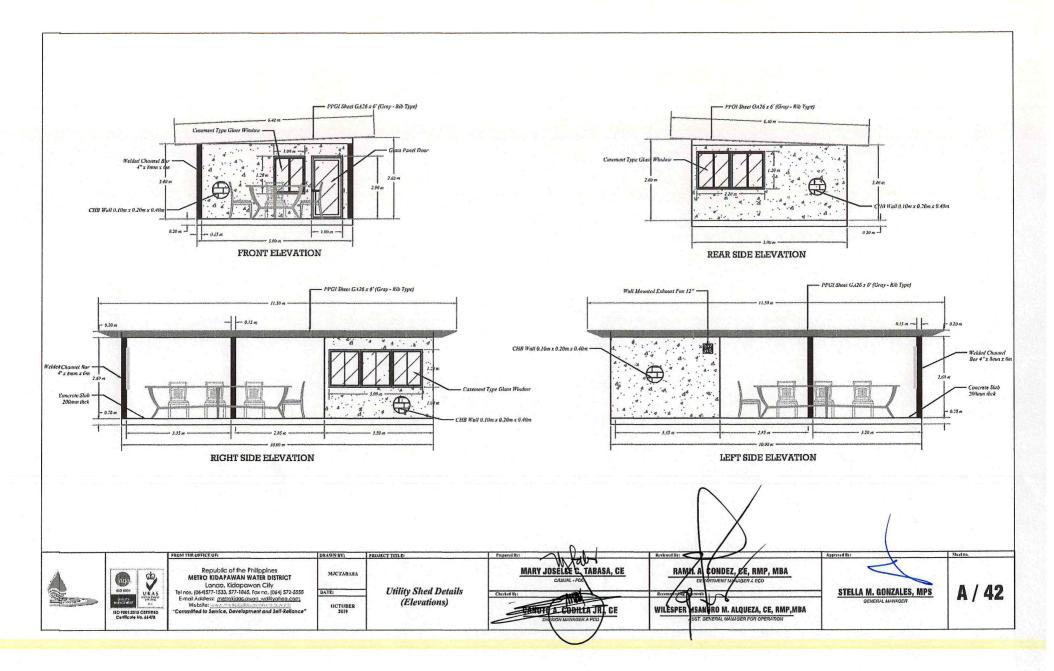


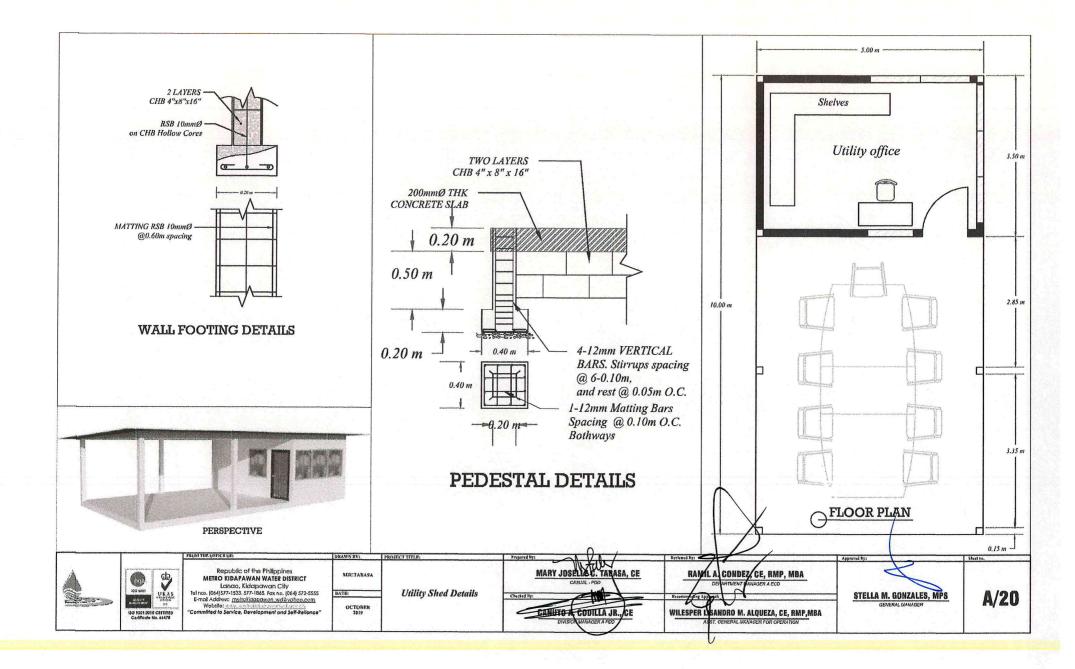


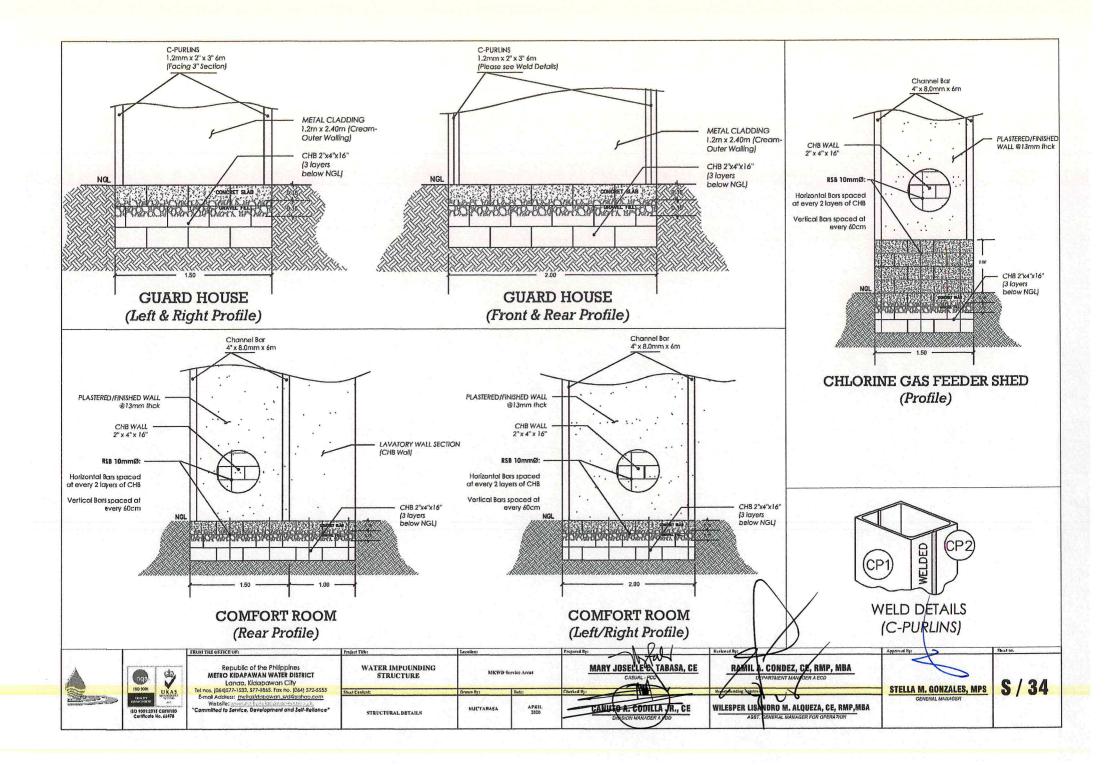


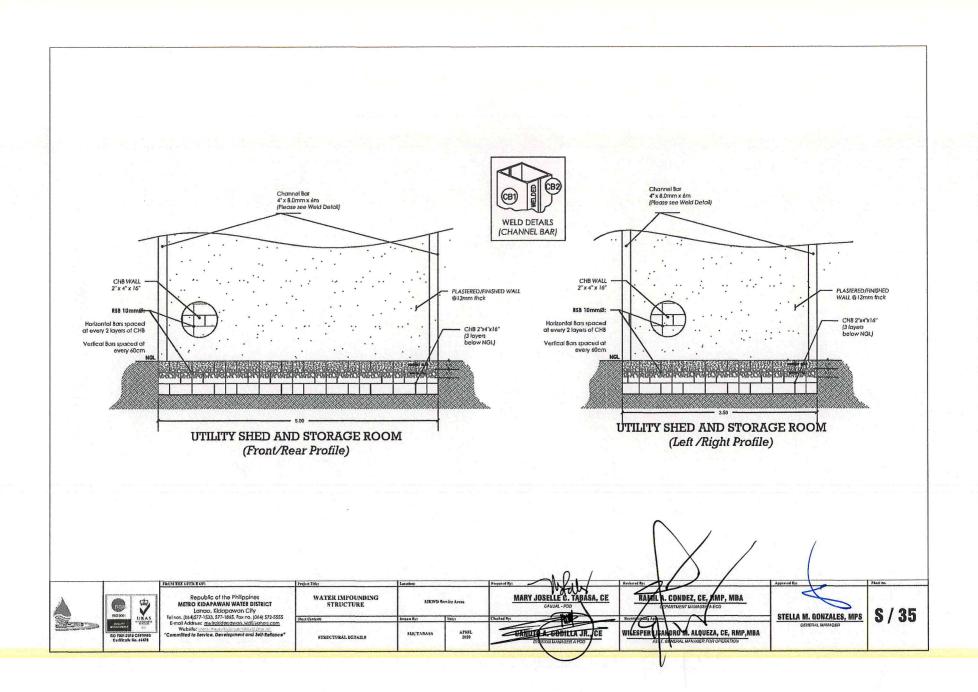


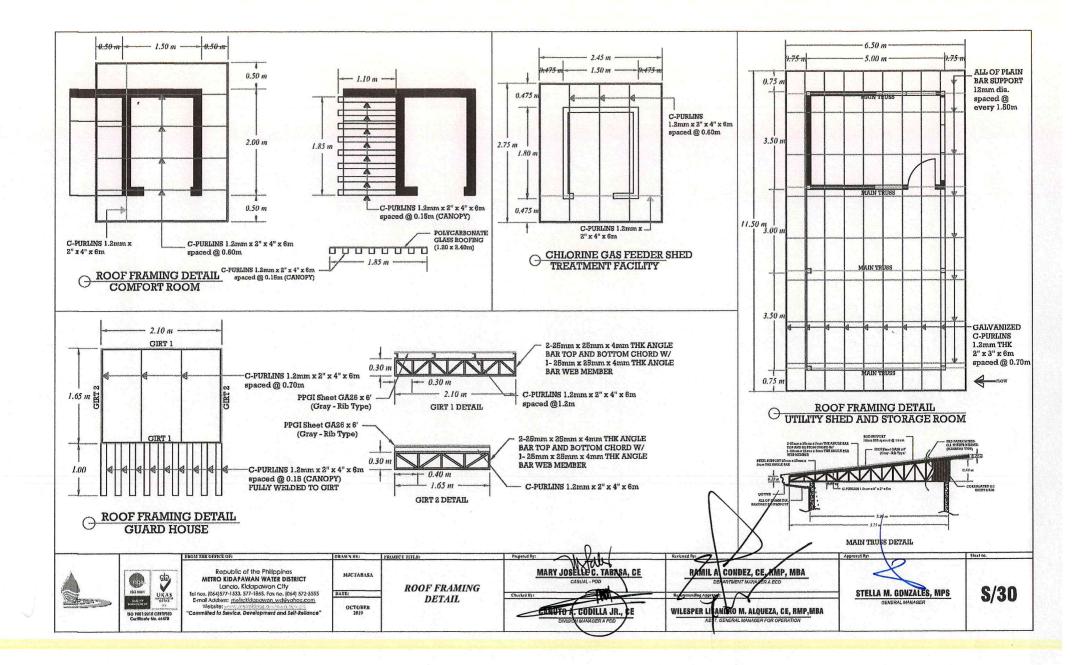


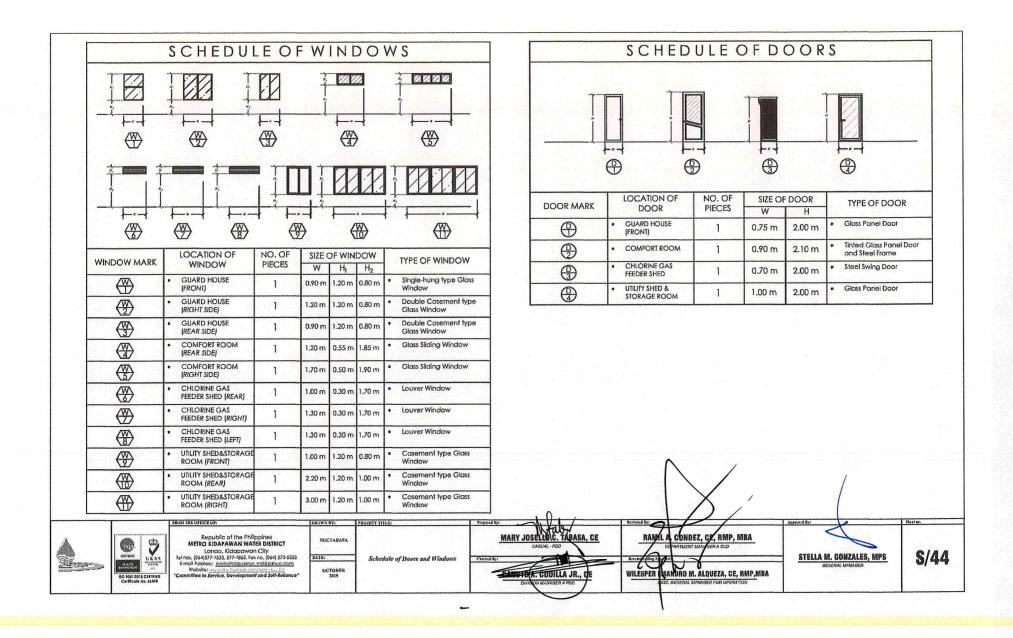


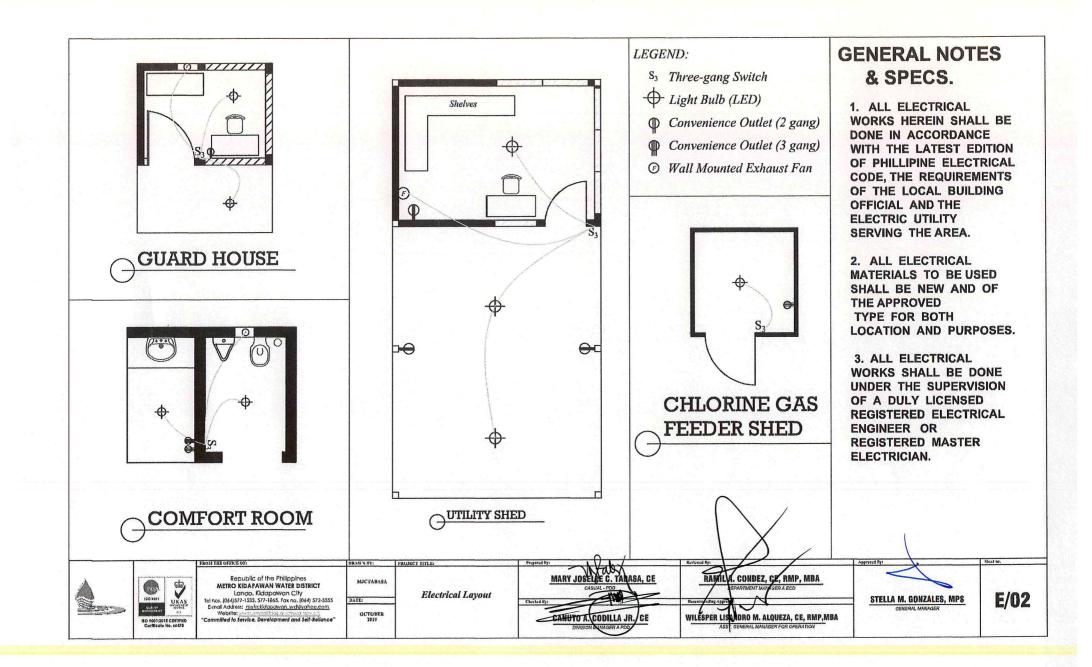








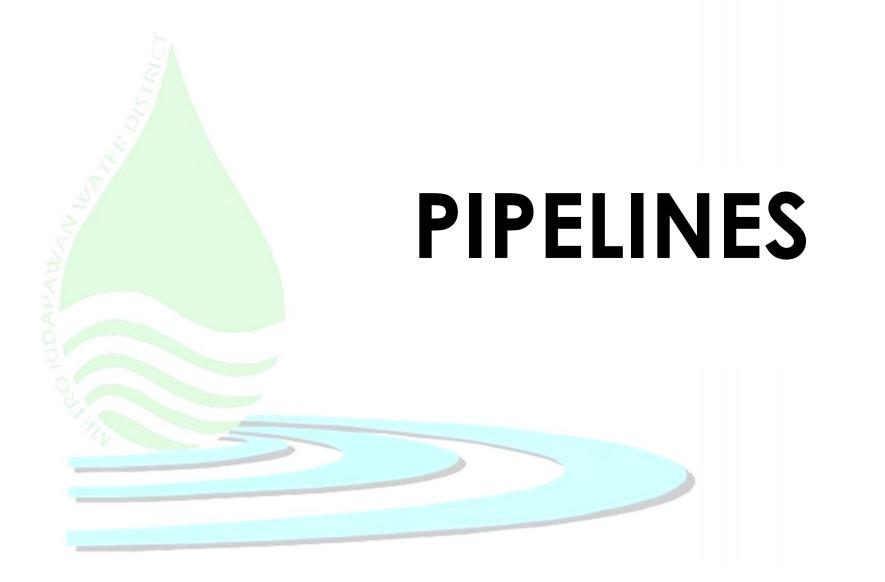


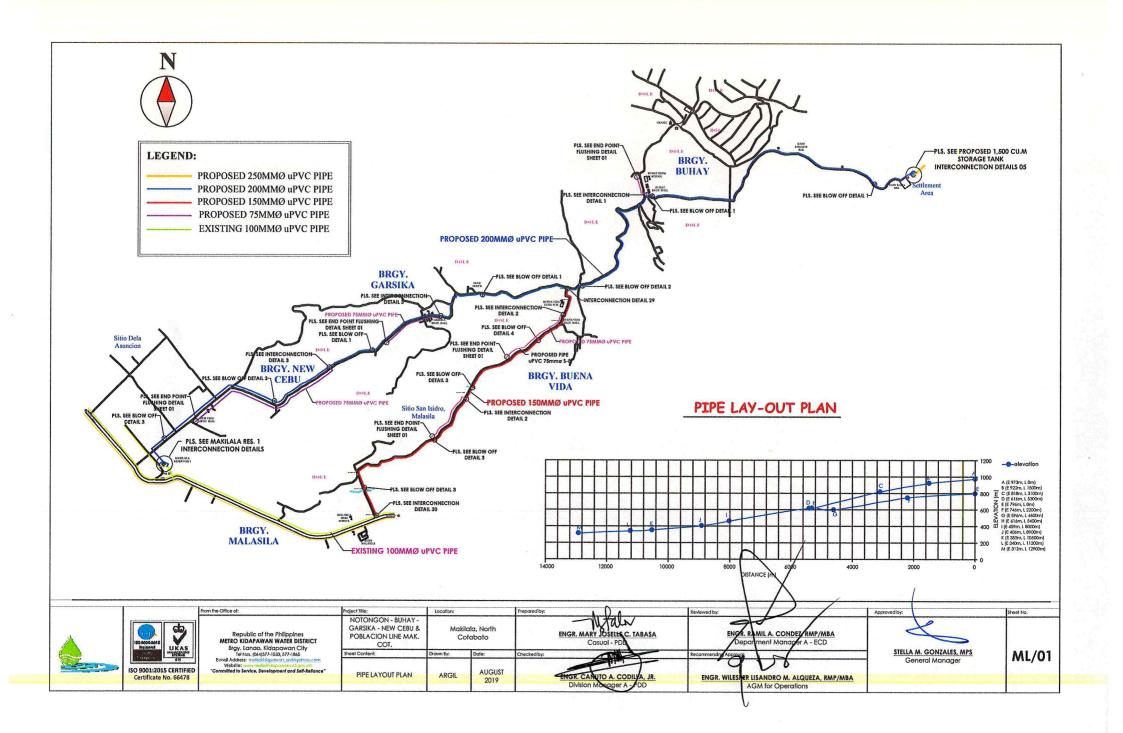


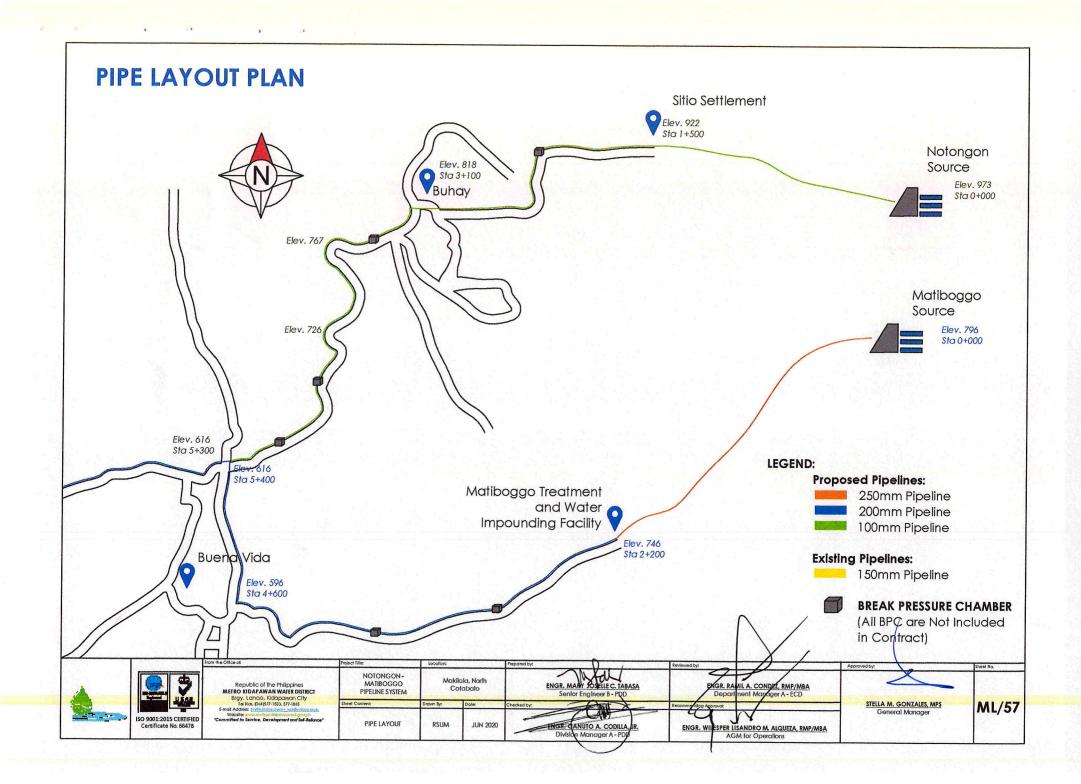


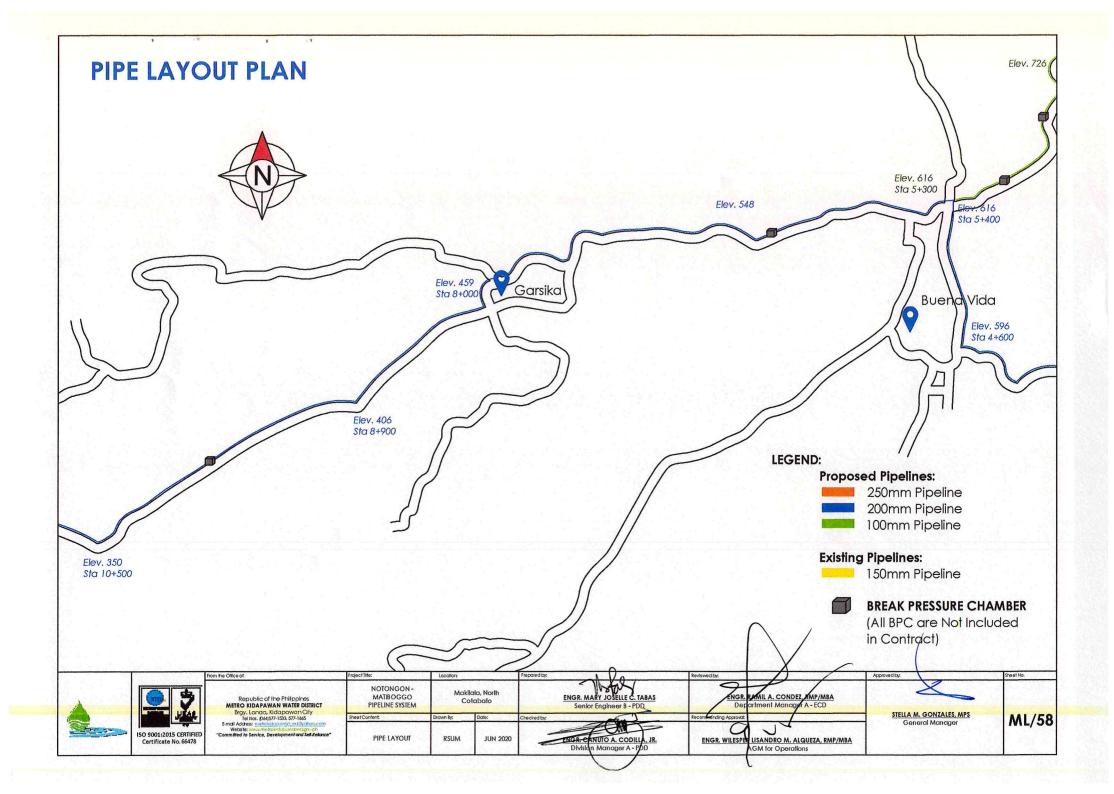


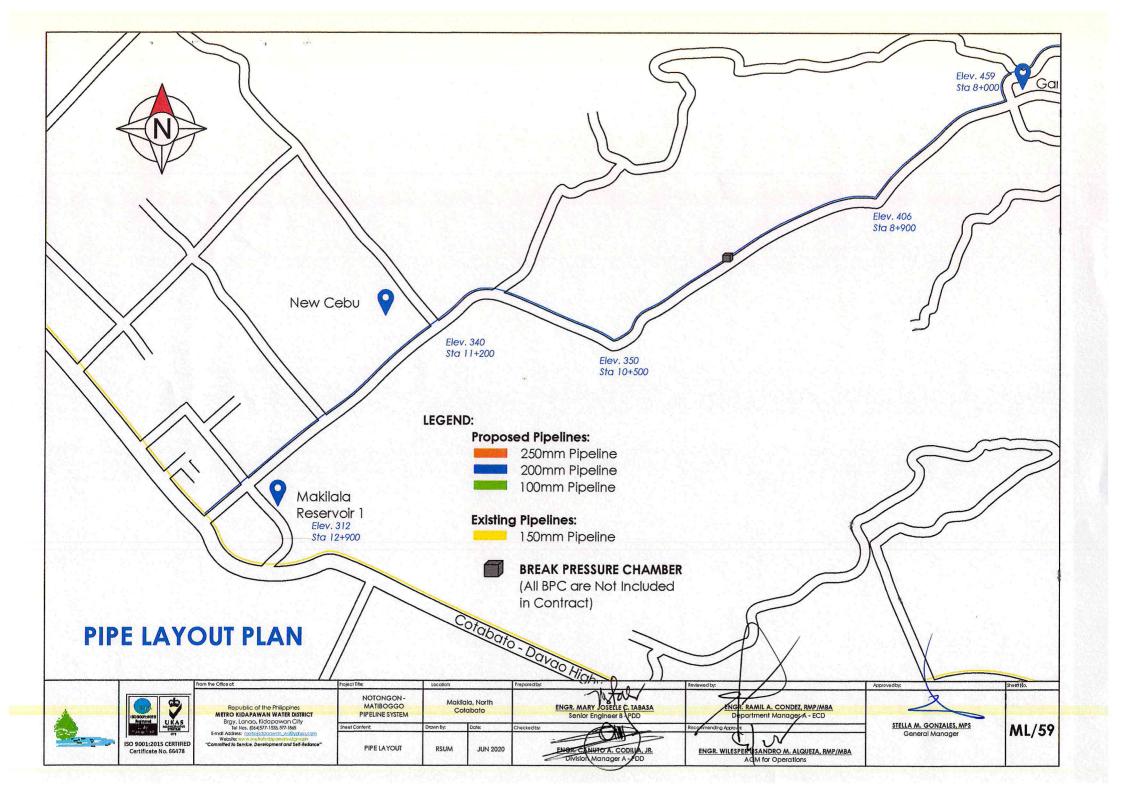
PACKAGE 3: TECHNICAL DETAILS AND SPECIFICATIONS

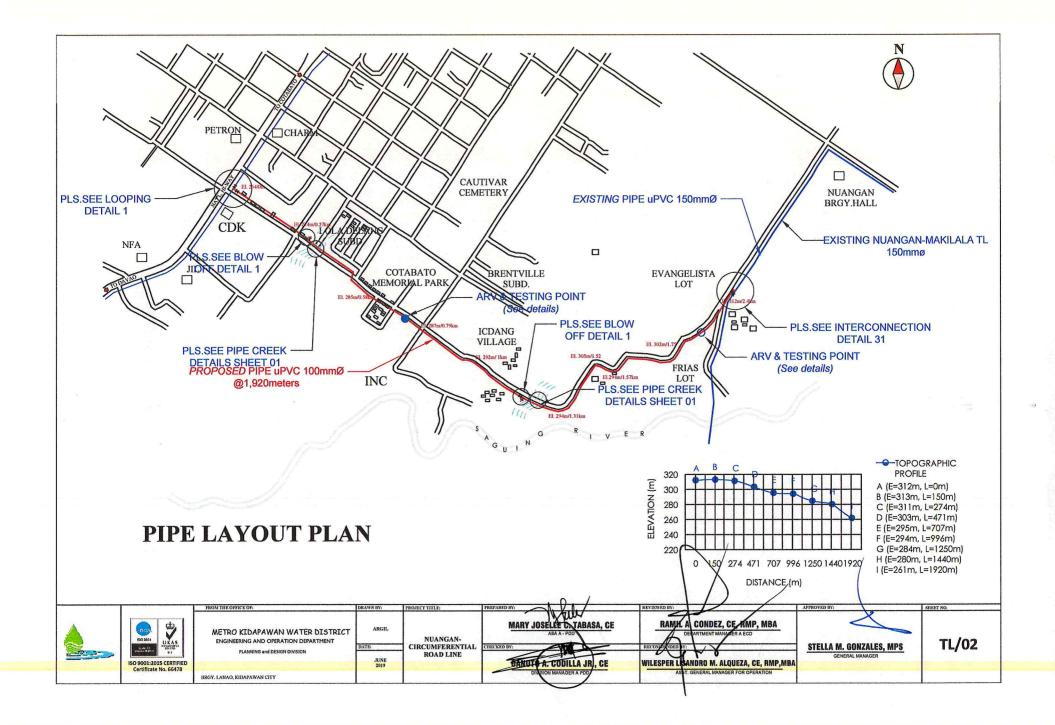


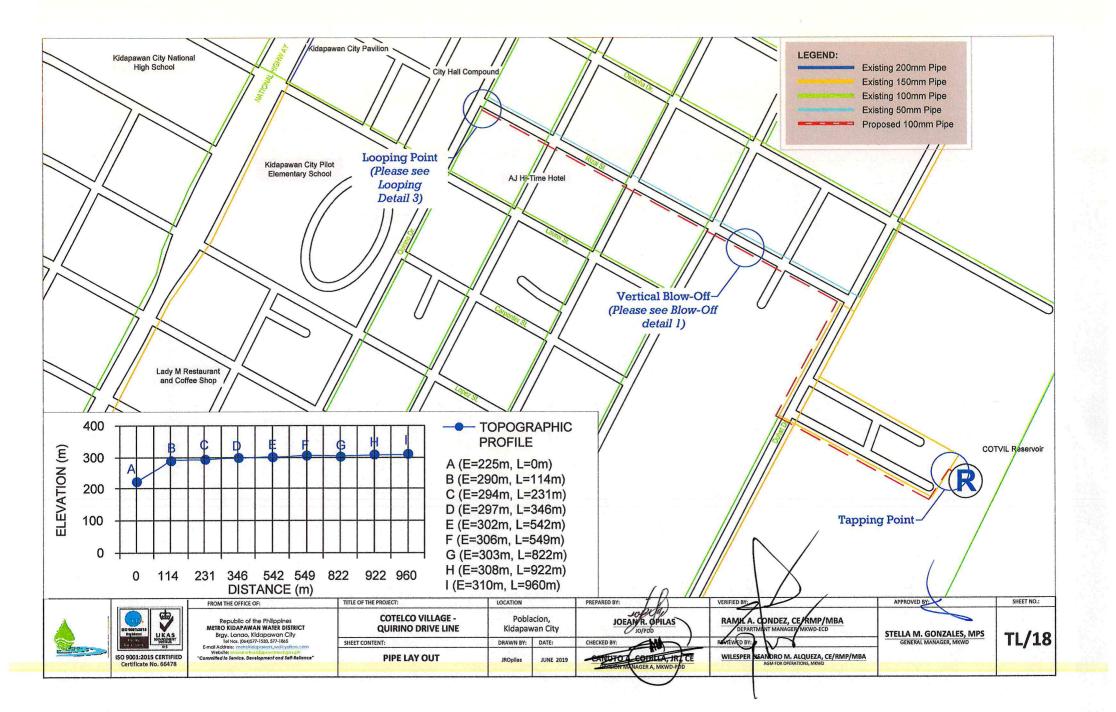


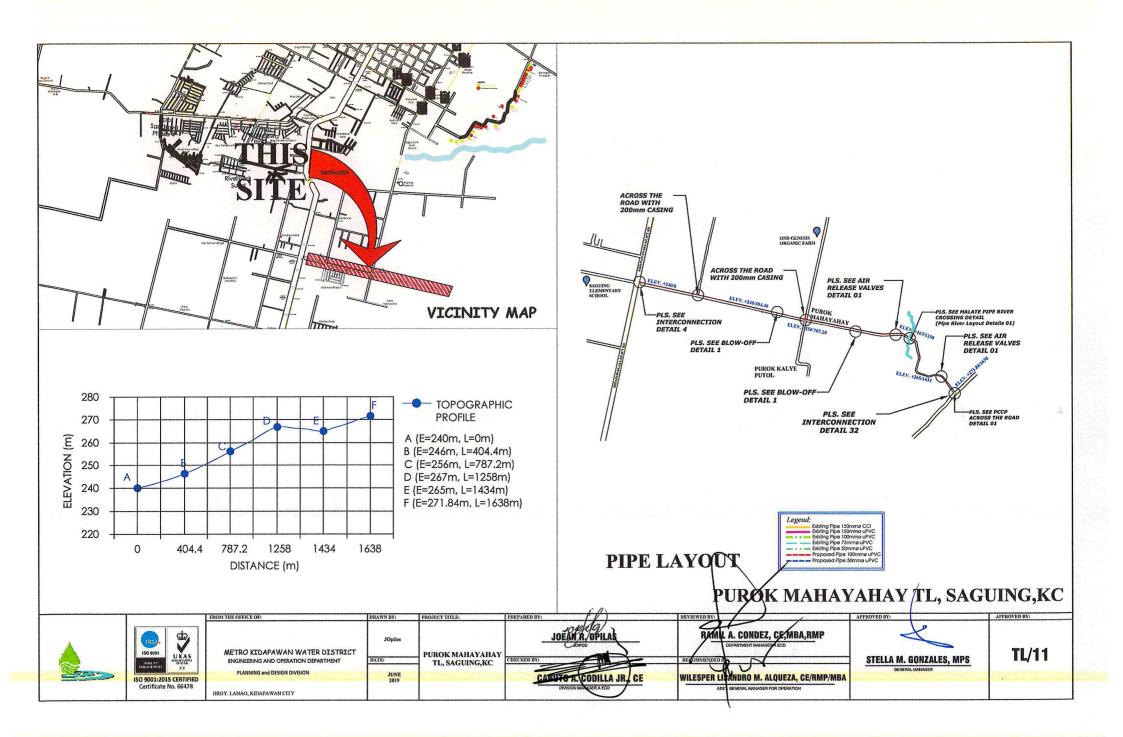


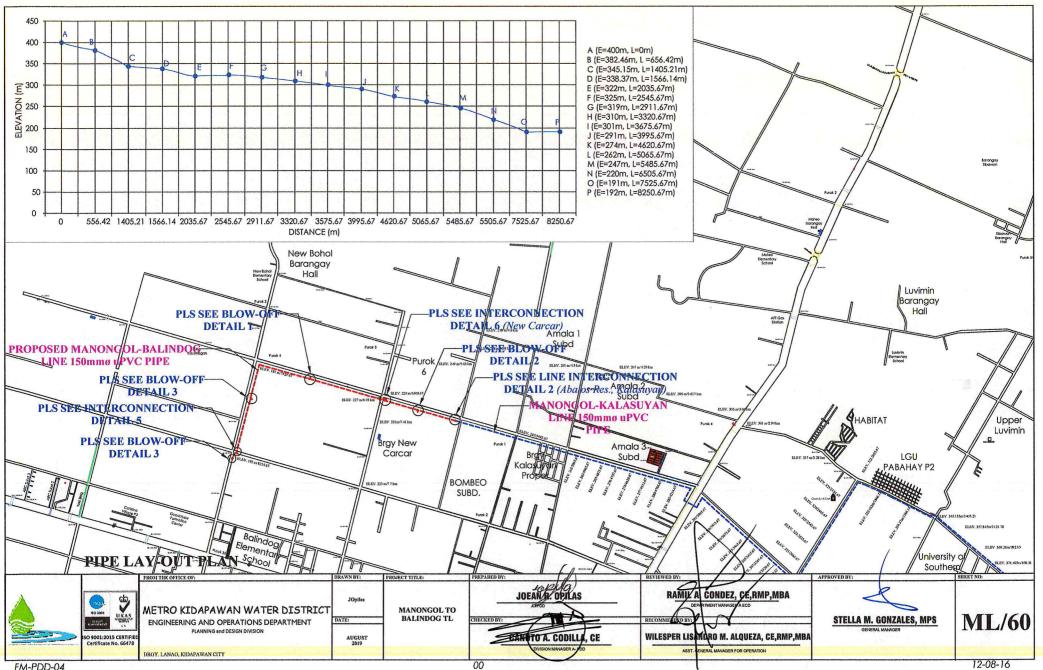




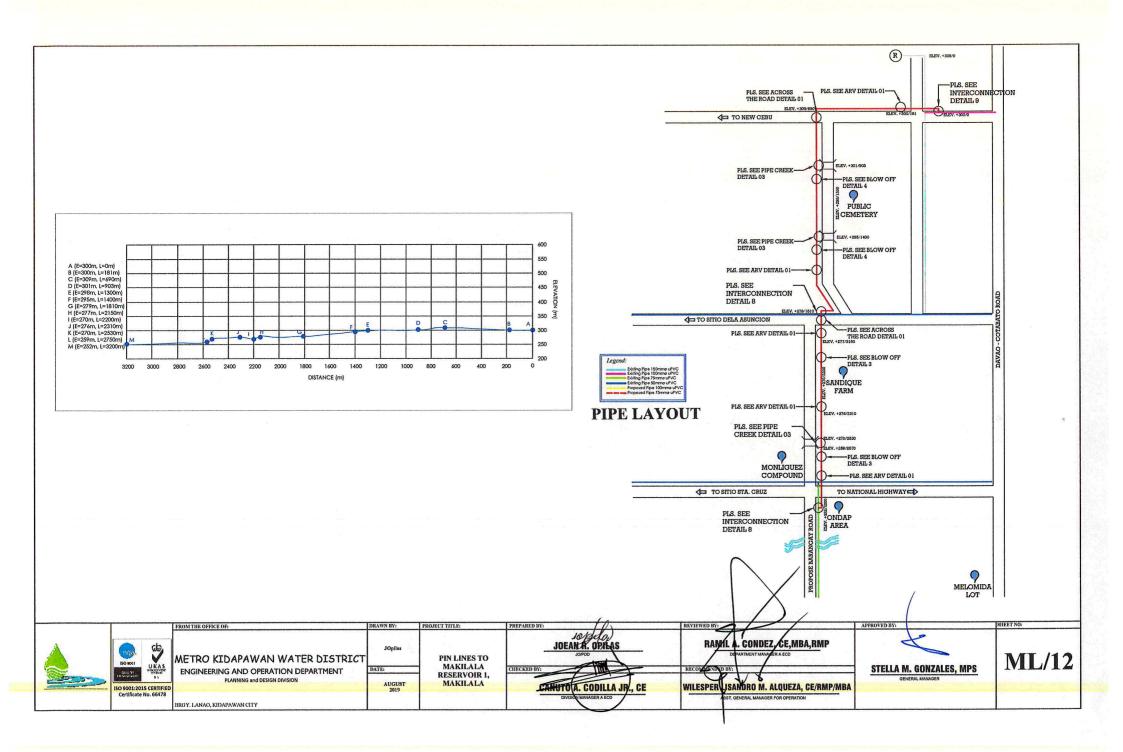


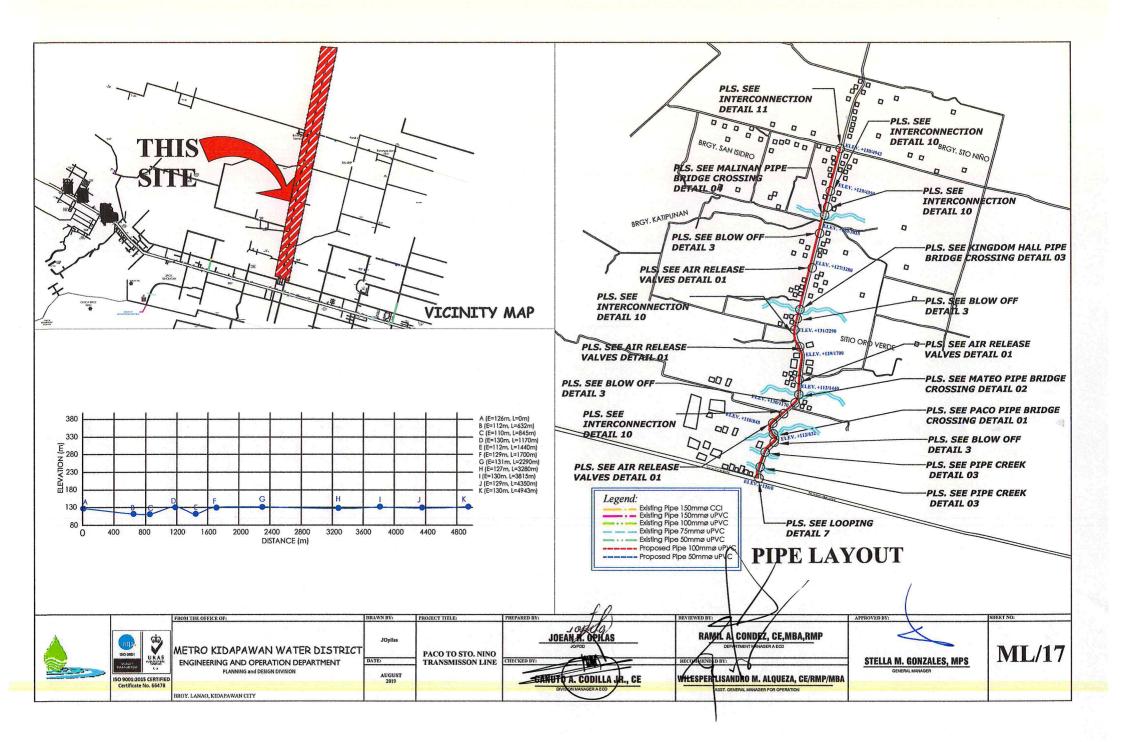


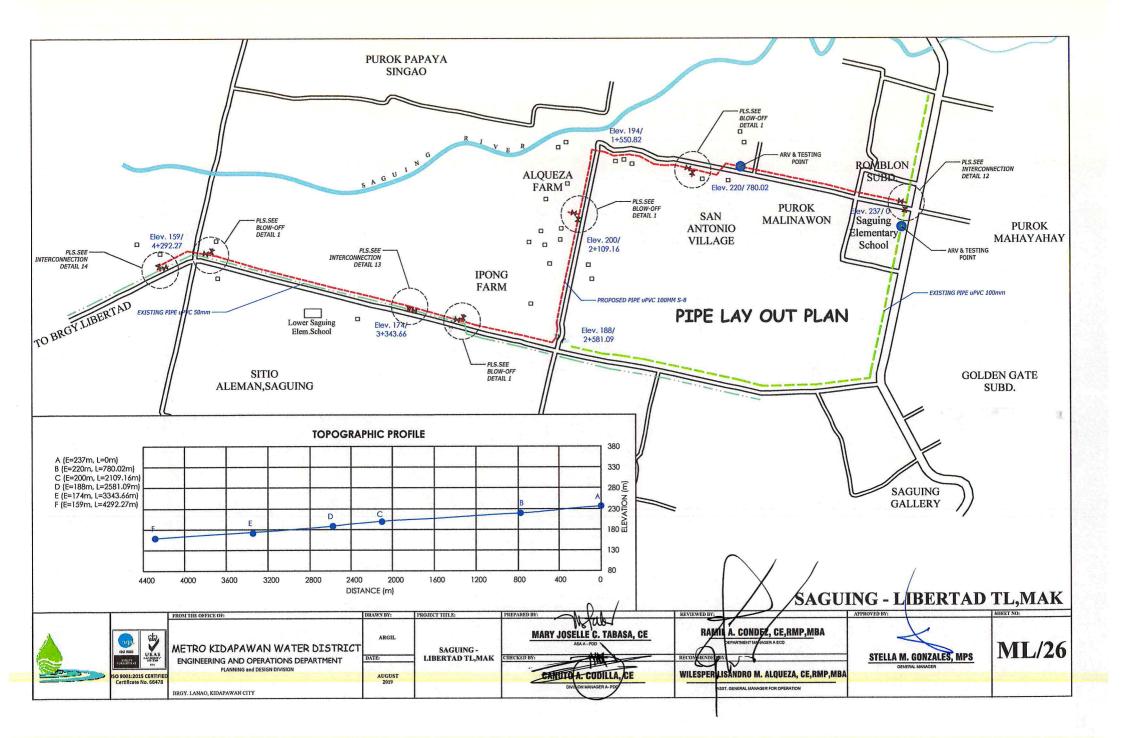


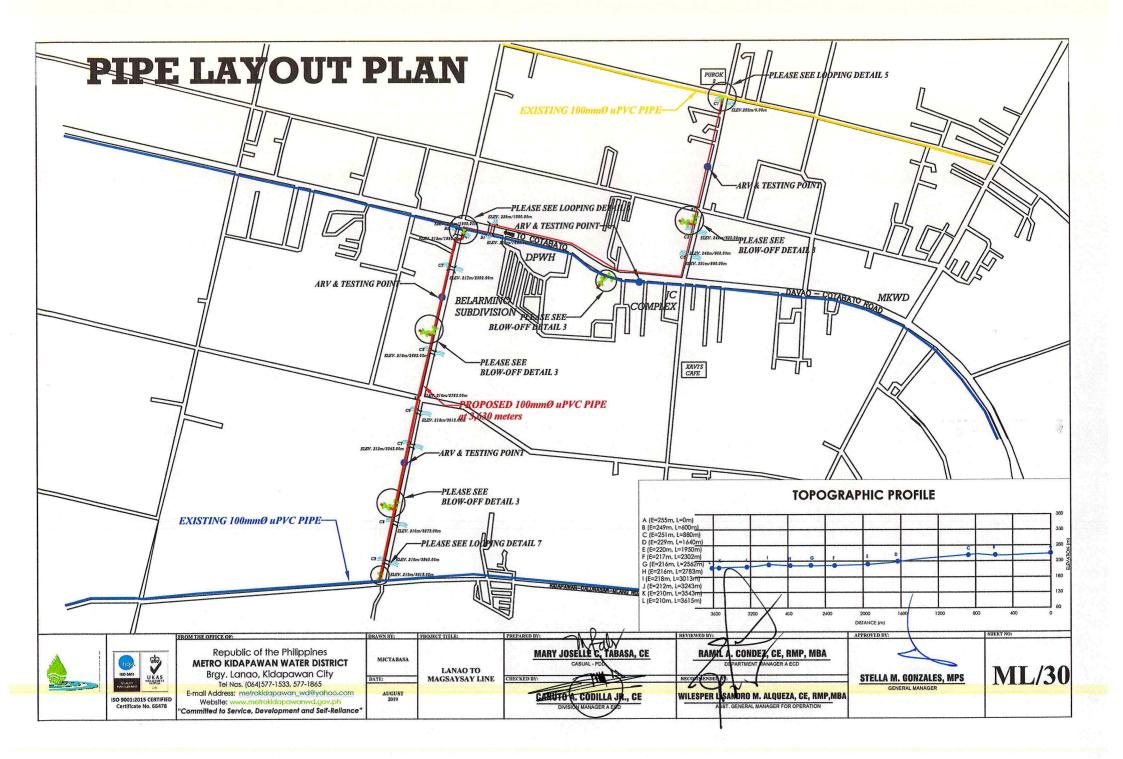


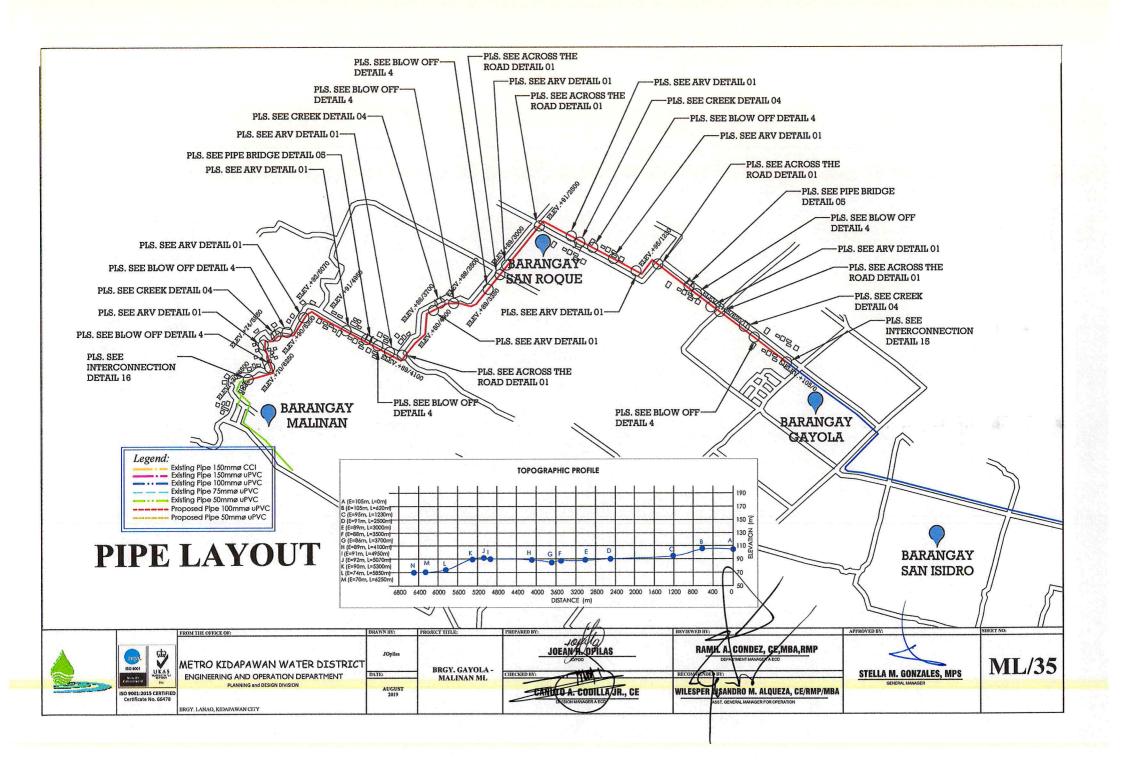
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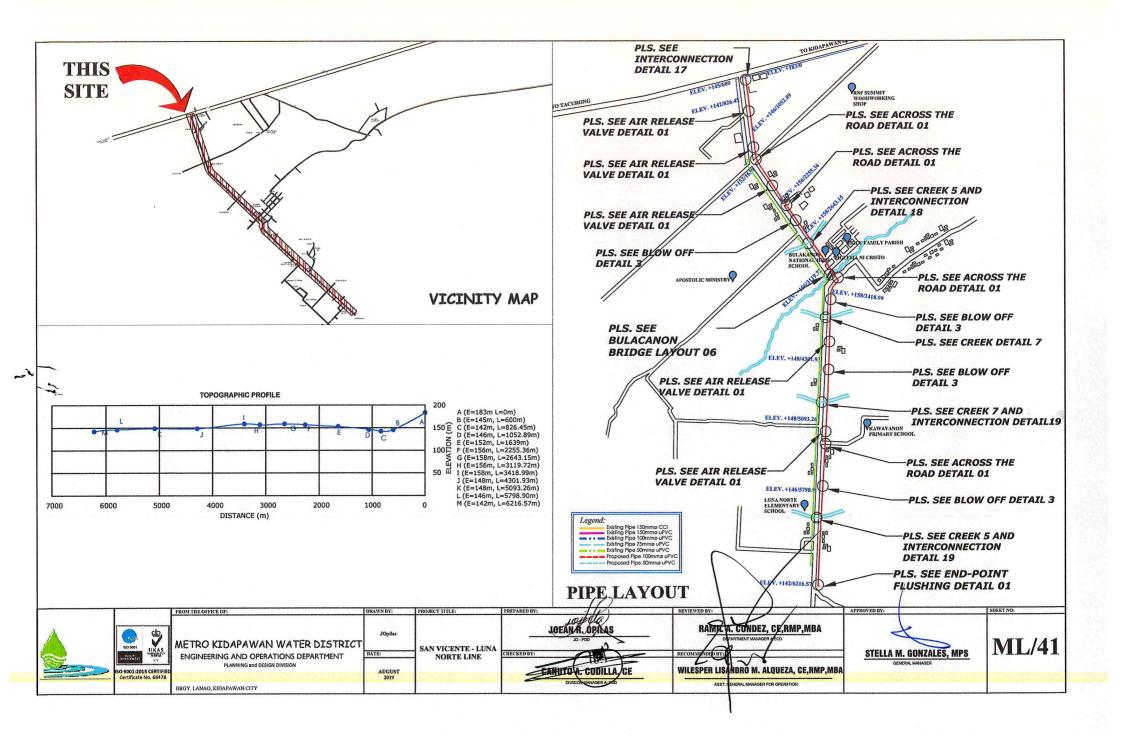


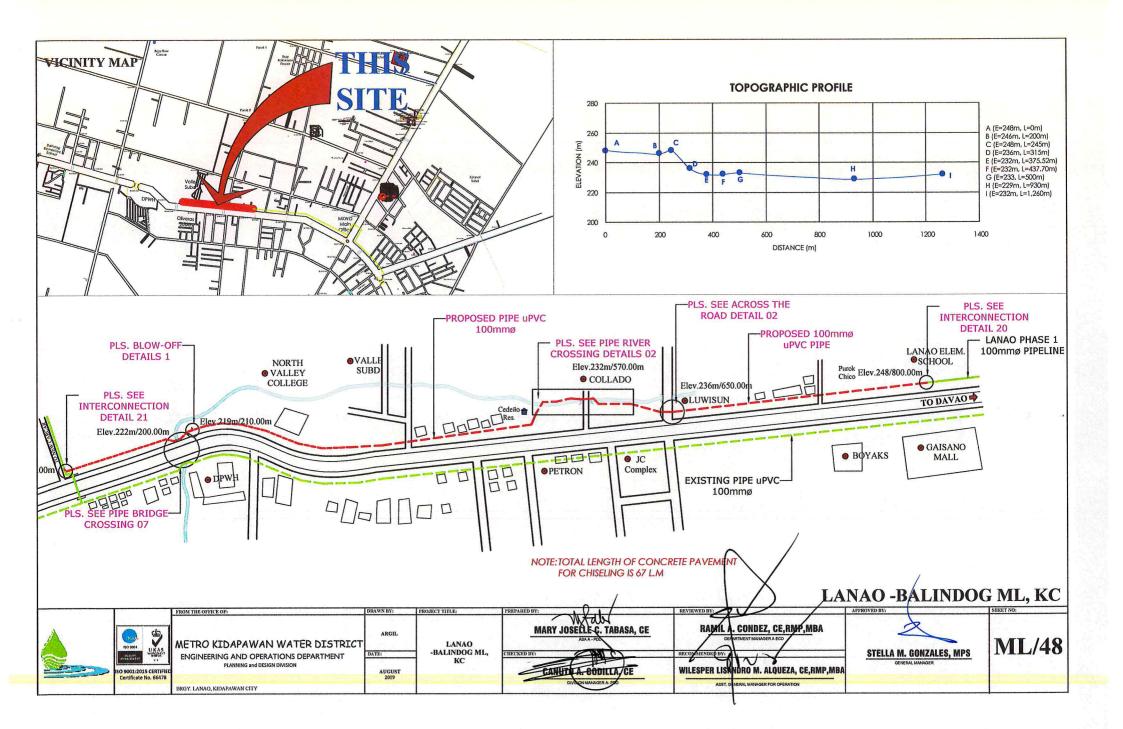


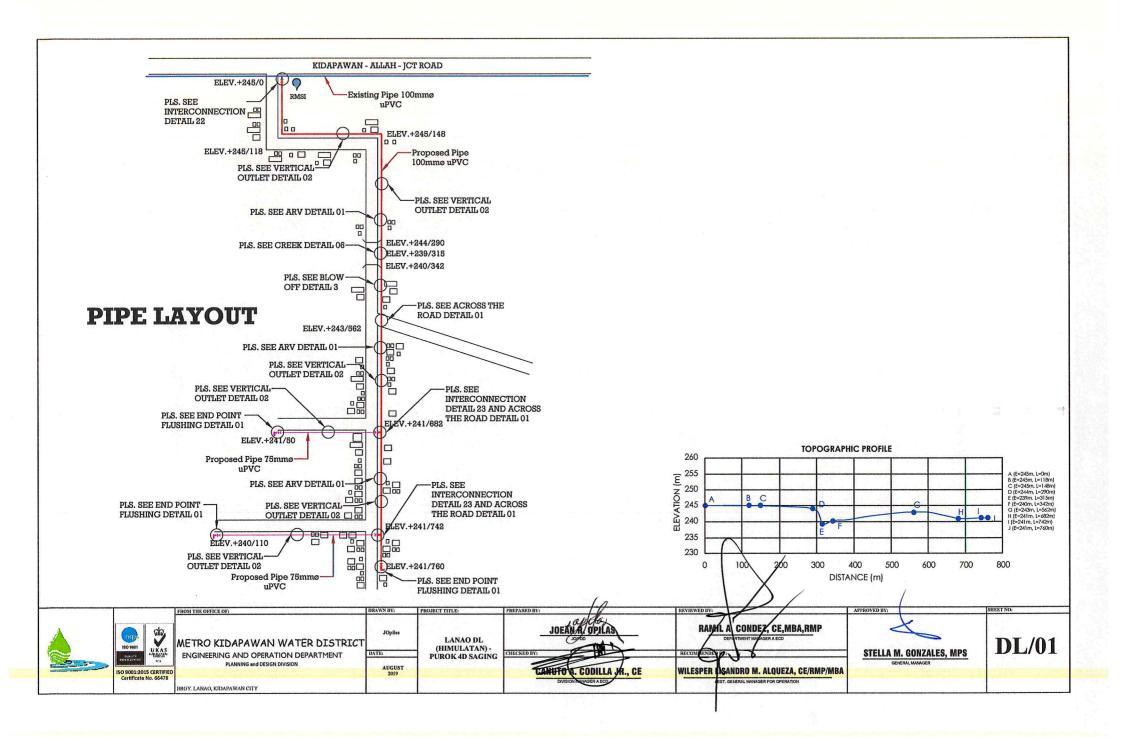


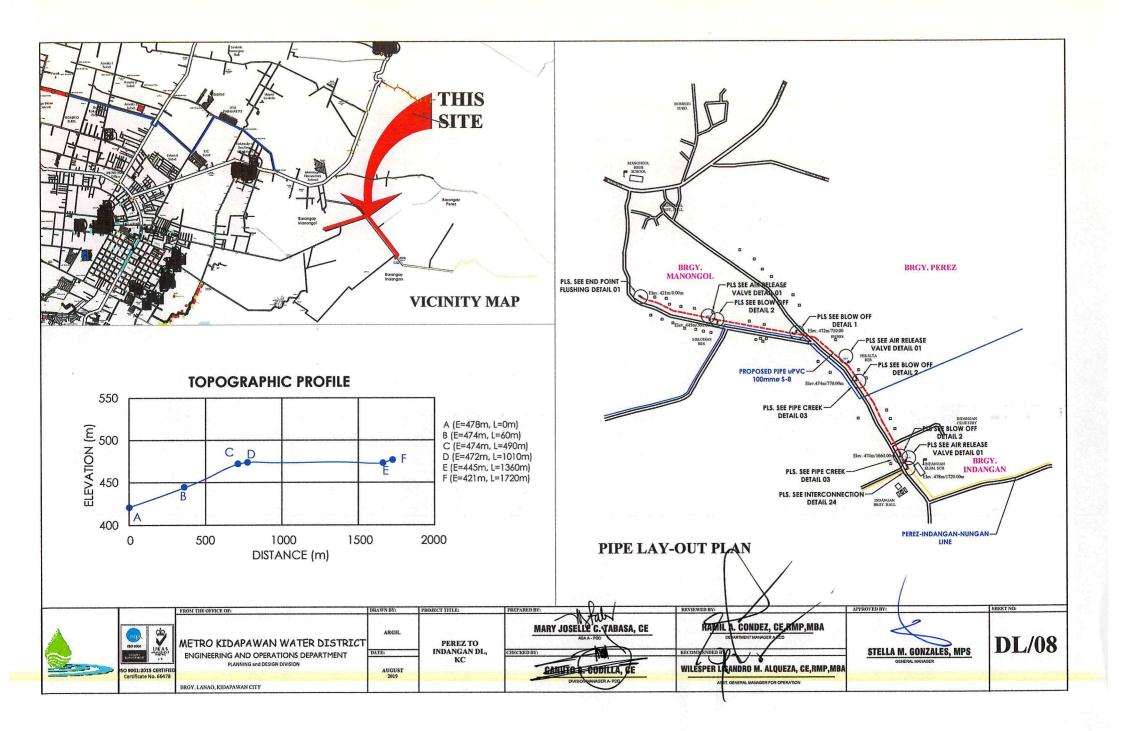


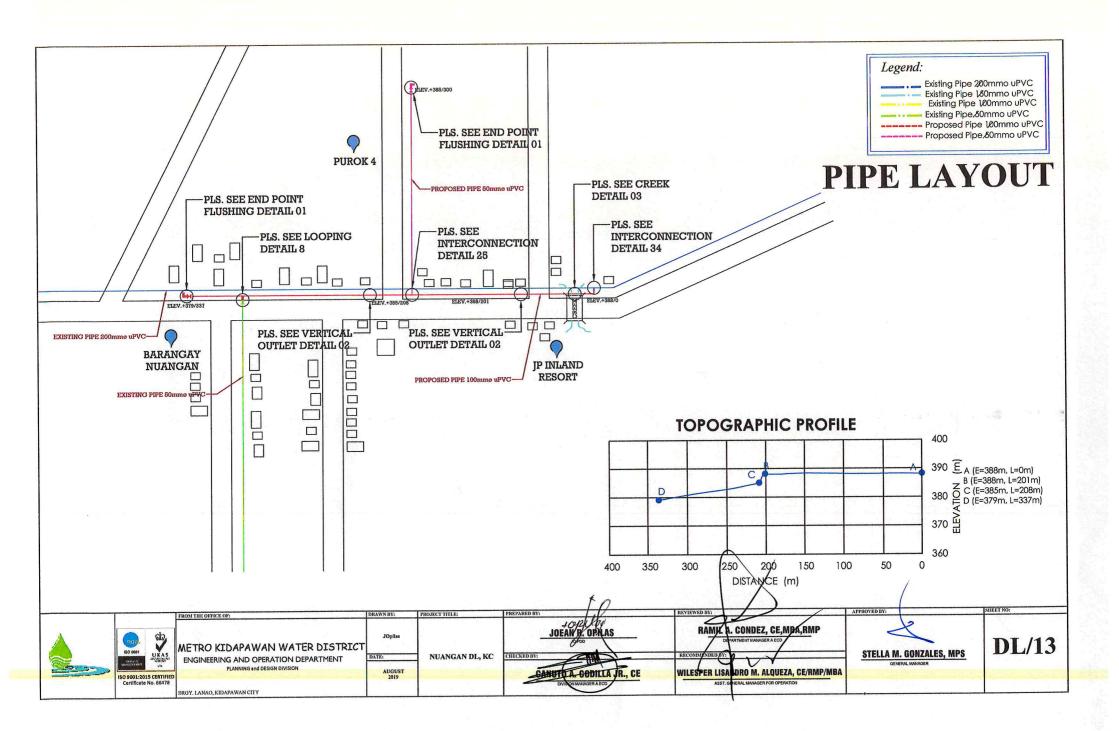


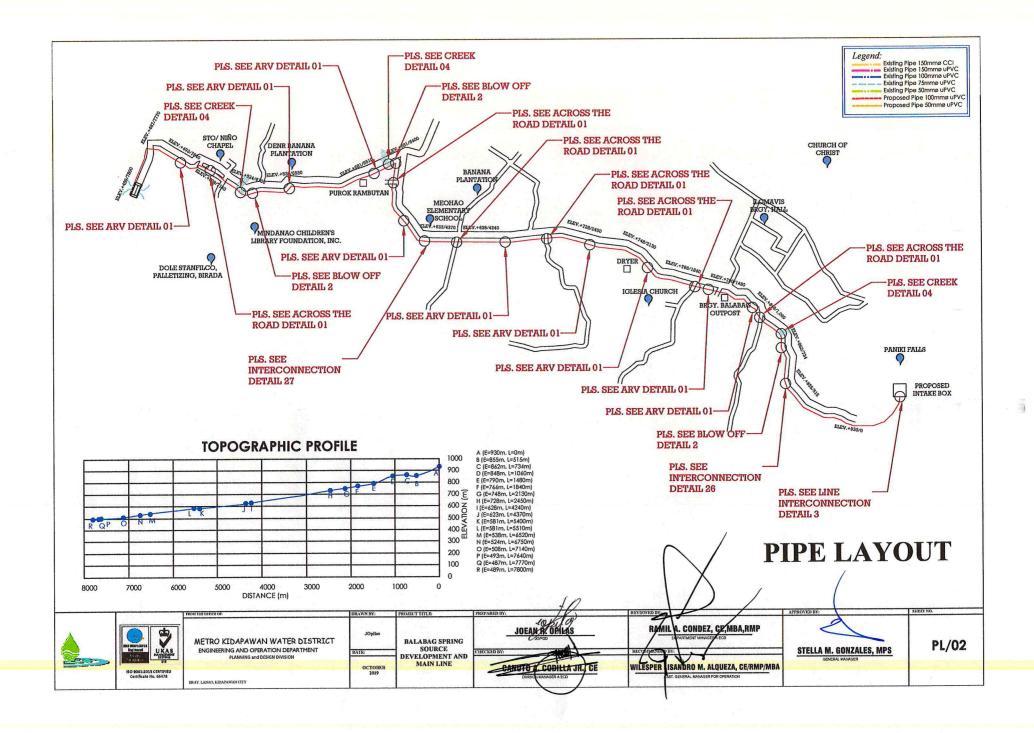


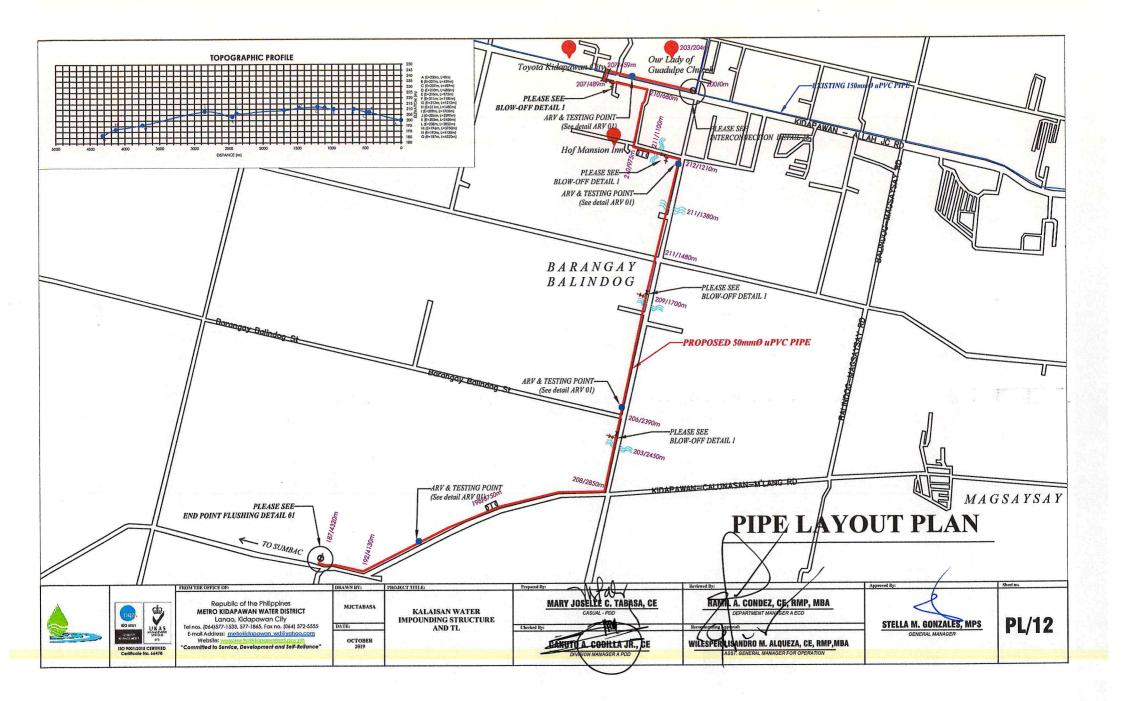












PACKAGE 3: TECHNICAL DETAILS AND SPECIFICATIONS



Definition Definition Image: Should right Should right Image: Should right Should right		PIPE TRENCH TABLE womb Output <u>Somme</u> 0 -4om 1.0om <u>TSmme</u> 0 -4om <u>TSMME</u> 0 -4om		PIPE CROSS SECTION DETAIL	GENERAL NOTES: bottom of the bottom of the	property and the existing pipelines	All saphalt and concrete debris should be hauled away immediately to avoid using them as backetin materials. No evention which the alternation for other and waterial definition to activity during No evention.	No trenching should be allowed to start and proceed without the required bollards, barriades permit if me and warning devices. In the start and proceed without the required bollards, barriades permission of Unless otherwise shown or ordered, excavation for pipelines shall be open cut trenches. Trench should be straight, with vertical sides contered on the pipe centrefine	Trench excavation should not extend too far ahead of pipe laying for safety reasons. The contaminated miximum amount of open trench permitted at any one time at one location shall be younders, building up or the length necessary to accommodate the amount of pipe installed in a single day, whichever SURFACE R is greater.	Burricade and waring lights shall be provided and maintained for all trenches left open All damaged overnight, except at intersections and driveways in which case of heavy steel plates adquately condition. braced bridges or other type of crossing capable of supporting vehicular traffic shall be fundished. Damaged con the flexibility the legithere. Or, do not leave open trenches overnight at all. An open trench pipe laying at presents addiaget to the construction.	The trench walls may have to be "sloping" when the soil is not stable. All concrete restored shall For eurve alignments, the trench width should be greater than the usual to accommodate the permissible deflection of the joints.	create the source of direction hands, abrupt change of direction hard objects, large The cases of object (or sharp stones, and tree roots. resonation and		
	TEC	HNIC	AL	STAI	ND	A	RD	DE	TA	ILS				
		ING AND KIDAPA					т_	PIPE T		H EXC	AVAT	ON	BY	DATE
>> (i)	SCALE:	N.T.S	BY:	DESIG	in u	INIT		JANUAR'	Y 2021		01	-		

The prepared concrete mixture for the surface restoration should have a compressive strength of 3000 psi. A concrete mixture ratio of 1part cement, 2 parts stand and 3 parts aggregate will produce a concrete mix of approximately 3000 psi. In the cases of damaged, removed or disturbed fences, post, street signs, surface structures, and other properties, whether through failure or deliberately to efficiently perform the repair works shall be replaced. concrete/asphalt pavement. PROPOSED PIPE TRENCH EXCAVATION

The restored portion should have the same thickness or greater than the existing

When the concrete is slightly hardened, scrape it using s stick broom.

PROPERTY LINE

END OF PCCP ROAD

RIGHT OF WAY

CK KK

- C

PIPELINE

PROPERTY LINE

BASE ON ACTUAL MEASUREMENT (Minimum of 0.50m or within3 meters)

Secure the area using the barricades, warning devices and steel plates (if necessary) to protect the newly restored portion until the concrete reaches its maximum strength. Barricades, warning devices and steel plates should be removed on the site three (3) to five (5) days, or as approved by the agency covering the area or DPWH.

<u>WARNING TAPE:</u> The Contractor shall furnish for each pipe, above or equal to 75 mm, an Alufoil tape (minimum width is 4 cm)

The warning tape shall be laid into the trench between two backfill layers at 30 cm above the pipe.

SAND BEDDING AND SAND FILL MATERIALS GENERAL The purpose of this standard is to specify minimum requirements for sand used for bedding and sand fill in pipe trenches, which is fit for this purpose and will ensure install adequate support and will achieve their design life.

To the satisfaction of the MKWD representative, the sand shall be free from:

- a. Cohesive and organic lumps
- b. Rocks or other sharp particles likely to damage pipes or protective

Weeds other vegetative or their seeds.
 Weeds on the vegetative or their seeds.
 The sund shall comply with the criteria detailed in the Table below of this Technical Standard.

TEST TEST PRACTICAL SIZE DISTRIBUTION
--

When requested by the MKWD Representative, a 25 kg sample of packing shall be submitted and sent for testing to any government accredited laborative and winessed by the MKWD representative.

0 - 10

0.0075

Except where trees are shown on the drawings to be removed, trees shall be protected from injury during construction operations and no tree is to be removed without written permission or permit if necessary. Tree roots can be trimmed and cut if it is an obstruction only with the permission of the Engineer.

In unstable ground, during over-excavation, the trench walls may be shored or sloped.

Water must be kept out of the trench during construction so that the pipe will not become contaminated. Dewatering pumps should be used in the trench if necessary, to remove any

Trenches shall be over-exeavated beyond the desired depth only when ordered by the Engineer such over exeavation be to the depth ordered. The mean shall then be refulled to the grade of the bottom of the pipe with sand until the pipe is covered with the specified thickness and then with selected granular materials obtained from the exeavation.

Each Sample shall be clearly marked with the following information:

- Test Standard and type of material a.
- Contract number
 - Name of Contractor

5 ų.

All damaged and disturbed area due to pipe laying activities must be restored to its original condition. Damaged concrete/asphalt pavement restoration is strictly enforced upon the completion of the pipe laying and hydro testing activities.

SURFACE RESTORATION:

building up of water.

All concrete pavement surfaces and all concrete base under an asphaltic mix surfaces to be restored shall be scored concrete cutting equipment into clean straight lines.

Origin of supply

All relevant test results or certificates shall be submitted to MKWD Representative immediately when they become available. APPLICATION

- The trench bottom must be properly leveled and free from large and/or sharp stones and objects so that the full length of the pipe will have continuous, firm support. a.
- Sand be dding should be spread over the trench bottom to the full width of the trench with the thickness of 150 mm. Ŀ.
 - Compareted sand shall also serve as a backfill material to the both sides of the pipelines and 150mm, above the outside diameter of the pipe. Also refer to the "Trench Excavation detail". ن.

The cases of damaged, adjacent pavements, the damaged area should be included in the surface restoration and inside the perimeter of the scored portion.

Clean the sides of the pavements removing foreign particles using clean tap water.

ACROSS THE ROAD DETAIL A CROSS THE ROAD DETAIL PIPE CASING PIPE CASING PIPE CASING PIPE CASING	IOmmø RSB Dowel	Some and iso 0.50m Earth Fill Torme and iso DEPTH Warning Tape Torme and iso DEPTH PUPELINE Some and iso Some iso PUPELINE Some and iso Some iso PUPELINE	• EXC	 Excontion permits, if necessary, should have been secured from the government agencies that have jurisdiction over the project. Always refer to the detailed plan for the correct field location, alignment, trench and bedding specifications before mobilization and excavation begins. Make sure that all the necessary bollards, barricades and warming devices or whatever is needed are properly placed to protect the safety of the construction crew and the public. All asphalt and concrete debris should be hauled away immediately to avoid using them as backfill materials. 		Illuminated.
	TECHN	CAL ST	ANDAR	D DETA	ILS	
	PLANNING A OF METRO KIDA	ND DESIGN PAWAN WAT			OSS THE DETAILS	REVISIONS BY DATE
>> 🔞	SCALE: N.T.	S BY: DE	SIGN UNIT	JANUARY 2021	01	

Damaged concrete/asphalt pavement restoration is strictly enforced upon the completion of the pipe laying and hydro testing All damaged and disturbed area due to pipe laying activities must be restored to its original condition. SURFACE RESTORATION activities.

OPEN CANAL

- SHOULDERING

- All concrete pavement surfaces and all concrete base under an asphaltic mix surfaces to be restored shall be scored concrete cutting equipment into clean straight lines.
- The cases of damaged, adjacent pavements, the damaged area should be included in the surface restoration and inside the perimeter of the scored portion.
 - The restored portion should have the same thickness or greater than the existing concrete/asphalt pavement.
 - When the concrete is slightly hardened, scrape it using s stick broom.

- Secure the area using the barricades, warning devices and steel plates (if necessary) to protect the newly restored portion until the concrete reaches its maximum strength.
- Barricades, warning devices and steel plates should be removed on the site three (3) to five (5) days, or as approved by the agency covering the area or DPWH. •

WARNING TAPE:

The Contractor shall furnish for each pipe, above or equal to 75 mm, an Alu- foil tape (minimum width is 4 cm) The warning tape shall be laid into the trench between two backfill layers at 30 cm above the pipe.

SAND BEDDING AND SAND FILL MATERIALS

GENERAL

The purpose of this standard is to specify minimum requirements for sund used for bedding and sand fill in pipe trenches, which is fit for this purpose and will ensure install adequate support and will achieve their design life.

To the satisfaction of the MKWD representative, the sand shall be free from:

- Cohesive and organic lumps
- Rocks or other sharp particles likely to damage pipes or protective coatings, ġ

The sand shall comply with the criteria detailed in the Table below of this Technical Standard. Weeds or other vegetative or their seeds.

TION / CRITERIA / TE (mm) PERCENT PASSING	100	95 - 100	90 - 100	5 75 - 100	3 40 - 100	0 20 - 95	0 10-55	
TEST DESCRIPTION / SIEVE SIZE (mm)	5'6	6.7	4.75	PRACTICAL SIZE 2.36	DISTRIBUTION 1.18	0.600	0.300	

When requested by the MKWD Representative, a 25 kg sample of packing sand shall be submitted and sent for testing to any government accredited laboratory and witnessed by the MKWD representative.

0 - 10

0.0075

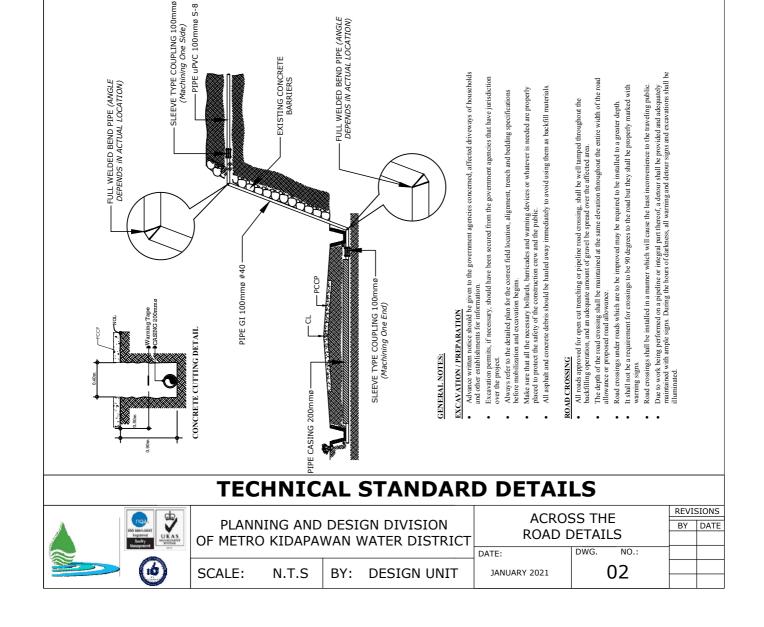
- Each Sample shall be clearly marked with the following information:
 - Test Standard and type of material a.
- Contract number

ء

- Name of Contractor ن ن
- d. Origin of supply

All relevant test results or certificates shall be submitted to MKWD Representative immediately when they become available. APPLICATION

- a. The trench bottom must be properly leveled and free from large and/or sharp stones and objects so that the full length of the pipe will have continuous, firm support.
 - Sand bedding should be spread over the trench bottom to the full width of the trench with the thickness of 150mm. ġ.
- Compacted sand shall also serve as a backfill material to the both sides of the pipelines and 150mm, above the outside diameter of the pipe. Also refer to the "Trench Excavation detail". ы.



SURFACE RESTORATION

- All damaged and disturbed area due to pipe laying activities must be restored to its original condition.
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Secure the area using the barricades, warning devices and steel plates (if necessary) to protect the newly restored portion until the Barricades, warning devices and steel plates should be removed on the site three (3) to five (5) days, or as approved by the agency covering the area or DPWH. concrete reaches its maximum strength. •

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To the satisfaction of the MKWD representative, the sand shall be free from:

- Cohesive and organic lumps a,
- Rocks or other sharp particles likely to damage pipes or protective coatings.
- The sand shall comply with the criteria detailed in the Table below of this Technical Standard. Weeds or other vegetative or their seeds. ن ن

	DESCRIPTION /	CRITERIA /
IESI	SIEVE SIZE (mm)	PERCENT PASSING
	9.5	100
	2.9	95 - 100
	4.75	90 - 100
PRACTICAL SIZE	2.36	75 - 100
DISTRIBUTION	1.18	40 - 100
	009'0	20 - 95
	0.300	10 - 55
	0.150	0 - 55

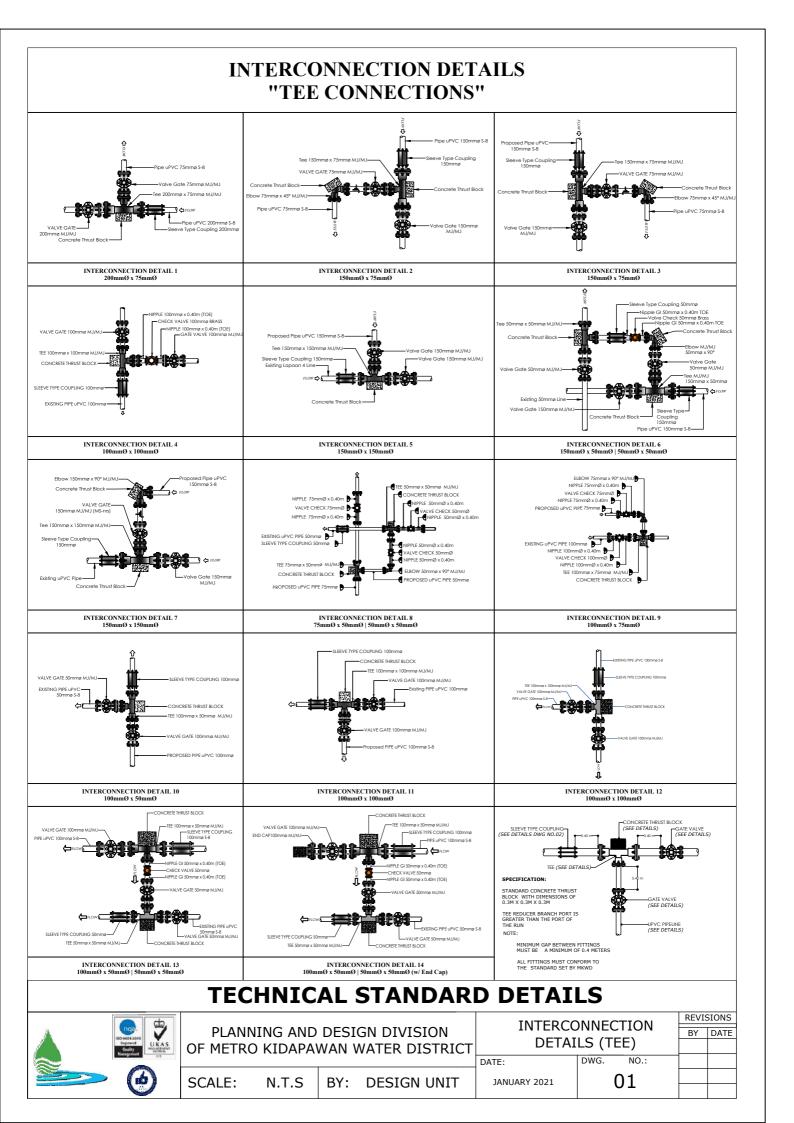
When requested by the MKWD Representative, a 25 kg sample of packing sand shall be submitted and sent for testing to any government accredited laboratory and witnessed by the MKWD representative.

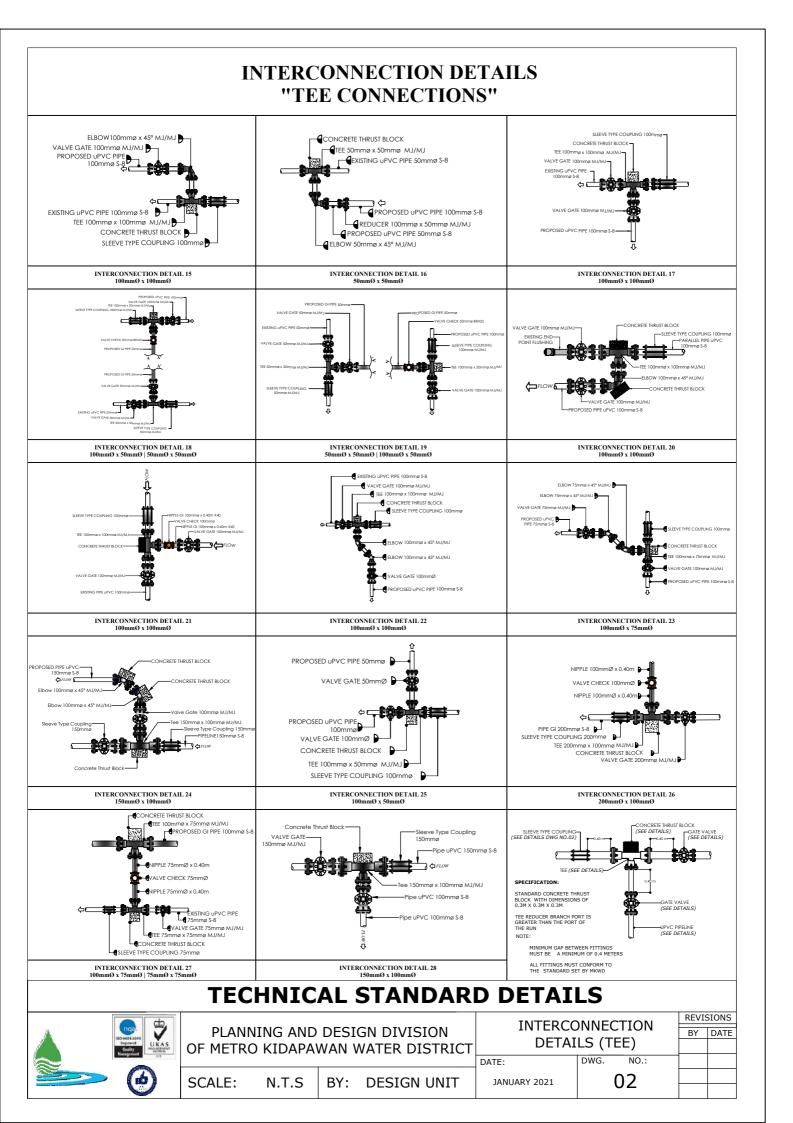
Each Sample shall be clearly marked with the following information

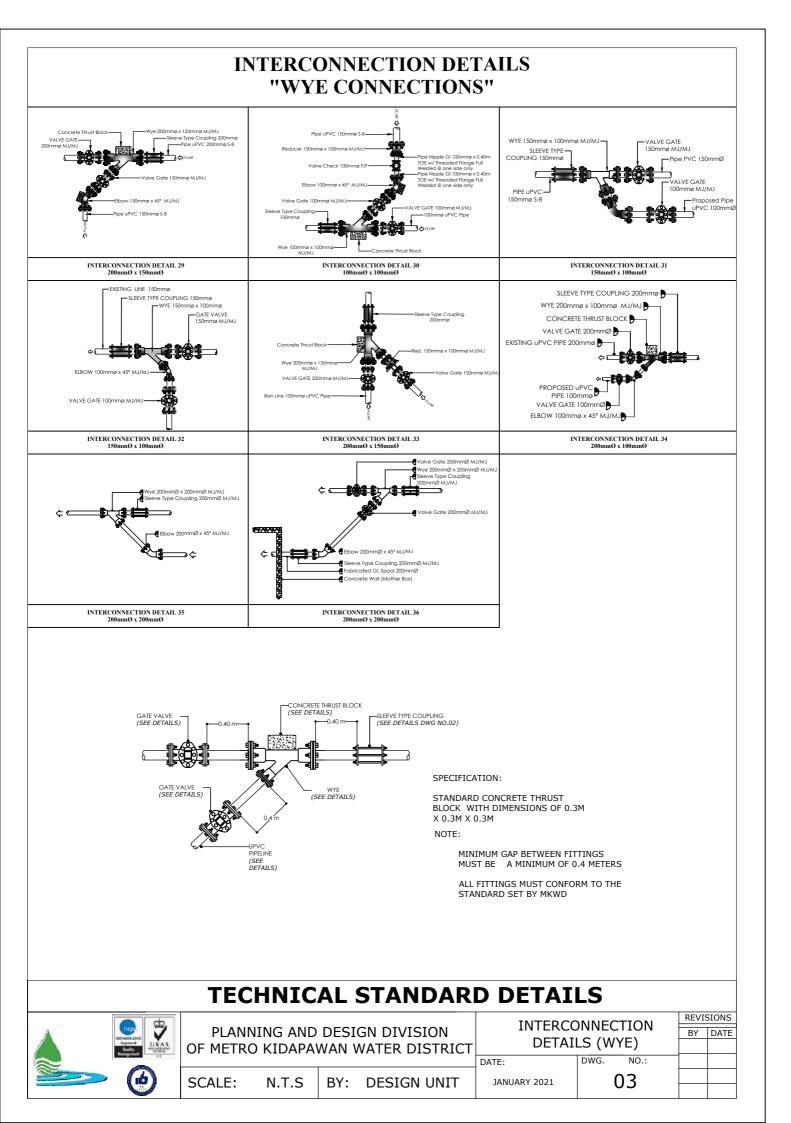
- Test Standard and type of material
- Contract number
- Name of Contractor c
 - Origin of supply

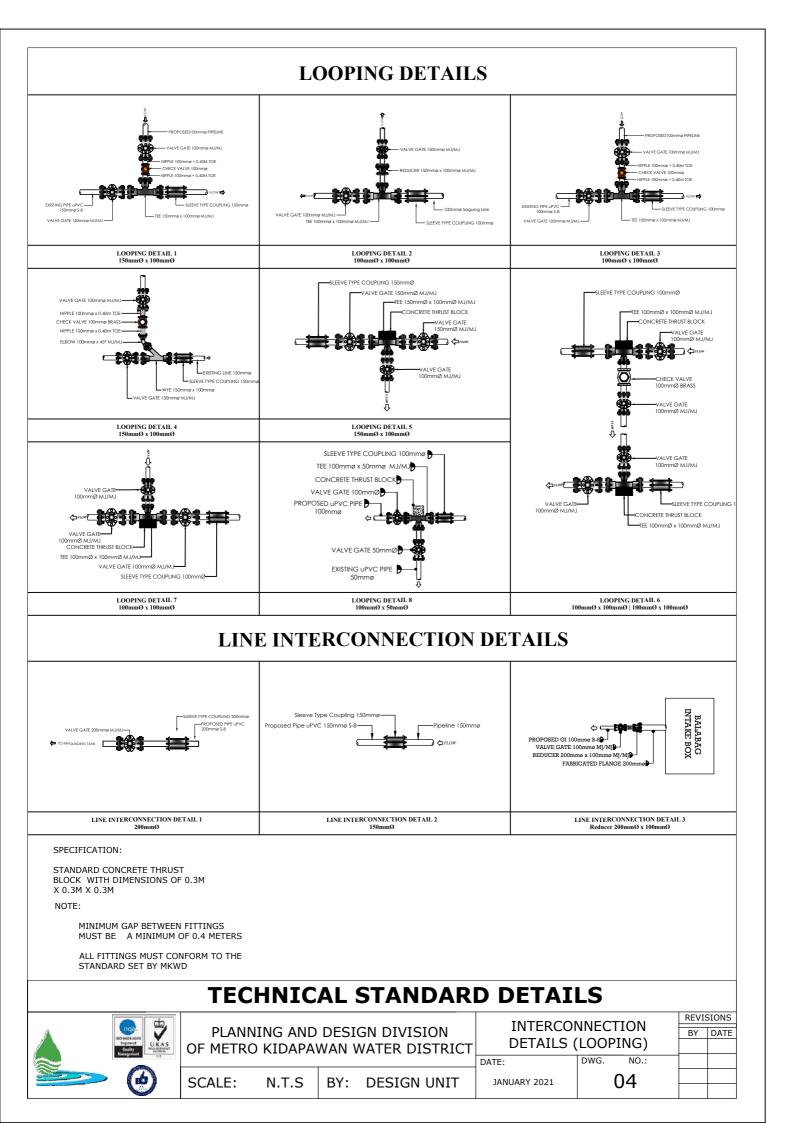
All relevant test results or certificates shall be submitted to MKWD Representative immediately when they become available. APPLICATION

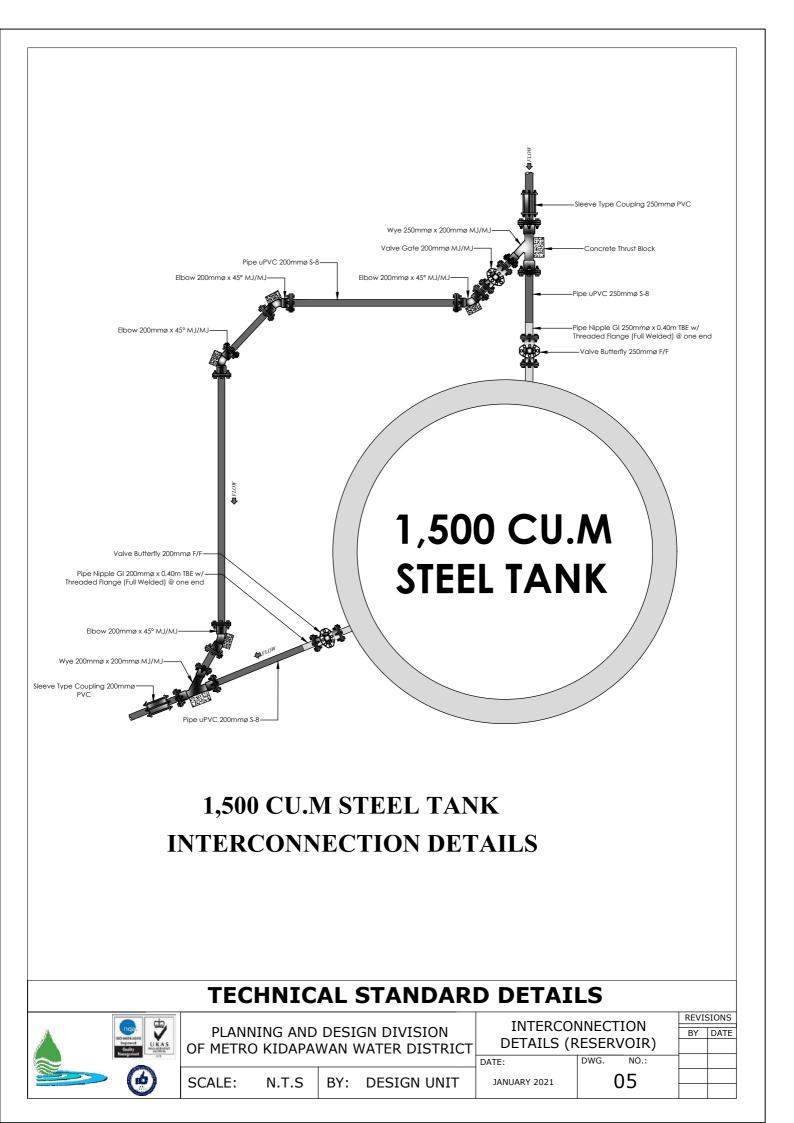
- The trench bottom must be properly leveled and free from large and/or sharp stones and objects so that the full length of the pipe will have continuous, firm support. e,
 - Sand bedding should be spread over the trench bottom to the full width of the trench with the thickness of 150mm ف
- Compacted sand shall also serve as a backfill material to the both sides of the pipelines and 150mm, above the outside diameter of the pipe. Also refer to the "Trench Excavation detail". പ്

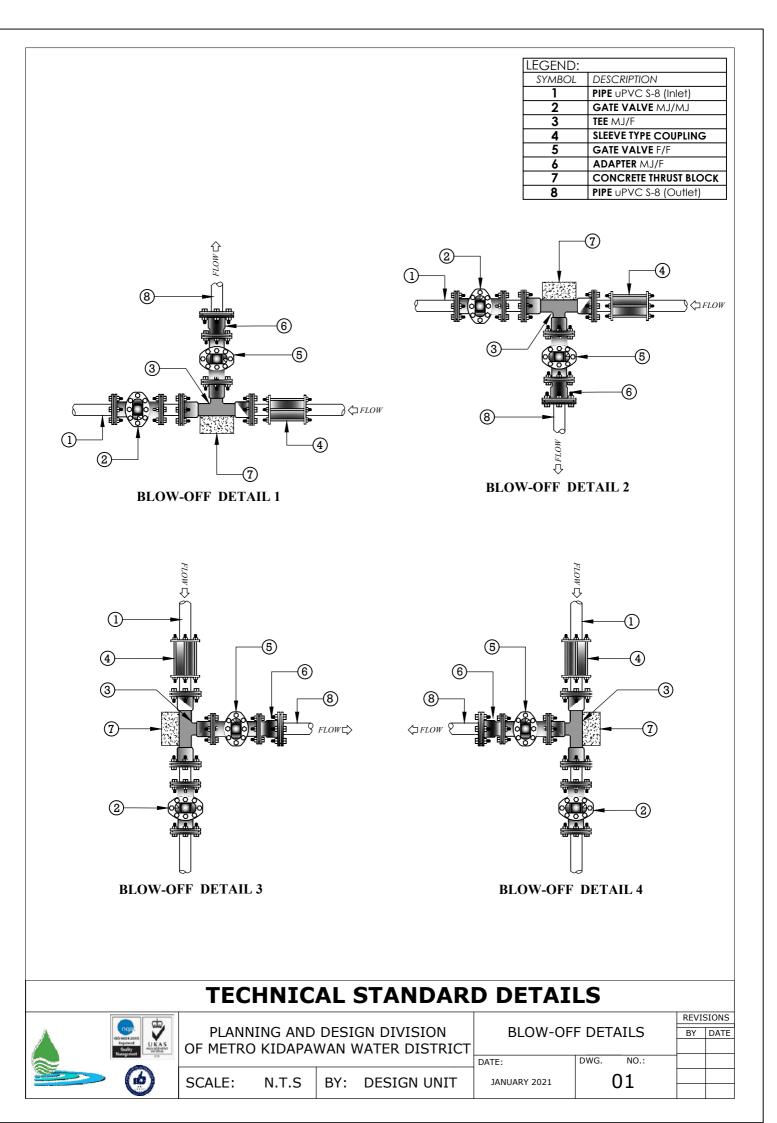












1 150mm	2 150mm	150mm	100mm × 50mm	100mm	100mm 8	150mm 2		250mm	9	8			TEE 4		0		2	4		0 00	-	2	4	5	9	∞,	_ 0	7			0 00		2	4	2		∞
					100mm	150mm	mm				TEE 250mm × 200mm				TEE 250mm x 150mm			TEE 250mm × 100mm			250mm × 75mm			TEE 250mm × 50mm													
	- ~	4	. 5				150	75mm	75mm	75mm	150mm	150mm	150mm 50mm	50mm	50mm	200mm	200mm	200mm	200mm	200mm	200mm	200mm	200mm	150mm	150mm	150mm	200mm	200mm	200mm	100mm	100mm	200mm	200mm	200mm	75mm	75mm	75mm
	1	-		9	ω	- 0	4	5	9	∞		5	4 v.	9	ω	-	2	4	2	0 00	-	2	4	5	9	∞,	_ c	7 4	4 v	0 4	0 00	, –	2	4	5	9	8
		TCC	150mm × 100mm				TEE	150mm × 75mm										TEE	200mm x 200mm				TEE	200mm × 150mm				ļ		200mm × 100mm				TEE	200mm × 75mm		
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-	2	4	5	6	8	1	4	5	6	8	1	2	4 v.	9	0	1	2	4	5	0 00	1	2	4	5	6	ω,	_ 0	.7. *	A ٦	с ×	0 00	>	2	4	5	6	8
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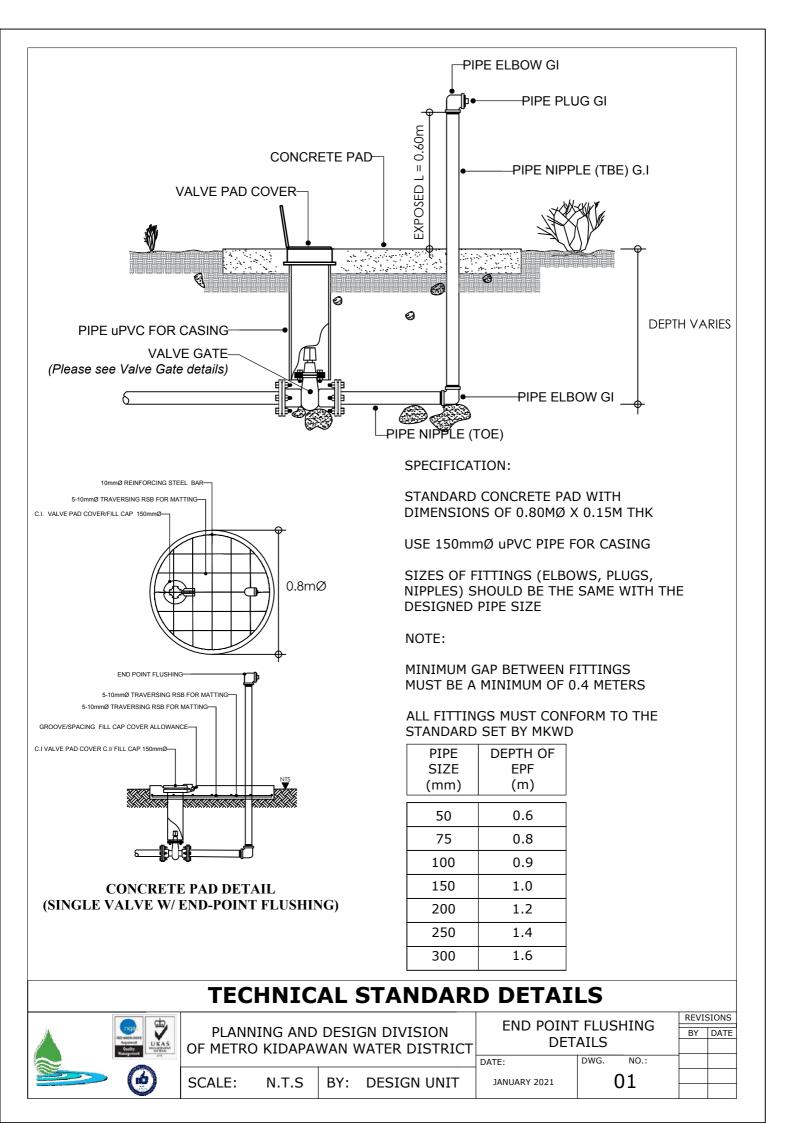
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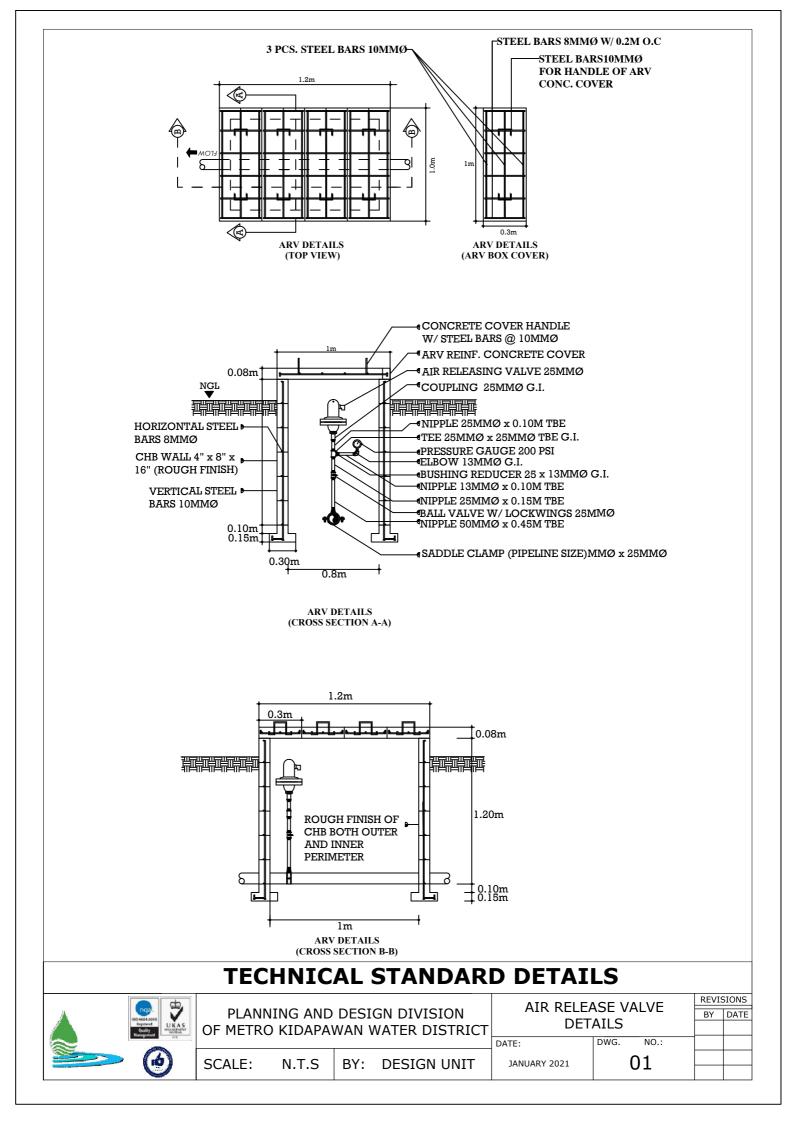
JANUARY 2021

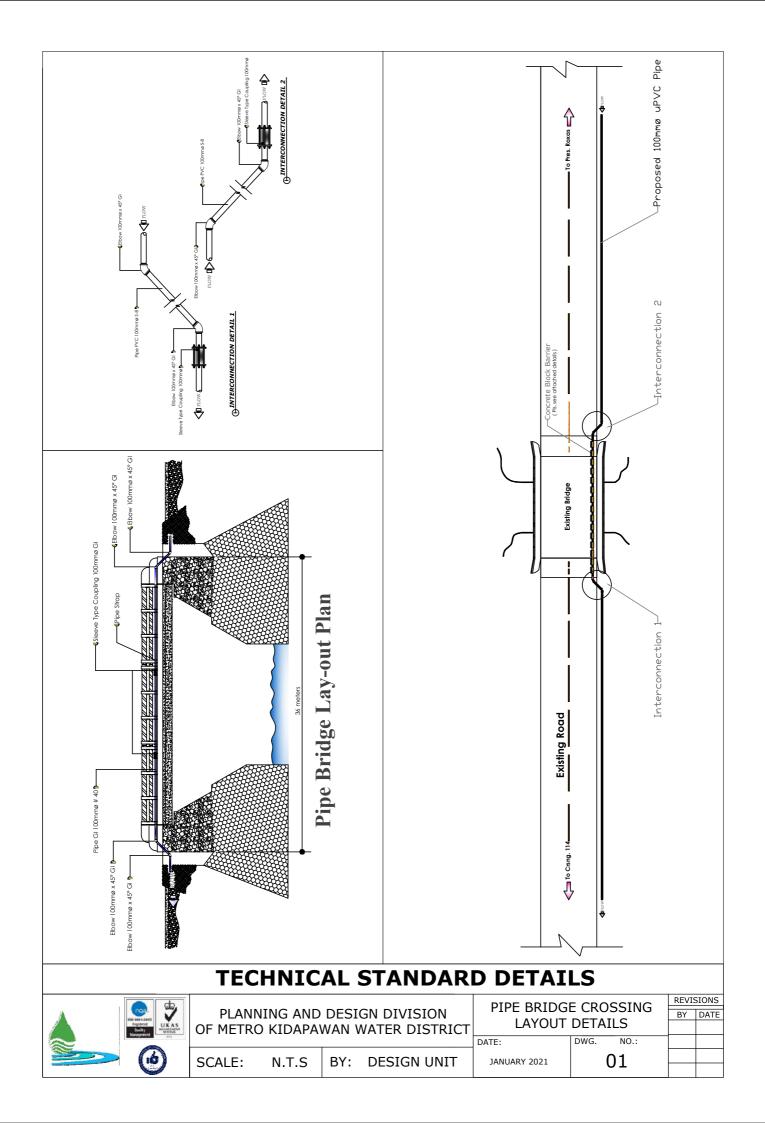
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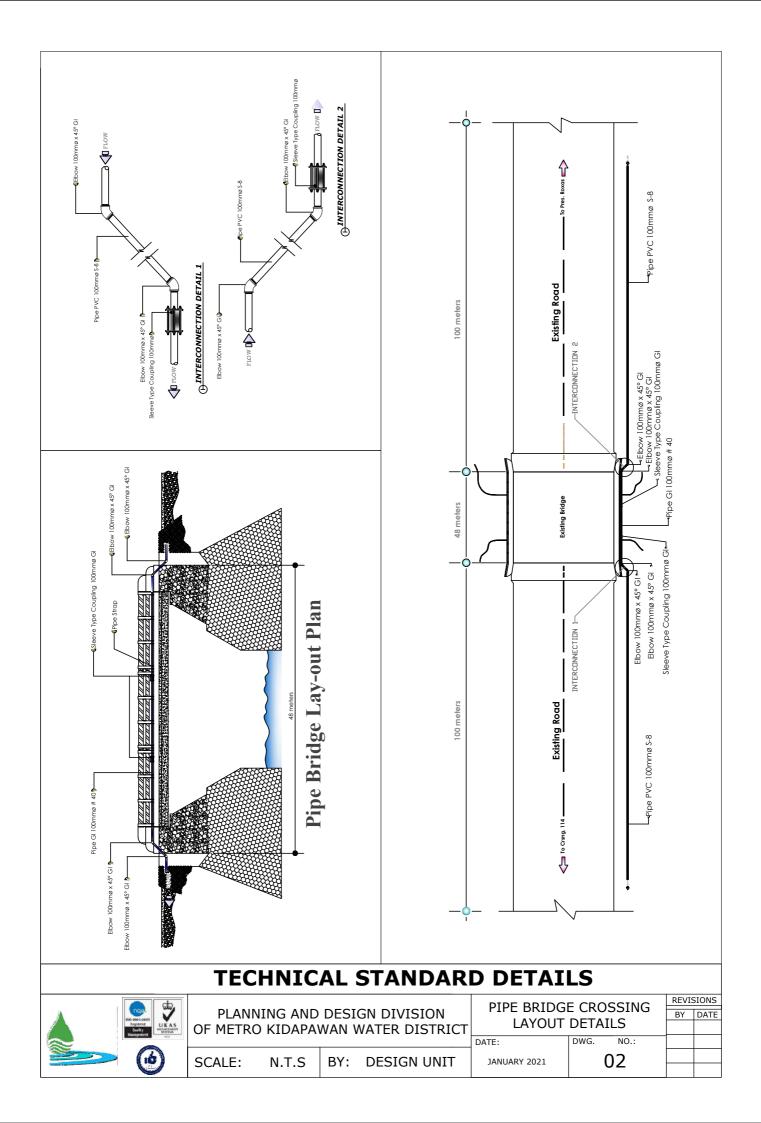
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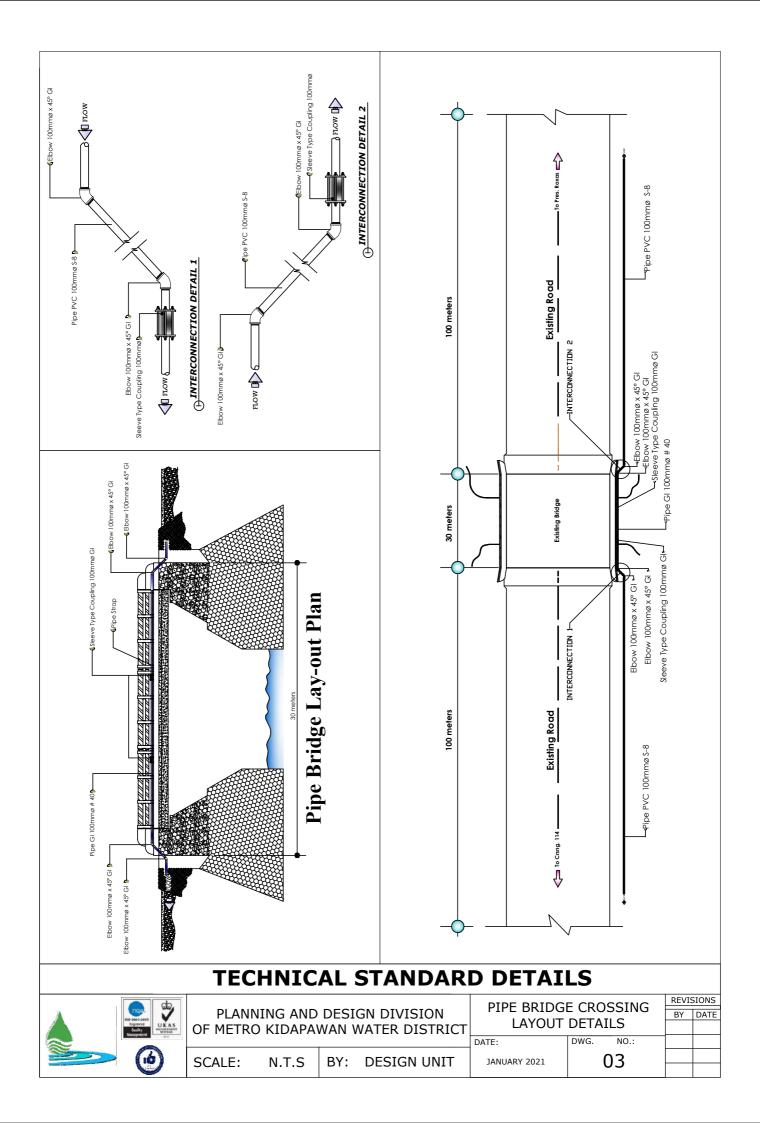
BY: DESIGN UNIT

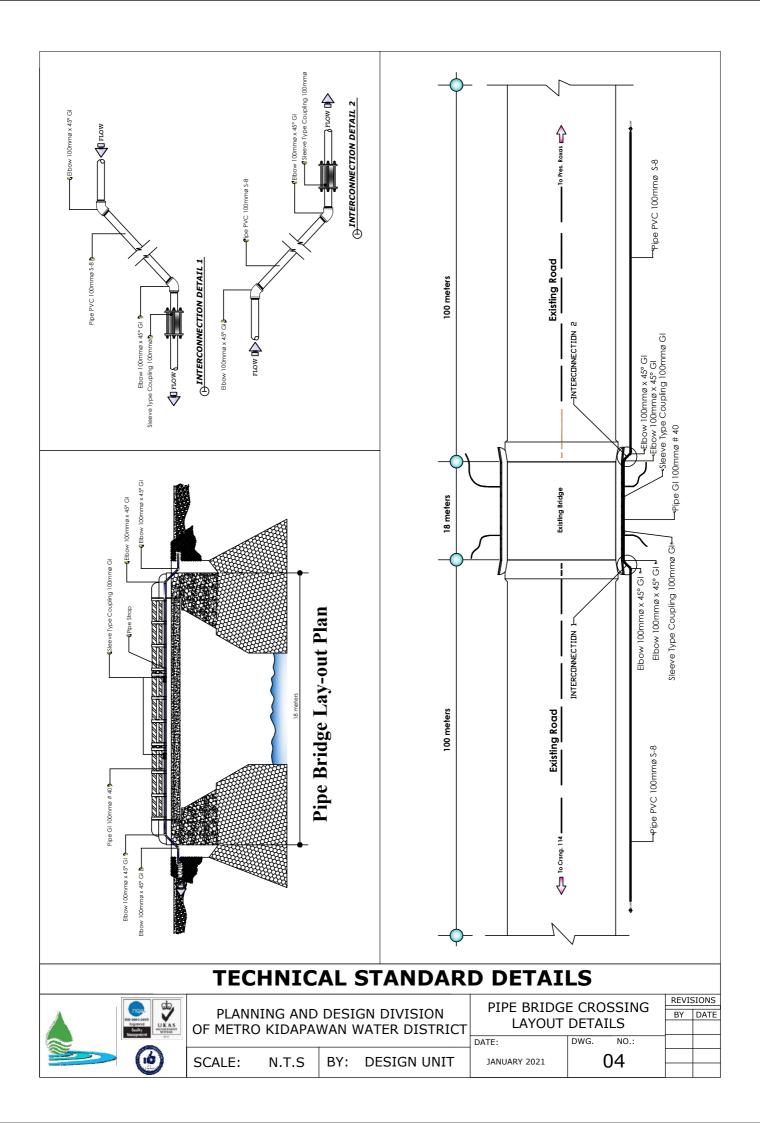


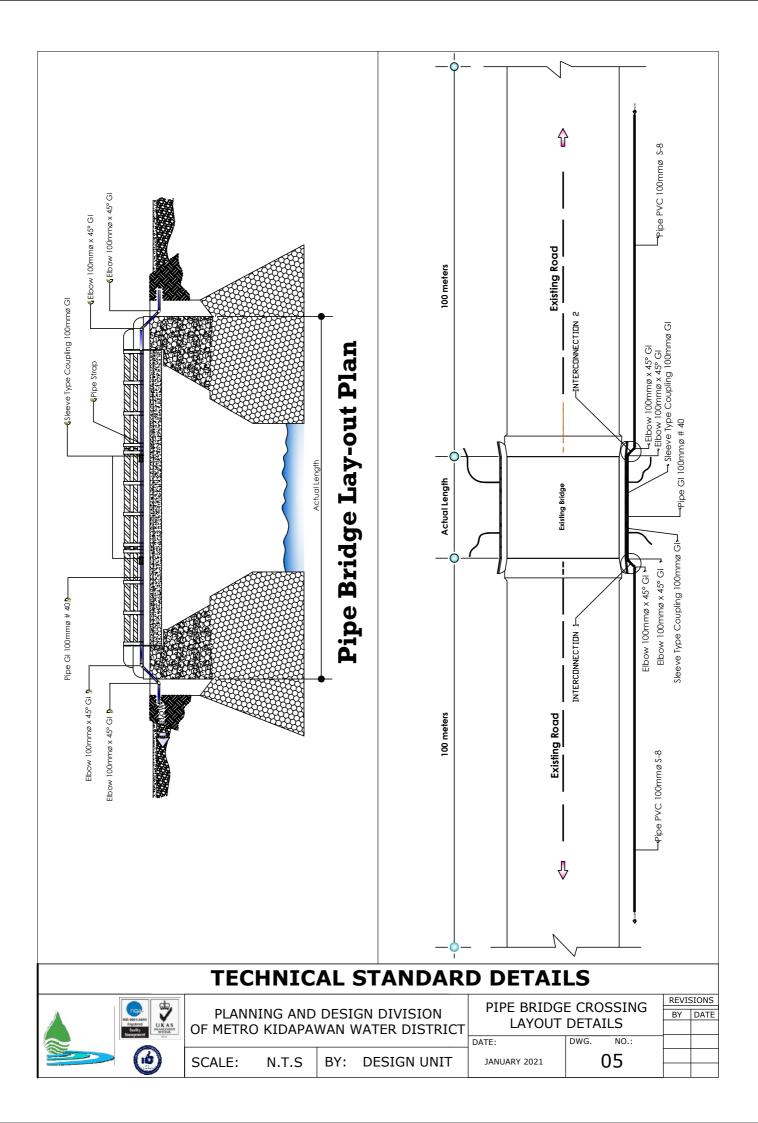


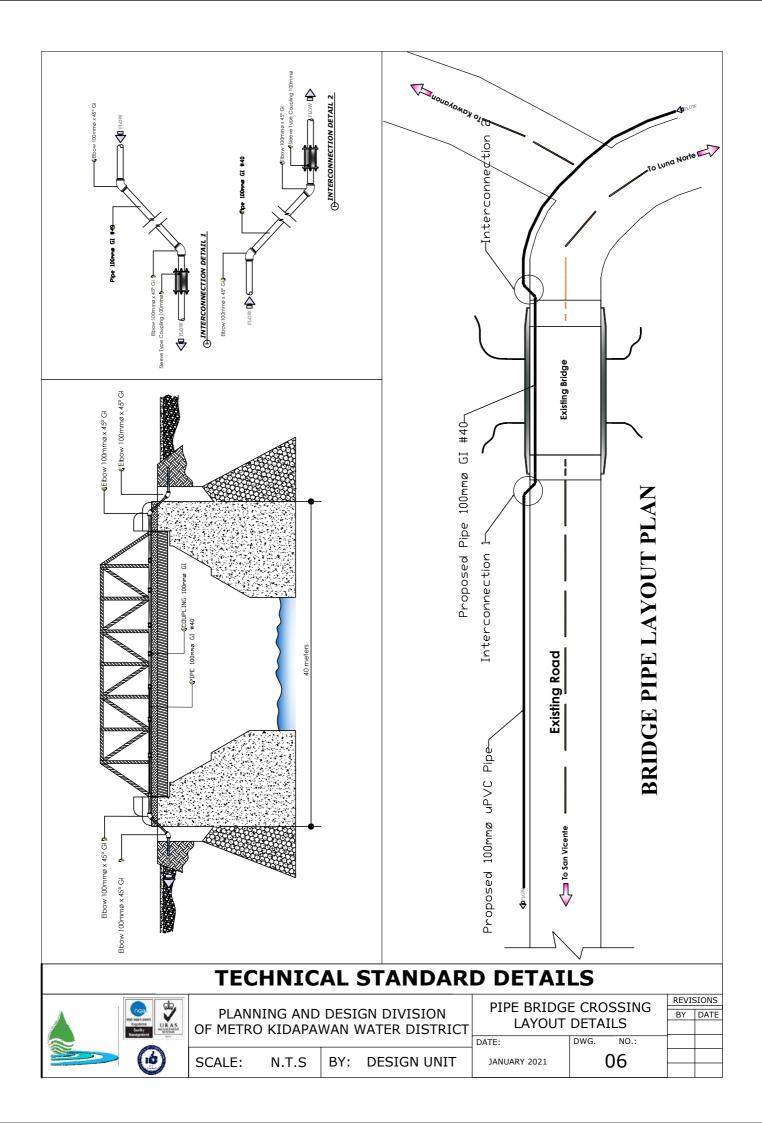


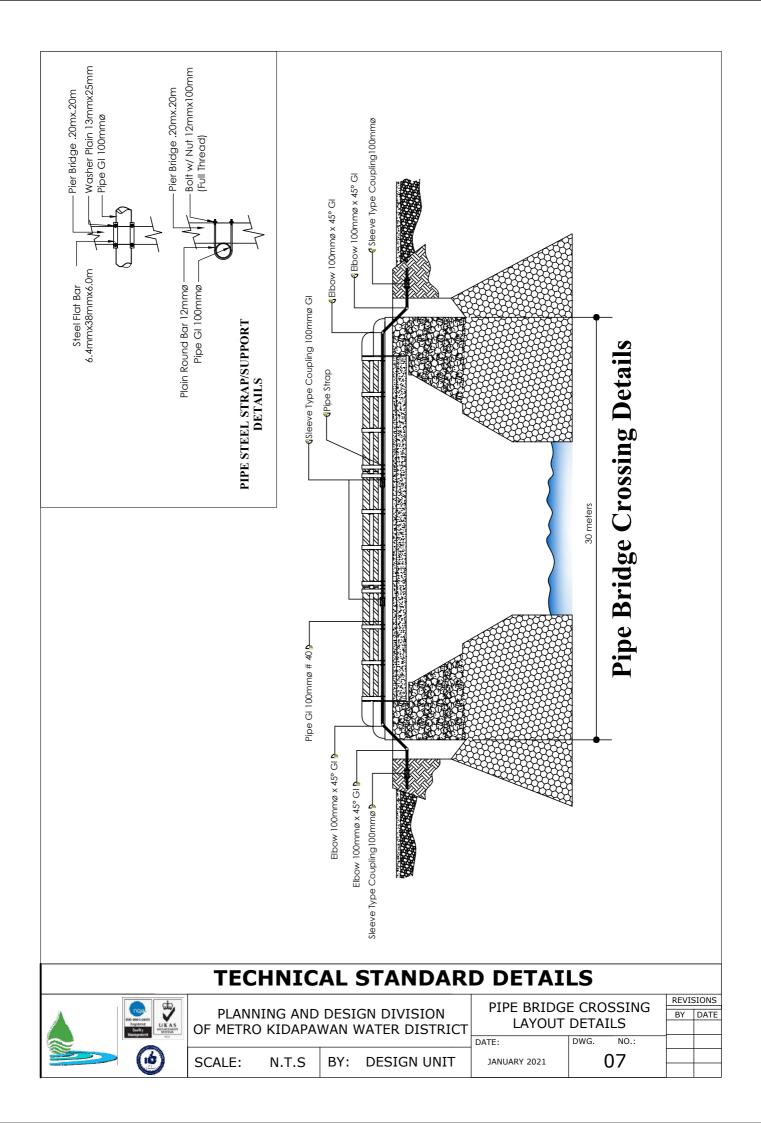


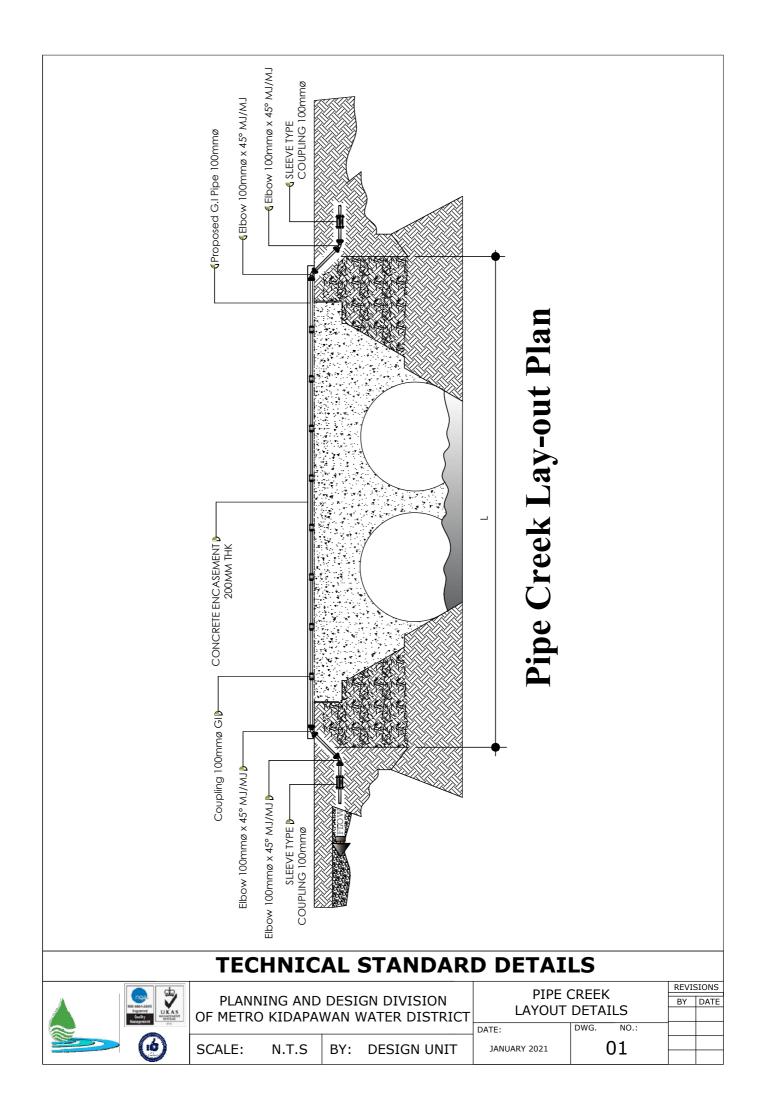


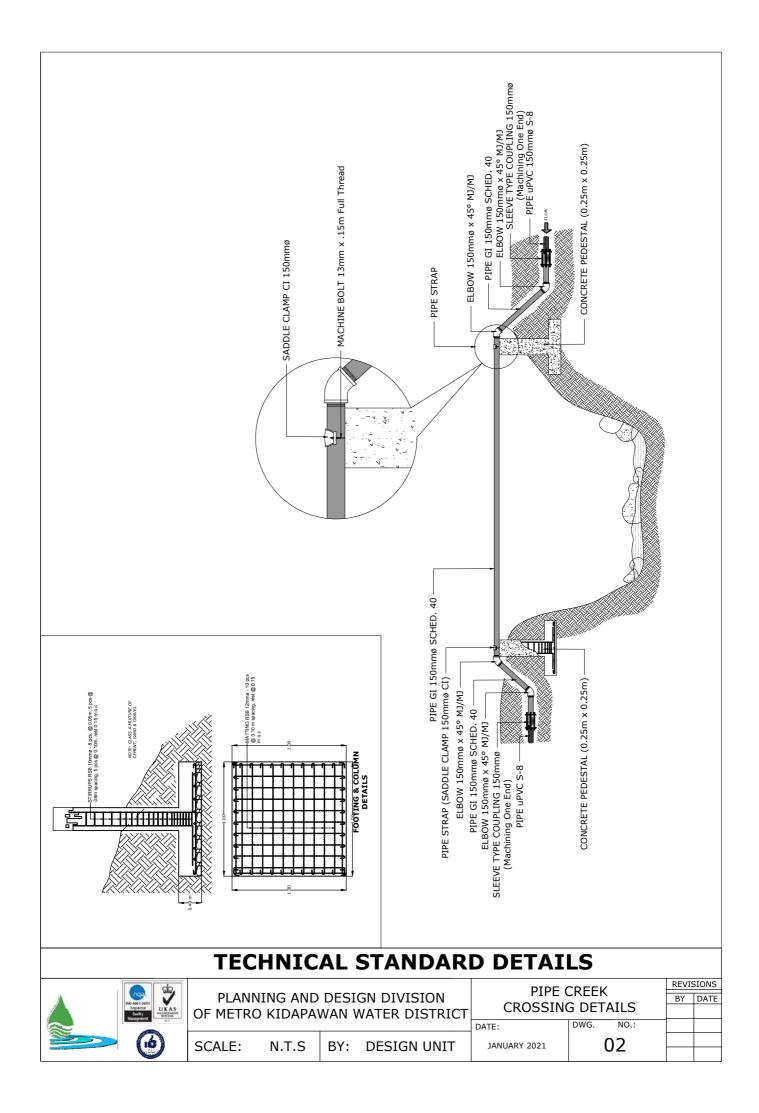


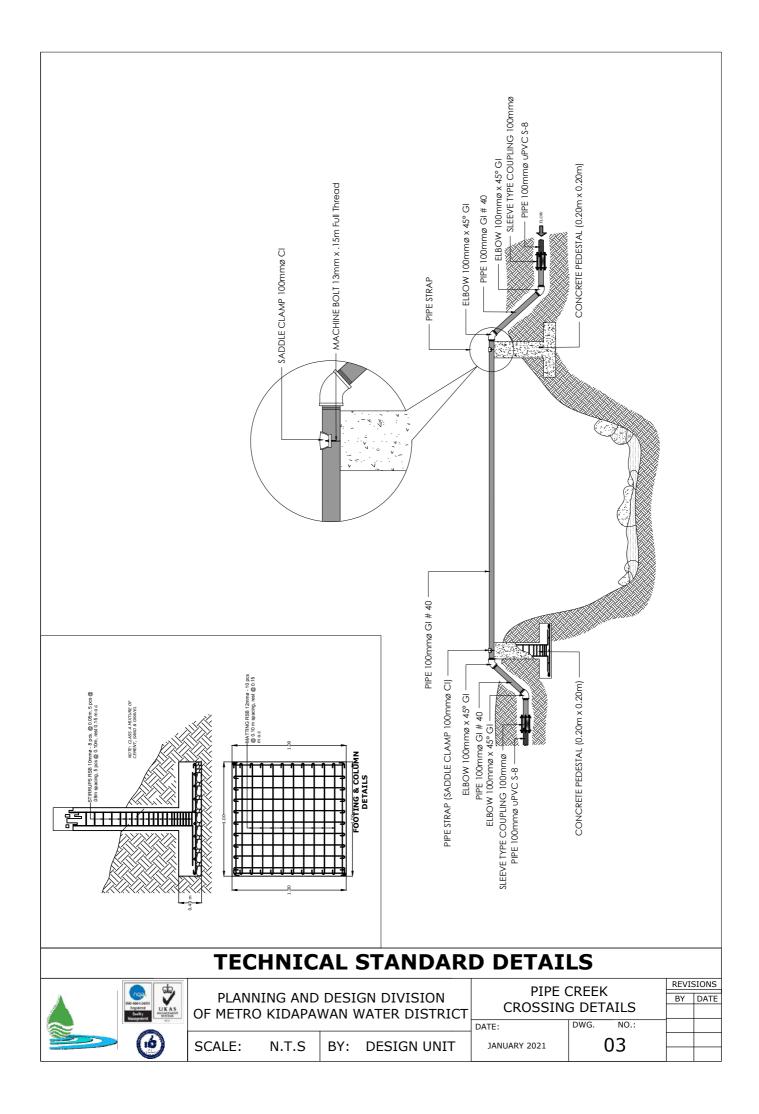


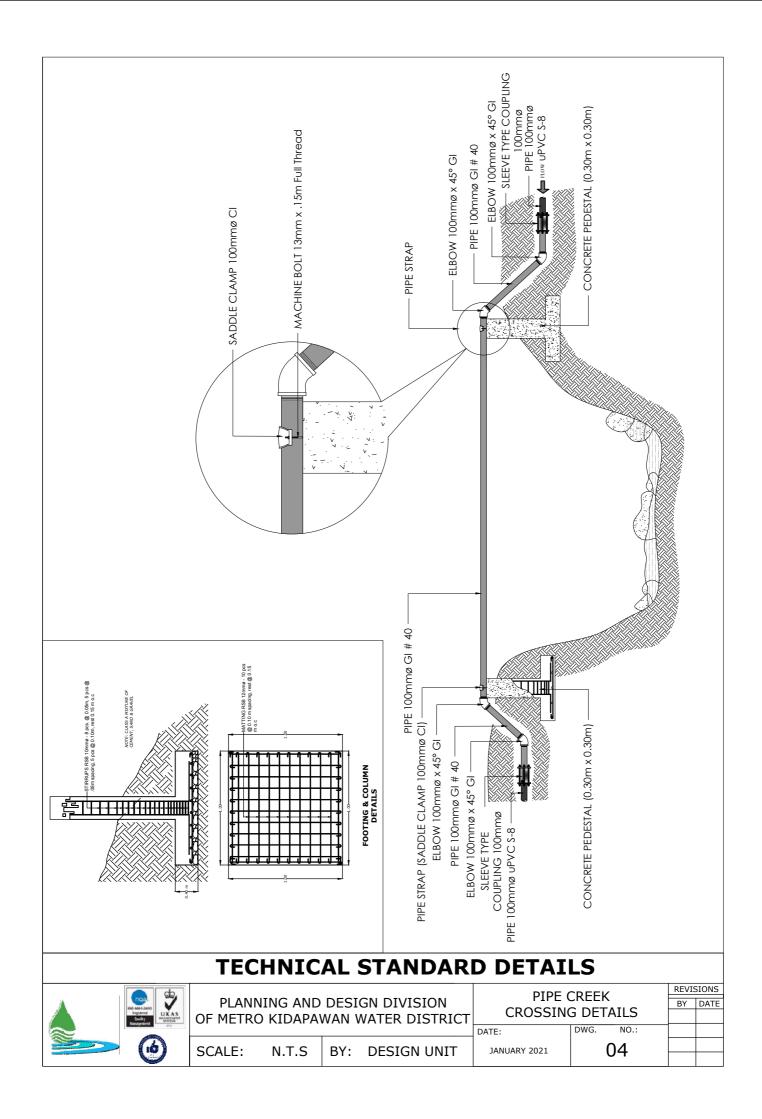


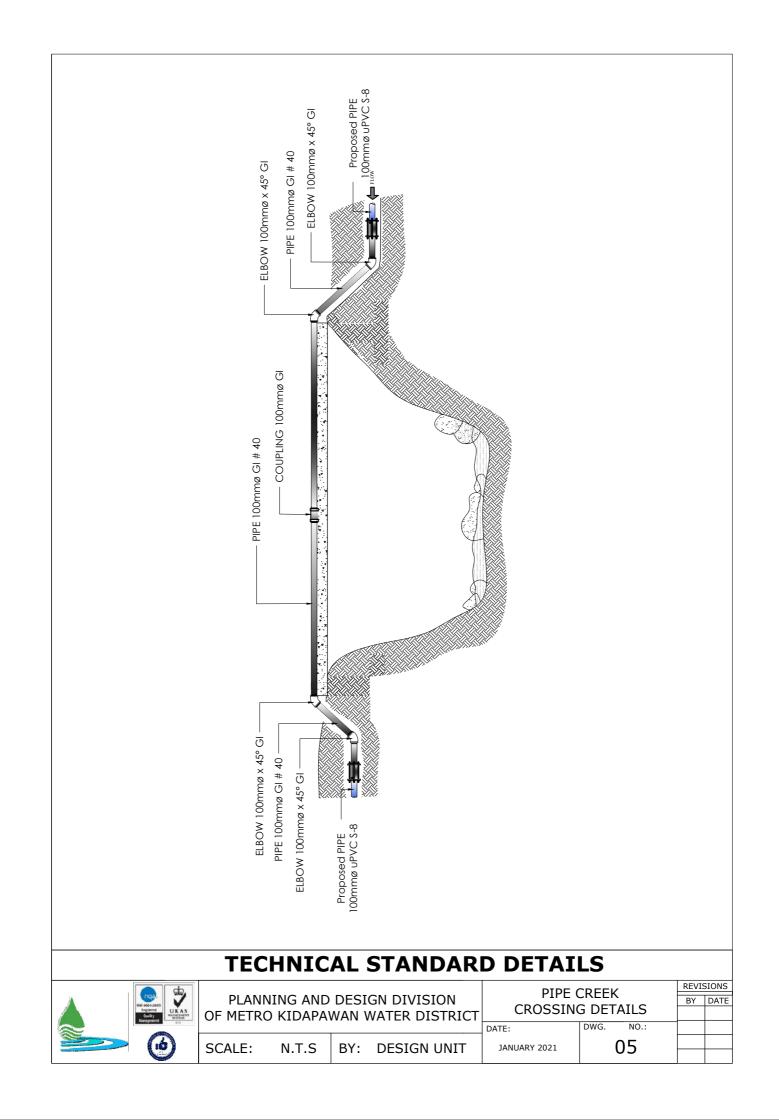


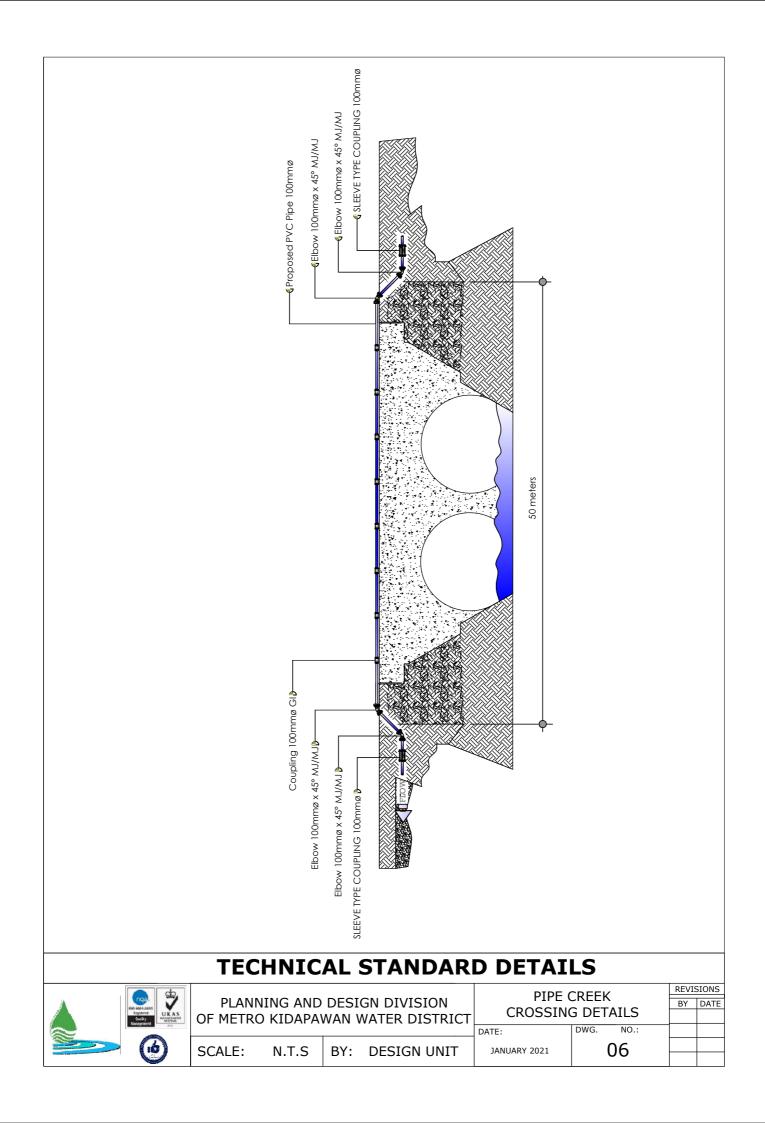


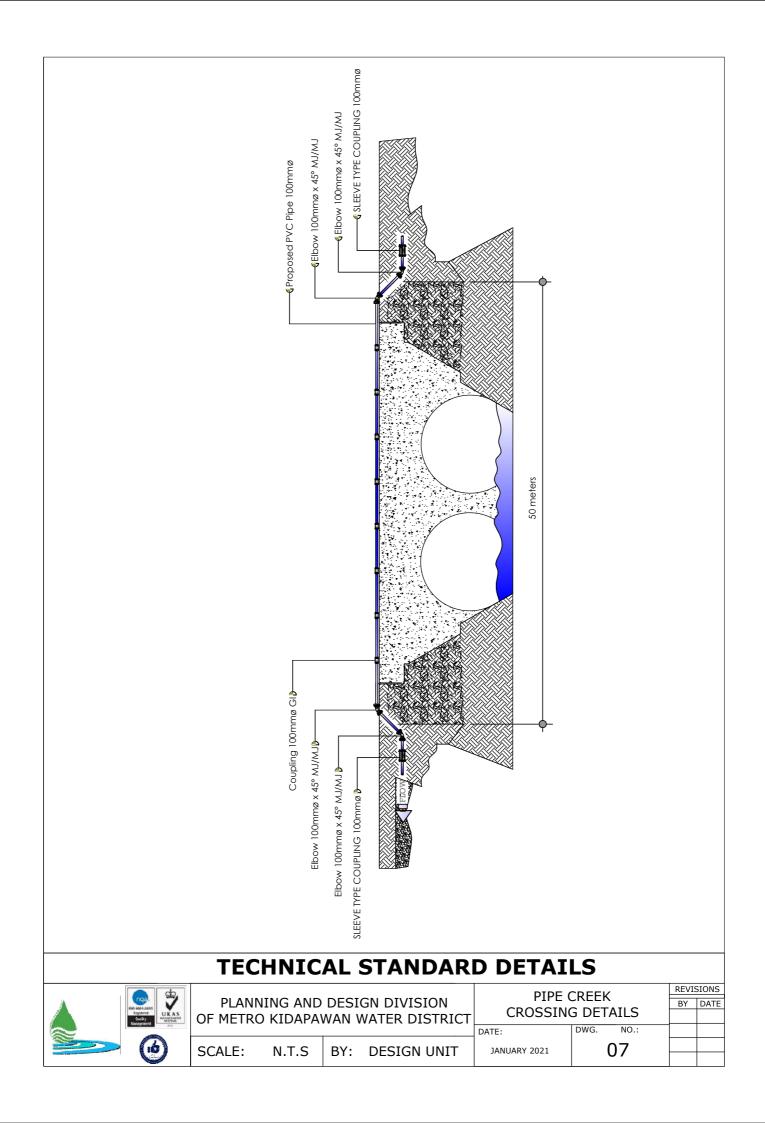


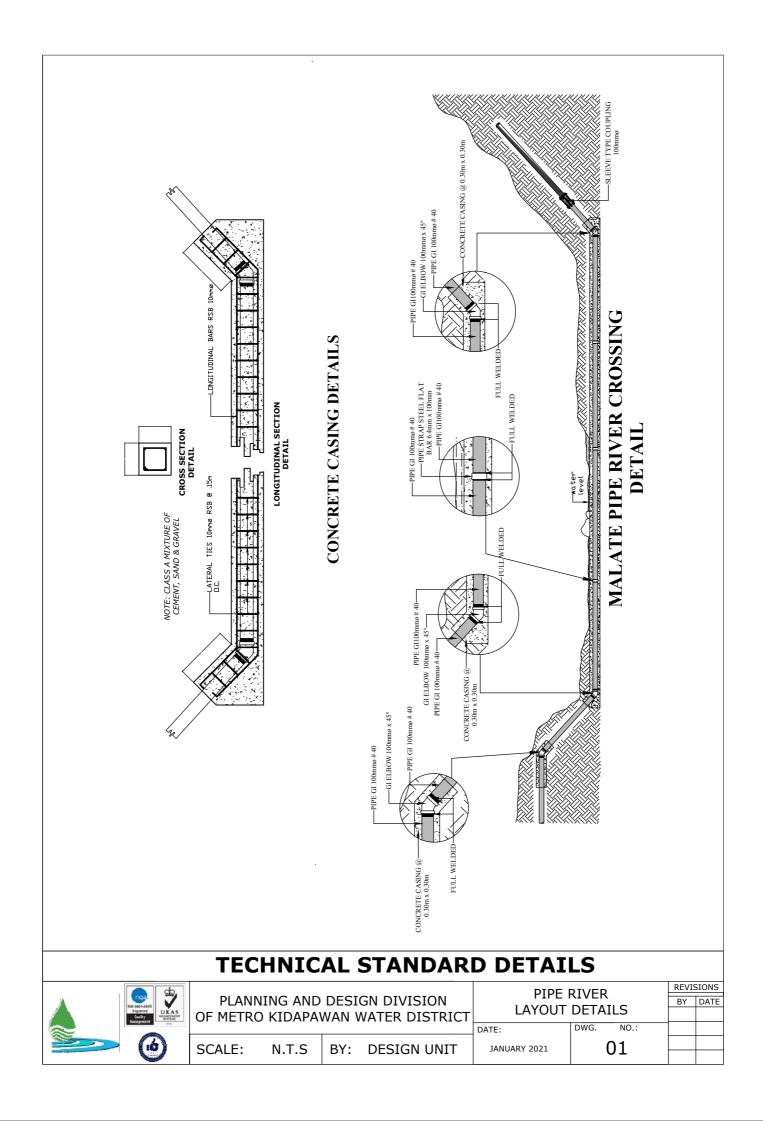


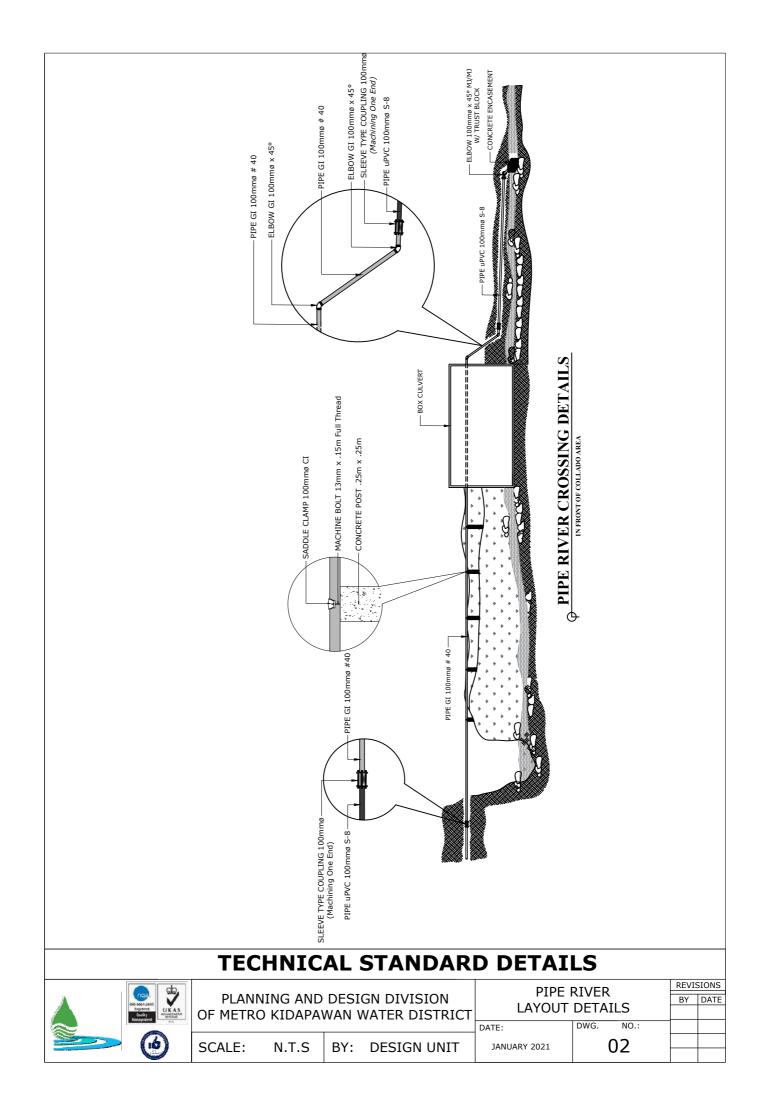


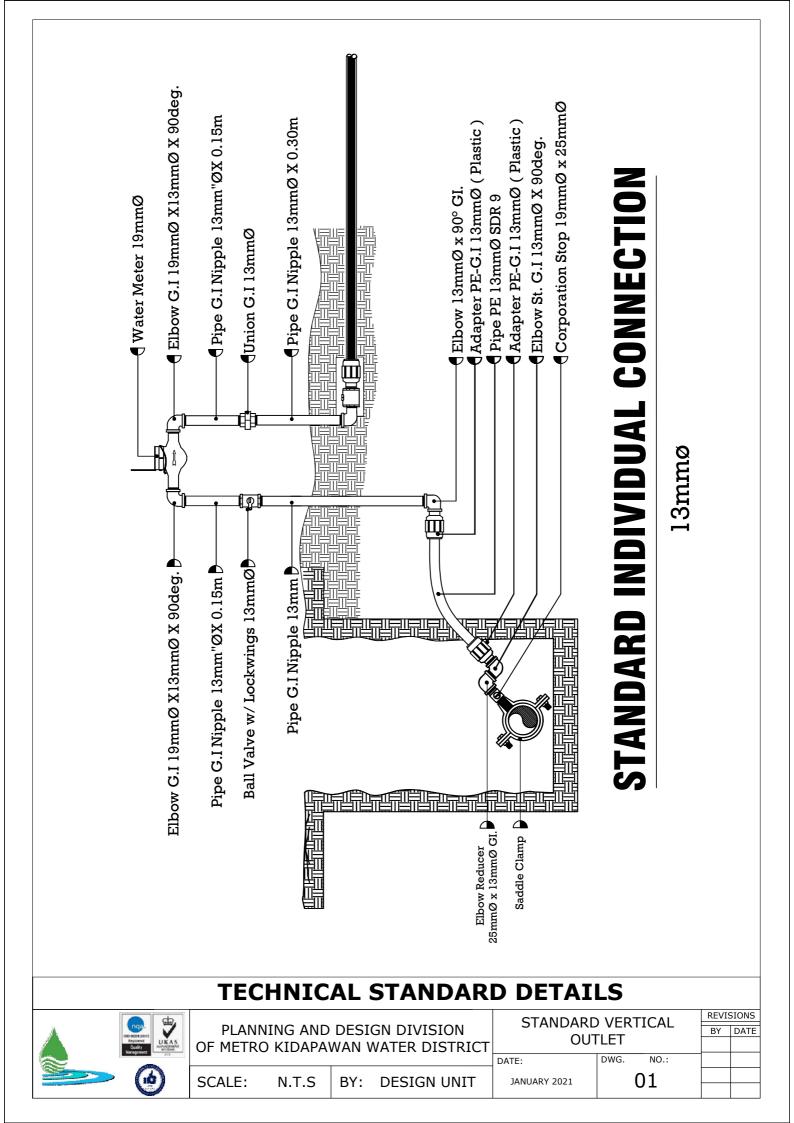


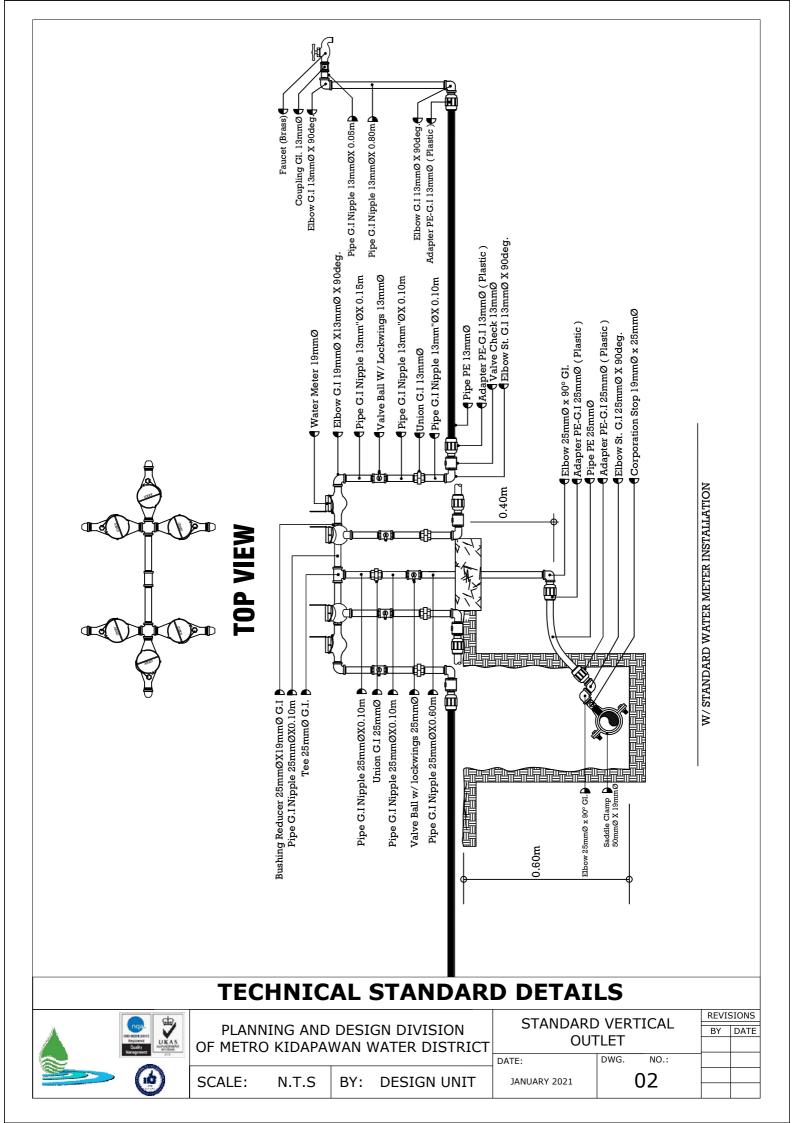


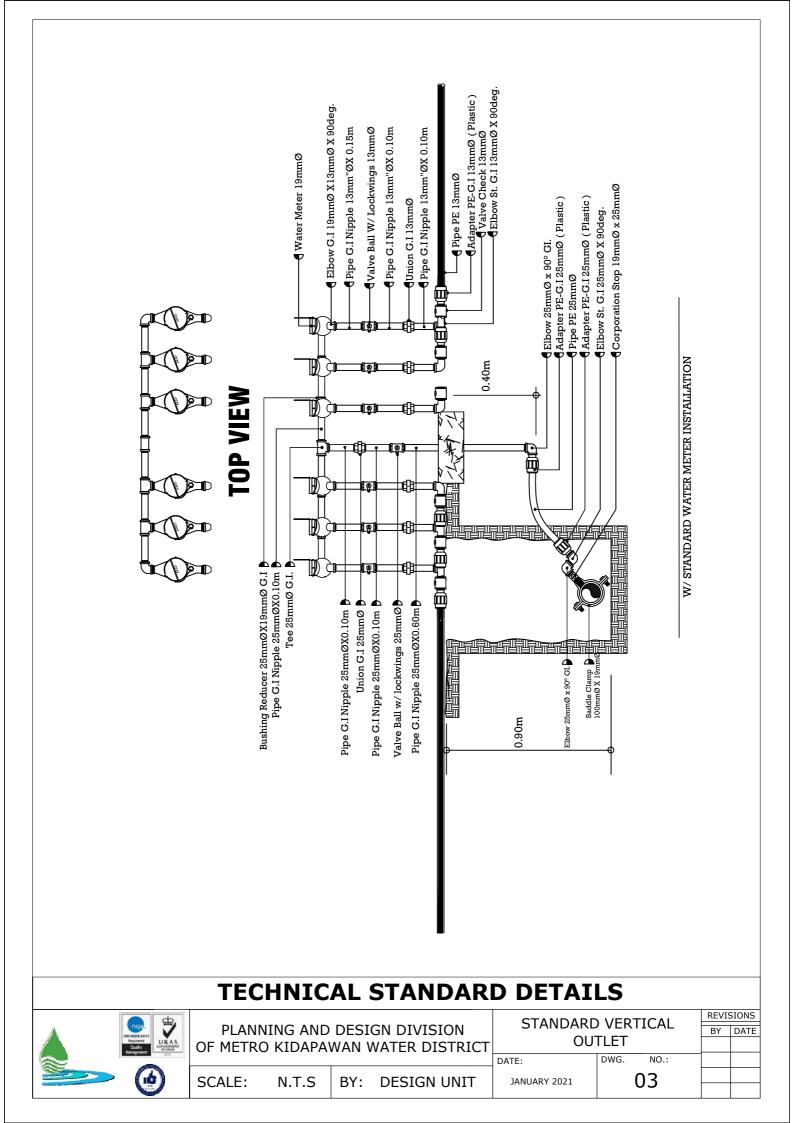


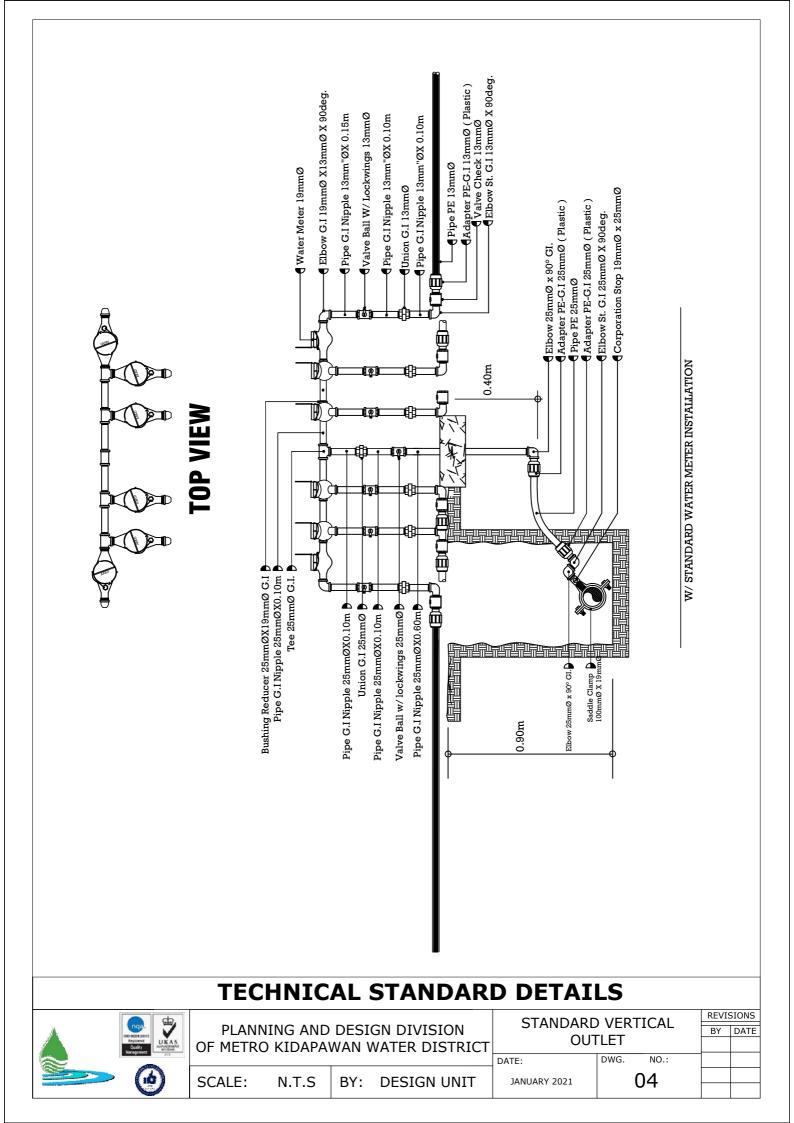












Stainless Steel Penstock Gate



✓ Stainless Steel Grade 316

 ✓ High A-class penstock design based on DIN 19569-4/AWWA C560/BS 7775

	GEN	ERAL N	OTES
5 PER	LWUA	STANDARD	SPECIFICATION



A	S PER L	.WUA STAN	DARD SPECIFIC	ATION					
	DESICA		TITLE:	TITLE:					
			STAINLESS STEEL	. PENSTOCK GATE	BY:	DATE:			
OF METRO KIDAPAWAN WATER DISTRICT									
			DATE:	NO.					
SCALE:	DV.	CDI							
N.T.S	BY:	GDT	JANUARY 2021						

MODULAR MECHANIZED CLARIFIER AND FLOCCULATION TANK

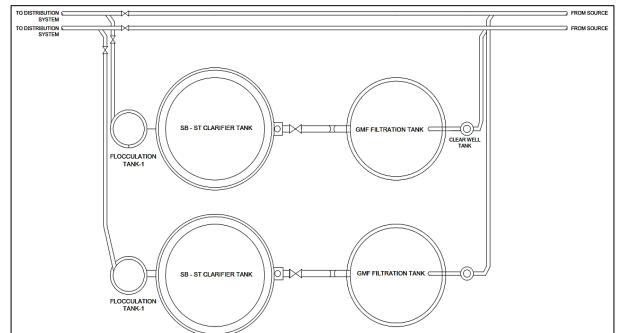


Figure 1. Modular Mechanized Clarifier and Flocculation Tanks Schematic

Modular mechanized Clarifier and Flocculation Tank (Please see Figure 1. Schematic Diagram)	a) Capacity: Q=150 lps (2 units) – Steel Structure (Corrosion Protection: Enamel Coated)							
	b) Turbidity Level of Raw Water to be Treated = 1000 NTU to 2 NTU Output							
	c) Inlet pipe=200mmØ line and 150mmØ line Sch 40 Gl Pipe (ASTM A53-A GALV)							
	Nominal PipeOutsideWallSizeDiameterThickness							
	150mm 6.625" 0.28"							
	200mm 8.625" 0.322"							
	d) Approximate Dimension per Clarifier Tank: L=8.0m, W=3.0m and H=6.0m							
	e) Approximate Dimension per Flocculation Tank: H=7.0m and D=2.0m							
	f) Compact Design Inclusion:							
	- Clarifier, flocculation, Filtration System and Water Treatment & Disinfection							
	- The treatment plant shall be capable of meeting the mandatory requirements of the Philippine National Standards for Drinking Water (PNSWD) 2017							
	g) Q (output)=150 lps (per unit)							
	 h) Piping System- provision for tapping point to connect pipeline network- 100meters-200mmØ OUTLET. Material Protection Requirement: Pipes must be coated in heavily pigmented water based exterior latex paint for protection against exposure to sunlight and UV radiation 							
	i) One (1) Hectare Lot-Site Development (concrete fencing and concrete base) with road network							
	j.) Can Withstand Magnitude 8.0 Earthquake							
	 k.) Free delivery, installation, commissioning, and performance testing and product demonstration/training. 							

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A DESCRIPTION OF THE OWNER OWNER OF THE OWNER OWNER OF THE OWNER		ID DEGLONI	TITLE:		REVISIC	NS
	PLANNING AN		MODULAR MECHANIZED	CLARIFIER AND	BY:	DATE
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Luiky Addition State	DISTRICT		DATE:	NO.		
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10KW HYDRO-ELECTRIC TURBINE

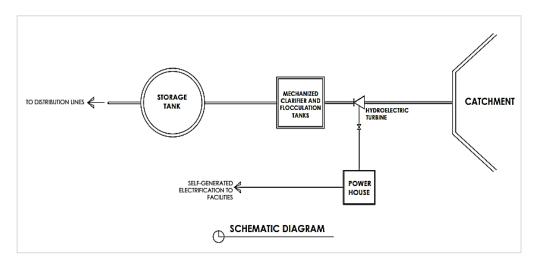


Figure 2. Hydroelectric Power Facility Schematic Diagram

Installation of Hydro-electric power facility (Please see Figure 2. Schematic Diagram)	Inclusions:
<u>Didgram)</u>	 1 unit 10 KW Hydro-electric turbine Main Parameters: Type = Single Nozzle Turgo Turbine Control System = Dual (Manual & Automatic System) Runner Material = Cast Iron (Corrosion and Cavitation Resistant, at least 12% chromium to exhibit atmospheric corrosion resistance) Voltage = 220V/60Hz Rated Water Head = 30-38 meters Rated Flow Rate Range = 40-50 LPS Output = 10,000W Efficiency = 87-96% Pipe Diameter = 200mm Turbine's Individual Lubricate System = must ensure a service life of at least 30years
	 with Operations Manual Generator Brushless Excitation type, with installed AVR device to ensure a steady output voltage Model: SF10.0-4 Style: PMG Output: 10,000W Voltage: 230 or 110V Current: 43.47A Frequency: 50 or 60HZ Rotary Speed: 1500 RPM Single Phase Permanent Magnet generator Power Factor: 1.0 Altitude: ≤ 3000m Insulation Grade: B/B Protection Grade: IP44

GENERAL NOTES AS PER LWUA STANDARD SPECIFICATION

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1 (***) ²	OF METRO KID			HYDRO-ELEC	TRIC TURBINE	BY:	DATE:
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	Temperature: -25~+50 °C Relative Humidity: ≤ 90% With Operations manual Control Box / Control Panel Model: WY10-1 Safety Protection: Short Circuit Protection Insulation Protection Over Load Protection Grounding Fault Protection	
	1 lot Turbine Control Room	
	1 lot Transformer, Panel, and Storage Batteries	
	Please see Section VI Clause 28.0, 29.0 and 30.0	
	1 lot installation and configuration services	
	1 lot additional necessary accessories	
-		

GENERAL NOTES AS PER LWUA STANDARD SPECIFICATION



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GENERAL NOTES AND SPECIFICATIONS

GENERAL NOTES

THE					ABRICATIO	ON AND CONSTRUC	TION OF THE	
1.1			RAL C	DDE OF TH	HE PHILIP	PINES (N.S.C.P	2015) VOL	
	SEVENTH SIGN CRITE LOADINGS	ERIA						
	DEAD LOAD CONCRETE				2:	3.56kN/m³		
	STEEL	K. CHB WALI			70	6.93kN/m³ .73 kPa		
В		K. CHB WAL				.11 kPa		
D.	ROOF CLASSROOM	MS				00 kPa 90 kPa		
	TOILETS	S ABOVE, ST			1.	90 kPa .80 kPa		
C		S ON GROUN				.80 kPa		
BUI EXP	LDING CATE	GORY = 1 (ES (FLAT, UNOB	STRUC	TED AREAS		R SURFACES)		
	P=qh	[(GCpf)-(GC	pi)]	(D	ESIGN WIN	ND PRESSURE)		
WHE	GCpf=	ELOCITY PRE EXTERNAL F INTERNAL P	RESSU	RE COEFFIC				
D.	SEISMIC LC	DAD						
	$V = \frac{CvI}{RT} W$	(DESIG	N BASE	SHEAR)				
	Vmax	= <u>2.50Cal</u> W		nin = 0.11Cal nin = ^{<u>0.80ZNV/</u> N}		4)		
	T = NA ERE: C = NU I = IMF R = NU	OTAL DEAD L ATURAL PERI JMERICAL CO h = BUI PORTANCE F/ JMERICAL FA IIC COEFFICI	OD = Ct DEFFICI LDING H ACTOR	ÈŃT HEIGHT = 1.50 = 8.50				
	NEAR	SOURCE FAG			= 1.5			
		EISMIC ZONE DIL TYPE = D	= 0.40 (= 1.2			
	DESIGN ST							
	FOOTINGS, CO	OMPRESSIVE S DUMNS, BEAMS					Pa (3,000psi) Pa (2,500psi)	
		m AND GREATE				ABLE BAR) fy = 275 MP	a (40,000psi)	
C. 8	. FOR BARS LES STRUCTURAL ST FOR TRUSSES, I	EEL ASTM-A36		JRAL GRADE I	DEFORMED B	, .	a (33,000psi) Pa (36,000psi)	
D. F	PURLINS COLD FORMED						a (36,000psi)	
	/ASONRY UNIT (NON-LOADING E VELDS		/ALLS				IPa (500psi) LECTRODE	
	STRUCTURAL BC	OLTS ASTM-A30	7			a. Ft = 96.6	0 mPa (14,000psi) 0 mPa (10,000psi)	
	TEC	HNIC	AL	STAN	DAR	D DETAI	LS	
HO BOOK AND		NING AND O KIDAPA'				STRUC GENERAI		REVISIONS BY DATE
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- 3.0 IN THE INTERPRETATION OF THE DRAWING DIMENSIONS SHALL GOVERN. DISTANCES AND SIZES SHALL NOT BE SCALED FOR CONSTRUCTIONS PURPOSES
- 4.0 IN REFERENCES TO OTHER DRAWINGS, SEE ARCHITECTURAL DRAWINGS FOR DEPRESSIONS IN FLOOR SLABS, OPENINGS IN THE WALLS AND SLABS, INTERIOR PARTITIONS, LOCATIONS OF DRAINS ETC.
- 5.0 IN CASE OF DISCREPANCIES AS TO THE LAYOUT, DIMENSIONS AND ELEVATIONS BETWEEN THE STRUCTURAL PLANS AND ARCHITECTURAL DRAWINGS, THE CONSTRUCTORS SHALL NOTIFY BOTH THE STRUCTURAL ENGINEER AND ARCHITECTS.
- 6.0 ALL CONCRETE WORKS AND CONCRETE REINFORCEMENTS HALL BE DONE IN ACCORDANCE WITH THE ACI.318-14M BUILDING CODE REQUIREMENT AND ALL STRUCTURAL STEEL WORKS ACCORDING WITH THE WITH AISC-05 IN SO FAR AS THEY DO NOT CONFLICT WITH THE LOCAL BUILDING CODE REQUIREMENT.
- 7.0 ACI REFERS TO AMERICAN CONCRETE INSTITUTE, AISC REFERS TO AMERICAN INSTITUTE OF STEEL CONSTRUCTION AND ASTM REFERS TO AMERICAN SOCIETY FOR TESTING MATERIALS.
- 8.0 CONSTRUCTION NOTES AND TYPICAL DETAILS APPLY TO ALL DRAWINGS UNLESS OTHERWISE SHOWN OR MODIFY TYPICAL DETAILS AS DIRECTED TO MEET SPECIAL CONDITIONS.
- 9.0 SHOP DRAWING WITH ERECTION AND PLACING DIAGRAMS OF ALL STRUCTURAL STEELS, MISCELLANEOUS IRON, PRE-CAST CONCRETE, ETC. SHALL BE SUBMITTED FOR ENGINEERS APPROVAL BEFORE FABRICATION.
- 10.0 CONTRACTOR SHALL NOTE AND PROVIDE ALL MISCELLANEOUS CURBS, SILLS, STOOLS, EQUIPMENT AND MECHANICAL BASES THAT ARE REQUIRED BY THE ARCHITECTURAL, ELECTRICAL AND MECHANICAL DRAWINGS.
- 11.0 ALL RESULTS OF THE MATERIAL TESTING FOR CONCRETE, REINFORCING BARS & STRUCTURAL STEEL MUST BE NOTED & APPROVED BY THE MATERIALS ENGINEER/STRUCTURAL DESIGNER.

TECHNICAL STANDARD DETAILS



KAS ACCIMENT INTERS				GN DIVISION NATER DISTRICT	GENER	BY	DATE			
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REVISIONS

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NOTES ON CONCRETE MIXES & PLACING

1. ALL CONCRETE SHALL DEVELOP A MIN. COMPRESSIVE STRENGTH AT THE END OF TWENTY EIGHT (28) DAYS W/ CORRESPONDING MAXIMUM SIZE AGGREGATE & SLUMP AS FOLLOWS.

ALL OTHERS, INCLUDING 3000 PSI (20.7 MPa) 20mm 100mm SUSPENDED SLABS 3000 PSI (20.7 MPa) 20mm 100mm SLAB ON FILL 2500 PSI (20.7 MPa) 20mm 100mm SLAB ON FILL 2500 PSI (20.7 MPa) 20mm 100mm SUSPENDED SLABS 3000 PSI (20.7 MPa) 20mm 100mm SUSPENDED SLABS 3000 PSI (20.7 MPa) 20mm 100mm SUSPENDED SLABS 40mm 40mm 30mm SLAB ON GRADE 40mm WALLS ABOVE THE GRADE 40mm 40mm 40mm 40mm WALLS ABOVE THE GRADE 50mm 50mm 50mm WHEELBARROWS, NO CHUTS WILL BE ALLOWED EXCEPT TO TRANSFER CONCRETE FROM 40mm 75mm S. CONCRETE SHALL BE DEPOSITED 50mm 75mm 50mm SUSPENDED SLABS 50mm 75mm 50mm S. CONCRETE SHALL BE CONCRETE SHALL BE ALLOWED EXCEPT TO TRANSFER CONCRETE FROM 40mm 40mm HOPERS TO BUGGIES, WHEELBARROWS OR BUCKETS IN WHICH CASE THEY SHALL NOT 50mm 50mm SUSPENDED SLABS CONCRETE SHALL BE ALLOWED WITHOUT THE USE OF VIBRATORS UNLESS 50mm HOPERS TO BUGGIES, W	LOCATION		28 DA	YS STRE	ENGTH		AX. SIZE OF GGREGATE	MAX S	LUMP
COLUMNS 3000 PSI (20.7 MPa) 20mm 100mm BEAMS, SLABS 3000 PSI (20.7 MPa) 20mm 100mm SLAB ON FILL 2500 PSI (17.5 MPa) 20mm 100mm 2. MAINTAIN MINIMUM CONCRETE COVER FOR REINFORCING STEEL AS FOLLOWS. SUSPENDED SLABS 20mm 100mm SLAB ON GRADE 40mm 40mm 40mm WALS ABOVE THE GRADE 40mm 40mm WHERE CONCRETE IS EXPOSED TO 40mm EARTH BUT POURED AGAINST FORMS 50mm WHERE CONCRETE IS EXPOSED TO 50mm DIRECTLY AGAINST EARTH 75mm 3. CONCRETE SHALL BE DEPROSITED 75mm DIRECTLY AGAINST EARTH 75mm 3. CONCRETE SHALL BE DEPROSITED 75mm 3. CONCRETE SHALL BE DEPROSITED 75mm 3. CONCRETE SHALL BE DEPROSITED IN ITS FINAL POSITION WITHOUT SEGREGATION RE-HANDLING OF CANCRETE SNAMEMONG ON BUCKETS IN WHICH CASE THEY SHALL NOT EXCEED SIX (6) METERS IN AGREGATE LENGTH. 4. NO DEPOSITING OF CONCRETE SHALL BE ALLOWED WITHOUT THE USE OF VIBRATIONS WHERE VIBRATIONS ARE EXTREMELY DIFFICULT TO ACCOMPLISH. 5. ALL ANCHOR BOLTS, DOWELS, AND OTHER INSERTS SHALL BE PROPERLY POSITIONED & SECURED IN PLACE PRIOR TO PLACING SECURED SUMEL MERE VIBRATIONS AND ESTREMENTING DESTREMAD ONLY FOR UNUSUAL			3000 F	PSI (20.	7 MPa)		20mm	100	mm
BEAMS, SLABS 3000 PSI (20,7 MPa) 20mm 100mm SLAB ON FILL 2500 PSI (17.5 MPa) 20mm 100mm 100m 1			3000 F	PSI (20.	7 MPa)		20mm	100	mm
SLAB ON FILL 2500 PSI (17.5 MPa) 20mm 100mm 2. MAINTAIN MINIMUM CONCRETE COVER FOR REINFORCING STEEL AS FOLLOWS. SUSPENDED SLABS 20mm SLAB ON GRADE 40mm 40mm WALLS ABOVE THE GRADE 40mm WALLS ABOVE THE GRADE 40mm WALLS ABOVE THE GRADE 50mm WALLS ABOVE THE GRADE 50mm WHERE CONCRETE IS SEXPOSED TO 50mm EARTH BUT POURED AGAINST FORMS 50mm WHERE CONCRETE IS SEXPOSED TO 75mm CONCRETE SHALL BE DEPOSITED DIRCTLY AGAINST EARTH 7. CONCRETE SHALL BE DEPOSITED IN ITS FINAL POSITION WITHOUT SEGREGATION RE-HANDLING OR PLACING SHALL BE ALLOWED EXCEPT TO TRANSFER CONCRETE FROM HOPPERS TO BUGGIES, WHEELBARROWS OR BUCKETS IN WHICH CASE THEY SHALL NOT EXCENTERS IN AGGREGATE LENGTH. 4. NO DEPOSITING OF CONCRETE SHALL BE ALLOWED WITHOUT THE USE OF VIBRATORS UNLESS AUTHORIZED IN WILTING DESIGNER AND ONLY FOR UNUSUAL CONDITIONS WHERE VIBRATIONS ARE EXTREMELY DIFFICULT TO ACCOMPLISH. 5. ALL CONCRETE SHALL BE KEPT FOR A MINIMUM OF SEVEN CONSECUTIVE DAYS IMMEDIATELY AFTER POURING BY THE USE OF WET BURLAP, FOG SPRAYING, CURING COMPOUNDS OR OTHER APROVED METHODS. 21 DAYS S				•					
SUSPENDED SLABS 2000 GRADE 2000 G				•					
PLANNING AND DESIGN DIVISION OF METRO KIDAPAWAN WATER DISTRICT	SUSPENDEE SLAB ON GF WALLS ABO BEAMS STIF WHERE COM EARTH BUT WHERE COM DIRECTLY A 3. CONCRETE SH RE-HANDLING WHEELBARROW HOPPERS TO B EXCEED SIX (6 4. NO DEPOSITIN AUTHORIZED I VIBRATIONS A 5. ALL ANCHOR E SECURED IN P 6. ALL CONCRETE AFTER POURIN APPROVED ME 7. STRIPPING OF FOUNDATIO SUSPENDEE ADDITIONA WALLS BEAMS COLUMNS 8. THE CONTRAC CONSTRUCTIO POURING FOR 9. THE CONTRAC	O SLABS RADE VE THE GRADE RUPS AND COL ACRETE IS EXPO POURED AGAIN ALL BE DEPOSI OR PLACING SI WS, NO CHUTES OR PLACING SI WS, NO CHUTES OR PLACING SI WS, NO CHUTES OR PLACING SI WS, NO CHUTES OR PLACING SI WS, NO CHUTES SUGGIES, WHEE ON WRITING DE RE EXTREMELY OLTS, DOWELS LACE PRIOR TO SHALL BE KEP IG BY THE USE THODS. FORMS AND SI N	UMN TI DSED TC IST FOR DSITED IST FOR DSITED ITED IN I HALL BE S WILL E GGREGA E SHALL SIGNER DIFFICU S, AND C PLACIN T FOR A OF WET HORES: WHEN - WHEN - WHEN - MPOSED	ES MS TS FINA DONE F BE ALLO WS OR TE LENA AND ON JLT TO A DTHER II G OF CO MINIM BURLAP	AL POSITIC PREFERABI WED EXCE BUCKETS GTH. OWED WI NSERTS SI ONCRETE. UM OF SEN ONCRETE. UM OF SEN ONCRETE. UM OF SEN DULE OF P L ENGINEE NTAIN ADE HEIR WOR		20m 20m 40r 25n 50n 50n 75n THOUT SEGREN THOUT SEGREN TRANSFER CO IICH CASE THE TRANSFER CO IICH CASE THE TRANSFER CO IICH CASE THE CONDITION BE PROPERLY F DNSECUTIVE D CONSECUTIVE D CONSECUTIVE D CONSECUTIVE D 24 24 24 21 14 21 21 14 21 21 21 21 21 21 21 21 21 	nm nm nm nm GATION BUCKETS OR DNCRETE FRO EY SHALL NOT VIBRATORS L IS WHERE POSITIONED & DAYS IMMEDIA MPOUNDS OR HRS DAYS DAYS DAYS DAYS DAYS DAYS DAYS DAY	NLESS
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NOTES ON FOOTINGS

- 1. FOOTINGS ARE DESIGNED FOR AN ALLOWANCE SOIL BEARING PRESSURE OF 96KPa (2000psi). CONCRETE SHALL REPORT TO THE ENGINEER IN WRITING, THE ACTUAL SOIL CONDITIONS UNCOVERED AND CONFIRM ACTUAL BEARING CAPACITY OF SOIL BEFORE DEPOSITING CONCRETE.
- 2. FOOTING SHALL REST AT LEAST 150mm BELOW NATURAL GRADE LINE UNLESS OTHERWISE INDICATE IN PLANS. NO FOOTING SHALL REST ON FILL.
- 3. MINIMUM CONCRETE PROTECTION FOR REINFORCEMENT SHALL BE 75mm CLEAR FOR CONCRETE DEPOSITED THE GROUND AND 50mm FOR CONCRETE DEPOSITED AGAINST A FORMWORK.
- 4. IN CASES WHERE THE SOIL CONDITION IS SUCH THAT THE MINIMUM ALLOWABLE SOIL PRESSURE OF 96KPa (2000psi) CAN NOT BE ATTAINED AT A PRACTICAL DEPTHS THE USE OF MICROPILES, BORED PILES, OR DRIVEN PILES MAY BE ADOPTED IN LIEU OF STANDARD ISOLATED FOOTINGS.

NOTES ON REINFORCEMENT

1. UNLESS OTHERWISE NOTED IN PLANS, THE YIELD STRENGTH OF REINFORCING BARS SHALL BE	:
A. FOOTINGS, FOOTING BEAMS AND GIRDERS fy =	
275MPa (40,000psi)	
B. COLUMNS AND SHEAR WALLS fy =	
275MPa (40,000psi)	
C. BEAMS AND GIRDER fy	1
= 275MPa (40,000psi)	
D. NON-LOAD BEARING WALL PARTITIONS, BEDDED SLABS	
FLOOR & ROOF SLABS PARAPETS, CATCH BASIN, SIDE WALK fy = 275MPa	
(40,000psi)	

2. ALL REINFORCING BARS SIZE 10mm OR LARGER SHALL BE DEFORMED IN ACCORDANCE WITH THE ASTM A-706 BARS SMALLER THAN 10mm MAY BE PLAIN.

3. SPLICES SHALL BE SECURELY WIRED TOGETHER & SHALL LAMP OR EXTEND IN ACCORDANCE w/ TABLE B (TABLE OF LAP SPLICE & ANCHORAGE LENGTH) UNLESS OTHERWISE SHOWN DRAWINGS, SPLICES SHALL BE STAGGERED WHENEVER POSSIBLE.

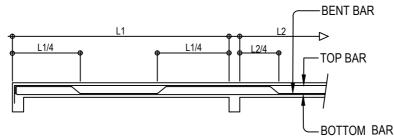
TECHNICAL STANDARD DETAILS



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NOTES ON CONCRETE SLABS

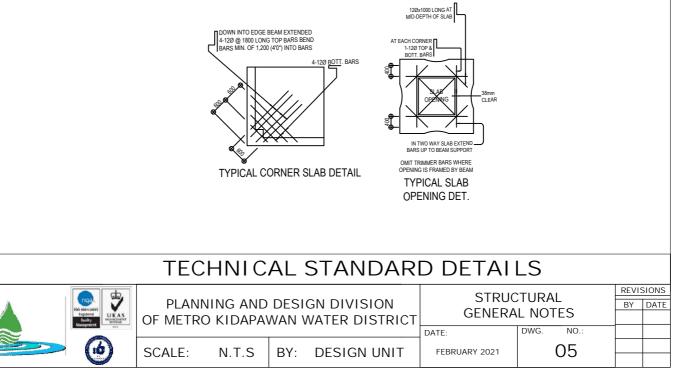
- 1. ALL SLAB REINFORCEMENTS SHALL BE 20mm CLEAR MINIMUM FROM BOTTOM THE TOP OF SLAB.
- 2. UNLESS OTHERWISE SHOWN, REINFORCEMENT IN CONTINUOUS ELEVATED SLAB SHALL BE CUT AS FOLLOWS;



- 3. IF SLABS ARE REINFORCED BOTHWAYS BARS ALONG THE SHORTER SPAN SHALL BE PLACED BELOW THOSE ALONE THE LONG SPAN AT THE CENTER AND OVER THE LONGER SPAN FOR REINFORCING BARS NEAR THE SUPPORTS, THE SPACING OF THE BARS AT THE COLUMN STRIPS SHALL NOT BE MORE THAN ONE AND A HALF (1) SLAB THICKNESS.
- 4. TEMPERATURE BARS FOR SLAB SHALL BE GENERALLY PLACED NEAR THE FACE IN THE TENSION AND SHALL NOT BE LESS THAT 0.0025 X GROSS-SECTIONAL AREA (Ag) OF THE SLAB. (SEE SCHEDULE BELOW)

SCHEDULE OF MINIMUM SLAB REINFORECEMENT						
	MINIMUM TEMPERATURE BARS					
100mm	10mm Ø @ 250mm EACH WAY					
125mm	10mm Ø @ 250mm EACH WAY					
150mm	10mm Ø @ 250mm EACH WAY					
175mm	10mm Ø @ 250mm EACH WAY					
200mm	10mm Ø @ 250mm EACH WAY					

- 5. UNLESS OTHERWISE NOTED IN THE PLANS ALL BEDDED SLABS SHALL BE REINFORCED WITH 10mm Ø AT 250mm O.C. EACH WAY TO CENTER OF SLAB AND CONTRACTION JOINTS FOR THE SAME SHALL NOT BE LESS THAN 3.65 METER APART.
- 6. PROVIDE EXTRA REINFORCEMENTS FOR CORNER SLAB (TWO ADJACENT DISCONTINUES EDGES) AS SHOWN BELOW.
- 7. CONCRETE SLAB REINFORCEMENT BE PROPERLY SUPPORTED WITH 10mm STEEL CHAIR PR APPROVED EQUIVALENT SPACED AT 1.0 METER ON CENTER BOTHWAYS.



NOTES ON COLUMNS

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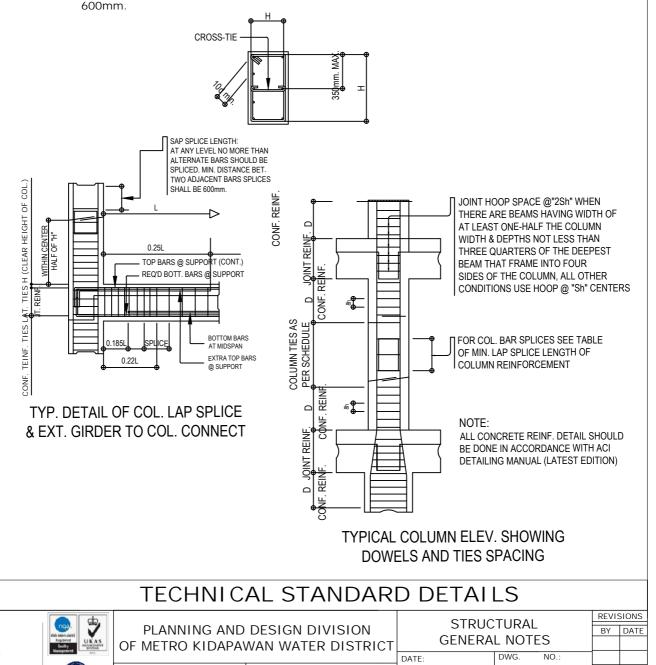
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- 1. PROVIDE EXTRA SETS OF TIES AT 100 O.C. FOR TIED COLUMN REINFORCEMENT ABOVE AND BELOW BEAM-COLUMN CONNECTIONS FOR A DISTANCE FROM FACE OF CONNECTION EQUAL TO GREATER OF THE OVERALL THICKNESS OF COLUMN, 1/6 THE CLEAR HEIGHT OF COLUMN OR 450mm.
- COLUMN TIES SHALL BE PROTECTED EVERYWHERE BY A COVERING OF CONCRETE CAST MONOLITHICALLY WITH THE CORE WITH A MINIMUM THICKNESS OF 40mm AND NOT LESS THAN 40 TIMES THE MAXIMUM SIZE OF COARSE AGGREGATE IN MILLIMETERS.
- 3. WHERE COLUMNS CHANGE IN SIZE, VERTICAL REINFORCEMENT SHALL BE OFFSET AT A SLOPE MONOLITHICALLY WITH THE CORE MINIMUM THICKNESS OF 40mm AND NOT LESS THAN 40 TIMES THE MAXIMUM SIZE COARSE AGGREGATE IN MILLIMETERS.
- 4. UNLESS OTHERWISE INDICATED IN THE PLANS, LAP SPLICES FOR VERTICAL COLUMN REINFORCEMENTS SHALL BE MADE WITHIN THE CENTER HALF OF COLUMN HEIGHT, AND THE SPLICE LENGTH SHALL BE LESS THAN 40 BAR DIAMETERS, WELDING OR APPROVED MECHANICAL DEVICES MAY BE USED PROVIDED THAT NOT MORE THAN ALTERNATE BARS ARE WELDED OR MECHANICALLY SPLICED AT ANY LEVEL AND THE VERTICAL DISTANCES BETWEEN THESE WELDS OR SPLICES OF ADJACENT BARS IS NOT LESS THAN 600mm.



06

FEBRUARY 2021

NOTES ON BEAMS AND GIRDERS

- 1. UNLESS, OTHERWISE NOTED IN PLANS, CAMBER ALL BEAMS AND GIRDER AT LEAST 6mmØ FOR EVERY 4.50 M OF SPAN, EXCEPT CANTILEVERS FOR WHICH THE CAMBER SHALL BE AS NOTED IN PLANS OR AS ORDERED BY THE ENGINEER BUT IN NO CASE LESS THAN 20mm FOR EVERY 3.0 M OF FREE SPAN.
- 2. TYPICAL BARS BENDING AND CUTTING DETAILS FOR BEAMS SHALL BE AS SHOWN IN FIG. B-1.

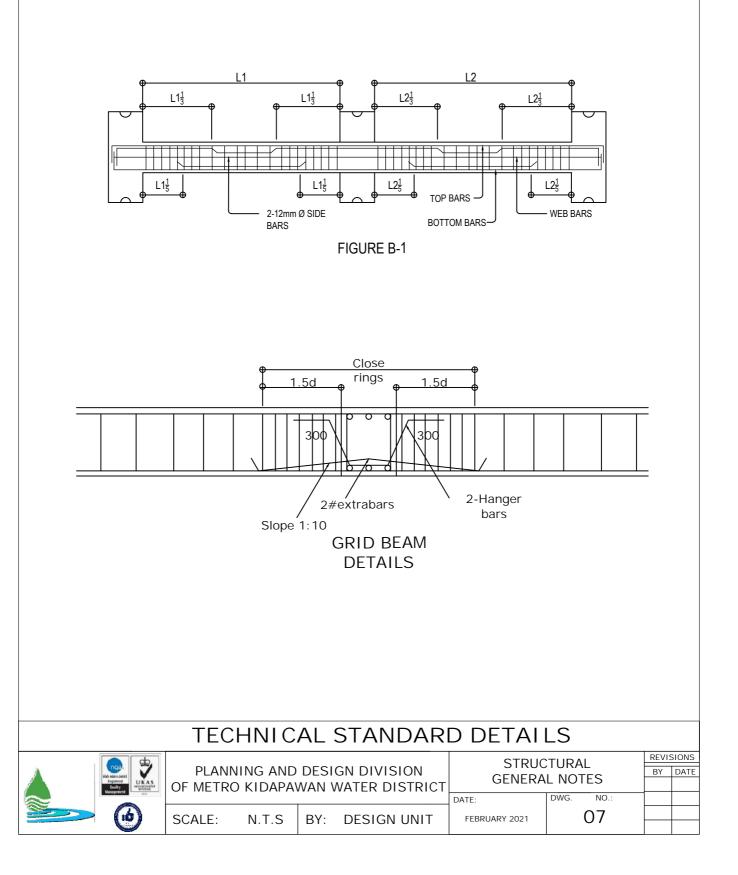
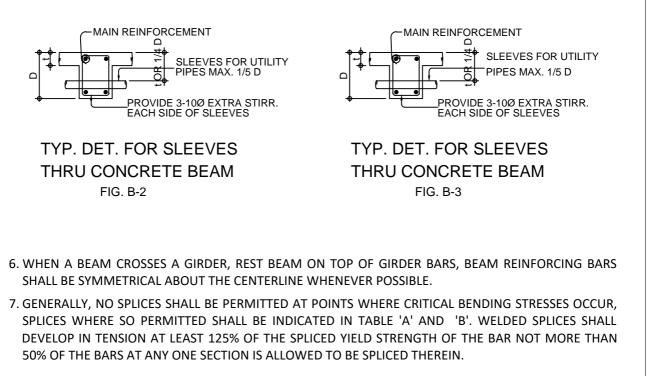


TABLE 'A' TENSION BARS TABLE OF LAP SPLICE & ANCHORAGE LENGTH (mn							
							BAR SIZES
(DEFORMED MM)	EMBEDMENT	LAPPED	EMBEDMENT	LAPPED			
Ø10	300	300	300	300			
Ø12	300	300	300	300			
Ø16	300	400	300	400			
Ø20	400	550	350	500			
Ø25	600	800	550	750			
Ø28	750	1000	650	850			
Ø32	950	1300	850	1100			
NOTES: 1. TOP PLAIN BARS, MULTIPLY VALUE BY 2 2. NOT MORE THAN 33% OF THE BARS SHALL BE SPLICED WITHIN THE REQUIRED LAP LENGTH							

TABLE OF LAP SPLICE & ANCHORAGE LENGTH (m					
BAR SIZES	fc`= 20.71	/IPa(300psi)	fc`= 27.6 MPa (4000psi)		
(DEFORMED MM)	EMBEDMENT	LAPPED	EMBEDMENT	LAPPED	
Ø10	225	300	200	300	
Ø12	275	300	250	300	
Ø16	350	400	325	400	
Ø20	450	500	475	500	
Ø25	550	625	550	625	
Ø28	625	675	625	675	
Ø32	700	775	700	775	
NOTES:	700	115	100	115	

3. VALUES GIVEN ABOVE CAN ALSO BE USED FOR COLUMNS

- 3. IF THE BEAM REINFORCING BARS END IN A WALL, THE CLEAR DISTANCE FROM THE BAR TO THE FARTHER FACE OF THE WALL IS NOT LESS THAN 25mm. EMBEDMENT LENGTH SHALL BE SHOWN IN A TABLE 'A' FOR TENSION BARS TABLE 'B' FOR COMPRESSION BARS UNLESS SPECIFIED IN PLAN. TOP BARS SHALL NOT BE SPLICED WITHIN THE COLUMN OR TWO STIRRUPS SHALL BE PROVED AT ALL SPLICES.
- 4. IF THERE ARE TWO OR MORE LAYERS OF REINFORCING BARS, USED 25mm BAR SEPARATORS SPACED AT 1.0M ON CENTER ON NO CASE SHALL THERE BE THAN TWO (2) SPARATORS BETWEEN LAYERS OF BARS.
- 5. MINIMUM CONCRETE PROTECTION FOR REINFORCING BARS OR STEEL SHAPES SHALL BE AS SHOWN IN FIGURE B-2 UNLESS ELSEWHERE.



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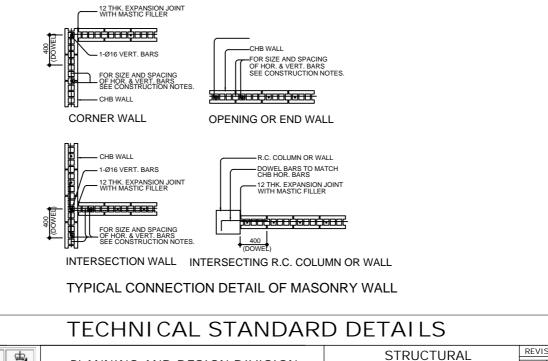
NOTES ON CONCRETE HOLLOW BLOCK WALLS

- 1. UNLESS OTHERWISE SHOWN IN PLANS ALL CONCRETE HOLLOW BLOCKS AND CERAMIC BLOCKS SHALL BE REINFORCED AS SHOWN IN THE SCHEDULE OF CONCRETE HOLLOW BLOCKS AND CERAMIC BLOCK REINFORCEMENT.
- 2. PROVIDE 150mm x 300mm STIFFENER COLUMN REINFORCED WITH 4-12mm WITH 10mm Ø TIES AT 150mm ON CENTERWHERE CONCRETE HOLLOW BLOCK TERMINATES AND AT EVERY 3.0M LENGTH OF CONCRETE HOLLOW BLOCK WALLS UNLESS NOTED IN STRUCTURAL PLANS.

NOTE	NOTES ON CONCRETE HOLLOW BLOCKS WALLS REINFORCEMENTS										
BLOCK THICKNESS REINFORCEMENT NOTES											
	HORIZONTAL	LAPPED	A. MINIMUM LAPS AT SPLICE= 0.25 M								
75 mm	10mm Ø EVERY 3RD LEVEL	10mm Ø @ 600mm O.C.	B. PROVIDE RIGHT ANGLED REINFORCEMENT								
125 mm	10mm Ø EVERY 3RD LEVEL	10mm Ø @ 600mm O.C.	AT CORNERS 0.92 m LONG C.WHERE CHB OR CER. BLK. WALL DOWELS								
150mm	10mm Ø EVERY 3RD LEVEL	10mm Ø @ 600mm O.C.	WITH THE SAME SIZE AS VER. OR HOR.								
200 mm	12mm Ø EVERY 3RD LEVEL	10mm Ø @ 600mm O.C.	REINFORCEMENT SHALL BE PROVIDED								

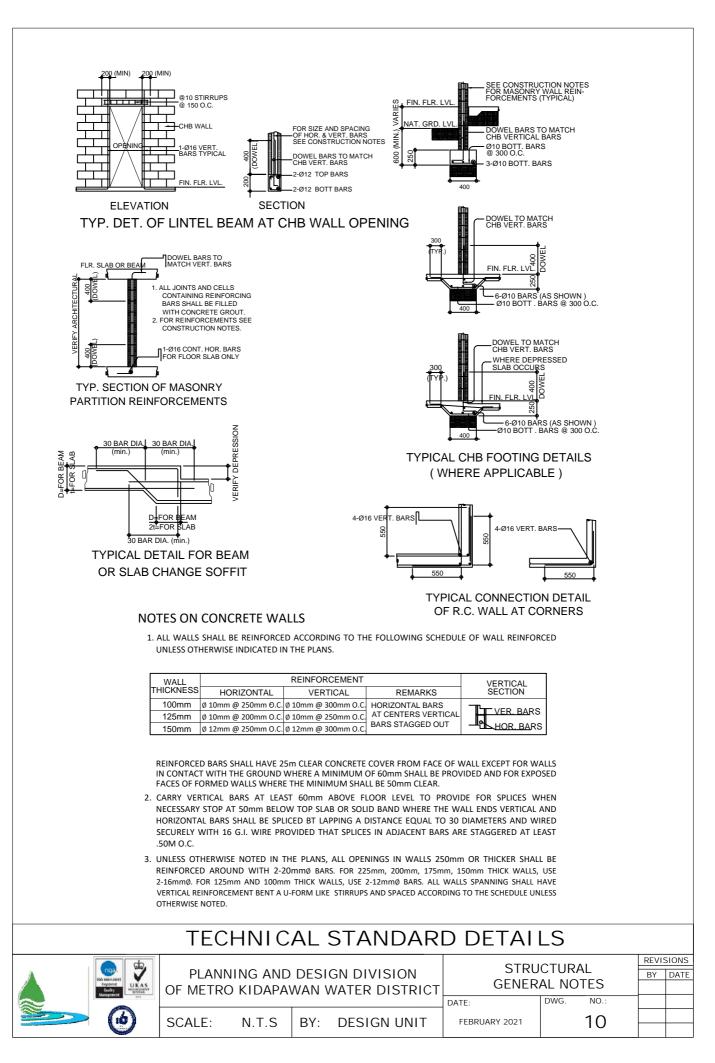
REINFORCING CONCRETE LINTEL BEAMS IN CONCRETE BLOCK WALLS

	LINTELS IN BLOCK WALLS										
CLEAR SPAN	TOTAL LENGTH	MIN. fc'	HEIGHT OF LINTEL		REINFOR	-					
(L)	(L+0.40M)	(MPa)	(mm)	BOTTOM	TOP	STIRRUPS					
1.20 M	1.60 M		200	1-Ø 10	1-Ø 10	Ø6mm @ 200mm					
1.50 M	1.90 M	14.0	200	1-Ø 10	1±Ø 10	Ø6mm @ 200mm					
1.80 M	2.20 M		200	1-Ø 12	10	Ø6mm @ 200mm					
2.10 M	2.50 M		250	1-Ø 12	1-Ø 10	Ø6mm @ 200mm					
2.40 M	2.90 M	17.0	250	1:69 12	1:Ø 10	Ø6mm @ 200mm					
2.70 M	3.10 M		250	16	12	Ø10mm @ 200mm					
3.00 M	3.40 M		300	1-Ø 16	1-Ø 12	Ø10mm @ 200mm					
3.30 M	3.70 M	20.0	300	1±₿ 16	1:Ø 12	Ø10mm @ 200mm					
3.60 M	4.00 M		300	20	12	Ø10mm @ 200mm					





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NOTES ON WELDS

- 1. USE E60xx ELECTRODES FOR ALL MEMBERS WELDED.
- 2. WELDS SHALL DEVELOP THE FULL STREBGTH OF MEMBERS JOINED UNLESS OTHERWISE SHOWN OR DETAILED IN THE DRAWINGS.

NOTES ON STRUCTURAL STEEL

- 1. STRUCTURAL STEEL TO BE USED FRO FABRICATION AND ERECTION OF THIS STRUCTURE SHALL COMPLY WITH ALL THE PERTINENT PROVISION OF AISC SPECIFICATION FOR THE DESIGN, FABRICATION AND ERECTION OF STRUCTURAL STEEL FOR BUILDING LATEST EDITION.
- 2. ALL STRUCTURAL STEEL SHAPES SHALL CONFORM TO ASTM A36 STRUCTURAL STEEL UNLESS OTHERWISE INDICATED.
- 3. ALL WELDED CONNECTIONS SHALL DEVELOP THE FULL STRENGTH OF THE MEMBERS CONNECTED.
- 4. UNLESS OTHERWISE SPECIFIED ALL WELDING RODS SHALL CONFORM WITH E60 ELECTRODES.
- 5. ALL BOLTS USED UNLESS OTHERWISE SPECIFIED SHALL BE ASTM A307 BOLTS.

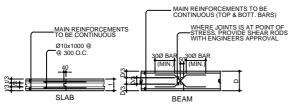
NOTES ON EMBEDED PIPES

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- 1. ALL EMBEDED PIPES FOR UILITIES ETC. THAT PASS THRU BEAMS SHALL NOT EXCEED 100mm IN DIAMETER OR 1/3 BEAM DEPTH WHICHEVER IS LESS, UNLESS OTHERWISE APPROVED IN WRITING BY THE STRUCTURAL ENGINEER.
- 2. NO PIPES SHALL BE ALLOWED TO PASS THRU BEAMS VERTICALLY.
- 3. NO PIPES SHALL BE EMBEDED IN COLUMNS.

NOTES ON CONSTRUCTION JOINTS IN CONCRETE

1. WHERE A CONSTRUCTION JINT IS TO BE MADE, THE SURFACE OF CONCRETE SHALL BE CLEANED AND ALL LAITANCE AND STANDING WATER REMOVED SHEAR KEY SHALL BE PROVIDE AT THE JOINT.

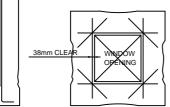


TYPICAL SLAB & BEAM CONSTRUCTION JOINT DET.

NOTE:

PROVIDE THESE ADDITIONAL BARS FOR ALL OPENINGS PLUS BARS (NOT SHOWN) PARALLEL TO SIDE OF OPENING EQUAL TO THE NUMBER OF TERMINATED BARS AT OPENING

SEE ARCHITECTURAL & MECHANICAL PLANS FOR SLAB OPENING LOCATION.



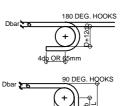
TYP. EXTERIOR WDW. & DOOR OPENING

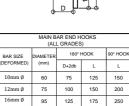
NOTES ON STIRRUPS

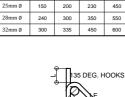
- 1. ALL REINFORCEMENT SHALL BE BENT COLD UNLESS OTHERWISE PERMITTED BY THE STRUCTURAL ENGINEER.
- 2. AS SHOWN IN THE DESIGN DRAWINGS OR PERMITTED BY THE STRUCTURAL ENGINEER.
- 3. TIES & CLOSE STIRRUPS MUST BE AT 135.

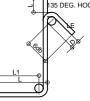
20mm Ø

115 150 200 300









STIRRUP AND THE TIE HOOKS (ALL GRADES)									
BAR SIZE	DIAMETER	180° H	юок	90° HOOK					
(DEFORMED)	(mm)	D+2db	L	L					
10mm Ø	40	125	85	100					
12mm Ø	50	165	115	115					
16mm Ø	65	200	140	150					
20mm Ø	115	300	165	300					
32mm Ø	150	335	230	405					

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PLUMBING NOTES

GENERAL CONDITION

- A. THE WORKS EXECUTED UNDER THIS PROJECT SHALL INCLUDE ALL MATERIALS, LABOR AND EQUIPMENT NECESSARY FOR THE COMPLETION OF THE BUILDING AS SHOWN ON THE DRAWING AND AS SPECIFIED HEREIN AFTER. ALL WORKS SHALL BE DONE UNDER THE DIRECT SUPERVISION OF A LICENSE PLUMBER AND IN STRICT ACCORDANCE WITH THE SPECIFICATION AND OF THE METHOIDS AS PRESCRIBED BY THE NATIONAL PLUMBING CODE OF THE PHILIPPINES.
- B. DRAWING SPECIFICATION

THE DRAWINGS AND SPECIFICATIONS SHALL BE CONSIDERED COORDINATIVE. ANYTHING NOT SHOWN ON THE PLANS BUT SPECIFIED SHALL BE PART OF THE WORK.

C. ALTERNATION OF PLANS AND CHANGE IN BUILDING MATERIALS

NO ALTERATION ON THE PLAN AND CHANGE OF THE MATERIALS SHALL BE WITHOUT FIRST CONSULTING THE ENGINEER-IN-CHARGE.

D. GOOD AND PROPER ENGINEERING PRACTICE SHALL BE THE GUIDELINES FOR THE CONSTRUCTIONS OF UNSPECIFIED ITEMS OF WORKS.

MATERIALS

- 1. PVC (POLY VINYL CHLORIDE) PIPES AND FITTINGS FOR SOIL, WASTE AND VENT PIPES
- 2. BRONZE GATE VALVE " CRANE PN-36"
- 3. POLYPROPYLENE PIPES AND FITTINGS ALL COLD WATERLINES (FUSIOTHERM)
- 4. WATER CLOSET HCG BRAND (WALL-HUNG . UNDER COUNTER TYPE)
- 5. LAVATORIES -HCG BRAND (WALL-HUNG / UNDER COUNTER TYPE)
- 6. KITCHEN SINK -STAINLESS W/ FITTINGS & ACCESSORIES.
- 7. SOAP AND TISSUE HOLDER- PORCELAIN
- 8. TOWEL BARS AND HOOK STAINLESS STEEL
- 9. DRAINS: FLOOR DRAINS SHALL BE HIGH GRADE STRONG, TOUGH AND EVEN-GRAINED METALS EITH ADJUSTABLE SCREWED COVER NICKEL PLATED
- 10. SHOWER HEAD AND VALVE MUST BE HCG
- 11. USE FLOOR FALNGE FOR WATER CLOSET.

INSTALLATION

- 1. INSTALL PLUMBING FIXTURES FREE AND OPEN TO AFFORD EASY ACCESS FOR CLEANING.
- 2. INSTALL PLUMBING FIXTURE AS INDICATED ON DRAWINGS FURNISHING ALL BRACKET, CLEATS , PLATES AND ANCHORS REQUIRED TO SUPPORT FIXTURES RIGIDLY IN PLACE.
- 3. INSTALL ALL FIXTURES AND ACCESSORIES IN LOCATIONS DIRECTED IN ACCORDANCE WITH MANUFACTURE'S INSTRUCTION, MINIMIZING PIPE FITTINGS.
- PROTECT ITEMS WITH APPROVAL MEANS TO MAINTAIN PERFECT CONDITIONS, REMOVE WORK DAMAGED OR DEFECTIVE AND REPLACED WITH PERFECT WORK WITHOUT EXTRA COST TO OWNER.
- 5. ALL G.I SOIL, WASTE AND DRAINAGE PIPE SHALL HAVE MINIMUM SLOPE OF 2%
- 6. VERTICAL PIPE SHALL BE SECURED STRONGLY BY HOOKS TO BUILDING FRAMING. PROVIDE SUITABLE BRACKET OR CHAIRS AT THE FLOORS FROM WHICH THEY START. WHERE AN END OR CIRCUIT VENT PIPE FROM ANY FIXTURE OR LINE OF FIXTURE IN CONNECTION SHALL BE AT LEAST FOUR (4) FET 1.20M ABOVE THE FLOOR LINE IN WHICH FIXTURES LOCATED, TO PREVENT USE OF ANY VENT LINE AS A WASTE. HORIZONTAL PIPE SHALL BE SUPPORTED BY WELL SECURED STRAP HANGERS.
- 7. G.I PIPES USE TEFLON TAPE OR WHITE LEAD WHEN TIGHTENING THREADED JOINTS.
- 8. MAIN VENTS PIPE MUST BE 2" DIA. PVC PIPE.

TECHNICAL STANDARD DETAILS



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REVISIONS

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- 1. PROVIDE CORRECTLY LOCATED OPENING OF PROPER SIZE WHRE REQUIRED IN WALLS AND FLOORS FOR PASSED OF PIPES.
- 2. ALL ITEMS TO BE EMBEDDED IN CONCRETE SHALL BE THOROUGHLY CLEAN AND FREE FROM ALL RUST, SCALE AND PAINT.
- 3. ALL CHANGES IN PIPES SIZES ON SOIL, WASH AND DRAIN LINES SHALL BE PROVIDED WITH REDUCING FITTINGS OR RECESSES REDUCERS FOR CHANGES IN PIPE SIZESPROVIDE REDUCING FITTINGS.
- 4. HIGH CORROSIVE NATURE NATURE GROUND WITHIN SITE SHALL BE TAKEN INTO ACCOUNT BY PLUMBER. PROTECTIVE FEATURES SHALL BE INSTALLED TO PREVENT CORROSION OR ALL WATER PIPES INSTALLED UNDERGROUND.
- 5. EXTEND PIPING TO ALL FIXTURES, OUTLET AND EQUIPMENT FROM GATE VALVES INSTALLED IN THE BRANCH NEAR THE RISER.
- 6. ALL PIPES SHALL BE CUT ACCURATELY TO MEASUREMENTS, AND WORKED INTO PLACE WITHOUT SPRINGING OR FORCING .
- 7. CORE SHALL BE TAKEN AS NOT WEAKER STRUCTURAL PORTIONS OF THE BUILDING.
- 8. HYDRO TESTING AT LEAST (!25 PSI) OR (125 LBS/SQUARE INCH).
- 9. HYDRO TESTING AT LEAST 24 HOURS STANDING PRESSURE.
- 10. ALL SANITARY LINES AT THE LEAK TEST FREE/ A LEAST 24 HOUR FULL OF WATER.
- 11. HANGERS AND SUPPORT STRICTLY IMPLEMENTED.

PLUMBING NOTES

ALL PLUMBING WORKS HEREIN SHALL BE EXECUTED ACCORDING TO THE REQUIREMENTS OF THE PHILIPPINE NATIONAL PLUMBING CODE AND THE RULES AND REGULATIONS OF EXISTING LOCAL CODES AND ORDINANCES.

REFER TO ALL ELECTRICAL, STRUCTURAL AND ARCHITECTURAL PLANS AND SPECIFICATIONS AND INVESTIGATE ALL POSSIBLE INTER-FRENCES AND CONDITIONS AFFECTING THE PLUMBING WORKS.

IT IS NOT INTENDED THAT THE DRAWING SHALL SHOW EVERY PIPEFITTING, VALUE, APPLIANCES OTHER. FURNISH AND INSTALL IF NECESSARY ALL SUCH ITEM, WHETHER SPECIFICALLY MENTIONED OR NOT OR INDICATED ON DRAWINGS TO COMPLETE THE SYSTEM IN ACCORDANCE WITH THE BEST PRACTICE OF THE TRADE AND TO THE SATISFACTION OF THE ARCHITECT.

WHERE A BRANCH SERVING MORE THAN ONE FIXTURE INCREASE THE SIZE OF THE BRANCH INCREASE PROPORTIONATELY.

 $\mathsf{PROVIDE}$ MATERIAL THAT ARE NEW & THAT CONFORM WITH THE STANDARD OF UNDER-WRITERS LABORATORIES INCORPORATED.

SUBMIT SAMPLES OF MATERIAL FOR APPROVAL AS REQUIRED BY THE ARCHITECT.

CONFORM ALL APPLICABLE PIPES AND MATERIALS FOR VARIOUS SERVICES TO STANDARDS

INSTALL ALL PLUMBING FIXTURES FREE AND OPEN IN MANNER FOR ACCESS FOR CLEANING, FURNISH BRACKETS, CLEATS AND ANCHOR REQUIRED TO SUPPORT THE FIXTURES RIGIDLY IN PLACE.

KEEP AWAY AT SUFFICIENT DISTANCE BUT NOT LESS THAN 1/2" (12.7mm), LL SERVICE PIPES, VALVES AND FITTINGS FROM SURFACES AND LOCATIONS WHICH MAY REQUIRE FINISH COATS AND COVERING.

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ELECTRICAL NOTES

GENERAL NOTES

- 1. THE ELECTRICAL INSTALLATION HEREIN SHALL BE DONE IN ACCORDANCE WITH THE PLANS AND SPECIFICATION. THE APPLICABLE PROVISIONS OF THE LATEST EDITIONS OF THE PHILIPPINE ELECTRICAL CODE, THE RULES AND REGULATIONS OF THE LOCAL ENFORCING AUTHORITY AND THE REQUIREMENT OF THE LOCAL POWER COMPANY.
- 2. THE ELECTRICAL WORKS HEREIN SHALL BE EXECUTED BY EXPERIENCED MEN UNDER THE DIRECT SUPERVISION OF A DULY LICENSED ELECTRICAL ENGINEER. WORKS ARE NEATLY PLACED, SECURELY FASTENED AND PROPERLY FINISH.
- 3. SERVICE ENTRANCE SHALL BE AS PER SINGLE LINE POWER RISER DIAGRAM
- 4. ALL MATERIALS SHALL BE NEW AND APPROVED TYPE AND SHALL CONFORM WITH THE PROVISIONS OF UL, INC.
- 5. ALL REVISIONS AND CHANGES IN THE PLAN SHALL BE IN DIRECT OR WRITTEN APPROVAL OF THE DESIGN ENGINEER.
- 6. ALL CONDUIT SHALL BE PVC EXCEPT SERVICE ENTRANCE WHICH SHALL BE RSC WHICH SHALL BE CONCRETE ENCASED.
- 7. ELECTRICAL TRADE SIZE SHALL BE MINIMUM 15mmø AND IN NO CASE SHALL BE MORE THAN THE EQUIVALENT OF 4-QUARTER BENDS IN ANY RUN.
- CONDUIT SHALL BE PROTECTED AGAINST DAMAGE DURING CONSTRUCTION. ALL ENDS OF CONDUITS SHALL BE PLUGGED TO PREVENT ENTRANCE OF WATER, MOISTURE, FOREIGN MATERIALS AFTER INSTALLATION.
- 9. ALL UNDERGROUND CONDUIT SHALL BE CONCRETE ENCASED 50mm ALL AROUND. DEPTH OF 600MM BELOW FINISHED GRADE LINE PASSING THROUGH DRIVEWAY /PARKING AREA AND 300MM ON OTHER AREAS. A REMOVABLE CIRCUIT DIRECTORY SHALL BE PROVIDED FOR THE PANEL BOARD FOR BRANCH CIRCUIT NUMBER AND MARKING FOR EACH FUNCTION. CIRCUIT SHALL BE WIRED ACCORDING TO PANEL BOARD SCHEDULE.
- 10. CONTRACTOR SHALL PROVIDE WIRING PROVISIONS FOR THE FOLLOWING SPECIAL OUTLETS AND AUXILIARY EQUIPMENT
 - A. TELEPHONE / PABX SYSTEM
 - B. ACU OUTLET
- 11. UPON COMPLETION OF ELECTRICAL CONSTRUCTION WORKS, THE FOLLOWING TEST SHALL BE PERFORMED BY CONTRACTOR. ALL TEST SHALL BE WITNESSED VY THE DESIGN ENGINEER/ PROJECT ENGINEER.
 - A. INSULATION RESISTANCE TESTS B. GROUND RESISTANCE TESTS

GENERAL SPECIFICATIONS

- 1. ALL ELECTRICAL INSTALLATIONS TO BE UNDERTAKEN SHALL BE CONFORM WITH THE LATEST EDITION OF THE PHILIPPINE ELECTRICAL CODE, THE NATIONAL ELECTRICAL CODE, RULES AND REGULATIONS OF THE ENFORCING AUTHORITY AND THE POWER UTILITY COMPANY.
- 2. ALL AUXILIARY WORKS SHOULD CONFORM TO THE NATIONAL BUILDING CODE& STANDARD, PHILIPPINE SAFETY CODE AND ELECTRONICS & COMMUNICATIONS ENGINEERING LAWS.
- 3. ALL VOICE AND DATA LINES SHALL CONFORM TO EIA/TIA-568 & ISO /IEC 11801 STANDARDS
- ALL AUXILIARY WORKS EQUIPMENT, CABINETS, TERMINAL BLOCKS, ANTENNA 7 ETC., SHOULD HAVE A GROUND SEPARATE FROM THAT OF THE ELECRICAL GROUND SYSTEM WITH A VALUE OF 25 OHMS.
- 5. THE ELECTRIC SERVICE ENTRANCE SHALL BE 3-PHASE. 3-WIRE, 240V, 60 Hz.
- 6. ALL BURIED CONDUITS SHOULD BE PVC PIPES ELECTRICAL GRADE AND ALL ABOVE FLOOR CONDUIT SHOULD BE METALLIC CONDUIT.
- 7. THE ELECTRICAL WIRING INSTALLATION SHALL BE DONE IN RIGID METAL CONDUIT, FLEXIBLE CONDUITS SHALL BE USED WHERE REQUIRED. MINIMUM SIZE FOR ALL CONDUIT SHALL BE 15mm VIA ELECTRICAL TRADE SIZE FOR METAL CONDUIT, MATSUSHITA KOREAN STEEL PIPE OR NIPPON PIPE BRAND SHALL BE USED
- 8. ALL WIRE SHALL BE COPPER AND THERMOPLASTIC INSULATED TYPE "THHN" OR "THW" UNLESS OTHERWISE INDICATED. THE MINIMUM SIZE FOR POWER AND LIGHTING SHALL BE 3.5mm².
- 9. THE CONTRACTOR SHALL VERIFY AND ORIENT THE ACTUAL LOCATION OF SERVICE ENTRANCE FOR CONNECTION TO THE POWER SUPPLY, AND ALSO THE ACTUAL LOCATION OF TELEPHONE SYSTEM ENTRANCE FOR CONNECTION TO THE LOCAL TELEPHONE CABLE FACILITIES.

TECHNICAL STANDARD DETAILS



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REVISIONS

10	. ALL PIPE SLEEVES SHALL BI FOR PERMANENT CONNECTI				CESSARY		
11	. ALL SERVICE EQUIPMENT , NON-CURRENT CARRYING M WITH THE LATEST EDITION	IETAL PARTS SI	HALL BE PROPERLY G		ANCE		
12	. ALL 20-AMPERE CIRCUIT HO SHALL BE 5.5mm² UNLESS			THAN 30 METERS IN L	ENGTH		
13	ALL FEEDERS SHALL BE INS SHALL BE INSTALLED IN IND			ANCH CIRCUIT HOMER	UN WIRES		
14	ANY DISCREPANCY IN LOCA VERIFIED WITH THE OWNER ACCORDINGLY.						
15	ALL MATERIALS TO BE USED MUST BE OF THE APPROVED						
16	ALL FLUORESCENT LAMP FIX BALLAST AND LAMPS SHALL THE ARCHITECT.						
17	THE MOUNTING HEIGHT OF	WIRING DEVICE	WALL WAS AS FOLLO	ows			
	A.) LIGHT SWITCHES B.) CONVENIENCE OUTLET C.) EMERGENCY LIGHT OUTI D.) PANEL BOARDS AND CAE	.ET 2400m	m ABOVE FINISH FLO n ABOVE FINISH FLO m ABOVE FINISH FLO m ABOVE FINISH FLO	DR LINE DOR LINE			
18	ALL MOUNTING HEIGHT SHA	LL BE SUBJECT	TO ARCHITECTS APP	PROVAL PRIOR TO INST	ALLATION		
19	FOR EACH SPARE BRANCH (TERMINATED TO 100mm OCT			ONE 20mmø EMPTY CON	IDUIT		
20	. PROVIDE PULL WIRES IN ALL	SPARE DUCT	AND EMPTY CONDUIT	S.			
21	. SHOULD THERE BE UNAVOID WORKS AND THE MINIMUM D WIRES OR THE AUXILIARY C	DISTANCE OF 1	METER IS NOT APPLI	CABLE, EITHER THE ELE			
22	SHOULD THERE BE UNAVOID WORKS AND THE MINIMUM D WIRES OR THE AUXILIARY C GROUNDING CABLE SHOULD	DISTANCE OF 1 ABLES MUST BE	METER IS NOT APPLI	CABLE, EITHER ELECTR			
23	. ALL ENTRANCE FACILITIES M MUST PROVIDE SPARE FOR			LITY COMPANY ENTRY	ONLY BUT		
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MATERIALS AND WORKMANSHIP

1 SAFEGUARDING OF EQUIPMENT, MATERILAS AND WORK

THE CONTRACTOR SHALL PROPERLY SAFEGUARD ALL EQUIPMENT, MATERIALS AND WORK AGAINST LOSS, DAMAGES, MALICIOUS MISCHIEF, OR TAMPERING BY UNAUTHORIZED PERSONS UNTIL ACCEPTANCE OF THE WORK BY THE OWNER AND ADMINISTRATION. LOCKED AND COVERED STORAGE OR CONTINUOUS SURVEILLANCE BY A WATCHMAN SHALL BE PROVIDED IF REQUIRED TO ACCOMPLISH THIS PURPOSE.

2 NEW MATERIALS AND EQUIPMENTS

UNLESS OTHERWISE SPECIFICALLY SHOWN, OR PERMITTED BY THE ENGINEER, ALL MATERIALS AND EQUIPMENT INCORPORATED IN THE WORK SHALL BE NEW AND OF CURRENT MANUFACTURE. THE ENGINEER MAY REQUEST THE CONTRACTOR TO FURNISH MANUFACTURER'S CERTIFICATE TO THIS EFFECT.

3 CONTRACTOR'S UTILITIES

A. UNLESS OTHERWISE SPECIFIED IN THE SPECIAL PROVISIONS, THE OWNER SHALL FURNISH, WITHOUT CHARGE, REASONABLE QUANTITIES OF WATER REQUIRED BY THE CONTRACTOR IN THE PERFORMANCE OF THE WORK UNDER THE CONTRACT. HOWEVER, THE CONTRACTOR SHALL PROVIDE THE FACILITIES NECESSARY TO CONVEY THE WATER FROM THE OWNER DESIGNATED SOURCE TO THE POINTS OF USE.

B. THE CONTRACTOR SHALL PROVIDE HIS OWN TELEPHONE AND ALL ELECTRIC POWER REQUIRED IN THE PERFORMANCE OF THE WORK UNDER THE CONTRACT, AND SHALL PAY ALL INSTALLATION CHARGES AND MONTHLY BILLS IN CONNECTION HEREWITH.

4 TITLE TO MATERIALS FOUND ON THE WORKS

THE OWNER RESERVES THE RIGHT TO RETAIN TITLE TO ALL SOILS, STONE, SAND, GRAVEL AND OTHER MATERIALS DEVELOPED AND OBTAINED FROM THE EXCAVATION AND FROM OTHER OPERATIONS CONNECTED WITH THE WORK. UNLESS OTHERWISE SPECIFIED IN THE SPECIAL PROVISIONS, NEITHER THE CONTRACTOR NOR ANY SUB-CONTRACTOR SHALL HAVE ANY RIGHT, TITLE OR INTEREST IN OR TO ANY SUCH MATERIALS. THE CONTRACTOR WILL BE PERMITTED TO USE IN HIS WORK, WITHOUT CHARGE, ANY SUCH MATERIALS WHICH MEET THE REQUIREMENTS OF THE SPECIFICATIONS AND DRAWINGS.

5 DEFECTIVE EQUIPMENTS, MATERIALS OR WORK

A. INSPECTION OF THE WORK SHALL NOT RELIEVE THE CONTRACTOR OF ANY OF HIS OBLIGATIONS UNDER THE CONTRACT. EVEN THOUGH THE EQUIPMENT, MATERIALS OR WORK REQUIRED TO BE PROVIDED UNDER THE CONTRACT HAVE BEEN INSPECTED, ACCEPTED, AND ESTIMATED FOR PAYMENT, THE CONTRACTOR SHALL, AT HIS OWN EXPENSE, REPLACE OR REPAIR ANY SUCH EQUIPMENT, MATERIALS, OR WORK FOUND TO BE DEFECTIVE OR OTHERWISE NOT TO COMPLY WITH THE REQUIREMENTS OF THE CONTRACT UP TO THE END OF THE MAINTENANCE AND GUARANTEE PERIOD.

B. ANY EQUIPMENT OR MATERIALS BROUGHT UPON THE JOB SITE BY THE CONTRACTOR AND SUBSEQUENTLY REJECTED BY THE ENGINEER AS NOT COMPLYING WITH THE REQUIREMENTS OF THE CONTRACT SHALL BE REMOVED IMMEDIATELY BY THE CONTRACTOR TO A SATISFACTORY DISTANCE FROM THE JOB SITE.

C. IF THE CONTRACTOR SHALL FAIL TO REPAIR OR REPLACE UNSATISFACTORY EQUIPMENT, MATERIALS, OR WORK, OR TO REMOVE UNSATISFACTORY EQUIPMENT O OR MATERIALS FROM THE JOB SITE, WITHIN TEN (10) CALENDAR DAYS AFTER BEING ORDERED TO DO SO BY THE ENGINEER, THE ENGINEER, ACTING ON BEHALF OF THE OWNER, MAY MAKE THE ORDERED REPAIRS OR REMOVE THE CONDEMENED EQUIPMENT OR MATERIALS AND THE OWNER SHALL DEDUCT THE COST THEREOF FROM ANY MONEYS DUE OR TO BECOME DUE THE CONTRACTOR.

GENERAL NOTES AS PER LWUA STANDARD SPECIFICATION

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6 RUBBISH CONTROL

DURING THE PROGRESS OF THE WORK, THE CONTRACTOR SHALL KEEP THE SITE OF THE WORK AND OTHER AREAS USED BY HIM IN A NEAT AND CLEAN CONDITION, AND FROM ANY ACCUMULATION OF RUBBISH.

7 DUST CONTROL

THE CONTRACTOR SHALL AT ALL TIMES CONDUCT HIS WORK SO AS TO AVOID UNNECESSARY DUST. HE SHALL PROVIDE ADEQUATE EQUIPMENT AND WATER AS DETERMINED BY THE ENGINEER TO BE NECESSARY FOR ACCOMPLISHMENT OF THIS OBJECTIVE.

8 CLEANING UP

THE CONTRACTOR SHALL PROMPTLY REMOVE FROM THE VICINITY OF THE COMPLETE WORK, ALL RUBBISH, UNUSED MATERIALS, CONCRETE FORMS, EQUIPMENTS, AND TEMPORARY STRUCTURES USED DURING CONSTRUCTION. ADDITIONAL CLEAN-UP WORK, IF PROVIDED IN THE SPECIAL PROVISIONS, SHALL BE PERFORMED BY THE CONTRACTOR.

9 CHARACTER OF WORKMEN

ONLY QUALIFIED PERSONNEL AND SKILLED WORKMEN SHALL BE EMPLOYED ON THE SITE EXCEPT IN POSITIONS NORMALLY OCCUPIED BY UNSKILLED LABOR. WHEN REQUIRED IN WRITING BY THE ENGINEER, THE CONTRACTOR OR ANY SUB-CONTRACTOR SHALL DISCHARGE ANY PERSON WHO IS, IN THE OPINION OF THE ENGINEER, INCOMPETENT, DISORDERLY OR OTHERWISE UNSATISFACTORY, AND SHALL NOT AGAIN EMPLOY SUCH DISCHARGED PERSON ON THE WORK EXCEPT WITH THE WRITTEN CONSENT OF THE ENGINEER. SUCH DISCHARGED PERSON SHALL NOT BE THE BASIS OF ANY CLAIM FOR DAMAGES AGAINST THE OWNER OR ANY OF HI AGENTS.

IF THE CONTRACTOR PERMITS SUCH A PERSON ON THE WORK SITE, WITHOUT THE CONSENT OF THE ENGINEER, THIS ALONE SHALL BE SUFFICIENT TO IMMEDIATELY SUSPEND THE CONTRACT UNTIL THE ENGINEER'S INSTRUCTIONS HAVE BEEN FULFILLED.

GENERAL NOTES

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VALVES

1 GENERAL

- a. THE CONTRACTOR SHALL FURNISH AND INSTALL ALL VALVES AS SPECIFIED HEREIN AND AS SHOWN ON THE DRAWINGS. ALL VALVES SHALL BE NEW AND CURRENT MANUFACTURER.
- b. FLANGED VALVES MAY BE RAISED OR PLAIN FACED SERRATED GASKET SURFACE. FLANGES OF VALVES FOR WATER WORKING PRESSURE OF 1.2 MPA (175 PSI) OR LESS SHALL BE FACED AND DRILLED TO 125 LB. AMERICAN STANDARD DIMENSION; FLANGES OF VALVES FOR WATER WORKING PRESSURES GREATER THAN 1.2 MPA (175 PSI) SHALL BE FACED AND DRILLED TO 250 LB. AMERICAN STANDARD DIMENSION.
- c. EACH VALVES BODY SHALL BE TESTED UNDER A TEST PRESSURE EQUAL TO TWICE ITS DESIGN WATER WORKING PRESSURE, EXCEPT THAT THE GATE VALVES SHALL BE TESTED IN ACCORDANCE WITH "STANDARD GATE VALVES FOR ORDINARY WATER WORKS SERVICE" (AWWA C-500).
- d. ALL BURIED VALVES SHALL BE PROVIDED WITH EXTERIOR PROTECTIVE COATING IN ACCORDANCE WITH THE PROVISIONS OF DIVISION 27, PAINTING AND COATING.
- e. WHEN THE OPERATING NUT OF BURIED VALVE IS LOCATED MORE THAN 1.5 METERS (5 FT) BELOW THE GROUND SURFACE, THE CONTRACTOR SHALL PROVIDE AND INSTALL IN THE VALVE BOX A STEM EXTENSION. THE BOTTOM OF THE EXTENSION SHALL BE SECURELY FASTENED TO THE OPERATING NUT OF THE VALVE, AND THE TOP OF THE EXTENSION SHALL BE CENTERED IN THE VALVE BOX.
- f. THE CONTRACTOR SHALL FURNISH SIX (6) TEE-HANDLE VALVE KEY OF SUFFICIENT LENGTH TO PERMIT OPERATION OF ALL BURIED VALVES REGARDLESS OF DEPTH, BY OPERATORS OF AVERAGE HEIGHT WORKING IN NORMAL POSITION.
 g. VALVE OPERATION SHALL TURN COUNTER CLOCKWISE TO OPEN.
- h. SHOP DRAWINGS FOR ALL VALVES SHALL BE FURNISH IN ACCORDANCE WITH SECTION 7.02.

2 GATE VALVES

A. VALVES THIS SECTION APPLIES TO GATE VALVES 75 MM (3 IN) THROUGH 300 MMM (12 IN) IN SIZE ALL VALVES SHALL CONFORM TO THE "STANDARD FOR GATE VALVES FOR ORDINARY WATER WORKS SERVICES" (AWWA C-500). GATE VALVES WHERE PIPELINE DESIGN PRESSURE IS 1.0 MPA (150 PSI) OR LESS SHALL BE DESIGNED FOR A MINIMUM WATER WORKING PRESSURE 1.0 MPA (150 PSI) AND SHALL BE CAST IRON BODIED, BOTTOM-WEDGING, DOUBLE DISC WITH PARALLEL SEATS. DISC SHALL BE CAST IRON WITH BRONZE DISC RINGS AND SEAT RING SHALL BE BRONZE AND REPLACEABLE. THE VALVE SHALL BE NON-RISING STEM WITH MINIMUM OF TWO "O" RINGS SEALS (AT LEAST ONE ABOVE THE STEM COLLAR), OR RISING STEM WHEN SHOWN ON THE DRAWINGS. THE VALVES SHALL HAVE 50MM (2 IN) SQUARE OPERATING NUT WITH A CAST ARROW SHOWING DIRECTION IN WHICH THE NUT IS TO BE TURNED TO OPEN THE VALVE. VALVE SHALL BE CONSTRUCTED TO PERMIT THE REPLACEMENT OF THE "O" RINGS ABOVE THE STEM COLLAR UNDER FULL WORKING WATER PRESSURE WITH THE VALVE IN THE FULL OPEN POSITION. THE VALVE SHALL BE COATED IN ACCORDANCE WITH DIVISION 27- PAINTING AND COATINGS.

RELIABILITY TESTING

WHENEVER CONDITION WARRANTS, LWUA MAY REQUIRE A RELIABILITY TEST TO BE CONDUCTED IN THE FOLLOWING MANNER:

FOR EVERY SIZE AND TYPE OF WEDGING MECHANISM, TWO SAMPLE GATE VALVES REPRESENTING EACH LOT OF ONE HUNDRED (100) PIECES OR LESS SHALL BE TESTED FOR RELIABILITY OF OPERATION. THIS TEST IS IN ADDITION TO THOSE REQUIRED UNDER SECTION 28.2 AND 28.3 OF AWWA C-500.

AFTER GATE VALVES HAVE PASSED THE REQUIRED TESTS UNDER THE AFORE-MENTIONED STANDARD, SAMPLE GATE VALVES SHALL BE SUBJECTED TO FATIGUE STRESSES INDUCED BY UNBALANCED WORKING WATER PRESSURE. AT AN INITIAL FULLY OPEN POSITION, PRESSURE AT 1.0 MPA (150 PSI) MINIMUM SHALL BE INTRODUCED AT ONE END OF THE VALVE. AT THE SAME PRESSURE THE VALVE SHALL BE SLOWLY CLOSED AND HELD IN THAT POSITION FOR TWENTY (20

GENERAL NOTES AS PER LWUA STANDARD SPECIFICATION								
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SECONDS) AFTER WHICH IT IS AGAIN OPENED FULLY. OPENING AND CLOSING OF THE VALVE SHALL BE REPEATED FIFTY (50) TIMES ON EACH END, THE PRESSURE OF 1.0 MPA (150 PSI)

SUBSEQUENT EXAMINATION OF THE OPERATING PARTS, I.E., BODY SEAT RINGS DISC RINGS, STEM, STEM THREADS, STEM NUTS AND STEM PACKING MUST SHOW NO INDICATION OF FAILURE OR OTHER DEFECTS THAT ADVERSELY AFFECT THE PROPER FUNCTIONING OF PARTS AND OPERATION OF THE VALVE.

AFTER THIS TEST, THE STUFFING BOX SHALL BE REMOVED FROM THE BONNET AND THE O-RINGS ABOVE THE STEM COLLAR SHALL REPLACE UNDER FULL WORKING WATER PRESSURE WITH THE VALVE IN THE FULLY OPEN POSITION.

IN THE EVENT THAT ANY OF THE FIRST TWO SAMPLES TESTED FAIL TO PASS THE TEST, A SECOND SAMPLE OF FOUR SHALL BE TESTED. FAILURE OF ANY OF ONE IN THE SECOND SAMPLE WILL BE GROUNDS FOR REJECTION OF THE WHOLE LOT. IF ALL FOUR IN THE SECOND SAMPLE PASS, THE LOT WILL BE ACCEPTED.

3 BUTTERFLY VALVES

A. VALVES

BUTTERFLY VALVES SHALL CONFORM TO THE "AWWA STANDARD FOR RUBBER-SEATED BUTTERFLY VALVES: (AWWA C-504), SUBJECT TO THE FOLLOWING REQUIREMENTS: VALVES SHALL BE OF CLASS 150B, AND UNLESS OTHERWISE SHOWN MAY BE EITHER SHORT BODIED OR LONG BODIED. SHAFT SEALS SHALL BE DESIGNED FOR USE WITH STANDARD SPLIT V TYPE PACKING OR "O" RING SEALS. THE VALVE ENDS SHALL BE EITHER FLANGED OR OF THE WATER TYPE EXCEPT WHERE OTHERWISE SHOWN ON THE DRAWINGS.

B. OPERATORS

OPERATORS SHALL CONFORM TO THE ABOVE REFERENCED AWWA STANDARD, SUBJECT TO THE FOLLOWING REQUIREMENTS: VALVES SHALL BE EQUIPPED WITH 50 MM (2 IN) SQUARE OPERATING NUTS OR WITH HAND WHEELS 600 MM (24 IN) MAXIMUM DIAMETER AS SHOWN, AND SHALL FURNISH A WRITTEN CERTIFICATION STATING THAT THE OPERATOR TORQUE HAS BEEN COMPUTED AND THE OPERATORS HAVE BEEN SIZED TO MEET THE FULL AWWA CLASS SPECIFIED IN SUBJECTION (A) HEREIN.

4 CHECK VALVES

CHECK VALVES 100 MM (4 IN) AND LARGER SHALL HAVE FLANGED CONNECTION AND BE OF THE SWING TYPE WITH OUTSIDE LEVER AND WEIGHT. THE VALVES SHALL BE DESIGNED FOR A MINIMUM WATER WORKING PRESSURE OF 1.0 MPA (150 PSI) AND SHALL HAVE 125 LB AMERICAN STANDARD FLANGES. VALVE BODIES SHALL BE CAST IRON OR STEEL. THE VALVES SHALL HAVE BRONZE GATE RINGS AND SEAT RINGS AND TYPE 18-8 STAINLESS STEEL HINGE PINS. THE CHECK VALVES SHALL BE DESIGNED SO THAT DISC AND BODY SEAT MAY BE EASILY REMOVED WITHOUT REMOVING VALVE FROM THE LINE. THE VALVES SHALL BE COATED IN ACCORDANCE WITH DIVISION 27.

5 AIR-VACUUM AND AIR RELEASE VALVES

AIR – VACUUM AND AIR RELEASE VALVES SHALL HAVE SCREWED CONNECTIONS. THE BODIES SHALL BE OF HIGH-STRENGTH CAST IRON AND THE FLOAT SHALL BE OF STAINLESS STEEL. FLOAT GUIDES BUSHING, LEVER PEN AND ALL OTHER INTERNAL PARTS SHALL BE CONSTRUCTED OF STAINLESS STEEL BRONZE. SEAT WASHER AND GASKET SHALL BE OF A MATERIAL INSURING WATER-TIGHTNESS WITH MINIMUM OF MAINTENANCE. VALVES SHALL BE DESIGNED FOR A WATER WORKING PRESSURE OF NOT LESS THAN 1.0MPA (150 PSI). ALL VALVES SHALL BE DESIGNED TO AUTOMATICALLY OPERATE SO THAT THEY WILL (A) POSITIVELY OPEN UNDER ATMOSPHERIC PRESSURE AS WATER DRAINS FROM THE BODY OF THE VALVE IT WILL ALLOW AIR TO FLOW INTO THE PIPE WHILE IT IS BEING EMPTIED, (B) POSITIVELY CLOSE AS WATER, UNDER LOW HEAD, FILLS THE BODY OF THE VALVE, (C) NOT BLOW SHUT UNDER HIGH VELOCITY AIR DISCHARGE, AND (D) PERMIT THE ESCAPE OF ACCUMULATED AIR UNDER PRESSURE WHILE THE PIPE IS IN OPERATION.

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6 AIR AND VACUUM VALVES

AIR VACUUM VALVES OF SIZES UP TO AND INCLUDING 75 MM (3 IN) IN DIAMETER SHALL HAVE SCREWED CONNECTION EXCEPT WHERE OTHERWISE SHOWN ON THE DRAWINGS. THE BODIES SHALL E OF HIGH STRENGTH CAST IRON AND THE FLOAT SHALL BE OF STAINLESS STEEL. ALL INTERNAL PARTS SUCH AS FLOAT GUIDES, BUSHINGS AND BAFFLE RETAINING SCREWS, ETC., SHALL BE EITHER STAINLESS STEEL OR BRONZE. SEAT WAS HERS AND GASKET SHALL BE OF A MATERIAL INSURING WATER TIGHTNESS WITH A MINIMUM OF MAINTENANCE. VALVES SHALL BE DESIGNED FOR WATER TIGHTNESS WITH A MINIMUM OF MAINTENANCE. VALVES SHALL BE DESIGNED FOR A WATER WORKING PRESSURE OF NOT LESS THAN 1.0 MPA (150 PSI). ALL VALVES SHALL BE DESIGNED TO AUTOMATICALLY OPERATE SO THAT THEY WILL (A) POSITIVELY OPEN UNDER ATMOSPHERIC PRESSURE (AS WATER DRAINS FROM THE BODY OF THE VALVE IT WILL ALLOW AIR TO FLOW INTO THE PIPE WHILE IT IS BEING EMPTIED, (B) POSITIVELY (C) NOT BLOW SHUT UNDER HIGH VELOCITY DISCHARGE. THE VALVE SHALL BE SIMILAR TO ACPE MODEL NO. 141, NO. 142, NO. 144 OR NO. 146 (DEPENDING ON SIZE SHOWN ON THE DRAWING).

7 AIR RELEASE VALVES

AIR RELEASE VALVE UP TO AND INCLUDING 75 MM (3 IN) IN DIAMETER SHALL HAVE SCREWED CONNECTION, EXCEPT WHERE OTHERWISE SHOWN ON THE DRAWING AND SHALL BE DESIGNED FOR A WATER WORKING PRESSURE OF 1.0 MPA (150 PSI). THE BODY SHALL BE OF HIGH STRENGTH CAST IRON AND SHALL BE OF MATERIAL INSURING WATER TIGHTNESS WITH A MINIMUM OF MAINTENANCE. THE VALVE SHALL BE DESIGNED TO AUTOMATICALLY PERMIT THE ESCAPE OF ACCUMULATED AIR UNDER PRESSURE WHILE THE PIPE IS OPERATION. THE VALVES SHALL BE EITHER DIRECT OR LEVER OPERATING.

8 CORPORATION STOP

CORPORATION STOP SHALL BE AS SHOWN ON THE PLANS

9 MISCELLANEOUS SMALL VALVES

VALVES 50 MM (2 IN) AND SMALLER UNLESS OTHERWISE SHOWN, SHALL BE ALL BRONZE OR BRASS WITH SCREWED CONNECTION DESIGNED FOR A WATER WORKING PRESSURE NOT LESS THAN 1.0 <PA (150 PSI). GATE VALVES SHALL BE RISING STEMS WITH DOUBLE DISC AND PARALLEL SEATS.

10 PLUG VALVES

PLUG VALVES SHALL BE LUBRICATED 50 MM (2 IN) SEMI-STEEL STRAIGHTWAY VALVES WITH A WORKING PRESSURE OF 175 LBS. THE VALVE SHALL BE WRENCH OPERATED TWO-BOLT COVER TYPE WITH SCREWED ENDS. COMPLETE LOCKING DEVICE ASSEMBLY SHALL BE PROVIDED FOR EACH VALVE WHERE INDICATED ON THE DRAWINGS.

11 FLOAT VALVES

FLOAT VALVE SHALL FUNCTION AUTOMATICALLY TO OPEN WIDE WHEN LIQUID LEVEL REACHES A PREDETERMINED LOW POINT AND TO SHUT DRIP TIGHT WHEN A PREDETERMINED HIGH POINT IS REACHED. THE VALVE SHALL BE FLANGED CONNECTED.

12 ALTITUDE VALVES

THE VALVE SHALL CONTROL THE HIGH LEVEL IN THE RESERVOIR. IT SHALL BE VIABLE TO PROVIDE TWO-WAY FLOW. VALVE SHALL BE A NON-THROTTLING TYPE VALVE, AND REMAIN FULLY OPEN UNTIL MAXIMUM WATER ELEVATION IN THE RESERVOIR IS REACHED. IT SHALL CLOSE AT HIGH WATER LEVEL AND OPEN FOR RETURN FLOW WHEN PRESSURE AT THE VALVE INLET IS BELOW THE RESERVOIR PRESSURE.

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GENERAL NOTES

13 PRESSURE REDUCING VALVE

THE PRESSURE REDUCING VALVE SHALL BE OF THE DIAPHRAGM TYPE EQUIPPED WITH A PILOT SPRING TO PROVIDE A RANGE OF DOWNSTREAM PRESSURE SETTING FROMMPA (......PSI) TOMPA (......PSI). THE VALVE SHALL BE SET FOR(MPA) (......PSI) AT THE FACTORY AND SHALL HAVE THE PRESSURE REDUCING VALVE SHALL BE DESIGNED FOR A MINIMUM WATER WORKING PRESSURE OF 1.0 MPA (150 PSI) AND SHALL BE FACTORY TESTED UNDER A HYDROSTATIC PRESSURE OF AT LEAST 2.0 MPA (300 PSI). THE VALVE BODY AND COVER SHALL BE CAST IRON MEETING THE REQUIREMENT OF ASTM A48. THE VALVE SHALL HAVE ENDS , AND THE VALVE DISC SHALL BE NON-METALLIC AND RENEWABLE. THE MAIN VALVE TRIM SHALL BE AT BRONZE AS SPECIFIED IN ASTM SPECIFICATION B62 AND THE VALVE SEAT SHALL BE REPLACEABLE. THE PILOT CONTROL SYSTEM SHALL BE OF BRASS WITH TYPE 18-8 STAINLESS STEEL TRIM. THE DIAPHRAGM SHALL BE OF HEAVILY REINFORCED SYNTHETIC RUBBER AND SHALL BE FULLY SUPPORTED BY THE VALVE BOD. THE VALVE SHALL BE COATED AS REQUIRED IN DIVISION 27 PAINTING AND COATING.

14 PRESSURE RELIEF VALVE

THE PRESSURE RELIEF VALVE SHALL BE OF THE DIAPHRAGM TYPE EQUIPPED WITH A PILOT VALVE SPRING. THE VALVE SHALL PROVIDE A RANGE OF PRESSURE RELIEF SETTING FROM MPA (....PSI) TOMPA (....PSI) AT THE FACTORY. THE VALVE SHALL BE DESIGNED FOR A WATER WORKING PRESSURE NOT LESS THAN 1.0 MPA (150 PSI) AND BE FACTORY TESTED UNDER A HYDROSTATIC PRESSURE OF AT LEAST 2.0 MPA (300 PSI). THE VALVE SHALL HAVE ENDS, THE DICS SHALL BE NON-METALLIC AND RENEWABLE, AND THE VALVE SEAT SHALL BE REPLACEABLE. THE MAIN VALVE TRIM SHALL BE OF BRONZE CONFORMING TO ASTM SPECIFICATION B62. THE PILOT CONTROL SHALL BE FULLY SUPPORTED BY THE VALVE BODY. THE VALVE SHALL HAVE A PATTERN AND SHALL BE COATED IN ACCORDANCE WITH DIVISION 27.

15 FLAP VALVES

FLAP VALVES SHALL BE OF CAST IRON, HAVING BRONZE SEATING FACES AND STAINLESS STEEL LOW ZINC BRONZE HINGE PINS. THE FLAP VALVES SHALL HAVE FLANGED OR SPIGOT FRAMES AS SHOWN ON THE DRAWINGS.

GENERAL NOTES

AS PER LWUA STANDARD SPECIFICATION

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ROOFING AND TINERY

1 SCOPE OF WORK

THE WORK INCLUDES ALL LABOR, MATERIALS, EQUIPMENT, PLANT AND OTHER FACILITIES AND THE SATISFACTORY PERFORMANCE OF ALL WORKS NECESSARY TO COMPLETE ALL ROOFING AND TINNERY WORKS AS SHOWN ON THE DRAWINGS AND AS SPECIFIED HEREIN.

THE MATERIALS SUPPLIED BY THE CONTRACTOR ON THIS ITEM SHALL CONFORM TO THE US STANDARD OR TO ANY OTHER INTERNATIONAL STANDARDS OF EQUAL VALUE.

2 CORRUGATED ASBESTOS CEMENT ROOFING

A. MATERIALS: (PLACA ROMANA SHEET)

ASBESTOS CEMENT ROOFING MATERIALS SHALL CONFORM TO THE LATEST STANDARD SPECIFICATIONS ISO/R 394. THE SHEET SHALL HAVE A NATURAL CEMENT GRAY FINISH WITH EXTERNAL SMOOTH SURFACE TEXTURE. THE MINIMUM CORRUGATION PER SHEET SHALL BE FOUR (4) WITH MINIMUM THICKNESS OF 4.5 MM (3/16"). THE SIZE PER SHEET SHALL BE 1.20M X 0.81M GALVANIZED IRON STRAP COMPLETE WITH STOVE BOLTS, NUT, LEAD AND FELT WASHERS SHALL BE USED FOR WOOD PURLINS.

ACCESSORIES:

- 1. RIDGE ROLLS IN PAIRS, TOP AND BOTTOM PIECES, USED FOR RIDGE COVERING.
- 2. RIDGE END CAPS IN PAIRS TOP AND BOTTOM PIECES, USED FOR RIDGE END COVERING.
- 3. LIGHTWEIGHT RIDGE ROLLS, USED AS HIP ROLLS FOR COVERING THE HIPS, IN PAIRS TOP AND BOTTOM PIECES.
- 4. EAVE FLASHINGS IN PIECES, USED FOR COVERING THE GAPS OF THE CORRUGATIONS AT THE EAVE.
- 5. PLASTIC CEMENT, APPLY ON ALL OVERLAPPINGS, JOINTS AND AROUND THE HEAD OF THE FASTENERS AFTER INSTALLATION.

B. MATERIALS: (STANDARD CORRUGATED)

ASBESTOS CEMENT ROOFING MATERIALS SHALL CONFORM TO THE LATEST STANDARD SPECIFICATIONS ISO/R 393. THE SHEET SHALL HAVE A NATURAL CEMENT GRAY FINISH WITH EXTERNAL SMOOTH SURFACE TEXTURE. THE MINIMUM CORRUGATION PER SHEET SHALL BE SEVEN (7) WITH THICKNESS OF 4.5 MM (3/16"). THE SIZE PER SHEET SHALL BE 0.98 M X 1.83M- 3.04 M. GALVANIZED IRON STRAP COMPLETE WITH STOVE BOLT, NUT, LEAD AND WASHER SHALL BE USED FOR WOOD PURLINS.

ACCESSORIES:

- 1. RIDGE ROLLS IN PAIRS, TOP AND BOTTOM PIECES, USED FOR RIDGE COVERING.
- 2. RIDGE END CAP IN PAIRS, TOP AND BOTTOM PIECES, USED FOR RIDGE END COVERING.
- 3. HIP ROLLS IN PAIRS, TOP AND BOTTOM PIECES, USED FOR HIP COVERING.
- 4. PLASTIC CEMENT, APPLY ON ALL OVERLAPPINGS, JOINTS, AND AROUND THE HEAD OF THE FASTENERS AFTER INSTALLATION.

THE MATERIALS SHALL BE STORED IN SUCH A MANNER TO PREVENT DAMAGE TO THE MATERIALS.

3 TINNERY

A. MATERIALS

ALL GALVANIZED IRON SHEET SHALL HAVE A MINIMUM THICKNESS GAUGE #26.

- 1. GUTTER SHALL BE FORMED STRICTLY IN ACCORDANCE WITH THE DETAILED DRAWINGS.
- 2. FACIA CAP.
- 3. SOLDERING LEAD- NIKOLITE BRAND OR EQUIVALENT.
- 4. RIVETS- COPPER RIVETS IMPORTED BRAND.

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B. INSTALLATION AND WORKMANSHIP

GUTTER SHALL HAVE A SLOPE OF 3.18MM PER 30 CM TOWARDS THE DOWNSPOUT. JOINTS SHALL BE RIVETED AND SOLDERED THAT WILL ENSURE A WATERTIGHT WORKMANSHIP.

4 WATERPROOFING

A. THE WATERPROOFING MEMBRANE SHALL BE A COLD-APPLIED SELF ADHESIVE RUBBERIZED ASPHALT COATED TO A HIGH QUALITY POLYETHYLENE SHEET WITH A COMBINED THICKNESS OF 0.07 INCH. THE MATERIALS SHALL CONFORM TO THE FOLLOWING SPECIFICATIONS:

1. PERMEANCE- 0.003 PERMS

- 2. ELONGATION- 25% (MIN.)
- 3. CYCLING OVER CRACKS (0 TO 1") NO EFFECT AFTER 1000 CYCLES.
- 4. RESISTANCE TO HYDROSTATIC PRESSURE- 75 FT. OF WATER.

B. APPLICATION PROCEDURE

1. THE CONCRETE SURFACE SHALL BE CURED FOR A MINIMUM OF SEVEN (7) DAYS AND SHALL BE SURFACE DRY. SURFACES SHALL BE BROOM CLEANED, SHALL BE FREE OF VOIDS, LOOSE AGGREGATE, SHARP PROTRUSIONS, FORM RELEASE AGENTS OR OTHER CONTAMINANTS.

2. THE CONCRETE SURFACES SHALL BE PRIMED AS RECOMMENDED BY THE MANUFACTURER. PRIMER SHALL BE DRIED ONE HOUR OR UNTIL TACK FREE. SURFACES NOT COVERED WITHIN 36 HOURS SHALL BE REPRIMED, BUT SHALL BE CLEAN, DRY AND FREE OF GREASE, OIL, DUST OR OTHER CONTAMINANTS.

3. MEMBRANE SHALL BE APPLIED TO PRIMED SURFACES WHICH ARE DRY AND FREE OF DIRT. MEMBRANE SHALL BE LAID FROM LOW POINTS OR DRAINS TOWARD HIGH POINTS IN SHINGLED FASHION. EACH STRIP SHOULD OVERLAP A MINIMUM OF 6.35CM AND SHOULD BE ROLLED DOWN FIRMLY AND COMPLETELY.

4. ALL INSIDE AND OUTSIDE CORNERS SHALL BE DOUBLE COVERED WITH MEMBRANE BY APPLYING AN INITIAL STRIP OF MINIMUM 30 CM WIDTH CENTERED ALONG THE AXIS OF THE CORNER. A CANT STRIP SHALL BE USED IN INSIDE CORNERS. OUTSIDE CORNERS SHALL BE ROUNDED.

5. CONSTRUCTION AND CONTROL JOINTS SHALL BE DOUBLE COVERED WITH MEMBRANE. OVER PROPERLY SEALED EXPANSION JOINTS, A DOUBLE THICKNESS OF MEMBRANE SHALL BE APPLIED.

6. THE PERIMETER OF THE MEMBRANE PLACED IN ANY DAY'S OPERATION AND ALL OUTSIDE EDGES OF MEMBRANE SHALL HAVE A TROWELLED BEAD OF MANUFACTURER'S RECOMMENDED MASTIC APPLIED AFTER THE MEMBRANE IS PLACED.

7. AREAS AROUND DRAINS, POSTS OR OTHER PROTRUSIONS SHALL HAVE A DOUBLE LAYER OF MEMBRANE AND SHALL BE LIBERALLY COATED WITH MASTIC AFTER THE APPLICATION OF THE MEMBRANE.

8. IMMEDIATELY BEFORE COVERING THE MEMBRANE, A CAREFUL INSPECTION SHALL BE MADE AND ANY HOLES, TEARS, MISALIGNED OR WRINKLED SEAMS OR OTHER DISCONTINUITIES SHALL BE PATCHED WITH MEMBRANE OR MASTIC.

9. THE SPECIFIED COVERING MATERIAL SHALL BE PLACED ON THE MEMBRANE WITHIN FIVE (5) DAYS AFTER APPLICATION.

10. THE CONTRACTOR SHALL PERFORM THE WORK IN STRICT ACCORDANCE WITH THE MANUFACTURER'S PRINTED RECOMMENDATIONS.

11. IMMEDIATELY PRIOR TO COVERING THE WATERPROOFING SHEET, A CAREFUL INSPECTION SHALL BE MADE FOR ACCIDENTAL DAMAGE AND ANY DAMAGED AREA SHALL BE CLEANED AND PATCHED WITH FRESH WATERPROOFING SHEET.

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12. IMMEDIATELY AFTER THE WATERPROOFING SHEET IS PLACED AND KEPT INTACT, LAY THE WIRE REINFORCEMENT. WIRE MESH SHALL CONFORM TO THE SPECIFICATIONS FOR WELDED WIRE FABRIC FOR CONCRETE REINFORCEMENT AASHTO DESIGNATED M55. THE TYPE OF MESH SHALL BE APPROVED BY ENGINEER.

C. FINISHES

1. MORTAL TOPPING

OVER THE ENTIRE SURFACE THUS FORMED, 1:6 MIX NEAT CEMENT MORTAR SHALL BE SPREAD WITH A MINIMUM THICKNESS OF ONE (1) INCH WITH EXPANSION JOINTS IN BOTH DIRECTIONS AND NOT GREATER THAN SIX (6) METERS ON CENTERS. CONCRETE MIX SHALL BE STEEL TROWELED AND FINISHED SMOOTH. THE FINISHED SURFACE WILL SLOPE TOWARDS THE ROOF DRAINS.

2. ROOF DRAINS

ROOF DRAINS SHALL HAVE CAST IRON BODY, INSTALLED IN LOCATIONS INDICATED ON PLANS. DRAINS SHALL BE PROVIDED WITH FLASHING CLAMP DEVICE FOR MAKING WATERTIGHT CONNECTIONS WITH WATERPROOFING MEMBRANE, UNLESS OTHERWISE SPECIFIED.

5 COVE LIGHT: (ACRYLIC LIGHT DIFFUSER)

A. THE INSTALLATION ACRYLIC CEILING LIGHT DIFFUSER SHALL BE AS SHOWN ON THE DRAWINGS OR AS DIRECTED BY THE ENGINEER. ACRYLIC LIGHT DIFFUSER SHALL BE PROVIDED WITH 1" ALUMINUM T-RUNNERS AND OTHER INCIDEN TALS NECESSARY TO COMPLETE THE WORK.

B. MATERIALS SPECIFIED IN THIS PARTICULAR ITEM IN U.S STANDARD ACRYLIC PLASTIC 1/16+ THICK TO BE MEASUSED BY MACHINE BY QUALIFIED TECHNICIANS ACCORDING TO THE DETAILED DRAWINGS.

1. ALUMINUM T-RUNNERS AND HANGERS SHALL BE OF COMMERCIAL QUALITY AND OF PROPER ALLOY, FREE FROM DEFECTS IMPAIRING STRENGTH AND DURABILITY.

2. PLASTIC SHALL BE ACRYLIC CONFORMING WITH FEDERAL STANDARD.

C. CONSTRUCTION REQUIREMENTS

1. ALL PARTS OF THE WORK SHALL BE OF THE MATERIALS DESIGN AND DIMENSIONS AS SHOWN ON THE DRAWINGS AND HEREIN SPECIFIED. UNLESS OTHERWISE SPECIFICALLY DIRECTED, HOWEVER, METHODS OF FABRICATION, ASSEMBLY AND INSTALLATION SHALL BE AT THE MANUFACTURER.

2. PRE-MOULDING SHALL BE DONE IN ONE PIECE OF ACRYLIC SHEET IN THE FACTORY TO ENSURE QUALITY WORKMANSHIP.

3. ALUMINUM T-RUNNERS SHALL BE CUT ON THE SITE TO FIT PROPERLY THE REQUIRED COVER.

D. PROTECTION OF LIGHT DIFFUSERS

1. PROTECTION SHALL BE PROVIDED WHEREVER NECESSARY TO PREVENT THE LIGHT DIFFUSER FROM BREAKAGE.

2. NO LIGHT DIFFUSER SHALL BE INSTALLED UNLESS THE NECESSARY FINISH ON THE CEILING HAS BEEN COMPLETED

E. INSTALLATION

1. ALL WORK SHALL BE INSTALLED BY SKILLED WORKMEN SPECIFICALLY TRAINED IN THIS TYPE OF WORK.

2. ALL UNITS OF LIGHT DIFFUSER SHALL FIT IN AND OUT CONVENIENTLY ESPECIALLY WHEN REPAIR WORK SHALL BE NECESSARY.

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REINFORCED CONCRETE

01 WORK INCLUDED

THE WORK TO BE UNDERTAKEN UNDER THIS SECTION SHALL INCLUDE ALL LABOR, MATERIALS, EQUIPMENT, PLANT AND OTHER FACILITIES AND THE SATISFACTORY PERFORMANCE OF ALL WORK NECESSARY TO COMPLETE ALL CONCRETE WORK SHOWN ON THE DRAWINGS AND SPECIFIED HEREIN. ALL WORK INCLUDED UNDER THIS SECTION SHALL BE SUBJECT TO THE GENERAL CONDITIONS ACCOMPANYING THESE SPECIFICATIONS. THE CONTRACTOR IS REQUIRED TO REFER ESPECIALLY THERETO.

02 <u>MATERIALS</u>

a. <u>CEMENT</u>

EXCEPT AS MAYBE OTHERWISE PROVIDED IN THESE SPECIFICATIONS, CEMENT SHALL CONFORM TO THE "STANDARD SPECIFICATIONS FOR PORTLAND CEMENT" (ASTM C-150 – LATEST REVISION) AND SHALL BE TYPE 1.

b. <u>CONCRETE AGGREGATES</u>

- 1. CONCRETE AGGREGATES SHALL BE WELL GRADED, CLEAN, HARD PARTICLES OF GRAVEL OR CRUSHED ROCK CONFORMING TO THE "STANDARD SPECIFICATION FOR CONCRETE AGGREGATES" (ASTM-C-33 – LATEST REVISION).
- 2. THE MAXIMUM SIZE OF THE AGGREGATES SHALL NOT BE LARGER THAN ONE-FIFTH (1/5) OF THE NARROWEST DIMENSION BETWEEN FORMS AND NOT LARGER THAN THREE-FOURTHS (3/4) OF THE MINIMUM CLEAR SPACING BETWEEN INDIVIDUAL REINFORCING BARS OR BUNDLE OF BARS, AND IN NO CASE LARGER THAN 38 MM (1-1/2 IN.) IN DIAMETER EXCEPT THAT LARGER DIAMETERS MAY BE ALLOWED IN MASSIVE CONCRETING WITH WRITTEN PERMISSION FROM THE ENGINEER.

c. <u>WATER</u>

WATER USED IN MIXING CONCRETE SHALL BE CLEAN AND FREE FROM INJURIOUS AMOUNTS OF OILS, ACIDS, ALKALI, ORGANIC MATERIALS OR OTHER SUBSTANCES THAT MAY BE DELETERIOUS TO CONCRETE OR STEEL.

d. <u>REINFORCING STEEL</u>

ALL REINFORCING STEEL BARS USED SHALL BE NEW AND FREE FROM RUST, OIL, DEFECTS, GREASES OR KINKS. THEY SHALL CONFORM TO THE LATEST EDITION OF ASTM A-615 "SPECIFICATIONS FOR DEFORMED BILLET STEEL BARS FOR CONCRETE REINFORCEMENT" MINIMUM GRADE 40.

e. <u>ADMIXTURE</u>

AT THE CONTRACTOR'S OPTION, OR AT THE REQUEST OF THE ENGINEER, BUT IN EITHER CASE AT THE EXPENSE OF THE CONTRACTOR, AN ADMIXTURE MAY BE ADDED TO THE CONCRETE TO CONTROL THE SET, EFFECT WATER REDUCTION AND INCREASE WORKABILITY. SUCH ADMIXTURE MAY BE EITHER A HYDROXYLATED CARBOXYLIC AND ACID TYPE OR A HYDROXYLATED POLYMER TYPE, BUT SHALL CONTAIN NO CALCIUM CHLORIDE. THE REQUIRED QUANTITIES OF CEMENT SHALL BE USED IN THE MIX REGARDLESS OF WHETHER OR NOT ANY ADMIXTURE IS USED. THE QUANTITY OF ADMIXTURE USED AND THE METHOD OF MIXING ALL BE IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS. WHERE THE AIR TEMPERATURE AT THE TIME OF PLACEMENT IS EXPECTED TO BE CONSISTENTLY OVER 26.7°C (80°F), SUCH ADMIXTURE SHALL BE SUPER CONCRETE EMULSIONS' "PLASTIMENT", "MASTER BUILDER'S", "POZZOLITH 300R', OR SUBSTITUTE.

f. <u>CALCIUM CHLORIDE</u>

EXCEPT AS OTHERWISE SPECIFIED FOR ARCHITECTURAL FINISH THE USE OF CALCIUM CHLORIDE IN CONCRETE WILL NOT BE PERMITTED.

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.03 STORAGE OF MATERIALS

CEMENT AND AGGREGATES SHALL BE STORED IN SUCH A MANNER AS TO PREVENT DETERIORATION OR INTRUSION BY FOREIGN MATTER. ANY MATERIAL WHICH HAS DETERIORATED OR WHICH HAS BEEN DAMAGED SHALL NOT BE USED FOR CONCRETE. STEEL SHALL BE STORED UNDER COVER OR OTHERWISE PREVENTED FROM RUSTING.

04 <u>TESTING OF MATERIALS</u>

THE OWNER OR HIS DULY AUTHORIZED REPRESENTATIVE OR THE ENGINEER SHALL PERIODICALLY ORDER THE TEST OF ANY MATERIAL SUPPLIED BY THE CONTRACTOR ENTERING INTO CONCRETE OR REINFORCED CONCRETE TO DETERMINE ITS SUITABILITY FOR THE INTENDED PURPOSE. SUCH TESTS SHALL BE IN ACCORDANCE WITH THE STANDARDS OF THE AMERICAN SOCIETY FOR TESTING AND MATERIALS, AS NOTED ELSEWHERE IN THESE SPECIFICATIONS. SAMPLES SHALL BE PROVIDED BY THE CONTRACTOR WITHOUT COST TO THE OWNER. EXPENSES FOR THE TESTING AND COST OF TRANSPORTING SAMPLES TO TESTING LABORATORY SHALL BE BORNE BY THE OWNER. COPIES OF RESULTS OF TESTS SHALL BE FURNISHED TO THE OWNER PROMPTLY. COMPRESSIVE STRENGTH SPECIMENS FOR TEST OF CONCRETE DURING CONSTRUCTION SHALL BE ACCORDING TO "MAKING AND CURING OF CONCRETE COMPRESSION AND FLEXURAL STRENGTH TEST SPECIMENS IN THE FIELD" (ASTM C-31).

05 CONTROLLED STRENGTHS OF CONCRETE

- a. CONCRETE FOR STRUCTURAL ELEMENTS, INCLUDING SLABS ON GRADE WITHIN WATER-RETAINING STRUCTURES AND STAIRS SHALL DEVELOP A MINIMUM 28-DAY COMPRESSIVE CYLINDER STRENGTH OF 20.68 MEGA PASCAL MPA (3000 PSI) UNLESS OTHERWISE SPECIFIED IN THE PLANS.
- b. CONCRETE FOR NON-STRUCTURAL ELEMENTS SUCH AS CRADLES, UNREINFORCED ENCASEMENT, THRUST BLOCKS, AND PARTITIONS WALLS, SHALL DEVELOP A MINIMUM 28-DAY CYLINDER STRENGTH OF 17.25MPA (2500 PSI) UNLESS OTHERWISE SPECIFIED IN THE PLANS.

21.06 METHOD OF DETERMINING STRENGTH; TRIAL BATCH

THE CONTRACTOR SHALL SUBMIT DESIGN MIXES AND TEST RESULTS OF SAMPLES MADE IN ACCORDANCE WITH "STANDARD METHOD OF MAKING AND CURING CONCRETE COMPRESSION AND FLEXURE TEST SPECIMENS IN THE LABORATORY" (ASTM C-192 – LATEST REVISION) AND "STANDARD METHOD OF TEST FOR COMPRESSIVE STRENGTH OF MOLDED CONCRETE CYLINDER" (ASTM DESIGNATION C-39) FOR EACH STRENGTH REQUIRED, STATING THE PROPOSED SLUMP AND THE PROPORTIONAL WEIGHTS OF CEMENT, SATURATED SURFACES DRY AGGREGATES AND WATER. THESE MIXES SHALL BE PROVED BY PRELIMINARY TESTS THIRTY (30) DAYS BEFORE CONCRETING AND SHALL SHOW A 28-DAY STRENGTH OF FIFTEEN PERCENT (15%) HIGHER THAN THE ULTIMATE STRENGTH REQUIRED. NO SUBSTITUTIONS SHALL BE MADE IN THE MATERIALS OR MIX WITHOUT ADDITIONAL TESTS TO SHOW THAT THE QUALITY OF CONCRETE IS SATISFACTORY.

07 CONCRETE PROPORTION AND CONSISTENCY

- a. THE PROPORTIONS OF AGGREGATES TO CEMENT FOR ANY CONCRETE SHALL BE SUCH AS TO PRODUCE A MIXTURE WHICH WILL WORK READILY INTO THE CORNERS AND ANGLES OF THE FORMS AND AROUND REINFORCEMENT WITH THE METHOD OF PLACING EMPLOYED ON THE WORK BUT WITHOUT PERMITTING THE MATERIALS TO SEGREGATE, OR EXCESS FREE WATER TO COLLECT ON THE SURFACE. THE COMBINED AGGREGATES SHALL BE OF SUCH COMPOSITION OF SIZES THAT WHEN SEPARATED ON THE NO. 4 STANDARD SIEVE, THE WEIGHT PASSING THE SIEVE (FINE AGGREGATE) SHALL NOT BE LESS THAN THIRTY PERCENT (30%) OF THE TOTAL, EXCEPT THAT THESE PROPORTIONS DO NOT NECESSARILY APPLY TO LIGHT-WEIGHT AGGREGATES.
- b. THE METHODS OF MEASURING CONCRETE MATERIALS SHALL BE SUCH THAT THE PROPORTIONS CAN BE ACCURATELY CONTROLLED AND EASILY CHECKED AT ANY TIME DURING THE WORK. MEASUREMENT OF MATERIALS FOR READY-MIXED CONCRETE SHALL CONFORM TO THE "STANDARD SPECIFICATIONS FOR READY-MIXED CONCRETE" (ASTM C-94 – LATEST REVISION) WHERE APPLICABLE.

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- c. AGGREGATES SHALL BE MEASURED OUT BY WEIGHT AND TO WITHIN ONE PERCENT (1%). CEMENT SHALL CONFORM TO 40 KG (88 LBS.) PER SACK AND THIS IS TO BE VERIFIED FROM TIME TO TIME. WATER SHALL BE MEASURED BY WEIGHT OR VOLUME TO WITHIN ONE AND ONE-HALF PERCENT (1 – 1/2%).
- d. THE WATER SHALL IN NO CASE EXCEED 21.24 LITERS AND 25.67 LITERS (5.62 AND 6.79 US GALLONS) PER SACK OF CEMENT FOR ALL CONCRETE WITH SPECIFIED STRENGTH OF F'C = 20.68 MPA (3000 PSI) AND 17.25 MPA (2500 PSI), RESPECTIVELY. SLUMPS SHALL BE WITHIN THE FOLLOWING LIMITS:

PORTION OF STRUCTURE	SLUMP MILLIMETERS	<u>INCHES</u>
Columns And End Supported Beams, Girder	50 – 100	2 - 4
WALLS AND THIN VERTICAL	75 – 125	3 – 5
FOOTINGS, SLABS ON GRADE AND CANTILEVERED BEAMS, AND SLABS	50 - 80	2-3

SLUMPS SHALL BE ACCORDING TO "TEST OF SLUMP FOR PORTLAND CEMENT CONCRETE" (ASTM C-143).

- e. THE MINIMUM CEMENT CONTENT FOR 20.68 MPA (3000 PSI) CONCRETE SHALL BE 8.39 SACKS PER CUBIC METER OF CONCRETE.
- f. JOB MIX ADJUSTMENTS ON WATER CONTENT SHALL BE ALLOWED ONLY WITH ENGINEER'S PERMISSION AND PROVIDED THAT CEMENT IS ALSO ADDED TO MAINTAIN THE ORIGINAL WATER-CEMENT RATIO OF THE DESIGN MIX.

08 EXCLUSION OF WATER

NO CONCRETE SHALL BE PLACED IN ANY STRUCTURE UNTIL ALL WATER ENTERING THE SPACE TO BE FILLED WITH CONCRETE HAS BEEN PROPERLY CUT OFF OR HAS BEEN DIVERTED BY PIPES, OR OTHER MEANS, AND CARRIED OUT OF THE FORMS, CLEAR OF THE WORK. NO CONCRETE SHALL BE DEPOSITED UNDER WATER WITHOUT THE EXPLICIT PERMISSION OF THE ENGINEER, AND THEN ONLY IN STRICT ACCORDANCE WITH HIS DIRECTIONS, NOR SHALL THE CONTRACTOR, WITHOUT EXPLICIT PERMISSION ALLOW STILL WATER TO RISE ON ANY CONCRETE UNTIL THE CONCRETE HAS ATTAINED ITS INITIAL SET. WATER SHALL NOT BE PERMITTED TO FLOW OVER THE SURFACE OF ANY CONCRETE IN SUCH MANNER AND AT SUCH VELOCITY AS WILL INJURE THE SURFACE FINISH OF THE CONCRETE. PUMPING OR OTHER NECESSARY DEWATERING OPERATIONS FOR REMOVING GROUND WATER IF REQUIRED, WILL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.

09 <u>MIXING CONCRETE</u>

- a. NO HAND MIXING SHALL BE ALLOWED EXCEPT IN EMERGENCY SUCH AS MIXER BREAKDOWN DURING CONCRETING OPERATIONS AND THIS SHALL STOP AS SOON AS THE POUR IS COMPLETED, AT A CONSTRUCTION JOINT SHOWN OR OTHERWISE DESIGNATED BY THE ENGINEER. ALL CONCRETE SHALL BE MACHINE MIXED FOR AT LEAST ONE AND ONE-HALF (1-1/2) MINUTES AFTER ALL MATERIALS INCLUDING WATER, ARE IN THE MIXING DRUM.
- b. THE MIXER SHALL BE OF AN APPROVED SIZE AND TYPE WHICH WILL INSURE A UNIFORM DISTRIBUTION OF MATERIAL THROUGHOUT THE MASS. IT SHALL BE EQUIPPED WITH A DEVICE FOR ACCURATELY MEASURING AND CONTROLLING THE AMOUNT OF MIXING WATER IN EACH BATCH.
- C. THE FIRST BATCH OF CONCRETE MATERIALS PLACED IN THE MIXER SHALL CONTAIN A SUFFICIENT EXCESS OF CEMENT, SAND AND WATER TO COAT THE INSIDE OF THE DRUM WITHOUT REDUCING THE CEMENT OF THE MIX TO BE DISCHARGED.
- d. RETEMPERING, I.E. REMIXING WITH THE ADDITION OF WATER TO CONCRETE THAT HAS BEEN PARTIALLY HARDENED, WILL NOT BE PERMITTED.

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10 PREPARATION OF SURFACES FOR CONCRETING

- a. EARTH SURFACES SHALL BE THOROUGHLY WETTED BY SPRINKLING, PRIOR TO THE PLACING OF ANY CONCRETE, AND THESE SURFACES SHALL BE KEPT MOIST BY FREQUENT SPRINKLING UP TO THE TIME OF PLACING CONCRETE THEREON. THE SURFACE SHALL BE FREE FROM STANDING WATER, MUD AND DEBRIS AT THE TIME OF PLACING CONCRETE.
- b. CONCRETE SURFACES UPON OR AGAINST WHICH CONCRETE IS TO BE PLACED, WHERE THE PLACEMENT OF THE OLD CONCRETE HAS BEEN STOPPED OR INTERRUPTED SO THAT, IN THE OPINION OF THE ENGINEER. THE NEW CONCRETE CANNOT BE INCORPORATED INTEGRALLY WITH THE THAT PREVIOUSLY PLACED, ARE DEFINED AS CONSTRUCTION JOINTS. THE SURFACE OF HORIZONTAL JOINTS SHALL BE LEVELED WITH A WOODEN FLOAT TO PROVIDE A REASONABLY SMOOTH SURFACE. A SURFACE CONSISTING LARGELY OF COARSE AGGREGATE SHALL BE AVOIDED. EXCEPT WHERE THE DRAWING CALL FOR JOINT SURFACES TO BE PAINTED, THE JOINT SURFACES SHALL BE CLEANED OF ALL LAITANCE, LOOSE OR DEFECTIVE CONCRETE, AND FOREIGN MATERIAL. SUCH CLEANING SHALL BE ACCOMPLISHED BY SAND-BLASTING FOLLOWED BY THOROUGH WASHING. ALL POOLS OF WATER SHALL BE REMOVED FROM THE SURFACE OF CONSTRUCTION JOINTS BEFORE THE NEW CONCRETE IS PLACED. AFTER THE SURFACES HAVE BEEN PREPARED TO THE SATISFACTION OF THE ENGINEER, ALL APPROXIMATELY HORIZONTAL CONSTRUCTION JOINTS SHALL BE COVERED WITH A LAYER OF MORTAR APPROXIMATELY 25 MM (1 IN.) THICK. THE MORTAR SHALL HAVE THE SAME PROPORTION OF CEMENT AND SAND AS THE REGULAR CONCRETE MIXTURE. UNLESS OTHERWISE DIRECTED BY THE ENGINEER. THE WATER CEMENT RATIO OF THE MORTAR IN PLACE SHALL NOT EXCEED THAT OF THE CONCRETE TO BE PLACED UPON IT, AND THE CONSISTENCY OF THE MORTAR SHALL BE SUITABLE FOR PLACING AND WORKING IN THE MANNER HEREINAFTER SPECIFIED. THE MORTAR SHALL BE SPREAD UNIFORMLY AND SHALL BE WORKED THOROUGHLY INTO ALL IRREGULARITIES OF THE SURFACE, AND THE WIRE BROOMS SHALL BE USED WHERE POSSIBLE TO SCRUB THE MORTAR INTO THE SURFACE. CONCRETE SHALL BE PLACED IMMEDIATELY UPON THE FRESH MORTAR.
- C. WHEN THE PLACING OF CONCRETE IS TO BE INTERRUPTED LONG ENOUGH FOR THE CONCRETE TO TAKE A SET, THE WORKING FACE SHALL BE GIVEN A SHAPE BY THE USE OF FORMS OR OTHER MEANS, THAT WILL SECURE PROPER UNION WITH SUBSEQUENT WORK; PROVIDE THAT CONSTRUCTION JOINTS SHALL BE MADE ONLY WHERE APPROVED BY THE ENGINEER.

11 PLACING CONCRETE

- a. CONCRETE WHICH UPON OR BEFORE PLACING IS FOUND NOT TO CONFORM TO THE REQUIREMENTS SPECIFIED HEREIN SHALL BE REJECTED AND IMMEDIATELY REMOVED FROM THE WORK. CONCRETE WHICH IS NOT PLACED IN ACCORDANCE WITH THESE SPECIFICATIONS, OR WHICH IS OF INFERIOR QUALITY, AS DETERMINED BY THE ENGINEER, SHALL BE REMOVED AND REPLACED BY AND AT THE EXPENSE OF THE CONTRACTOR. NO CONCRETE SHALL BE PLACED EXCEPT IN THE PRESENCE OF A DULY AUTHORIZED REPRESENTATIVE OF THE ENGINEER. CONCRETE SHALL NOT BE PLACED WHEN UNSUITABLE HEAT OR WIND CONDITIONS WILL PREVENT PROPER PLACEMENT AND CURING, AS DETERMINED BY THE ENGINEER. PRIOR TO PLACING ANY CONCRETE, THE CONTRACTOR SHALL GIVE THE ENGINEER TWENTY-FOUR (24) HOURS WRITTEN NOTICE.
- b. CONCRETE SHALL BE DEPOSITED IN ITS FINAL POSITION WITHOUT SEGREGATION, RE-HANDLING, OR FLOWING. PLACING SHALL BE DONE PREFERABLY WITH BUGGIES, BUCKETS, OR WHEELBARROWS. NO CHUTES WILL BE ALLOWED EXCEPT TO TRANSFER CONCRETE FROM HOPPERS TO BUGGIES, WHEELBARROWS OR BUCKETS IN WHICH CASE, THEY SHALL NOT EXCEED SIX METERS (TWENTY FEET) IN AGGREGATE LENGTH.
- C. PLACING OF CONCRETE WITH A FREE DROP OR FALL MORE THAN 1.20 METERS (4 FEET) SHALL NOT BE ALLOWED, EXCEPT WHEN APPROVED BY THE ENGINEER AND WHEN APPROVED SHEET METAL CONDUITS, PIPES, OR "ELEPHANT TRUNKS" ARE EMPLOYED. WHEN EMPLOYED, THESE CONVEYORS SHALL BE KEPT FULL OF CONCRETE AND THE ENDS KEPT BURIED IN THE NEWLY PLACED CONCRETE AS POURING PROGRESSES.
- d. CONCRETE IN FORMS SHALL BE DEPOSITED IN UNIFORM HORIZONTAL LAYERS NOT DEEPER FROM 450MM (18 IN.) AND CARE SHALL BE TAKEN TO AVOID INCLINED LAYERS OR INCLINED CONSTRUCTION JOINTS EXCEPT WHERE SUCH ARE REQUIRED FOR SLOPING MEMBERS. EACH LAYER SHALL BE PLACED WHILE THE PREVIOUS LAYER IS STILL SOFT. THE RATE OF PLACING CONCRETE IS FORMS SHALL NOT EXCEED 1.5METERS (5 FEET) OF VERTICAL RISE PER HOUR.

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12 <u>FORMS</u>

a. <u>GENERAL</u>

THE CONTRACTOR SHALL PROVIDE FORMS TO CONFINE THE CONCRETE AND SHAPE IT TO THE REQUIRED LINES. PLASTERING, IN GENERAL, SHALL NOT BE ALLOWED. THE CONTRACTOR SHALL ASSUME FULL RESPONSIBILITY FOR THE ADEQUATE DESIGN OF ALL FORMS. HOWEVER, ANY FORMS WHICH IN THE OPINION OF THE ENGINEER ARE UNSAFE OR INADEQUATE IN ANY RESPECT MAY AT ANY TIME BE CONDEMNED BY THE ENGINEER, AND THE CONTRACTOR SHALL PROMPTLY REMOVE THE CONDEMNED FORMS FROM THE WORK AND REPLACE THEM AT HIS OWN EXPENSE. A SUFFICIENT NUMBER OF FORMS OF EACH KIND SHALL BE PROVIDED TO PERMIT THE REQUIRED RATE OF PROGRESS TO BE MAINTAINED. WHENEVER IN THE OPINION OF THE ENGINEER, ADDITIONAL FORMS ARE NECESSARY TO MAINTAIN THE PROGRESS SCHEDULE, SUCH ADDITIONAL FORMS SHALL BE PROVIDED BY THE CONTRACTOR AT HIS OWN EXPENSE. THE DESIGN AND INSPECTION OF CONCRETE FORMS, FALSEWORK AND SHORING SHALL COMPLY WITH APPLICABLE SAFETY REGULATIONS, AND AS MAY BE SPECIFIED IN THE GENERAL CONDITIONS OF THESE SPECIFICATIONS.

b. <u>MATERIALS</u>

EXCEPT AS OTHERWISE EXPRESSLY APPROVED BY THE ENGINEER, ALL LUMBER BROUGHT ON THE JOB SITE FOR USE AS FORMS, SHORING, OR BRACING SHALL BE NEW MATERIAL. ALL FORMS SHALL BE SMOOTH SURFACE FORMS AND SHALL BE OF THE FOLLOWING MATERIALS:

WALLS	-	STEEL OR PLYWOOD PANELS
COLUMNS		– STEEL, PLYWOOD OR SURFACED LUMBER
ROOF	_	PLYWOOD
ALL OTHER WORK	-	STEEL PANELS, PLYWOOD OR SURFACED LUMBER

PLYWOOD SHALL BE MANUFACTURED ESPECIALLY FOR CONCRETE FORM WORK AND SHALL BE OILED WITH AN APPROVED FORM OIL AND EDGE SEALED.

- c. COLUMN FORMS SHALL BE CHECKED FOR PLUMPNESS BEFORE CONCRETE IS DEPOSITED. HAND HOLES SHALL BE PROVIDED IN COLUMN FORMS AT LOWEST POINTS OF POUR LIFTS TO RENDER THIS SPACE ACCESSIBLE FOR CLEANING.
- d. ALL GIRDER, BEAM AND SLAB CENTERLINES SHALL BE CROWNED AT LEAST 6.3MM (1/4 IN.) IN ALL DIRECTIONS FOR EVERY 4.57 METERS (15 FT.) SPAN. HOWEVER, CAMBERS FROM ALL CANTILEVERS SHALL BE AS INDICATED ON THE PLANS OR OBTAINED FROM THE ENGINEER BY THE CONTRACTOR.

e. THE FOLLOWING ARE THE TOLERANCE LIMITS FOR FORMWORK:

1. VARIATION FROM PLUMB:

IN LINES AND SURFACES OF COLUMNS, PIERS, WALLS AND RISERS:

 IN
 3.05 M (10 FT.)
 6.3MM (1/4 IN)

 6.10 M (20 FT.) MAX
 9.5MM (3/8 IN)

 12.20M (40 FT.) OR MORE
 19.0MM (3/4 IN)

FOR EXPOSED CORNER COLUMNS AND/OR PIERS, CONTROL JOINT GROOVES AND OTHER CONSPICUOUS LINES:

 IN ANY BAY 6.10M (20 FT.) MAX
 6.3MM (1/4 IN)

 IN 12.20 M (40 FT.) OR MORE
 13.0MM (1/2 IN)

2. VARIATION IN CROSS-SECTIONAL DIMENSIONS OF COLUMNS AND PIERS, BEAMS AND IN THICKNESS OF WALLS AND SLABS:

MINUS		6.31	MM (1/4 IN)					
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13.0MM (1/2 IN)

3. FOOTINGS

VARIATION IN DIMENSION ON DRAWINGS (APPLIED TO CONCRETE ONLY AND NOT TO REINFORCING BARS OR DOWELS):

MISPLACEMENT OF ECCENTRICITY, TWO PERCENT (2%) OF THE FOOTINGS WIDTH IN THE DIRECTION OF MISPLACEMENT BUT NOT TO EXCEED 50.0MM (2 IN).

REDUCTION IN THICKNESS FIVE PERCENT (5%) AT SPECIFIED THICKNESS

- 4. VARIATION IN STEPS:
- (1) IN A FLIGHT OF STEPS

RISE	3.2 MM (1/8 IN)
TREAD	6.3 MM (1/4 IN)

(2) IN CONSECUTIVE STEPS

RISE	1.6 MM (1/16 IN)
TREAD	3.2 MM (1/8 IN)

WHEN REQUIRED FOR ANOTHER WORK, OR WHEN REQUESTED BY THE OWNER OR HIS ENGINEER, THE CONTRACTOR SHALL REMOVE OR RELOCATE SHORING, BUT EXISTING SHORING SHALL NOT BE DISTURBED UNTIL NEW SHORES ARE SET IN POSITION.

- f. <u>DESIGN</u>
- 1. ALL FORMS SHALL BE TRUE IN EVERY RESPECT TO THE REQUIRED SHAPE AND SIZE, SHALL CONFORM TO THE ESTABLISHED ALIGNMENT AND GRADE AND SHALL BE OF SUFFICIENT STRENGTH AND RIGIDITY TO MAINTAIN THEIR POSITION AND SHAPE UNDER THE LOADS AND OPERATIONS INCIDENT TO PLACING AND VIBRATING THE CONCRETE. SUITABLE AND EFFECTIVE MEANS SHALL BE PROVIDED ON ALL FORMS FOR HOLDING ADJACENT EDGES AND ENDS OF PANELS AND SECTIONS TIGHTLY TOGETHER AND IN ACCURATE ALIGNMENT SO AS TO PREVENT THE FORMATION OF RIDGES, FINS, OR OFFSETS, OR SIMILAR SURFACE DEFECTS IN THE FINISHED CONCRETE. PLYWOOD, 16.0MM (5/8 IN) AND GREATER IN THICKNESS, MAY BE FASTENED DIRECTLY TO STUDDING IF THE STUDS ARE CLOSE ENOUGH TO PREVENT VISIBLE DEFLECTION MARKS IN CONCRETE. THE FORMS SHALL BE TIGHT SO AS TO PREVENT THE LOSS OF WATER, CEMENT AND FINES DURING PLACING AND VIBRATING OF THE CONCRETE. ADEQUATE CLEAN-OUT HOLES SHALL BE PROVIDED AT THE BOTTOM OF EACH LIFT OF FORMS. THE SIZE, NUMBER AND LOCATION OF SUCH CLEANOUTS SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.
- 2. CONCRETE CONSTRUCTION JOINTS WILL NOT BE PERMITTED AT LOCATIONS OTHER THAN THOSE SHOWN OR SPECIFIED, EXCEPT AS MAY BE APPROVED BY THE ENGINEER. WHEN A SECOND LIFT IS PLACED ON HARDENED CONCRETE, SPECIAL PRECAUTION SHALL BE TAKEN IN THE WAY OF THE NUMBER, LOCATION AND TIGHTENING OF TIES AT THE TOP OF THE OLD LIFT AND BOTTOM OF THE NEW TO PREVENT ANY UNSATISFACTORY EFFECT WHATSOEVER ON THE CONCRETE. PIPE STUBS AND ANCHOR BOLT SHALL BE SET IN THE FORM WHERE REQUIRED.
- 3. UNLESS OTHERWISE SHOWN, EXTERIOR CORNERS IN CONCRETE MEMBERS SHALL BE PROVIDED WITH 19.0MM (3/4 IN) CHAMFERS. RE-ENTRANT CORNERS IN CONCRETE MEMBERS SHALL NOT HAVE FILLETS UNLESS OTHERWISE SHOWN.
- 4. RESERVOIR FORMS AND FALSEWORK SUPPORTING THE ROOF SLAB SHALL BE DESIGNED FOR A MINIMUM ADDITIONAL LIVE LOAD OF 0.96 KPA (20 PSF).

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g. FORM TIES

FORM TIES WITH INTEGRAL WATER STOPS SHALL BE PROVIDED WITH A CORK OR OTHER SUITABLE MEANS FOR FORMING A CONICAL HOLE TO INSURE THAT THE FORM-TIE MAY BE BROKEN OFF BACK OF THE FACE OF THE CONCRETE. THE MAXIMUM DIAMETER OR REMOVABLE CONES FOR ROD TIES, OR OF OTHER REMOVABLE FORM TIE FASTENERS HAVING A CIRCULAR CROSS-SECTION, SHALL NOT EXCEED 38 MM (1-1/2 IN) AND ALL SUCH FASTENERS. SHALL BE SUCH AS TO LEAVE HOLES OF REGULAR SHAPE FOR REAMING. HOLES LEFT BY THE REMOVAL OF FASTENERS FROM THE ENDS OF SNAP-TIES OR FORM-TIES SHALL BE REAMED WITH SUITABLE TOOTHED REAMERS SO AS TO LEAVE THE SURFACES OF THE HOLES CLEAN AND ROUGH BEFORE BEING FILLED WITH MORTAR AS PROVIDED IN SECTION 21.20. WIRE TIES FOR HOLDING FORM WILL NOT BE PERMITTED. NO FORM-TYING DEVICE OR PART THEREOF, OTHER THAN METAL, SHALL BE LEFT EMBEDDED IN THE CONCRETE, NOR SHALL ANY TIE BE REMOVED IN SUCH MANNER AS TO LEAVE A HOLE EXTENDING THROUGH THE INTERIOR OF THE CONCRETE MEMBER. THE USE OF SNAP-TIES WHICH CAUSE SPALLING OF THE CONCRETE UPON FORM STRIPPING OR TIE REMOVAL WILL NOT BE PERMITTED. IF STEEL PANEL FORMS ARE USED, RUBBER GROMMETS SHALL BE PROVIDED WHERE THE TIES PASS THROUGH THE FORM IN ORDER TO PREVENT LOSS OF CEMENT PASTE. WHERE METAL RODS EXTENDING THROUGH THE CONCRETE ARE USED TO SUPPORT OR TO STRENGTHEN FORMS, THE RODS SHALL REMAIN EMBEDDED AND SHALL TERMINATE NOT LESS THAN 25MM (1 IN.) BACK FROM THE FORMED FACE OR FACES OF THE CONCRETE. FORM TIES OR METAL RODS LEFT EMBEDDED IN CONCRETE OF WATER RETAINING TANKS SHALL BE EQUIPPED WITH AN INTEGRAL METAL WATER STOP OF NOT LESS THAN 38MM (1-1/2 IN.) IN DIAMETER.

h. VERTICAL SURFACES

ALL VERTICAL SURFACES OF CONCRETE MEMBERS SHALL BE FORMED, EXCEPT WHERE PLACEMENT OF THE CONCRETE AGAINST THE GROUND IS CALLED FOR ON THE DRAWINGS OR EXPLICITLY AUTHORIZED BY THE ENGINEER. NOT LESS THAN 25MM (1 IN.) OF CONCRETE SHALL BE ADDED TO THE THICKNESS OF THE CONCRETE MEMBER AS SHOWN WHERE CONCRETE IS PERMITTED TO BE PLACED AGAINST TRIMMED GROUND IN LIEU OF FORMS. SUCH PERMISSION WILL BE GRANTED ONLY FOR MEMBERS OF COMPARATIVELY LIMITED HEIGHT AND WHERE THE CHARACTER OF THE GROUND IS SUCH THAT IT CAN BE TRIMMED TO THE REQUIRED LINES AND WILL STAND SECURELY WITHOUT CAVING OR SLOUGHING UNTIL THE CONCRETE HAS BEEN PLACED.

i. <u>MAINTENANCE OF FORMS</u>

FORMS SHALL BE MAINTAINED AT ALL TIMES IN GOOD CONDITION, PARTICULARLY AS TO SIZE, SHAPE, STRENGTH, RIGIDITY, TIGHTNESS AND SMOOTHNESS OF SURFACE. FORMS, WHEN IN PLACE, SHALL CONFORM TO THE ESTABLISHED ALIGNMENT AND GRADES. BEFORE CONCRETE IS PLACED, THE FORMS SHALL BE THOROUGHLY CLEANED. THE FORMS SURFACES SHALL BE TREATED WITH A NON-STRAINING MINERAL OIL OR OTHER LUBRICANT APPROVED BY THE ENGINEER. ANY EXCESS LUBRICANT SHALL BE SATISFACTORILY REMOVED BEFORE PLACING THE CONCRETE. IN ADDITION, ALL FORMS SHALL BE GIVEN A PRELIMINARY OIL TREATMENT BY THE MANUFACTURER OR SHALL BE OILED BY THE CONTRACTOR AT LEAST TWO (2) WEEKS IN ADVANCE OF THEIR USE. CARE SHALL BE EXERCISED TO KEEP OIL OFF THE SURFACES OF STEEL REINFORCEMENT AND OTHER METAL ITEMS TO BE EMBODIED IN CONCRETE. FORMS MAY BE REUSED IF IN GOOD CONDITION AND IF APPROVED BY THE ENGINEER. LIGHT SANDING BETWEEN USES WILL BE REQUIRED WHEREVER NECESSARY IN THE OPINION OF THE ENGINEER TO OBTAIN UNIFORM SURFACE TEXTURE ON ALL EXPOSED CONCRETE SURFACES. EXPOSED CONCRETE SURFACES ARE DEFINED AS SURFACES WHICH ARE PERMANENTLY EXPOSED TO VIEW. IN THE CASE OF FORMS FOR THE INSIDE WALL SURFACES OF HYDRAULIC STRUCTURES, UNUSED TIE ROD HOLES SHALL BE COVERED WITH METAL CAPS OR SHALL BE FILLED BY OTHER METHODS APPROVED BY THE ENGINEER.

j. <u>REMOVAL OF FORMS</u>

DIRECTIONS OF THE ENGINEER CONCERNING THE REMOVAL OF FORMS SHALL BE STRICTLY FOLLOWED, AND THIS WORK SHALL BE DONE WITH CARE SO AS TO AVOID INJURY TO THE CONCRETE. NO HEAVY LOADING ON GREEN CONCRETE WILL BE PERMITTED. IN THE CASE OF ROOF SLABS AND ABOVE-GROUND FLOOR SLABS, FORMS SHALL REMAIN IN PLACE UNTIL TEST CYLINDERS FOR THE ROOF CONCRETE ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 15.52 MPA (2,250 PSI) PROVIDED THAT NO FORMS SHALL BE DISTURBED OR REMOVED UNDER AN INDIVIDUAL PANEL OR UNIT BEFORE THE CONCRETE IN THE ADJACENT PANEL OR UNIT HAS ATTAINED A STRENGTH OF 15.52 MPA (2,250 PSI) AND HAS BEEN IN PLACE FOR A MINIMUM OF SEVEN (7) DAYS. THE TIME REQUIRED TO ESTABLISH SAID STRENGTH WILL BE DETERMINED BY THE ENGINEER WHO WILL MAKE SEVERAL TEST CYLINDERS FOR THIS PURPOSE FROM CONCRETE USED IN THE FIRST GROUP OF ROOF PANELS PLACED. IF THE TIME SO DETERMINED IS MORE THAN THE

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SEVEN DAY MINIMUM, THEN IT SHALL BE USED AS THE MINIMUM LENGTH OF TIME. FORMS FOR ALL VERTICAL WALLS AND COLUMNS, SHALL REMAIN IN PLACE AT LEAST THREE

(3) DAYS AFTER THE CONCRETE HAS BEEN PLACED. FORMS FOR ALL PARTS OF THE WORK NOT SPECIFICALLY MENTIONED HEREIN SHALL REMAIN IN PLACE FOR PERIODS OF TIME AS ORDERED BY THE ENGINEER.

13 CONSTRUCTION JOINTS

a. <u>GENERAL</u>

CONSTRUCTION JOINTS SHALL BE PROVIDED WHERE SHOWN ON THE DRAWINGS. SPECIAL CARE SHALL BE USED TO PREPARE CONCRETE SURFACES AT JOINTS WHERE BONDING BETWEEN TWO SECTIONS OF CONCRETE IS REQUIRED. UNLESS OTHERWISE INDICATED ON THE DRAWINGS, SUCH BONDING WILL BE REQUIRED AT ALL HORIZONTAL JOINTS IN WALLS. SURFACES SHALL BE PREPARED IN ACCORDANCE WITH SECTION 21.10. EXCEPT WHERE OTHERWISE SHOWN OR SPECIFIED, AT ALL JOINTS WHERE WATERSTOPS ARE REQUIRED, THE JOINT FACE OF THE FIRST POUR SHALL BE COATED WITH AN APPROVED BOND BREAKER APPLIED IN ACCORDANCE WITH THE RECOMMENDATIONS OF THE MANUFACTURER. IT SHALL CONTAIN A COLORING AGENT SO THAT AREAS OF APPLICATIONS WILL BE READILY DISTINGUISHABLE FOR A SIX MONTH PERIOD IN SUNLIGHT. THE SURFACES OF THE GROOVE FOR THE SEALANT SHALL NOT BE COATED. CONCRETE NEXT TO WATERSTOPS SHALL BE PLACED IN ACCORDANCE WITH SUBSECTION 21.16 (B).

b. CONSTRUCTION JOINT SEALANT

WHERE SHOWN, CONSTRUCTION JOINTS IN FLOOR SLABS SHALL BE PROVIDED WITH TAPERED GROOVES WHICH SHALL BE FILLED WITH A CONSTRUCTION JOINT SEALANT. THE MATERIAL USED FOR FORMING THE TAPERED GROOVES SHALL BE LEFT IN THE GROOVES UNTIL JUST BEFORE THE GROOVES ARE CLEANED AND FILLED WITH JOINT SEALANT. AFTER REMOVING THE FORMS FROM THE GROOVES, ALL LAITANCE AND FINS SHALL BE REMOVED, AND THE GROOVES SHALL BE SANDBLASTED. THE GROOVES SHALL BE ALLOWED TO BECOME THOROUGHLY DRY, AFTER WHICH THEY SHALL BE BLOWN OUT; IMMEDIATELY THEREAFTER, THEY SHALL BE PRIMED AND FILLED WITH THE CONSTRUCTION JOINT SEALANT. THE PRIMER USED SHALL BE SUPPLIED BY THE SAME MANUFACTURER SUPPLYING THE SEALANT. NO SEALANT WILL BE PERMITTED TO BE USED WITHOUT A PRIMER. CARE SHALL BE USED TO COMPLETELY FILL THE SEALANT GROOVES. AREAS DESIGNATED TO RECEIVE A SEALANT FILLET SHALL BE THOROUGHLY CLEANED, AS OUTLINED FOR THE TAPERED GROOVES, PRIOR TO APPLICATION OF THE SEALANT. THE SEALANT SHALL BE POLYURETHANE POLYMER DESIGNED FOR BONDING TO CONCRETE WHICH IS CONTINUOUSLY SUBMERGED IN WATER. NO MATERIAL WILL BE ACCEPTABLE WHICH HAS AN UNSATISFACTORY HISTORY AS TO BOND OR DURABILITY WHEN USED IN THE JOINTS OF HYDRAULIC STRUCTURES. PRIOR TO ORDERING THE SEALANT MATERIAL, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR APPROVAL SUFFICIENT DATA TO SHOW GENERAL COMPLIANCE WITH THE SPECIFICATIONS REQUIREMENTS. THE MATERIAL SHALL MET THE FOLLOWING REQUIREMENTS:

WORK LIFE TIME TO REACH 20 SHORE "A" HARD-NESS (AT 25°C, 200 GR. QUANTITY) ULTIMATE HARDNESS TENSILE STRENGTH ULTIMATE ELONGATION TEAR RESISTANCE (DIE C ASTM D624) 45-90 MINUTES

24 HOURS, MAXIMUM 30-40 SHORE "A" 1.73 MPA (250 PSI) MIN. 400 PERCENT, MINIMUM 13.4 KG PER CM (75 LB. PER INCH) OF THICKNESS, MINIMUM LIGHT GRAY

COLOR

IN ADDITION, THE MATERIAL SHALL SHOW NO SIGNS OF ADHESIVE OR COHESIVE FAILURE WHEN TESTED IN ACCORDANCE WITH THE FOLLOWING PROCEDURE:

 SEALANT SPECIMEN SHALL BE PREPARED BETWEEN TWO CONCRETE BLOCKS 25MM X 50MM X 76MM (11N X 2IN X 3IN) IN SIZE. SPACING BETWEEN THE BLOCKS SHALL BE 13MM (1/2IN). COATED SPACERS 50MM X 38MM X 13MM (2IN X 1 1/2IN X 1/2IN) SHALL BE USED TO INSURE SEALANT CROSS-SECTIONS OF 13MM X 50MM (1/2 IN X 2IN) WITH A WIDTH OF 13MM (1/2IN).

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- 2. SEALANT SHALL BE CAST AND CURED ACCORDING TO MANUFACTURER'S RECOMMENDATIONS EXCEPT THAT CURING PERIOD SHALL NOT EXCEED TWENTY-FOUR (24) HOURS.
- 3. FOLLOWING THE CURING PERIOD, THE GAP BETWEEN BLOCKS SHALL BE WIDENED TO 31.7MM (1 1/4IN). SPACERS SHALL BE USED TO MAINTAIN THIS GAP FOR TWENTY FOUR (24) HOURS PRIOR TO INSPECTION FOR FAILURE.

CERTIFIED TEST REPORTS FROM THE SEALANT MANUFACTURER ON THE ACTUAL BATCH OF MATERIAL BEING SUPPLIED INDICATING COMPLIANCE WITH THE ABOVE REQUIREMENTS SHALL BE FURNISHED TO THE ENGINEER BEFORE THE SEALANT IS USED ON THE JOB. THE PRIMER AND SEALANT SHALL BE PLACED STRICTLY IN ACCORDANCE WITH THE RECOMMENDATIONS OF THE MANUFACTURER, TAKING SPECIAL CARE TO PROPERLY MIX THE SEALANT PRIOR TO APPLICATION. BEFORE ANY SEALANT IS PLACED, THE CREW DOING THE WORK SHALL BE CAREFULLY INSTRUCTED AS TO THE PROPER METHOD OF APPLICATION BY A REPRESENTATIVE OF THE SEALANT MANUFACTURER. ALL SEALANT SHALL CURE AT LEAST SEVEN (7) DAYS BEFORE THE STRUCTURE IS FILLED WITH WATER.

c. <u>WATERSTOPS</u>

1. WATERSTOPS SHALL BE EXTRUDED FROM AN ELASTOMERIC POLYVINYLCHLORIDE COMPOUND CONTAINING THE NECESSARY PLASTICIZERS, RESINS, STABILIZERS, AND OTHER MATERIALS NECESSARY TO MEET THE REQUIREMENTS OF THESE SPECIFICATIONS. NO RECLAIMED OR SCRAP MATERIAL SHALL BE USED. THE WATERSTOP MANUFACTURER SHALL FURNISH TO THE ENGINEER CURRENT TEST REPORTS AND A WRITTEN CERTIFICATION THAT THE MATERIAL TO BE SHIPPED TO THE JOB SITE MEETS THE FOLLOWING PHYSICAL REQUIREMENTS:

<u>PHYSICAL PROPERTY, SHEET MATERIAL</u> TENSILE STRENGTH – MINIMUM		<u>VALUE</u> 12.07 MPA (1750 PSI)	<u>ASTM STD.</u> D412, DIE C
ULTIMATE ELONGATION-MINIMUM		350%	D412, DIE C
LOW TEMP. BRITTLENESS-MAXIMUM	-37ºC	D746	
		(-35°F)	
STIFFNESS IN FLEXURE-MINIMUM		2.76 MPA	D747
		(400 PSI)	
ACCELERATE EXTRACTION			
TENSILE STRENGTH-MINIMUM		10.35 MPA	D412, DIE C
		(1500 PSI)	D TTZ, DIE O
ULTIMATE ELONGATION-MINIMUM		300%	D412, DIE C
EFFECT OF ALKALIES			
CHANGE IN WEIGHT (%)		+0.25/-0.10	-
CHANGE IN DUROMETER, SHORE A	+5		
FINISHED WATERSTOPS		0.47	
TENSILE STRENGTH-MINIMUM MPA	(07.)	0.67	D412, DIE C
ULTIMATE ELONGATION-MINIMUN	1 (%)	280	D412, DIE C

2. QUALIFICATION SAMPLES

PRIOR TO PRODUCTION OF THE MATERIAL REQUIRED UNDER THIS CONTRACT, QUALIFICATION SAMPLES SHALL BE SUBMITTED. SUCH SAMPLES SHALL CONSIST OF EXTRUDED OR MOLDED SECTIONS OF EACH SIZE OR SHAPE TO BE USED, AND SHALL BE ACCOMPLISHED SO THAT THE MATERIAL AND WORKMANSHIP REPRESENTS IN ALL RESPECTS THE MATERIAL TO BE FURNISHED UNDER THIS CONTRACT. THE BALANCE OF THE MATERIAL TO BE USED UNDER THIS CONTACT SHALL NOT BE PRODUCED UNTIL AFTER THE ENGINEER HAS APPROVED THE QUALIFICATION SAMPLES.

3. SPLICES AND JOINTS

PRIOR TO USE OF THE WATERSTOP MATERIAL IN THE FIELD, A SAMPLE OF A FABRICATED CROSS CONSTRUCTED OF EACH SIZE OR SHAPE OF MATERIAL TO BE USED SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL. THESE SAMPLES SHALL BE FABRICATED SO THAT THE MATERIAL AND WORKMANSHIP REPRESENT IN ALL RESPECTS THE

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FITTINGS TO BE FURNISHED UNDER THIS CONTRACT. FIELD SAMPLES OF FABRICATED FITTINGS (CROSSES, TEES, ETC.) WILL BE SELECTED AT RANDOM BY THE ENGINEER FOR TESTING BY A LABORATORY AT THE OWNER'S EXPENSE. WHEN TESTED, THEY SHALL HAVE TENSILE STRENGTH ACROSS THE JOINTS EQUAL TO ATLEAST 4.14 MPA (600 PSI). FIELD SPLICES AND JOINTS SHALL BE MADE IN ACCORDANCE WITH THE WATERSTOP MANUFACTURER'S INSTRUCTION USING A THERMOSTATICALLY-CONTROLLED HEATING IRON.

4. FLAT-STRIP WATERSTOPS

FLAT-STRIP WATERSTOPS, WHERE REQUIRED, SHALL BE AS SHOWN. AT NO PLACE SHALL THE THICKNESS BE LESS THAN 4.76MM (0.1875 IN). ADEQUATE MEANS SHALL BE PROVIDED FOR ANCHORING THE WATERSTOP IN CONCRETE. IN PLACING FLAT-STRIP WATERSTOPS IN THE FORMS, MEANS SHALL BE PROVIDED TO PREVENT THEM FROM BEING FOLDED OVER BY THE CONCRETE AS IT IS PLACED. HORIZONTAL WATERSTOPS SHALL BE HELD IN PLACE WITH CONTINUOUS SUPPORTS TO WHICH THE TOP EDGE OF THE WATERSTOP SHALL BE TACKLED. VERTICAL WATERSTOPS SHALL BE HELD IN PLACE WITH LIGHT WIRE TIES ON 450MM (18IN) CENTERS WHICH SHALL BE PASSED THROUGH THE EDGE OF THE WATERSTOPS, CONCRETE SHALL BE WORKED UNDER THE WATERSTOPS BY HAND SO AS TO AVOID THE FORMATION OF AIR AND ROCK POCKETS.

d. EXPANSION JOINT FILLER

WHERE EXPANSION JOINT FILLER IS INDICATED ON THE DRAWINGS, THE MATERIAL SHALL BE OF THE PERFORMED NON-EXTRUDING TYPE JOINT FILLER WHICH MAY BE CONSTRUCTED OF OPEN CELLULAR SPONGE RUBBER, OR CLOSED CELLULAR SPONGE RUBBER OF FIRM TEXTURE. BITUMINOUS FIBER TYPE WILL NOT BE PERMITTED. ALL NON-EXTRUDING AND RESILIENT-TYPE PERFORMED EXPANSION JOINT FILLERS SHALL CONFORM TO THE REQUIREMENTS AND TESTS SET FORTH IN "SPECIFICATIONS FOR PREFORMED SPONGE RUBBER AND CORK EXPANSION JOINT FILLERS FOR CONCRETE PAVING AND STRUCTURAL CONSTRUCTION", TYPE (ASTM DESIGNATION D-1752), EXCEPT AS OTHERWISE PROVIDED HEREIN.

14 CORROSION PROTECTION REQUIREMENT

PIPES, CONDUITS, DOWELS AND OTHER FERROUS ITEMS REQUIRED TO BE EMBEDDED IN CONCRETE CONSTRUCTION SHALL BE SO POSITIONED AND SUPPORTED PRIOR TO PLACEMENT OF CONCRETE THAT THERE WILL BE A MINIMUM OF 50MM (2-IN) CLEARANCE BETWEEN SAID ITEMS AND ANY PART OF THE CONCRETE REINFORCEMENT. SECURING SUCH ITEMS IN POSITION BY WIRING OR WELDING THEM TO THE REINFORCEMENT WILL NOT BE PERMITTED.

15 ORDER OF PLACING CONCRETE

- a. THE ORDER OF PLACING CONCRETE IN ALL PARTS OF THE WORK SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER. IN ORDER TO MINIMIZE THE EFFECTS OF SHRINKAGE, THE CONCRETE SHALL BE PLACED IN UNITS AS BOUNDED BY CONSTRUCTION JOINTS AS SHOWN ON THE DRAWINGS. THE PLACING OF UNITS SHALL BE DONE BY PLACING ALTERNATE UNITS IN A MANNER SUCH THAT EACH UNIT PLACED SHALL HAVE CURED AT LEAST SEVEN (7) DAYS BEFORE THE CONTIGUOUS UNIT OR UNITS ARE PLACED, EXCEPT THAT VERTICAL WALLS SHALL BE PLACED UNTIL THE WALL FOOTINGS HAVE CURED AT LEAST FOURTEEN (14) DAYS, AND THE CORNER SECTIONS OF VERTICAL WALLS SHALL NOT BE PLACED UNTIL ALL THE ADJACENT WALL PANELS HAVE CURED AT LEAST FOURTEEN (14) DAYS.
- b. THE SURFACE OF THE CONCRETE SHALL BE LEVEL WHENEVER A RUN OF CONCRETE IS STOPPED. TO INSURE A LEVEL, STRAIGHT JOINT ON THE EXPOSED SURFACE OF WALLS, A WOOD STRIP AT LEAST 19.0MM (0.75-IN) THICK SHALL BE TACKED TO THE FORMS ON THESE SURFACES. THE CONCRETE SHALL BE CARRIED ABOUT 13.0MM (0.50-IN) ABOVE THE UNDERSIDE OF THE STRIP. ABOUT ONE HOUR AFTER THE CONCRETE IS PLACED, THE STRIP SHALL BE REMOVED AND ANY IRREGULARITIES IN THE EDGE FORMED BY THE STRIP SHALL BE LEVELED WITH A TROWEL AND ALL LAITANCE SHALL BE REMOVED.

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CENTRE AT NOMES

21.16 TAMPING AND VIBRATING

- a. AS CONCRETE IS PLACED IN THE FORMS OR IN EXCAVATIONS, IT SHALL BE THOROUGHLY SETTLED AND COMPACTED THROUGHOUT THE ENTIRE DEPTH OF THE LAYER WHICH IS BEING CONSOLIDATED, INTO A DENSE, HOMOGENOUS MASS, FILLING ALL CORNERS AND ANGLES, THOROUGHLY EMBEDDING THE REINFORCEMENT, ELIMINATING ROCK POCKETS AND BRINGING ONLY A SLIGHT EXCESS OF WATER TO THE EXPOSED SURFACE OF CONCRETE DURING PLACEMENT.
- b. CARE SHALL BE USED IN PLACING CONCRETE AROUND WATERSTOPS. THE CONCRETE SHALL BE CAREFULLY WORKED BY RODDING AND VIBRATING TO MAKE SURE THAT ALL AIR AND ROCK POCKETS HAVE BEEN ELIMINATED. WHERE FLAT-STRIP TYPE WATERSTOPS ARE USED, THE CONCRETE SHALL BE WORKED UNDER THE WATERSTOPS BY HAND MAKING SURE THAT ALL AIR AND ROCK POCKETS HAVE BEEN ELIMINATED.
- C. CONCRETE IN WALLS SHALL BE INTERNALLY VIBRATED AND AT THE SAME TIME RAMMED, STIRRED, OR WORKED WITH SUITABLE APPLIANCES, TAMPING BARS, SHOVELS, OR FORKED TOOLS UNTIL IT COMPLETELY FILLS THE FORMS OR EXCAVATIONS AND CLOSES SNUGLY AGAINST ALL SURFACES. SUBSEQUENT LAYERS OF CONCRETE SHALL NOT BE PLACED UNTIL THE LAYERS PREVIOUSLY PLACED HAVE BEEN WORKED THOROUGHLY AS SPECIFIED. EXCEPT IN SPECIAL CASES WHERE THEIR USE IS DEEMED IMPRACTICABLE BY THE ENGINEER, THE CONTRACTOR SHALL USE INTERNALLY VIBRATED, HIGH SPEED POWER VIBRATORS NOT LESS THAN 8000 RPM OF AN APPROVE IMMERSION TYPE IN SUFFICIENT NUMBERS, WITH STANDBY UNITS AS REQUIRED, TO ACCOMPLISH THE RESULTS HEREIN SPECIFIED WITHIN FIFTEEN (15) MINUTES AFTER CONCRETE OF THE PRESCRIBED CONSISTENCY IS PLACED IN THE FORMS. THE VIBRATING HEAD SHALL BE KEPT FROM CONTACT WITH THE SURFACES OF THE FORMS. CARE SHALL BE TAKEN NOT TO VIBRATE CONCRETE EXCESSIVELY OR TO WORK IT IN ANY MANNER THAT CAUSES SEGREGATION OF ITS FACE.

17 CURING AND WATERPROOFING

a. <u>GENERAL</u>

ALL CONCRETE SHALL BE CURED FOR NOT LESS THAN FOURTEEN (14) DAYS AFTER PLACING, IN ACCORDANCE WITH THE METHODS SPECIFIED HEREIN FOR THE DIFFERENT PARTS OF THE WORK, AND DESCRIBED IN DETAIL IN THE FOLLOWING SUBSECTIONS.

SURFACE TO BE CURED OR WATERPROOF	METHOD
UNSTRIPPED WOODEN FORMS	1
CONSTRUCTION JOINTS BETWEEN FOOTINGS AND WALL,	2
and between floor slabs and columns	
ENCASEMENT CONCRETE AND THRUST BLOCKS	3
ALL CONCRETE SURFACES NOT SPECIFICALLY PROVIDED	4
FOR ELSEWHERE IN THIS SUBSECTION	
FLOOR SLABS IN HYDRAULIC STRUCTURES AND EXTERIOR	5
SURFACES OF EXPOSED ROOF SLABS	
EXTERIOR BURIED SURFACES OF WALLS	6

b. <u>METHOD 1</u>

WOODEN FORMS SHALL BE WETTED IMMEDIATELY AFTER CONCRETE HAS BEEN POURED AND SHALL BE KEPT WET WITH WATER UNTIL REMOVED. IF FORMS ARE REMOVED WITHIN FOURTEEN (14) DAYS OF PLACING THE CONCRETE, CURING SHALL BE CONTINUED IN ACCORDANCE WITH THE APPLICABLE METHOD FOR THE PARTICULAR STRUCTURE AS SET OUT IN METHODS 2, 4, 5 AND 6 BELOW.

c. <u>METHOD 2</u>

THE SURFACE SHALL BE COVERED WITH BURLAP MATS WHICH SHALL BE KEPT WET WITH WATER FOR THE DURATION OF THE CURING PERIOD, UNTIL THE CONCRETE IN THE WALLS HAS BEEN PLACED. NO CURING COMPOUND SHALL BE APPLIED TO SURFACES CURED UNDER METHOD 2.

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d. <u>METHOD 3</u>

THE SURFACE SHALL BE COVERED WITH MOIST EARTH, NOT LESS THAN FOUR (4) HOURS NOR MORE THAN TWENTY-FOUR (24) HOURS, AFTER THE CONCRETE IS PLACED.

e. <u>METHOD 4</u>

- 1. THE SURFACE SHALL BE SPRAYED WITH A LIQUID CURING COMPOUND WHICH WILL NOT AFFECT THE BOND OF PAINT TO THE CONCRETE SURFACE. IT SHALL BE APPLIED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AT A MAXIMUM COVERAGE RATE OF 4.91M²/L (200 FT²/GAL) IN SUCH MANNER AS TO COVER THE SURFACE WITH A UNIFORM FILM WHICH WILL SEAL THOROUGHLY.
- 2. WHERE THE CURING COMPOUND METHOD IS USED, CARE SHALL BE EXERCISED TO AVOID DAMAGE TO THE SEAL DURING THE CURING PERIOD. SHOULD THE SEAL BE DAMAGED OR BROKEN BEFORE THE EXPIRATION OF THE CURING PERIOD, THE BREAK SHALL BE REPAIRED IMMEDIATELY BY THE APPLICATION OF ADDITIONAL CURING COMPOUND OVER THE DAMAGED PORTION.
- 3. WHEREVER CURING COMPOUND MAY HAVE BEEN APPLIED BY MISTAKE TO SURFACES AGAINST WHICH CONCRETE SUBSEQUENTLY IS TO BE PLACED AND TO WHICH IT IS TO ADHERE, SAID COMPOUND SHALL BE ENTIRELY REMOVED BY SANDBLASTING PRIOR TO THE PLACING OF NEW CONCRETE.
- 4. WHERE CURING COMPOUND IS SPECIFIED, IT SHALL BE APPLIED WITHIN TWO (2) HOURS AFTER COMPLETION OF THE FINISH OR UNFORMED SURFACES, AND WITHIN TWO (2) HOURS AFTER REMOVAL OF FORMS ON FORMED SURFACES. REPAIRS REQUIRED TO BE MADE TO FORMED SURFACES SHALL BE MADE WITHIN THE SAID 2 HOUR PERIOD; PROVIDED, HOWEVER, THAT ANY SUCH REPAIRS WHICH CANNOT BE MADE WITHIN THE SAID 2-HOUR PERIOD SHALL BE DELAYED UNTIL AFTER THE CURING COMPOUND HAS BEEN APPLIED. WHEN REPAIRS ARE TO BE MADE TO AN AREA ON WHICH CURING COMPOUND HAS BEEN APPLIED, THE AREA INVOLVED SHALL FIRST BE SANDBLASTED TO REMOVE THE CURING COMPOUND, FOLLOWING WHICH REPAIRS SHALL BE MADE AS PROVIDED UNDER SECTION 21.20.

f. <u>METHOD 5</u>

IMMEDIATELY AFTER THE CONCRETE HAS BEEN TROWELED, IT SHALL BE GIVEN A COAT OF CURING COMPOUND IN ACCORDANCE WITH SUBSECTION (E) HEREIN. NOT LESS THAN ONE (1) HOUR OR MORE THAN FOUR (4) HOURS AFTER THE COAT OF CURING COMPOUND HAS BEEN APPLIED, THE SURFACE SHALL BE WETTED WITH WATER DELIVERED THROUGH A FOG NOZZLE AND CONCRETE CURING BLANKETS SHALL BE PLACED ON THE SLABS. THE CURING BLANKETS SHALL CONSIST OF ONE OF THE FOLLOWING TWO TYPES.

- 1. SHEETS OF HEAVY, WATERPROOF SISALKRAFT PAPER LAID WITH THE EDGES BUTTED TOGETHER AND WITH THE JOINTS BETWEEN STRIPS SEALED WITH 50MM (2-IN) WIDE STRIPS OF SEALING TAPE OR WITH THE EDGES LAPPED NOT LESS THAN 76MM (3-IN) AND FASTENED TOGETHER WITH A WATERPROOF CEMENT TO FORM A CONTINUOUS WATERTIGHT JOINT.
- 2. SHEETS OF CLEAR POLYETHYLENE HAVING A THICKNESS OF NOT LESS THAN SIX (6) MILS LAID WITH EDGES BUTTED TOGETHER AND WITH THE JOINTS BETWEEN SHEETS SEALED WITH 25MM (1 IN) WIDE STRIPS OR ACETATE TAPE.

THE CURING BLANKETS SHALL BE LEFT IN PLACE DURING THE 14-DAY CURING AND SHALL NOT BE REMOVED UNTIL AFTER CONCRETE FOR ADJACENT WORK HAS BEEN PLACED. SHOULD THE CURING BLANKETS BECOME TORN OR OTHERWISE INEFFECTIVE, THE CONTRACTOR SHALL REPLACE DAMAGED SECTIONS. DURING THE FIRST SEVEN (7) DAYS OF THE CURING PERIOD, NO TRAFFIC OF ANY NATURE AND NO DEPOSITING, TEMPORARY OR OTHERWISE, OF ANY MATERIALS SHALL BE PERMITTED ON THE CURING BLANKETS. DURING THE REMAINDER OF THE CURING PERIOD, FOOT TRAFFIC AND TEMPORARY DEPOSITING OF MATERIALS THAT IMPOSE LIGHT PRESSURE WILL BE PERMITTED ONLY ON TOP OF PLYWOOD SHEETS 16MM (5/8 IN) MINIMUM THICKNESS LAID OVER THE CURING BLANKET.

g. <u>METHOD 6</u>

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- 1. THE SURFACE SHALL BE SPRAYED WITH A WATERPROOFING AGENT CONSISTING OF AN ASPHALT EMULSION IMMEDIATELY AFTER THE WALL FORMS HAVE BEEN REMOVED. APPLICATION SHALL BE IN TWO COATS. THE FIRST COAT SHALL BE DILUTED TO ¹/₂ STRENGTH BY THE ADDITION OF WATER AND SHALL BE SPRAYED ON SO AS TO PROVIDE A MAXIMUM COVERAGE RATE OF 2.43 M²/L (100 FT²/GAL) OF DILUTE SOLUTION. THE SECOND COAT SHALL CONSIST OF AN APPLICATION OF THE SPECIFIED MATERIAL, UNDILUTED, AND SHALL BE SPRAYED ON SO AS TO PROVIDE A MAXIMUM COVERAGE RATE OF 2.45 M²/L (100 FT²/GAL).
- 2. AS SOON AS THE ASPHALT EMULSION APPLIED IN ACCORDANCE WITH SUBSECTION 21.17 (G) (1), HAS TAKEN AN INITIAL SET, THE ENTIRE AREA THUS COATED SHALL BE COATED WITH WHITEWASH. ANY FORMULA FOR MIXING THE WHITEWASH MAY BE USED WHICH PRODUCES A UNIFORMLY COATED WHITE SURFACE AND WHICH SO REMAINS UNTIL PLACING OF THE BACKFILL. SHOULD THE WHITEWASH FAIL TO REMAIN ON THE SURFACE UNTIL BACKFILL IS PLACED, THE CONTRACTOR SHALL APPLY ADDITIONAL WHITEWASH AS ORDERED BY THE ENGINEER.

18 CARE AND REPAIR OF CONCRETE

THE CONTRACTOR SHALL PROTECT ALL CONCRETE AGAINST INJURY OR DAMAGE FROM EXCESSIVE HEAT, LACK OF MOISTURE, OVERSTRESS, OR ANY OTHER CAUSE UNTIL FINAL ACCEPTANCE BY THE OWNER. PARTICULAR CARE SHALL BE TAKEN TO PREVENT THE DRYING OF CONCRETE AND TO AVOID ROUGHENING OR OTHERWISE DAMAGING THE SURFACE. ANY CONCRETE FOUND TO BE DAMAGED OR WHICH MAY HAVE BEEN ORIGINALLY DEFECTIVE, OR WHICH BECOMES DEFECTIVE AT ANY TIME PRIOR TO THE FINAL ACCEPTANCE OF THE COMPLETE WORK, OR WHICH DEPARTS FROM THE ESTABLISHED LINE OR GRADE, OR WHICH FOR ANY OTHER REASON DOES NOT CONFORM TO THE SPECIFICATIONS, SHALL BE SATISFACTORILY REPAIRED OR REMOVED AND REPLACED WITH ACCEPTABLE CONCRETE AT THE CONTRACTOR'S EXPENSE.

19 FINISH OF CONCRETE SURFACES

- a. ALL FINISHED OR FORMED SURFACES SHALL CONFORM ACCURATELY TO THE SHAPE, ALIGNMENT, GRADES AND SECTIONS AS INDICATED ON THE PLANS OR AS PRESCRIBED BY THE ENGINEER. SURFACES SHALL BE FREE FROM FINS, BULGES, RIDGES, OFFSETS, HONEYCOMBING, OR ROUGHNESS OF ANY KIND, AND SHALL PRESENT A FINISHED, SMOOTH, CONTINUOUS HARD SURFACE.
- b. EXCEPT AS OTHERWISE PROVIDED HEREIN, UNFORMED TOP SURFACES OF CONCRETE SHALL BE BROUGHT TO UNIFORM SURFACES AND WORKED WITH SUITABLE TOOLS TO A REASONABLY SMOOTH WOODFLOAT FINISH. EXCESSIVE FLOATING OF SURFACES WHILE THE CONCRETE IS PLASTIC WILL NOT BE PERMITTED. ALL SURFACES SHALL BE PLACED MONOLITHICALLY WITH THE BASE SLAB. DUSTING OF DRY CEMENT AND SAND ON THE CONCRETE SURFACE TO ABSORB EXCESS MOISTURE WILL NOT BE PERMITTED. FLOOR SLABS AND EXPOSED TOPS OF WALLS AND CURBS SHALL BE GIVEN A STEEL TROWEL FINISH. AT THE CONTRACTOR'S OPTION, THE ABOVE-MENTIONED FLOOR SLABS MAY BE FINISHED WITH A POWER FLOAT AFTER SCREEDING. SUBSEQUENT TO THE AFORE-MENTIONED FINISH, ALL SLOPING SURFACES OF FLOOR SLABS SHALL BE LIGHTLY BROOMED TO PROVIDE A SKID-RESISTANT SURFACE.

20 TREATMENT OF SURFACE DEFECTS

- G. AS SOON AS FORMS ARE REMOVED, ALL EXPOSED SURFACES SHALL BE CAREFULLY EXAMINED AND ANY IRREGULARITIES SHALL BE IMMEDIATELY RUBBED OR GROUND IN A SATISFACTORY MANNER IN ORDER TO SECURE A SMOOTH, UNIFORM, AND CONTINUOUS SURFACE. PLASTERING OR COATING OF SURFACES TO BE SMOOTHED WILL NOT BE PERMITTED. NO REPAIRS SHALL BE MADE UNTIL AFTER INSPECTION BY THE ENGINEER, AND THEN ONLY IN STRICT ACCORDANCE WITH HIS DIRECTIONS. CONCRETE CONTAINING VOIDS, HOLES, HONEYCOMBING, OR SIMILAR DEPRESSION DEFECTS, SHALL BE COMPLETELY REMOVED AND REPLACED; PROVIDED THAT WHERE REQUIRED OR APPROVED BY THE ENGINEER, DEFECTS SHALL BE REPAIRED WITH GUNITE OR WITH CEMENT MORTAR PLACED BY AN APPROVED COMPRESSED AIR MORTAR GUN. IN NO CASE WILL EXTENSIVE PATCHING OF HONEYCOMBED CONCRETE BE PERMITTED. ALL REPAIRS AND REPLACEMENTS HEREIN SPECIFIED SHALL BE PROMPTLY EXECUTED BY THE CONTRACTOR AT HIS OWN EXPENSE.
- b. DEFECTIVE SURFACES TO BE REPAIRED AS SPECIFIED IN SUBSECTION (A) HEREON, SHALL BE CUT BACK FROM TRUELINE A MINIMUM DEPTH OF 13.0MM (1/2 IN) OVER THE ENTIRE AREA. FEATHERED EDGES SHALL BE AVOIDED. WHERE CHIPPING OR CUTTING TOOLS ARE NOT REQUIRED IN ORDER TO DEEPEN THE AREA PROPERLY, THE SURFACE SHALL BE PREPARED FOR BONDING BY THE REMOVAL OF ALL LAITANCE OR SOFT MATERIAL, AND NOT LESS THAN

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GENERAL NOTES

0.79 MM (1/32 IN) DEPTH OF THE SURFACE FILM FROM ALL HARD PORTIONS, BY MEANS OF AN EFFICIENT SANDBLAST. AFTER CUTTING AND SANDBLASTING, THE SURFACE SHALL BE WETTED SUFFICIENTLY IN ADVANCE OF SHOOTING WITH GUNITE OR WITH CEMENT MORTAR SO THAT WHILE THE REPAIR MATERIAL IS BEING APPLIED, THE SURFACES UNDER REPAIR WILL REMAIN MOIST, BUT NOT SO WET AS TO OVERCOME THE SUCTION UPON WHICH A GOOD BOND DEPENDS. THE MATERIAL USED FOR REPAIR PURPOSES SHALL CONSIST OF MIXTURE OF ONE (1) SACK OF CEMENT TO 0.08 M³ (3 CU.FT.) OF SAND. FOR EXPOSED WALLS, THE CEMENT SHALL CONTAIN SUCH A PROPORTION OF WHITE PORTLAND CEMENT AS IS REQUIRED TO MAKE THE COLOR OR THE PATCH MATCH THE COLOR OF THE SURROUNDING CONCRETE.

- C. HOLES LEFT BY THE TIE-ROD CONES SHALL BE REAMED WITH SUITABLE TOOTHED REAMERS SO AS TO LEAVE THE SURFACES OF THE HOLES CLEAN AND ROUGH. THESE HOLES THEN SHALL BE REPAIRED IN AN APPROVED MANNER WITH DRY-PACKED MORTAR. HOLES LEFT BY FORM-TYPING DEVICES HAVING A RECTANGULAR CROSS-SECTION, AND OTHER IMPERFECTION HAVING A DEPTH GREATER THAN THEIR LEAST SURFACE DIMENSION, SHALL NOT BE REAMED BUT SHALL BE REPAIRED IN AN APPROVED MANNER WITH DRY-PACKED MORTAR.
- d. ALL REPAIRS SHALL BE BUILT UP AND SHAPED IN SUCH A MANNER THAT THE COMPLETED WORK WILL CONFORM TO THE REQUIREMENTS OF SECTION 21.19 USING APPROVED METHODS WHICH WILL NOT DISTURBED THE BOND, CAUSE SAGGING, OR HORIZONTAL FRACTURES. SURFACES OF SAID REPAIRS SHALL RECEIVE THE SAME KIND AND AMOUNT OF CURING TREATMENT AS REQUIRED FOR THE CONCRETE IN THE REPAIRED SECTION.
- e. PRIOR TO FILLING ANY STRUCTURE WITH WATER, ANY CRACKS THAT MAY HAVE DEVELOPED SHALL BE "VEE'D" AS SHOWN ON THE DRAWINGS AND FILLED WITH SEALANT CONFORMING TO THE REQUIREMENTS OF SUBSECTION 21.13 (B).

21 ARCHITECTURAL FINISH

ALL PROMINENTLY EXPOSED EXTERIOR, VERTICAL, ABOVE-GROUND CONCRETE SURFACES SHALL BE GIVEN AN ARCHITECTURAL FINISH AS FOLLOWS:

IMMEDIATELY AFTER THE FORMS ARE STRIPPED, THE CONCRETE SURFACE SHALL BE INSPECTED AND ANY POOR JOINTS, VOIDS, ROCK POCKETS, OR OTHER DEFECTIVE AREA SHALL BE REPAIRED AND ALL FORMTIE FASTENER HOLES. FILLED AS REQUIRED IN SECTION 21.20 AFTER THE CONCRETE HAS CURED AT LEAST FOURTEEN (14) DAYS, WET THE SURFACE AND APPLY WITH A BRUSH, A GROUT MADE BY MIXING ONE (1) PART PORTLAND CEMENT AND ONE (1) PART OF FINE SAND THAT WILL PASS A NO.16 SIEVE WITH SUFFICIENT WATER TO GIVE IT THE CONSISTENCY OF THICK. PAINT. THE CEMENT USED IN SAID GROUT SHALL BE ONE-HALF GRAY AND ONE-HALF WHITE PORTLAND CEMENT, OR AS DIRECTED BY THE ENGINEER. CALCIUM CHLORIDE IN THE AMOUNT OF FIVE PERCENT (5%) BY VOLUME OF THE CEMENT SHALL BE USED IN THE BRUSH COAT. THE FRESHLY APPLIED GROUT SHALL BE VIGOROUSLY RUBBED INTO THE CONCRETE SURFACE WITH A WOOD FLOAT FILLING ALL SMALL AIR HOLES. THE SURFACE SHALL THEN BE KEPT MOIST FOR AN HOUR OR MORE, DEPENDING ON THE WEATHER, UNTIL THE GROUT HARDENS SUFFICIENTLY SO THAT IT CAN BE SCRAPED FROM THE SURFACE WITH THE EDGE OF A STEEL TROWEL WITHOUT DISTURBING GROUT IN THE AIR HOLES. AFTER ALL THE SURFACE GROUT HAS BEEN REMOVED WITH A STEEL TROWEL, THE SURFACE SHALL BE ALLOWED TO DRY AND WHEN DRY, SHALL BE VIGOROUSLY RUBBED WITH BURLAP TO REMOVED COMPLETELY ALL SURFACE GROUT SO THAT THERE IS NO VISIBLE PAINT-LIKE FILM OF GROUT ON THE CONCRETE. THE ENTIRE CLEANING OPERATION FOR ANY AREA MUST BE COMPLETED THE DAY IT IS STARTED, AND NO GROUT SHALL BE LEFT ON THE SURFACE OVERNIGHT. CLEANING OPERATIONS FOR ANY GIVEN DAY SHALL BE TERMINATED AT PANEL JOINTS. IT IS ESSENTIAL THAT THE VARIOUS OPERATIONS BE CAREFULLY TIMED TO SECURE THE DESIRED EFFECT WHICH IS A LIGHT-COLORED CONCRETE SURFACE OF UNIFORM COLOR AND TEXTURE WITHOUT ANY APPEARANCE OF A PAINT OR GROUT FILM. IN THE EVENT THAT IMPROPER MANIPULATION RESULTS IN AN INFERIOR FINISH, THE CONTACTOR SHALL RUB SUCH INFERIOR AREAS WITH CARBORUNDUM BRICKS AS DIRECTED BY THE ENGINEER. BEFORE BEGINNING ANY OF THE FINAL TREATMENT ON EXPOSED SURFACES THE CONTRACTOR SHALL TREAT IN A SATISFACTORY MANNER AN AREA OF AT LEAST 18.6 M2 (200 FT2) IN SOME INCONSPICUOUS PLACE SELECTED BY THE ENGINEER AND SHALL PRESERVE SAID TREATED AREA UNDISTURBED UNTIL THE COMPLETION OF THE JOB. ALL ARCHITECTURALLY-TREATED CONCRETE SURFACES SHALL CONFORM TO THE APPROVED SAMPLE IN TEXTURE, COLOR AND QUALITY. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO MAINTAIN AND PROTECT THE CONCRETE FINISH

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- a. AT THE CONTRACTOR'S OPTION, READY-MIXED CONCRETE MAY BE USED MEETING THE REQUIREMENTS AS TO MATERIALS, BATCHING, MIXING, TRANSPORTING AND PLACING AS SPECIFIED HEREIN AND IN THE REQUIREMENTS OF THE "SPECIFICATIONS FOR READY-MIXED CONCRETE" (ASTM C-94), INCLUDING THE SUPPLEMENTARY REQUIREMENTS SPECIFIED IN SUBSECTIONS (B) THROUGH (G) HEREIN.
- b. READY-MIXED CONCRETE SHALL BE DELIVERED TO THE SITE OF THE WORK, AND DISCHARGE SHALL BE COMPLETED WITHIN ONE HOUR AFTER THE ADDITION OF THE CEMENT TO THE AGGREGATES OR BEFORE THE DRUM HAS BEEN REVOLVED 250 REVOLUTIONS, WHICHEVER IS FIRST. IN HOT WEATHER, OR UNDER CONDITIONS CONTRIBUTING TO QUICK STIFFENING OF THE CONCRETE, OR WHEN THE TEMPERATURE OF THE CONCRETE IS 29.44°C (85°F) OR ABOVE, THE TIME BETWEEN THE INTRODUCTION OF THE CEMENT TO THE AGGREGATES AND DISCHARGE SHALL NOT EXCEED FORTY-FIVE (45) MINUTES.
- C. TRUCK MIXERS SHALL BE EQUIPPED WITH ELECTRICALLY-ACTUATED COUNTERS BY WHICH THE NUMBER OF REVOLUTIONS OF THE DRUM OR BLADES MAY BE READILY VERIFIED. THE COUNTER SHALL BE OF THE RESETTABLE, RECORDING TYPE, AND SHALL BE MOUNTED IN THE DRIVER'S CAB. THE COUNTERS SHALL BE ACTUATED AT THE TIME OF STARTING MIXERS AT MIXING SPEEDS.
- d. EACH BATCH OF CONCRETE SHALL BE MIXED IN A TRUCK MIXER FOR NOT LESS THAN SEVENTY (70) REVOLUTIONS OF THE DRUM OR BLADES AT THE RATE OF ROTATION DESIGNATED BY THE MANUFACTURER OF THE EQUIPMENT. ADDITIONAL MIXING, IF ANY, SHALL BE AT THE SPEED DESIGNATED BY THE MANUFACTURER OF THE EQUIPMENT AS AGITATING SPEED. ALL MATERIALS INCLUDING MIXING WATER SHALL BE IN THE MIXER DRUM BEFORE ACTUATING THE REVOLUTION COUNTER FOR DETERMINING THE NUMBER OF REVOLUTIONS OF MIXING.
- e. TRUCK MIXERS AND THEIR OPERATION MUST BE SUCH THAT THE CONCRETE THROUGHOUT THE MIXED BATCH AS DISCHARGED IS WITHIN ACCEPTABLE LIMITS OF UNIFORMITY WITH RESPECT TO CONSISTENCY, MIX AND GRADING. IF SLUMP TESTS TAKEN AT APPROXIMATELY THE ¹/₄ AND ³/₄ POINTS OF THE LOAD DURING DISCHARGE GIVE SLUMPS DIFFERING BY MORE THAN 25MM (1-IN) WHEN THE SPECIFIED SLUMP IS 76MM (3-IN) OR LESS, OR IF THEY DIFFER BY MORE THAN 50MM (2 IN) WHEN THE SPECIFIED SLUMP IS MORE THAN 76MM (3-IN), THE MIXER SHALL NOT BE USED ON THE WORK UNLESS THE CAUSING CONDITION IS CORRECTED AND SATISFACTORY PERFORMANCE IS VERIFIED BY ADDITIONAL SLUMP TESTS. ALL MECHANICAL DETAILS OF THE MIXER, SUCH AS WATER MEASURING AND DISCHARGE APPARATUS, CONDITION OF THE BLADES, SPEED ROTATION, GENERAL MECHANICAL CONDITION OF THE UNIT, AND CLEARANCE OF THE DRUM, SHALL BE CHECKED BEFORE A FURTHER ATTEMPT TO USE THE UNIT WILL BE PERMITTED.
- f. EACH BATCH OF READY-MIXED CONCRETE DELIVERED AT THE JOB SITE SHALL BE ACCOMPANIED BY A TICKET FURNISHED TO THE ENGINEER AND SHOWING VOLUME OF CONCRETE, THE WEIGHT OF CEMENT IN KILOGRAMS (POUNDS), AND TOTAL WEIGHT OF ALL INGREDIENTS IN KILOGRAMS (POUNDS). THE TICKET SHALL ALSO SHOW THE TIME OF DAY AT WHICH THE MATERIALS WERE BATCHED.
- g. THE USE OF NON-AGITATING EQUIPMENT FOR TRANSPORTING READY-MIXED CONCRETE WILL NOT BE PERMITTED. COMBINATION TRUCK AND TRAILER EQUIPMENT FOR TRANSPORTING READY-MIXED CONCRETE WILL NOT BE PERMITTED. THE QUALITY AND QUANTITY OF MATERIALS USED IN READY-MIXED CONCRETE AND IN BATCH AGGREGATES SHALL BE SUBJECT TO CONTINUOUS INSPECTION AT THE BATCHING PLANT BY THE ENGINEER.

23 SLIPFORM PROCESS IN CONCRETE WORK

a. <u>GENERAL</u>

THE USE OF SLIPFORM IN CONCRETE WORK IS OPTIONAL FOR THIS PROJECT. HOWEVER, SHOULD THE CONTRACTOR DECIDE TO ADOPT SLIPFORM IN CONCRETING, THE PROCEDURES/ GUIDELINES OUTLINED BELOW SHALL BE FOLLOWED:

b. FORM MATERIAL

EITHER STEEL, PLYWOOD OR TIMBER SHEATING SHALL BE USED.

c. <u>DEPTH OF FORMS</u>

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THE EFFECTIVE DEPTH OF ANY SLIP FORM SHALL BE A MINIMUM OF 1.00 M (39 IN) AND A MAXIMUM OF 2.00 M (78 IN).

d. <u>YOKES</u>

ADDITIONAL SUPPORTS SHALL BE PROVIDED IN ORDER TO PREVENT BUCKLING OF THE JACK RODS.

e. BRACING AND WORKING PLATFORM

THE CONTRACTOR SHALL PROVIDE ADEQUATE BRACING WHICH SHALL BE A PART OF THE WORKING PLATFORM. PLYWOOD NOT LESS THAN 19MM (0.75-IN) THICK MAY BE USED AS THE WORKING PLATFORM. THE TOP OF THE WORKING PLATFORM SHALL BE IN THE SAME LEVEL AS THE TOPS OF THE INSIDE FORMS, TO PERMIT DIRECT SHOVELING OF CONCRETE FROM THE DECK INTO THE FORMS.

f. JACKING SYSTEM

THE CONTRACTOR SHALL USE HYDRAULIC LIFTING GEAR WITH HYDRAULIC JACKS BEARING AGAINST RODS BURIED IN THE CONCRETE. ALTERNATELY, THE FORMS MAY BE LIFTED BY WINCHES AND CABLE, RACK AND PINION OR HUNG FROM STEEL RODS. HYDRAULICALLY OPERATED JACKS WITH CAPACITIES RANGING FROM 3,000, 4,500 AND 6,000 KILOGRAMS SHALL BE USED. JACKS SHALL BE CYLINDRICAL IN SHAPE WITH A HOLE IN THE CENTER THROUGH WHICH THE JACK ROD PASSES, WITH TWO SETS OF JAWS WHICH ALTERNATELY LIFT AND GRIP.

g. JACK RODS

THE CONTRACTOR SHALL USE 25MM (1-IN) DIAMETER SMOOTH MILD STEELS BARS WITH THREADED ENDS FOR EASY COUPLING FOR EXTENSION. JACK RODS SHALL REMAIN IN PLACE AS PART OF THE REINFORCEMENT. UNSUPPORTED LENGTH OF JACK RODS SHALL NOT BE MORE THAN 0.60M (2-IN) ON MAXIMUM LOAD. WHERE RODS PASS THROUGH LARGE FORMED OPENINGS, THEY MUST BE BRACED ADEQUATELY.

h. CONTROL OF THE JACKING PROCESS

A SUITABLE PROCESS DISTRIBUTION SYSTEM FROM A CONTROL HYDRAULIC PUMP SHALL BE USED. THE CONTRACTOR SHALL OPERATE ALL JACKS AT THE SAME SPEED TO GIVE UNIFORM LIFT, CARE BEING TAKEN THAT THE JACKS CARRY THE SAME LOADS. ALL JACKS SHALL BE PROVIDED WITH THE SAME HYDRAULIC PRESSURE TO AVOID CASES WHERE SOME WILL LIFT MORE SLOWLY THAN THE OTHERS.

TO CONTROL THE LEVEL OF THE FORMS DURING THE JACKING PROCESS, PLASTIC PIPES WITH COLORED WATER MAY BE USED, CARE BEING TAKEN TO PURGE OUT OR REMOVE ENTRAPPED AIR IN THE PLASTIC PIPE.

i. <u>CONTROL AND TOLERANCES</u>

AS JACKING PROCEEDS, PROVISIONS SHALL BE MADE TO LIMIT ANY DEVIATIONS FROM THE VERTICAL. A PLUMB BOB SHALL BE USED DURING THE ENTIRE OPERATION.

j. <u>REINFORCEMENT</u>

- 1. VERTICAL REINFORCEMENT PLACED SHALL BE HELD IN POSITION BY TEMPLATES MOUNTED ON THE FORMS AND MOVING WITH THEM. STEEL SHALL BE LAPPED AND TIED TO THE ROD BELOW AND SHALL BE HELD AT THE TOP BY THE TEMPLATES AT HEIGHTS OF FROM 1.20 TO 3.00M (3.94 TO 9.84 FT) FROM THE DECK. WHERE DIFFICULTIES ARE ENCOUNTERED IN THE USE OF TEMPLATES, THE CONTRACTOR SHALL WELD A PIECE OF STEEL TO THE YOKES JUST ABOVE THE TOP OF THE FORMS TO GUIDE THE REINFORCEMENT INTO THE CORRECT POSITION.
- 2. HORIZONTAL REINFORCEMENT SHALL BE PLACED AS WORK PROGRESSES. THE CONTRACTOR SHALL THREAD THE BARS THROUGH THE YOKES AND TIE OR WELD THESE TO THE VERTICAL STEEL TO CONTROL BUCKLING. STEEL SHOULD BE OF SHORT LENGTHS, SAY 3.00M (9.37 FT) TO PERMIT EASY HANDLING. THE REINFORCING STEEL SHOULD BE PLACED ON THE WORKING PLATFORM IN THE CORRECT ORDER FOR PLACEMENT.

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k. FORMING OPENINGS AND RECESSES

THE CONTRACTOR SHALL EMPLOY SPECIAL TECHNIQUES TO FORM OPENINGS FOR DOORS, FOR CONNECTIONS OF BEAMS AND FLOORS, AND FOR PROVISIONS OF NIBS AND HAUNCHES. TOOTHED OR DOVETAILED CONNECTIONS SHALL BE USED.

I. <u>HANDLING CONCRETE</u>

THE CONTRACTOR SHALL USE THE COMMON METHOD FOR SLIPFORMING STRUCTURAL CORES BY DEPOSITING THE CONCRETE ON THE WORKING PLATFORM AND SHOVELING IT INTO ITS FINAL POSITION. CRANE AND BUCKET OR HOIST AND BARROWS MAY BE USED.

m. NORMAL CONCRETING OPERATIONS

AFTER THE SLIP PROCESS HAS STARTED, THE WORKMEN SHALL PLACE THE CONCRETE CONTINUOUSLY AROUND THE STRUCTURE IN 150MM TO 220MM (6 TO 8.8 IN) LAYERS, BY SHOVELING SAME INTO FORMS. ON CEASING CONCRETING THE FORMS SHALL BE KEPT MOVING TO PREVENT FORMATION OF EXCESSIVE ADHESION. THE "HACK-OFF" PROCESS SHALL INVOLVE JACKING AT A DECREASING RATE, ABOUT 2-3 HOURS AFTER PLACING OR UNTIL THE FREEBOARD IS ABOUT 450MM TO 500MM (18 TO 20 IN). WHEN CONCRETING RESUMES AGAIN THE WORKERS SHALL JACK THE FORMS UP ABOUT 25 TO 50MM (1 TO 2 IN) BEFORE POURING CONCRETE.

n. CARE AND MAINTENANCE OF FORMWORK

AFTER CONCRETING HAS CEASED, THE EXPOSED FORMS MUST BE CLEANED AND OILED. CARE SHOULD BE TAKEN TO PREVENT COATING OF REINFORCING STEEL AND SPILLAGE ONTO THE SET CONCRETE.

o. <u>FINISHING AND CURING</u>

1. FINISHING

WHERE SMALL HOLES AND DEPRESSIONS OCCUR, A SPONGE FLOAT TO FILL SMALL HOLES SHALL BE USED TO IMPROVE THE OVERALL APPEARANCE OF THE FINISHED SURFACE.

2. CURING

POTABLE WATER SHALL BE USED FOR CURING. WHEREVER POSSIBLE WATER SHALL BE SPRAYED DIRECTLY INTO THE SURFACE. THE CONTRACTOR SHALL PROVIDE SUITABLE AND ADEQUATE WATER SUPPLY AT THE WORKING PLATFORM. WORKERS SHALL APPLY WATER TO THE CONCRETE SURFACE INTERMITTENTLY. WHERE THE FINISHED STRUCTURE IS TO BE EXPOSED TO THE ELEMENTS, THE WETTING ACTION OF RAIN TO COMPLETE THE CEMENT HYDRATION MAY BE USED AS A CURING METHOD.

24 PLACING REINFORCEMENT

- a. ALL REINFORCEMENT SHALL BE PLACED IN ACCORDANCE WITH THE PLANS FURNISHED BY THE ENGINEER. IN CASE OF ANY DOUBT OR AMBIGUITY IN PLACING OF STEEL, THE CONTRACTOR SHALL CONSULT WITH THE ENGINEER WHOSE DECISION SHALL BE FINAL IN SUCH CASES.
- b. ALL LOOSE RUST OR SCALE, ALL ADHERING MATERIALS, AND ALL OIL OR OTHER MATERIALS WHICH TEND TO DESTROY BOND BETWEEN THE CONCRETE AND THE REINFORCEMENT SHALL BE REMOVED BEFORE PLACING THE STEEL AND BEFORE CONCRETING BEGINS.
- C. METAL REINFORCEMENT SHALL BE ACCURATELY PLACED AND ADEQUATELY SECURED BY USING ANNEALED IRON WIRE TIES OR SUITABLE CLIPS AT INTERSECTIONS AND SHALL BE SUPPORTED BY CONCRETE OR METAL SUPPORTS, SPACERS OR METAL HANGERS. THE MINIMUM CLEAR DISTANCE BETWEEN PARALLEL BARS SHALL BE ONE AND ONE-HALF (1 -1/2) TIMES THE DIAMETER FOR ROUND BARS, AND TWICE THE SIDE DIMENSION FOR SQUARE BARS. IN NO CASE SHALL THE CLEAR DISTANCE BETWEEN BARS BE LESS THAN 25MM (1-IN) NOR LESS THAN ONE AND ONE-THIRD (1-1/3) TIMES THE MAXIMUM SIZE OF THE COARSE AGGREGATE. WHERE BARS ARE USED IN TWO OR MORE LAYERS,

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THE BARS IN THE UPPER LAYERS SHALL BE PLACED DIRECTLY ABOVE THOSE IN THE LOWER LAYERS AT A CLEAR DISTANCE OF NOT LESS THAN 25MM (1 IN).

- d. BENDS FOR STIRRUPS AND TIES SHALL BE MADE AROUND A PIN HAVING A DIAMETER NOT LESS THAN SIX (6) TIMES THE MINIMUM THICKNESS OF THE BAR, EXCEPT THAT FOR BARS LARGER THAN 25MM (1-IN), THE PIN SHALL NOT BE LESS THAN EIGHT (8) TIMES THE MINIMUM THICKNESS OF THE BAR. ALL BARS SHALL BE BENT COLD.
- e. REINFORCEMENT STEEL SHALL NOT BE STRAIGHTENED OR REBENT IN A MANNER THAT WILL INJURE THE MATERIAL. BARS WITH KINKS OR BENDS NOT SHOWN ON THE DRAWINGS SHALL NOT BE USED. HEATING OF THE REINFORCEMENT WILL BE PERMITTED ONLY WHEN APPROVED BY THE ENGINEER.

25 OFFSETS AND SPLICES IN REINFORCEMENT

- a. IN SLABS, BEAMS, AND GIRDERS, SPLICES OR REINFORCEMENT AT POINTS OF MAXIMUM STRESS SHALL BE GENERALLY AVOIDED, AND MAY BE ALLOWED ONLY UPON WRITTEN APPROVAL OF SPLICE DETAILS BY THE ENGINEER. SPLICES SHALL PROVIDE SUFFICIENT LAP TO TRANSFER STRESS BETWEEN BARS BY BONDING SHEAR OR BY BUTT WELDING TO DEVELOP IN TENSION AT LEAST ONE HUNDRED TWENTY-FIVE PERCENT (125%) OF THE SPECIFIED YIELD STRENGTH OF THE REINFORCING BAR. SPLICES IN ADJACENT BARS SHALL BE GENERALLY STAGGERED.
- b. WHERE CHANGES IN THE CROSS-SECTION OF A COLUMN OCCUR, THE LONGITUDINAL BARS SHALL BE OFFSET IN A REGION WHERE LATERAL SUPPORT IS AFFORDED. WHERE OFFSET, THE SLOPE OF THE INCLINED PORTION OF THE BAR WITH THE AXIS OF THE COLUMN SHALL NOT BE MORE THAN ONE IN SIX IN THE CASE OF TIED COLUMNS, THE TIES SHALL BE SPACED NOT OVER 76MM (3-IN) ON CENTER FOR A DISTANCE OF 300MM (12 IN) BELOW THE ACTUAL POINT OF OFFSET UNLESS OTHERWISE SHOWN ON THE PLANS.

26 TEST ON CONCRETE

a. THE OWNER OR THE ENGINEER MAY REQUIRE A REASONABLE NUMBER OF TESTS ON CONCRETE TO BE MADE DURING THE PROGRESS OF THE WORK, NOT LESS THAN FOUR (4) CYLINDRICAL SPECIMENS SHALL BE MADE FOR EACH TEST OF WHICH AT LEAST TWO (2) SHALL BE RESERVED FOR 28-DAY TEST. NOT LESS THAN ONE TEST SHALL BE MADE FOR VERY FIFTY (50) CUBIC METERS OF CONCRETE AND IN NO CASE LESS THAN ONE TEST FOR EACH DAY'S CONCRETING. SAMPLES SHALL BE SECURED AND MOLDED IN ACCORDANCE WITH "STANDARD METHOD OF SAMPLING FRESH CONCRETE" (ASTM C-172-LATEST REVISION) AND "STANDARD METHOD OF MAKING AND CURING TEST SPECIMENS IN THE FIELD" (ASTM C-31-LATEST REVISION). STRENGTH TEST SHALL BE MADE IN ACCORDANCE WITH THE "STANDARD METHOD OF TEST FOR COMPRESSIVE STRENGTH OF CYLINDRICAL CONCRETE SPECIMENS" (ASTM C-39-LATEST REVISION).

THE CONTRACTOR SHALL PROVIDE THE SAMPLES TO BE TAKEN AT THE PLACE OF DEPOSIT AND AS SPECIFIED BY THE ENGINEER AND SHALL ALSO BOX SAMPLES FOR SHIPMENT, PACKING THEM TO PREVENT DAMAGE FROM SHARP BLOWS. THE OWNER OR HIS DULY AUTHORIZED REPRESENTATIVE SHALL TRANSPORT THE TEST CYLINDERS TO A LABORATORY FOR TESTING. THE OWNER SHALL PAY COSTS OF SAID TRANSPORTATION AND TESTING OF THE SAMPLES.

- b. TO CONFORM TO THE REQUIREMENTS OF THESE SPECIFICATIONS, THE AVERAGE STRENGTH OF TEST SAMPLES REPRESENTING EACH CLASS OF CONCRETE AS WELL AS THE AVERAGE OF ANY FIVE (5) CONSECUTIVE STRENGTH TESTS REPRESENTING EACH CLASS OF CONCRETE, SHALL BE EQUAL TO OR GREATER THAN THE SPECIFIED STRENGTH AND NOT MORE THAN ONE STRENGTH TEST IN TEN SHALL HAVE AN AVERAGE VALUE LESS THAN NINETY PERCENT (90%) THE SPECIFIED STRENGTH.
- c. SHOULD THE TEST FAIL TO GIVE THE REQUIRED STRENGTH, THE OWNER SHALL HAVE THE RIGHT TO ORDER A CHANGE IN THE PROPORTIONS OR IN THE PROCEDURES OF CURING OF THE CONCRETE FOR THE REST OF THE STRUCTURE.

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27 LIQUIDATED DAMAGES

(FOR FAILURE TO MEET CONCRETE STRENGTH REQUIREMENTS) – FOR FAILURE TO MEET THE SPECIFIED STRENGTHS OF CONCRETE WHICH HAS BEEN DESIGNED, PREPARED, AND DEPOSITED BY THE CONTRACTOR, THE CONTRACTOR SHALL PAY THE OWNER AS LIQUIDATED DAMAGES, NOT AS PENALTY OR FORFEITURE, THE FOLLOWING SCHEDULE APPLIED ON THE AMOUNT OF CONCRETE REPRESENTED BY THE SAMPLES.

- 1. FOR CONCRETE LESS THAN ONE HUNDRED PERCENT (100%) BUT GREATER THAN OR EQUAL TO NINETY PERCENT (90%) OF SPECIFIED STRENGTHS, PAYMENT OF FIFTY PESOS (₱50.00) PER CUBIC METER OF CONCRETE.
- 2. FOR CONCRETE LESS THAN NINETY PERCENT (90%) BUT GREATER THAN OR EQUAL TO EIGHTY PERCENT (80%) OF SPECIFIED STRENGTHS, PAYMENT ONE HUNDRED PESOS (₱100.00) PER CUBIC METER OF CONCRETE.
- 3. FOR CONCRETE LESS THAN EIGHTY PERCENT (80%) OF THE SPECIFIED STRENGTH, REMOVAL OF THE CONCRETE SO DEPOSITED AND THE REPLACEMENT OF SAME AT THE EXPENSE OF THE CONTRACTOR.
 - (i.) IN ANY CASE OF FAILURE TO MEET SPECIFIED STRENGTH, THE CONTRACTOR MAY, AT HIS EXPENSE, OBTAIN CONCRETE CORE SAMPLES FROM THE POURED CONCRETE AND THE COMPRESSIVE STRENGTH OF SAME AS DETERMINED BY A COMPETENT TESTING AUTHORITY SHALL BE TAKEN AS CONCLUSIVE EVIDENCE OF ITS STRENGTH AND INTEGRITY, PROVIDED THE CORINGS WILL NOT IMPAIR THE SAFETY OF THE STRUCTURE AND CAN BE SATISFACTORILY REPLACED.

TO DETERMINE ADEQUACY OF AFFECTED PARTS, THE OWNER SHALL HAVE THE OPTION TO ORDER LOAD TESTS ON PARTS OF THE STRUCTURE WHERE CONCRETE STRENGTH TESTS ARE BELOW EIGHTY PERCENT (80%) OF SPECIFIED. THESE TESTS SHALL BE IN ACCORDANCE WITH ACI-318, LATEST REVISION, RECOMMENDATIONS AND THEIR COST SHALL BE BORNE BY THE CONTRACTOR.

(ii.) IN CASE OF FAILURE OF SAMPLES TO MEET SPECIFIED STRENGTHS TO THE EXTENT MENTIONED IN (1) OR (2) OR (3) ABOVE, THE CONTRACTOR SHALL BE REQUIRED TO PROLONG THE CURING OF THE POURED CONCRETE AS DIRECTED BY THE ENGINEER, IN ADDITION TO PAYMENT OF THE LIQUIDATED DAMAGES MENTIONED ABOVE.

GENERAL NOTES

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PIPING

1 GENERAL

A. THE CONTRACTOR SHALL FURNISH AND INSTALL ALL PIPE, FITTINGS, CLOSURE, PIECES, SUPPORTS, BOLTS, NUTS, GASKETS, JOINTING MATERIALS, AND APPURTENANCES AS SHOWN AND SPECIFIED, AND AS REQUIRED FOR A COMPLETE AND WORKABLE PIPING SYSTEM. SHOP DRAWINGS OF ALL PIPING SYSTEMS SHALL BE FURNISHED IN ACCORDANCE WITH SECTION 7.02.

B. ALL BOLTS, NUTS, AND STUDS IN THE ASSEMBLY OF PIPING SHALL CONFORM TO THE REQUIREMENTS OF DIVISION 22, MISCELLANEOUS METALWORK.

C. ALL EXPOSED PIPING SHALL BE ADEQUATELY SUPPORTED WITH DEVICES OF APPROPRIATE DESIGN. WHERE DETAILS ARE SHOWN, THE SUPPORTS SHALL CONFORM THERETO AND SHALL BE PLACED AS INDICATED; PROVIDED THAT SUPPORT FOR ALL PIPING SHALL BE COMPLETE AND ADEQUATE REGARDLESS OF WHETHER OR NOT SUPPORTING DEVICES ARE SPECIFICALLY SHOWN.

D. ALL PIPES SHALL BE LAID IN A UNIFORM PROFILE AS SHOWN ON THE DRAWINGS.

2 MORTAR LINED AND ENAMEL OR MORTAR COATED STEEL PIPE

A. GENERAL

MORTAR LINED AND ENAMEL OR MORTAR COATED STEEL PIPE MATERIALS AND METHOD OF MANUFACTURE OF STRAIGHT PIPE AND PIPE SPECIALS SHALL CONFORM TO FEDERAL SPECIFICATIONS SS-P-385A DATED JANUARY 31, 1964 AND AMENDMENT 1 DATED FEBRUARY 27, 1968 (HEREINAFTER REFERRED TO AS "FED SPEC"), SUBJECT TO THE EXCEPTIONS AND SUPPLEMENTAL REQUIREMENTS CONTAINED IN THE FOLLOWING SUBSECTIONS. THE PIPE, OF THE DIAMETER AND CLASS SHOWN, SHALL BE FURNISHED COMPLETE WITH RUBBER GASKETS IF REQUIRED AND ALL SPECIALS AND BENDS SHALL BE PROVIDED AS SHOWN. FOR PIPE 350 MM (14 IN) IN DIAMETER OR LARGER, THE NOMINAL DIAMETER SPECIFIED OR SHOWN SHALL BE THE INSIDE DIAMETER AFTER LINING. PIPE SMALLER THAN 350MM (14 IN) IN DIAMETER MAY BE FURNISHED IN STANDARD OUTSIDE DIAMETERS. PLATE THICKNESS SPECIFIED OR SHOWN ARE NOMINAL THICKNESSES. SHOP DRAWINGS OF ALL PIPE AND SPECIALS SHALL BE FURNISHED IN ACCORDANCE WITH SECTION 7.02.

B. CEMENT

SECTION 3.2.1 OF FED. SPEC. IS DELETED. CEMENT SHALL CONFORM TO ASTM C-150 AND SHALL BE TYPE 1 FOR PIPE LININGS AND COATINGS.

C. AGGREGATE

SECTION 3.2.2 OF FED. SPEC. IS MODIFIED TO PERMIT FINE AGGREGATE CONFORMING TO ASTM C33.

D. CYLINDER MATERIAL

SECTION 3.2.3.1 OF FED SPEC. IS DELETED. CYLINDERS SHALL BE FABRICATED FROM HOT-ROLLED CARBON STEEL SHEETS OR PLATES CONFORMING TO ASTM A-570 GRADES C, D OR E, ASTM A-283BGRADE D; STEEL PIPE CONFORMING TO ASTM A-139 GRADE B; OR, IF APPROVED BY THE ENGINEER, HIGH STRENGTH LOW-ALLOY STEEL CONFORMING TO ASTM A-572 GRADE 42.

E. RUBBER GASKET

WHERE RUBBER GASKETS ARE PROVIDED SECTIONS 3.2.5 THROUGH 3.2.5.7 OF FE. SPEC. ARE DELETED. THE RUBBER GASKET SHALL BE THE CONTINUOUS RING TYPE, MADE OF A SPECIAL COMPOSITION RUBBER. THE COMPOUND SHALL BE OF FIRST GRADE NATURAL CRUDE, SYNTHETIC RUBBER, OR A SUITABLE COMBINATION THEREOF. THE GASKET SHALL BE SO FORMED AND CURED AS TO BE DENSE, HOMOGENEOUS, AND HAVE A SMOOTH SURFACE FREE OF BLISTERS, PITS AND OTHER IMPERFECTIONS. THE GASKETS SHALL BE OF SUFFICIENT VOLUME TO FILL SUBSTANTIALLY THE RECESS PROVIDED WHEN THE JOINT IS ASSEMBLED AND SHALL BE THE SOLE ELEMENT DEPENDED UPON TO MAKE THE JOINT WATER-TIGHT. GASKETS SHALL BE FURNISHED WITH THE PIPE. THE COMPOUND SHALL CONFORM TO THE PHYSICAL REQUIREMENTS LISTED BELOW:

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PHYSICAL REQUIREMENT	VALUE	FED. TEST METHOD STD. NO. 601								
TENSILE STRENGTH, MIN										
NATURAL RUBBER	15.85 MPA (2300PSI)	4111								
SYNTHETIC RUBBER AND COMBINATION	14.47 MPA (2100 PSI)	4111								
ULTIMATE ELONGATION, PERCENT MIN.										
NATURAL	500%	4121								
SYNTHETIC AND COMBINATION	425%	4121								
SHORE DUROMETER, TYPE A COMPRESSION SET,	40-65	3021								
PERCENT OF ORIGINAL DEFLECTION MAX.	20%	3111								
TENSILE STRENGTH AFTER AGING, PERCENT OF ORIGINAL TENSILE STRENGTH, MIN.	80%	7111*								
(OXYGEN PRESSURE TEST OR AIR HEAT TEST)		7221**								
* TIME 48 HOURS TEMPERATURE 70°C (158°F) 2.0 MPA (300 PSI). **96 HOURS AT 70°C (158°F).										

F..WELDED JOINTS

WHERE WELDED JOINTS ARE PROVIDED, WELD BELL TYPE JOINTS MAY BE USED, OR THE BELL BE CUT BACK, OR A FILLER ROD ADDED SO AS TO PERMIT A FIELD WELD BETWEEN THE BELL AND SPIGOT JOINT RINGS.

G. PIPE DESIGN

THE 2ND AND 3RD SENTENCES OF SECTION 3.3.1, TABLE 1, AND SECTION 6.3 OF FED. SPEC. ARE DELETED. DESIGN PARAMETERS SHALL BE AS FOLLOWS:

NOMINAL ID MM (IN)	100 (4)		600(24)	TO	500(2)
CLASS		150	. ,		. ,
MINIMUM STEEL CYLINDER THICKNESS					
MM	2.66	3.42			
(IN)	(0.147)	(0.1345)		

H. LINING

THE REFERENCES TO TABLE 1 AND TO TOLERANCE OF LINING THICKNESS CONTAINED IN SECTION 3.5.2 OF FED. SPEC. ARE DELETED. EXCEPT WHERE OTHERWISE SPECIFIED OR SHOWN, LINING THICKNESS SHALL BE AS FOLLOWS, WITH A TOLERANCE OF PLUS OR MINUS TWENTY-FIVE PERCENT (25%):

NOMINAL PIPE	LINING THICKNESS
DIAMETER MM(IN)	MM(IN)
UNDER 300 (12)	6(1/4)
300 (12) TO 400 (16)	13 (1/2)
OVER 400 (16)	19 (3/4)

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I. COATING

1. GENERAL

THE COATING STEEL PIPE SHALL BE OF COAL TAR ENAMEL OR CEMENT MORTAR AS SPECIFIED HEREIN

2. COAL TAR ENAMEL COATING

THE PIPE SMALLER THAN 450MM (18 IN) DIAMETER SHALL BE FACTORY-COATED WITH COAL TAR ENAMEL AND BONDED ASBESTOS FELT WRAP AS SPECIFIED IN SECTION 3 OF "AWWA STANDARD FOR COAL-TAR-PROTECTIVE COATINGS AND LININGS FOR STEEL WATER PIPELINES-ENAMEL AND TAPE-HOT APPLIED" (AWWA C-203).

PIPE 450MM (18 IN) DIAMETER AND LARGER, SHALL BE FACTORY COATED WITH COAL-TAR ENAMEL, FIBROUS GLASS MAT AND BONDED ASBESTOS FELT WRAP AS SPECIFIED IN SECTION A1.5 OF SAID AWWA STANDARD.

COATING MATERIALS AND METHODS OF APPLICATION SHALL CONFORM TO SAID AWWA STANDARD EXCEPT WHERE MODIFIED BY SAID SECTION A1.5.

3. CEMENT MORTAR COATING

THE REFERENCE TO THE EXTRUSION OF PLACEMENT, TABLE 1 AND COATING THICKNESS CONTAINED IN SECTION 3.5.3 OF FED. SPEC. ARE DELETED. EXCEPT WHERE OTHERWISE SPECIFIED OR SHOWN, COATING THICKNESS SHALL BE 25 MM (1 IN) MINIMUM. IN ADDITION, THE SECOND SENTENCE OF SECTION 3.2.4.2 OF FED. SPEC. IS DELETED. MORTAR FOR PIPE COATING SHALL CONSIST OF ONE (1) PART CEMENT TO NOT MORE THAN THREE (3) PARTS SAND BY WEIGHT.

J. CURING

THE CURING PERIODS SPECIFIED IN SECTION 3.6.2 AND 3.6.4 OF FED. SPEC. ARE MINIMUM PERIODS. CURING OF THE LINING SHALL CONTINUE UNTIL THE EXTERIOR COATING IS APPLIED. THE ENDS OF THE PIPE SHALL BE SEALED WITH HEAVY PLASTIC SHEET DURING THE PERIODS BETWEEN PLACEMENT OF THE LINING AND COATING, AND BETWEEN PLACEMENT OF THE COATING AND THE TIME THE PIPE IS LOWERED INTO THE TRENCH. IF PIPE IS STEAM-CURED, THE CONTRACTOR SHALL FURNISH TO THE ENGINEER COPIES OF RECORDER CHARTS SHOWING TEMPERATURE AND DURATION OF CURING PERIOD.

K. COMPRESSIVE STRENGTH FOR MORTAR

THE LAST SENTENCE OF SECTION 4.4.1 OF FED. SPEC. IS DELETED. CYLINDERS SHALL BE MOLDED AND TESTED IN ACCORDANCE WITH ASTM C39 OR C109.

L. HYDROSTATIC PRESSURE TEST

THE 151.68 MPA (22,000 PSI) STEEL STRESS SPECIFIED IN SECTION 4.4.2 OF FED. SPEC. SHALL BE CHANGED TO READ "172.36 MPA (25,000 PSI)".

M. SPECIALS

1. DEFINITION

SPECIAL ARE DEFINED AS BENDS, REDUCERS, WYES, TEES, CROSSES, OUTLETS, AND MANIFOLDS, WHEREVER LOCATED, AND ALL PIPING ABOVE GROUND OR IN STRUCTURES.

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GENERAL NOTES

2. DESIGN

EXCEPT AS OTHERWISE PROVIDED HEREIN, MATERIALS, FABRICATION AND SHOP TESTING OF STRAIGHT PIPE SHALL CONFORM TO THE "AWWA STANDARD FOR STEEL WATER PIPE 6 INCHES AND LARGER" (AWWA C-200). MINIMUM PLATE THICKNESS OF SPECIALS SHALL BE COMPUTED USING THE FOLLOWING FORMULA:

T= DP/2 (Y/S)

23.04 WHERE:

T= PLATE THICKNESS IN INCHES

D= OUTSIDE DIAMETER OR STEEL CYLINDER IN INCHES

P= DESIGN PRESSURE IN PSI

S= FACTOR OF SAFETY 2.50.

Y= SPECIFIED YIELD POINT OF STEEL IN PSI.

BUT IN NO CASE SHALL THE DESIGN STRESS (Y/S) EXCEED 91 MPA (13,200 PSI) NOR SHALL PLATE THICKNESS BE LESS THAN THE FOLLOWING:

NOMINAL PIPE	PIPE MANIFOLDS PIPING ABOVE GROUND	ELBOWS	S BENDS	
DIAMETER (MM)	PIPING IN STRUCTURES	REDUCERS		
600 AND UNDER	4.76 MM	10-GA		
625 TO 1200	6.35 MM		6.35 MM	
OVER 1200	7.94 MM		7.94 MM	

3. OUTLETS, TEES, WYES AND CROSSES

OUTLETS SHALL BE WELDED TO THE STEEL CYLINDER OF THE PIPE FOLLOWING APPLICATION OF MORTAR COATING TO THE CYLINDER. FOLLOWING THIS, ALL OUTLETS LARGER THAN 50 MM (2 IN) IN DIAMETER SHALL BE PROVIDED WITH STEEL REINFORCING SADDLES, WRAPPER PLATES OR CROTCH PLATES, OR THEY SHALL BE FABRICATED IN THEIR ENTIRETY OF STEEL PLATES HAVING A THICKNESS EQUAL TO THE SUM OF THE REQUIRED THICKNESS OF THE SADDLE OR WRAPPER PLATE, PLUS THE CYLINDER TO WHICH THEY ARE ATTACHED.

SUCH SADDLES OR WRAPPER PLATES SHALL BE OF STEEL PLATE AT LEAST 1.25 TIMES THE THICKNESS OF THE PIPE CYLINDER TO WHICH OUTLET IS ATTACHED. THE TOTAL CROSS-SECTIONAL AREA OF THE SADDLE OR WRAPPER PLATE SHALL BE AT LEAST 1.25 TIMES THE PRODUCT OF THE CUT-OUT LENGTH AND THE PLATE THICKNESS OF THE PIPE, AS DETERMINED BY THE EQUATION IN SECTION (N) (2). THE OVERALL WIDTH OF THE SADDLE OR WRAPPER PLATE SHALL BE NOT MORE THAN 2 TIMES, AND NOT LESS THAN 1.67 TIMES, THE MAXIMUM DIMENSION OF THE CUT-OUT. OUTLETS 300 MM (12 IN) AND SMALLER MAY BE FABRICATED FROM SCHEDULE 30 OR HEAVIER STEEL PIPE IN THE STANDARD OUTSIDE DIAMETERS, I.E., 324 MM (12-3/4MM), 273 MM (10-3/4 IN), 219 MM (8-5/8 IN), 169 MM (6-5/8 IN), AND 114 MM (4-1/2 IN).

WHERE REQUIRED CROTCH PLATES SHALL BE PROVIDED, DESIGNED ACCORDING TO THE NOMOGRAPH METHOD DESCRIBED IN AWWA MANUAL M-11, SECTION 19.50, OR AWWA JOURNAL, VOL. 47, NO.6 JUNE 1955, PP. 617 TO 623.

TEES, WYES, AND CROSSES SHALL EITHER BE FABRICATED OF STEEL PLATE, OR PROVIDED WITH WRAPPER PLATES OR WITH CROTCH PLATES. THE TOTAL THICKNESS OF THE PLATE OR PLATES, EXCLUSIVE OF CROTCH PLATES, BEING SUCH THAT WHEN MULTIPLIED BY THE DIAMETER OF THE OPENING WILL BE NOT LESS THAN 1.25 TIMES THE CROSS-SECTIONAL AREA OF THE CUTOUT. WHERE TEES, WYES OR CROSSES ARE FABRICATED FROM STEEL PLATE WITHOUT WRAPPER PLATES, THE THICKNESS OF THE PLATE SHALL BE NOT LESS THAN 2.5 TIMES THE REQUIRED SHOWN IN THE PROCEEDING TABLE FOR SUCH FITTINGS.

4. DIMENSIONS

UNLESS OTHERWISE SHOWN, DIMENSIONS OF SPECIALS SHALL CONFORM TO "AWWA STANDARD FOR DIMENSIONS FOR STEEL WATER PIPE FITTINGS" (AWWA C-208) FOR SERVICE IN TRANSMISSION AND DISTRIBUTION SYSTEMS."

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5. STEEL WELDING FITTINGS

STEEL WELDING FITTINGS SHALL CONFORM TO ASTM A-234.

6. ENDS OF MECHANICAL-TYPE COUPLINGS

EXCEPT AS OTHERWISE PROVIDED HEREIN, WHERE MECHANICAL-TYPE COUPLINGS ARE INDICATED, THE ENDS OF THE PIPE SHALL BE BANDED WITH TYPE C COLLARED ENDS USING DOUBLE FILLET WELDS. WHERE PIPE 300 MM (12 IN) AND SMALLER IS FURNISHED IN STANDARD SCHEDULE THICKNESS, AND WHERE THE WALL THICKNESS EQUALS OR EXCEEDS THE COUPLING MANUFACTURER'S MINIMUM WALL THICKNESS, THE PIPE ENDS MAY BE GROOVED.

7. FLANGES

WHERE THE DESIGN PRESSURE IS 1.2 MPA (175 PSI) OR LESS, FLANGES SHALL CONFORM TO EITHER AWWA C-207 CLASS D OR E, OR ANSI B16. 5 1.0 MPA (150 PSI) CLASS. WHERE THE DESIGN PRESSURE IS GREATER THAN 1.2 MPA (PSI), FLANGES SHALL CONFORM TO ANSI B16.5 2.0 MPA (300 PSI) CLASS. FLANGES SHALL HAVE FLAT OR RAISED FACES. FLANGES SHALL BE ATTACHED WITH BOLT HOLES STRADDLING THE VERTICAL AXIS OF THE PIPE.

8. SHOP TESTING

UPON COMPLETION OF WELDING, BUT BEFORE LINING AND COATING, EACH SPECIAL SHALL BE BULK-HEADED AND TESTED UNDER A HYDROSTATIC PRESSURE OF NOT LESS THAN ONE AND ONE-HALF (1-1/2) TIMES THE PRESSURE FOR WHICH THE PIPE HAS BEEN DESIGNED PROVIDED, HOWEVER, THAT IF STRAIGHT PIPE USED IN FABRICATING THE SPECIAL HAS BEEN PREVIOUSLY TESTED IN ACCORDANCE WITH SUBSECTION (M) (2) HEREIN, THE CIRCUMFERENTIAL WELDS MAY BE TESTED BY A DYE PENETRANT PROCESS USING TURCO DY-CHECK OR APPROVED EQUAL, WITH NO FURTHER HYDROSTATIC TEST. ANY PINHOLDS OR POROUS WELDS WHICH MAY BE REVEALED BY THE TEST SHALL BE CHIPPED OUT AND REWELDED AND THE SPECIAL RETESTED.

9. LINING

ALL REQUIREMENTS PERTAINING TO THICKNESS, APPLICATION AND CURING OF LINING SPECIFIED FOR STRAIGHT PIPE SHALL APPLY TO SPECIALS, WITH THE FOLLOWING PROVISIONS. IF THE SPECIAL CANNOT BE LINED CENTRIFUGALLY, IT SHALL BE LINED BY HAND. IN SUCH CASE, THE LINING SHALL BE REINFORCED WITH 50 MM X 100 MM (2 IN X 4 IN) NO. 12 WELDED WIRE FABRIC POSITIONED APPROXIMATELY IN THE CENTER OF THE LINING. THE WIRE SPACED 50 MM (2 IN.) ON CENTERS SHALL EXTEND CIRCUMFERENTIALLY AROUND THE PIPE WITH THE FABRIC SECURELY FASTENED TO THE PIPE. SPLICES SHALL BE LAPPED 100 MM (4 IN) AND THE FREE ENDS TIED OR LOOPED TO ASSURE CONTINUITY.

10. COATING

ALL REQUIREMENTS PERTAINING TO THICKNESS, APPLICATION AND CURING OF COATING SPECIFIED FOR STRAIGHT PIPE SHALL APPLY TO SPECIALS. UNLESS OTHERWISE SHOWN, THE COATING ON THE BURIED PORTION OF A PIPE SECTION PASSING THROUGH A STRUCTURE WALL SHALL EXTEND 50 MM (2 IN) INSIDE THE OUTER SURFACE OF THE WALL, OR THE WALL FLANGE, IF ONE IS INDICATED. PIPE ABOVE GROUND OR IN STRUCTURE SHALL BE FILLED-PAINTED AS SPECIFIED IN DIVISION 27, PAINTING.

11. MARKING

A MARK INDICATING THE TRUE VERTICAL AXIS OF THE SPECIAL SHALL BE PLACED ON THE TOP AND BOTTOM OF THE SPECIAL.

N. INTERNAL BRACING

1. GENERAL

PIPE SECTIONS 450 MM (18 IN) AND LARGER SHALL BE BRACED INTERNALLY AS SOON AS PRACTICABLE AFTER THE CEMENT MORTAR LINING HAS BEEN APPLIED. BRACING SHALL REMAIN IN THE PIPE UNTIL INSTALLATION AND BACKFILLING HAVE BEEN COMPLETED.

2. 450 (18 IN) THROUGH 750 MM (30 IN) DIAMETER PIPE

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PIPE SECTION SHALL BE BRACED WITHIN 300 MM (12 IN) OF ECAH END WITH TWO 2 X 4S WEDGED IN THE PIPE AT RIGHT ANGLES TO EACH OTHR.

3. LARGER THAN 1200 MM (48 IN) DIAMETER PIPE

PIPE SECTIONS SHALL BE BRACED WITHIN 300 MM (12 IN) OF EACH END, AND AT INTERVALS NOT EXCEEDING 3 M (10 FT) ALONG THE PIPE LENGTH, WITH TWO 4 X 4S WEDGED IN THE PIPE AT RIGHT ANGLES.

O. CLEANLINESS OF PIPE

THE INTERIOR OF EACH PIPE SECTION AND SPECIAL SHALL BE CLEAN AND FREE OF FOREIGN MATERIALS WHEN THEY ARE DELIVERED TO SITE OF THE WORK.

- P. TRANSPORT AND HANDLING
- 1. GENERAL

COAL TAR ENAMEL AND CEMENT MORTAL COATED STEEL PIPE SHALL BE TRANSPORTED AND HANDLED AS SPECIFIED HEREIN. ANY PIPE SECTION THAT BECOMES DAMAGED AS A RESULT OF IMPROPER TRANSPORTING, HANDLING OR STOCKPILING SHALL BE REAPIRED TO THE SATISFACTION OF THE ENGINEER. WHERE DAMAGED AREAS ARE EXTENSIVE OR WHERE, IN THE ENGINEER'S OPINION, FIELD REPAIRS ARE NOT PRACTICABLE, THE ENGINEER MAY ORDER THE CONTRACTOR TO REMOVE THE DAMAGED PIPE SECTION FROM THE SITE OF THE WORK AND REPLACE IT WITH A NEW SECTION.

2. COAL TAR ENAMEL COATED STEEL PIPE

TRANSPORTING AND HANDLING OF ENAMEL COATED PIPE SHALL CONFORM TO THE REQUIREMENTS OF AWWA STANDARD C-203. AFTER ENAMEL COATED PIPE HAS BEEN DELIVERED TRENCH SIDE, ANY SECTION OF PIPE WHICH, IN THE ENGINEER'S OPINION, INDICATES POSSIBLE COATING DAMAGE, SHALL BE SPARK TESTED BY THE CONTRACTOR. ANY DAMAGED AREAS IN THE ENAMEL COATING SHALL BE FIELD-REPAIRED USING HOT COAL TAR ENAMEL OR SECTION OF PIPE REPLACED AS SPECIFIED ABOVE.

3. CEMENT MORTAR COATED STEEL PIPE

PIPE SHALL BE LIFTED BY MEANS OF A PADDED FORK LIFT OR BY BELT SLINGS IN SUCH A MANNER AS TO MINIMIZE BENDING OF THE PIPE SECTION AND PREVENT DAMAGE TO THE COATING. WHEN BEING TRANSPORTED, PIPE SHALL BE SUPPORTED IN MANNER THAT WILL PREVENT DISTORTION OR DAMAGE TO THE LINING OF COATING. WHEN NOT BEING HANDLED, PIPE SHALL BE STOCKPILED ON TIMBER CRADLES OR PROPERLY PREPARED GROUND WITH ALL ROCK ELIMINATED. DAMAGED PIPE SHALL BE REPAIRED OR REPLACED AS SPECIFIED ABOVE.

Q. INSTALLATION OF PIPING

1. GENERAL

UNLESS OTHERWISE PROVIDED, THE CONTRCATOR SHALL FURNISH AND INSTALL ALL PIPES, SPECIALS, FITTINGS, CLOSURE PIECES, VALVES, SUPPORTS, BOLTS, NUTS, GASKETS, JOINTING MATERIALS AND ALL OTHER APPURTENANCES AS SHOWN AND AS REQUIRED TO PROVIDE A COMPLETE AND WORKABLE INSTALLATION. WHERE PIPE SUPPORT DETAILS ARE SHOWN, THE SUPPORTS SHALL CONFORM THERETO AND SHALL BE PLACED AS INDICATED; PROVIDED THAT THE SUPPORT FOR ALL EXPOSED PIPING SHALL BE COMPLETE AND ADEQUATE REGARDLESS OF WHETHER OR NOT SUPPORTING DEVICES ARE SPECIFICALLY SHOWN. CONCRETE THRUSTS BLOCK, ANCHOR BLOCKS OR WELDED JOINTS SHALL BE PROVIDED AT ALL JUNCTIONS, CHANGES IN DIRECTION EXCEEDING 11-1/2 DEGREES OR WHERE OTHERWISE SHOWN. AT ALL TIMES WHEN THE WORK OF INSTALLING PIPE IS NOT IN PROGRESS, ALL OPENINGS INTO THE PIPE AND THE ENDS OF THE PIPE IN TRENCHES OR STRUCTURES SHALL BE KEPT TIGHTLY CLOSED TO PREVENT ENTRANCE OF ANIMALS AND FOREIGN MATERIALS. THE CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO PREVENT THE PIPE FROM FLOATING DUE TO WATER ENTERING THE TRENCH FROM ANY SOURCE, SHALL ASSUME FULL RESPONSIBILITY FOR ANY DAMAGE DUE TO THIS CAUSE AND SHALL AT HIS OWN EXPENSE RESTORE AND REPLACE THE PIPE TO ITS SPECIFIED CONDITION AND GRADE IF IT IS DISPLACED DUE TO FOLATING. THE CONTRACTOR SHALL MAINTAIN THE INSIDE OF THE PIPE FREE FROM FOREIGN MATERIALS AND IN A CLEAN AND SANITARY CONDITION UNTIL ITS ACCEPTANCE BY THE OWNER.

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2. LAYING

TRENCHES SHALL BE IN A REASONABLY DRY CONDITION WHEN THE PIPE IS LAID, NECESSARY FACILITIES INCLUDING SLINGS SHALL BE PROVIDED FOR LOWERING AND PROPERLY PLACING THE PIPE SECTION IN THE TRENCH WITHOUT DAMAGE. THE PIPE SECTIONS SHALL BE LAID TO THE LINE AND GRADE WHEN SHOWN AND THEY SHALL BE CLOSELY JOINED TO FORM A SMOOTH FLOW LINE. IMMEDIATELY BEFORE PLACING EACH SECTION OF PIPE IN FINAL POSITION FOR JOINTING, THE BEDDING FOR THE PIPE SHALL BE CHECKED FOR FIRMNESS AND UNIFORMITY OF SURFACE.

3. RUBBER AND GASKET JOINTS

THE RUBBER GASKET JOINT SHALL BE MADE BY PROPERLY LUBRICATING THE RUBBER GASKET WITH A SUITABLE VEGETABLE COMPOUND SOAP BEFORE IT IS PLACED IN THE GROOVE AT THE SPIGOT END. THE GASKET SHALL BE STRETCHED OVER THE SPIGOT OF THE PIPE AND CAREFULLY SEATED IN THE GROOVE, WITH CARE TAKEN TO EQUALIZE THE STRESS IN THE GASKET AROUND THE CIRCUMFERENCE OF THE JOINT. THE GASKET SHALL NOT BE TWISTED, ROLLED, CUT, CRIMPED, OR OTHERWISE, INJURED OR FORCED OUT OF POSITION DURING THE CLOSURE OF THE JOINT. A "FEELER" GAGE SHALL BE USED TO CHECK THE POSITION OF THE RUBBER GASKET AFTER THE JOINT HAD BEEN TELESCOPED,

4. FIELD-WELDED JOINTS

FIELD WELDING OF PIPE JOINTS SHALL CONFORM TO THE REQUIREMENTS OF THE "AWWA STANDARDS FOR FIELD WELDING OF STEEL WATER PIPE JOINTS" (AWWA C-206). PRIOR TO WELDING, THE JOINT SHALL BE MADE UP IN ACCORADANCE WITH SUBSECTION (Q) (3) AND (Q) (5) HEREIN. SUCH JOINTS SHALL BE INSPECTED AND APPROVED BY THE ENGINEER BEFORE ANY PROTECTIVE COATING IS PLACED AROUND THE OUTSIDE OF THE JOINTS.

5. PROTECTIVE COATINGS

WITH PIPE SMALLER THAN 450 MM (18 IN) IN DIAMETER, BEFORE THE SPIGOT IS INSERTED INTO THE BELL, THE BELL SHALL BE DAUBED WITH MORTAR CONTAINING ONE (1) PART CEMENT TO THREE (3) PARTS SAND. THE SPIGOT END THEN SHALL BE FORCED TO THE BOTTOM OF THE BELL AND EXCESS MORTAR ON THE INSIDE OF THE JOINT SHALL BE SWABBED OUT. WITH PIPE 450 MM (18 IN) IN DIAMETER AND LARGER, JOINTS SHALL BE POINTED ON THE INSIDE WITH MORTAR AS SPECIFIED FOR FIELD JOINTS IN AWWA STANDARD C-205 AFTER THE BACKFILL HAS BEEN PLACED. AFTER COATED PIPE SECTIONS HAVE BEEN JOINED, THE COATING SHALL BE MADE CONTINUOUS ACROSS THE JOINTS FORMING A COATING EQUIVALENT TO THE FACTORY-APPLIED COATING OF ADJACENT PIPE SECTIONS. COATING AND SPARK TESTING OF COAL TAR ENAMEL FIELD JOINTS SHALL BE AS SPECIFIED IN AWWA STANDARD C-203 AND SHALL BE PERFORMED AT THE EXPENSE OF THE CONTRACTOR. THE USE OF COAL TAR TAPE TO PROVIDE THE REQUIRED PROTECTION WILL NOT BE PERMITTED.

AFTER THE PIPE SECTIONS ON CEMENT MORTAR COATED PIPE HAVE BEEN JOINED, BUT BEFORE BACKFILLING HAS BEEN COMPLETED, THE OUTSIDE ANNULAR SPACE BETWEEN PIPE SECTIONS SHALL BE COMPLETELY FILLED WITH GROUT. THE GROUT SHALL BE POURED IN SUCH A MANNER THAT ALL EXPOSED PORTIONS OF METAL JOINTS SHALL BE COMPLETELY PROTECTED WITH CEMENT MORTAR. GROUT SHALL CONSIST OF ONE (1) PART CEMENT TO THREE (3) PARTS SAND, BY WEIGHT AND SHALL BE SUFFICIENTLY FLUID TO PERMIT IT TO BE POURED INTO THE JOINT SPACE. EXTERIOR FIELD JOINTS SHALL BE COATED WITH CEMENT MORTAR, RETAINED BY SUITABLE FORMS, SO AS TO BRIDGE THE JOINT. THE MORTAR SHALL BE COMPACTED WITHIN THE FORM TO PRODUCE DENSE COATING WITHOUT VOIDS. THE JOINT COATING SHALL BE KEPT MOSIT UNTIL THE BACKFILL IS PLACED.

6. BUTT-STAPS

WHERE A BUTT-STRAP IS USED, BOTH THE INTERIOR AND EXTERIOR SURFACES OF THE BUTT-STRAP SHALL BE GIVEN A COATING EQUIVALENT TO THE FACTORY-APPLIED COATING OF THE ADJOINING PIPE SECTIONS. MORTAR COATING SHALL BE REINFORCED WITH WIRE MESH. THE MORTAR LINING SHALL BE REINFORCED WITH WIRE MESH WHERE THE EXPOSED LENGTH OF THE BUTT-STRAP, AS MEASURED BETWEEN THE ENDS OF THE CONNECTED PIPE SECTION, EXCEEDS 100MM (4 IN). BUTT-STRAPS USED AS CLOSURE PIECES SHALL BE PROVIDED WITH HAND HOLES FOR REPAIR OF THE LINING AS SHOWN ON STANDARD DRAWING CD-106R.

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3 SMALL STEEL PIPES

UNLESS OTHERWISE SHOWN, GALVANIZED STEEL PIPE IN SIZES 150MM (6 IN) IN DIAMETER AND SMALLER, SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR BLACK AND HOT-DIPPED ZINC-COATED (GALVANIZED) WELDED AND SEAMLESS STEEL PIPE FOR ORDINARY USES" (ASTM A-120), AND SHALL BE SCHEDULE 40. GALVANIZED STEEL PIPE SHALL NOT BE CEMENT MORTAR-LINED UNLESS OTHERWISE SHOWN. FITTINGS FOR GALVANIZED STEEL PIPE SHALL BE OF GALVANIZED MALLEABLE IRON. GALVANIZED AND BLACK STEEL PIPE SHALL NOT BE USED FOR BURIED SERVICE, EXCEPT WHERE SHOWN O THE DRAWINGS.

GALVANIZED STEEL PIPE FOR SERVICE CONNECTIONS SHALL BE ALLOWED ONLY AS SPECIFICALLY SHOWN ON THE DRAWINGS. THE PIPE SHALL BE WRAPPED WITH A 500 MICRON THICK PVC TAPE TO A TOTAL THICKNESS OF 1000 MICRONS, WITH HALF WIDTH OVER-LAPPING. PVC TAPE SHALL BE OF A TYPE APPROVED BY THE ENGINEER AND SHALL BE APPLIED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.

4 CAST IRON WATER PIPE

A. MATERIALS

BELL AND SPIGOT CAST IRON PIPE SHALL CONFORM TO THE REQUIREMENTS OF THE FOLLOWING:

- 1. "CAST IRON PIPE CENTRIFUGALLY CAT IN METAL MOLDS FOR WATER OR OTHER LIQUIDS" (AWWA C-106) OR "CAST IRON PIPE CENTRIFUGALLY CAST IN SAND-LINED MOLDS FOR WATER OR OTHER LIQUIDS" (AWWA C-108), AND SHALL BE CLASS 100 OR CLASS 150 WHERE SHOWN ON THE DRAWINGS AND AS INDICATED IN THE BID SCHEDULE, OR
- "ISO RECOMMENDATION R-13; CAST IRON PIPES, SPECIAL CASTINGS AND CAST IRON PARTS FOR PRESSURE MAIN LINES". THE PIPE SHALL BE CLASS LA, HOWEVER, THE HYDROSTATIC TEST PRESSURE SHALL BE 2.45 MA (355 PSI) FOR ALL SIZES.

B. FLANGES

STANDARDS FLANGED CAST IRON PIPE FITTINGS SHALL CONFORM TO THE REQUIREMENTS OF THE "AMERICAN STANDARD FOR CAST-IRON PIPE FLANGES AND FLANGED FITTINGS" (ANSI B16.1), CLASS 125.

C. SHORT BODY CAST IRON FITTINGS

SHORT BODY CAST IRON FITTINGS SHALL CONFORM TO THE REQUIREMENTS OF THE "AMERICAN STANDARD FOR CAST-IRON AND DUCTILE IRON FITTINGS, 2-IN THROUGH 48 IN, FOR WATER AND OTHER LIQUIDS" (AWWA C-110) OR "CAST IRON PIPES, SPECIAL CASTINGS AND CAST IRON PARTS FOR PRESSURE MAIN LINES", ISO R13. FITTINGS SHALL HAVE A WALL THICKNESS OF NOT LESS THAN THAT OF THE PIPE WITH WHICH THEY ARE USED AND THE ENDS SHALL HAVE INSIDE DIAMETERS SUITABLE FOR MAKING A WATER TIGHT JOINT WITH THE CAST IRON PIPE FURNISHED.

D. CAST IRON PIPE JOINTS

CAST IRON PIPE SHALL BE FURNISHED WITH BELL AND SPIGOT ENDS WITH RUBBER "PUSH-ON" JOINTS, FLANGED JOINTS, OR FLEXIBLE COUPLINGS AS SHOWN. AT THE OPTION OF THE CONTRACTOR, A MECHANICAL JOINT MAY BE SUBSTITUTED ON ALL CAST IRON PIPE AND FITTINGS FOR WHICH A BELL AND SPIGOT JOINT IS CALLED FOR. THE MECHANICAL JOINT SHALL CONFORM TO THE REQUIREMENTS OF THE "AMERICAN STANDARD FOR RUBBER GASKET JOINTS FOR CAST-IRON AND DUCTILE IRON PRESSURE PIPE AND FITTINGS" (AWWA C-111), CLASS 150, EXCEPT THAT INSIDE DIAMETERS SHALL BE SUITABLE FOR MAKING WATER TIGHT JOINT WITH THE CAST IRON PIPE FURNISHED.

E. CEMENT MORTAR LINING

CAST IRON PIPE AND FITTING SHALL BE LINED WITH CEMENT MORTAR IN ACCORDANCE WITH THE REQUIREMENTS OF THE "AMERICAN STANDARD FOR CEMENT-MORTAR LINING FOR CAST-IRON PIPE AND DUCTILE-IRON PIPE AND FITTINGS FOR WATER: (AWWA C-104).

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F. INSTALLATION

CAST IRON PIPE AND FITTING SHALL BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF THE "STANDARD FOR INSTALLATION OF CAST-IRON WATER MAINS" (AWWA C-600).

5 CAST IRON SOIL PIPE

CAST IRON SOIL PIPE AND FITTINGS SHALL BE BELL AND SPIGOT PIPE CONFORMING TO THE REQUIREMENTS FOR EXTRA-HEAVY SOIL PIPE AND FITTINGS OF THE "SPECIFICATIONS FOR CAST IRON SOIL PIPE AND FITTINGS" (ANSI A112.5.1). THE PIPE SHALL BE COAL-TAR PITCH COATED.

6 ASBESTOS-CEMENT WATER PIPE

a. MATERIALS

ASBESTOS-CEMENT PIPE SHALL CONFORM TO THE LATEST EDITION OF THE FOLLOWING SPECIFICATION:

1. INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO), RECOMMENDATION R 160 "ASBESTOS CEMENT PRESSURE PIPES", SUBJECT TO THE FOLLOWING ADDITIONAL REQUIREMENTS:

(A) CLASSIFICATION: SERIES II, CLASS 2.45 MPA.

(B) INTERNAL HYDRAULIC PRESSURE TEST: A TEST PRESSURE OF 2.45 MPA (355 PSI) SHALL BE APPLIED TO EACH LENGTH OF PIPE. THE TEST SHALL BE PERFORMED IN ACCORDANCE WITH ISO 160, CLAUSE 2.6.1 EXCEPT THAT THE APPLICATION AND MAINTENANCE OF THE TEST PRESSURE MAY BE IN ACCORDANCE WITH THE REQUIREMENTS OF AWWA C-400, SECTION 5.2.2.1, AT THE MANUFACTURER'S OPTION.

(C) LONGITUDINAL BENDING TEST: A LONGITUDINAL BENDING TEST SHALL BE PERFORMED ON EACH LENGTH OF PIPE IN SIZES UP TO AND INCLUDING 200 MM (8 IN) DIAMETER WHEN THE LENGTH EXCEEDS 2.9M (9.5 FT). THE TEST SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWWA C-400 SECTION 5.2.3, CLASS 100.

(D) TRANSVERSE CRUSHING TEST: A TRANSVERSE CRUSHING TEST SHALL BE PERFORMED AS SPECIFIED IN ISO R160, CLAUSE 2.6.3. THE NUMBER OF TESTS SHALL BE AS SPECIFIED IN ISO R160 CLAUSE 4.2.3.

(E) ACCEPTANCE TESTS: THE CONSIGNMENT SHALL BE DELIVERED WITH ACCEPTANCE TESTS, AS SPECIFIED IN IDO R160 SECTION 4, SUBJECT TO THE ADDITIONAL REQUIREMENTS INCLUDED HEREIN.

(F) MANUFACTURER'S CERTIFICATE: THE MANUFACTURER SHALL SUPPLY THE OWNER WITH A CERTIFICATE SHOWING THAT THE PIPE HAS BEEN TESTED IN ACCORDANCE WITH, AND SATISFIES THE REQUIREMENTS OF, THE SPECIFICATIONS AS MODIFIED HEREIN.

(G) PIPE JOINTS: THE TOLERANCE IN DIMENSIONS OF PIPE AND COUPLINGS, AS WELL AS THE DIMENSIONS AND SPECIFICATIONS OF RUBBER JOINTING RINGS, SHALL BE SUCH THAT AN INTERNAL HYDRAULIC PRESSURE OF 2.45MPA (355 PSI) CAN BE MAINTAINED WITHOUT LEAKAGE WHEN THE PIPES ARE SET AT THE MAXIMUM ANGULAR DEVIATION INDICATED BY THE MANUFACTURER OF THE PIPE.

- 2. FITTINGS SHALL BE OF CAST IRON CONFORMING IN GENERAL TO THE REQUIREMENTS OF THE "AMERICAN STANDARD FOR CAST-IRON AND DUCTILE-IRON FITTINGS, 2 IN THROUGH 48 IN, FOR WATER AND OTHER LIQUIDS" (AWWA C-110) OR "CAST IRON PIPES, SPECIAL CASTINGS AND CAST IRON PARTS FOR PRESSURE MAIN LINES, ISO R13, PROVIDED, HOWEVER, THAT THE ENDS SHALL BE DESIGNED FOR RUBBER RING JOINTS. FITTINGS SHALL BE CEMENT-MORTAR LINE AND SHALL HAVE INSIDE DIAMETERS SUITABLE FOR MAKING A WATER TIGHT JOINT WITH THE ASBESTOS CEMENT PIPE FURNISHED.
- 3. THE CONTRACTOR SHALL SUBMIT SHOP DRAWINGS SHOWING MATERIALS AND METHOD OF JOINING THE PIPE TO CAST IRON FITTINGS AND VALVES O THE ENGINEER FOR APPROVAL PRIOR TO PLACING AN ORDER FOR THE MATERIALS IN ACCORDANCE WITH SECTION 7.02.

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b. TRANSPORTATION OF ASBESTOS CEMENT PIPES FROM THE MANUFACTURING PLANT TO AND PROPER STOCKPILING IN THE CONTRACTOR'S STORAGE YARD AT THE JOBSITE SHALL BE THE RESPONSIBILITY OF THE MANUFACTURER. EVERY SHIPMENT UPON REACHING THE JOBSITE SHALL BE SUBJECTED TO ONE HUNDRED PERCENT (100%) VISUAL INSPECTION. IF LESS THAN TWO PERCENT (2%) OF THE PIPES SHIPPED ARE FOUND WITH VISIBLE DAMAGE, A REPRESENTATIVE SAMPLE EQUIVALENT TO FIVE PERCENT (5%) OF THE LOT, SELECTED AT RANDOM, SHALL BE SUBJECTED TO HYDROSTATIC TEST AT 1.0MPA (150 PSI), THE PRESSURE MAINTAINED FOR THIRTY (30) SECONDS. IF TWENTY PERCENT (20%) OR MORE THE FIVE PERCENT (5%) SAMPLES FAIL. THE WHOLE LOT SHALL BE SUBJECTED TO HYDRO TEST.

IN THE VISUAL INSPECTION, IF TWO PERCENT (2%) OR MORE OF THE LOT SHIPPED EXHIBIT VISIBLE DAMAGE, THE WHOLE LOT SHALL BE SUBJECTED TO HYDROSTATIC TEST IN THE SAME MANNER AS DESCRIBED ABOVE.

ONLY THOSE WHICH WILL PASS THIS JOBSITE HYDRO TEST, WHEN REQUIRED UNDER THE FOREGOING SPECIFICATIONS, SHALL BE ACCEPTED BY THE CONTRACTOR AND LATER INSTALLED IN THE PROJECT.

TESTING SHALL BE PERFORMED BY THE MANUFACTURER AT NO COST TO THE OWNER.

- c. INSTALLATIONS
- 1. GENERAL

ASBESTOS-CEMENT PIPE SHALL BE INSTALLED IN ACCORDANCE WITH THE "STANDARD FOR INSTALLATION OF ASBESTOS-CEMENT WATER PIPE" (AWWA C-603), EXCEPT THAT THE PIPE SHALL NOT BE LAID USING EARTH MOUND

2. INSPECTION

PRIOR TO INSTALLATION, ALL ASBESTOS-CEMENT PIPE AND COUPLINGS AND ALL RUBBER RINGS SHALL BE INSPECTED FOR DAMAGE AND DEFECTS IN MATERIALS AND WORKMANSHIP. ALL DAMAGED OR DEFECTIVE MATERIALS SHALL BE REJECTED AND REMOVED FROM THE JOB SITE.

3. JOINING TO CAST IRON

JOINTS BETWEEN ASBESTOS-CEMENT PIPE AND CAST-IRON VALVES AND FITTINGS SHALL BE SEALED WITH A RUBBER RING GASKET. AFTER ASSEMBLING THE JOINT, THE POSITION OF THE RUBBER RING GASKETS SHALL BE LOCATED AN EVEN DISTANCE FROM THE FACE OF THE VALVE OR FITTING, FOR THE FULL CIRCUMFERENCE OF THE PIPE.

7 PVC (POLYVINYL CHLORIDE) PIPE

- a. MATERIALS
- 1. PIPE SHALL CONFORM TO THE REQUIREMENTS OF "AWWA STANDARD FOR POLYVINYL CHLORIDE (PVC) PRESSURE PIPE, 4-IN THROUGH 12-IN (AWWA C-900) AND AS INDICATED IN THE BID SCHEDULE. THE PIPE SHALL HAVE STEEL PIPE EQUIVALENT OR CAST IRON EQUIVALENT OUTSIDE DIMENSIONS AND FURNISHED WITH RUBBER RING GASKET JOINTS.

ALTERNATE OUTSIDE DIAMETERS AND WALL THICKNESS AS SHOWN BELOW WILL BE ALLOWED FOR THE SPECIFIED PRESSURE CLASS.

NOMINAL PIPE SIZE			L THICKNESS MM)
(MM)	<u>(MM)</u>	CLASS 100	CLASS 150
75	90	4.3	5.1
100	110	5.3	6.3
150	160	7.7	9.1
200	225	10.8	12.8
250	280	13.4	15.9
300	315	15.0	17.9
350	355	16.9	20.1

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THE ISO SHORT TERM PRESSURE TEST MAY BE USED IN LIEU OF THE 5 SECOND AWWA HYDROSTATIC PROOF TEST PROVIDING THE FOLLOWING CRITERIA IS USED. A SHORT TERM HYDROSTATIC PRESSURE TEST SHALL BE PERFORMED ON A SPECIMEN PRODUCED FROM EACH EXTRUSION OUTLET AT THE BEGINNING OF PRODUCTION OF EACH SPECIFIC MATERIAL, TYPE OR SIZE AND THEREAFTER ONCE EVERY TWO HOURS AND UPON START UP FOLLOWING ANY PLANNED OR UNPLANNED INTERRUPTION OF PRODUCTION. THE BELL, INCLUDING ANY REINFORCEMENT SLEEVE, HALL BE INCLUDED AS PART OF AT LEAST 50 PERCENT OF THE TEST SPECIMENS. ONE SHORT TERM HYDROSTATIC PRESSURE TEST FAILURE FROM A PRODUCTION RUN REQUIRING FOUR LESS TEST SHALL CAUSE THE REJECTION OF ALL PIPE FROM PRODUCTION RUN. PIPE FROM PRODUCTION RUNS REQUIRING FIVE OR MORE TESTS SHALL BE REJECTED UPON THE SECOND TEST SPECIMEN FAILURE. A PRODUCTION RUN TO BE REJECTED PER SET OF SPECIMENS TESTED SHALL IN NO CASE EXCEED 8 HOURS PRODUCTION. AN AFFIDAVIT OF COMPLIANCE TO THESE SPECIFICATIONS SHALL BE PROVIDED TO THE OWNER.

2. FITTINGS SHALL BE OF CAST IRON OR POLYVINYL CHLORIDE (PVC) CAST IRON FITTINGS SHALL BE CEMENT MORTAR LINED AND SHALL CONFORM TO THE REQUIREMENTS OF THE "STANDARD FOR CAST IRON AND DUCTILE IRON FITTINGS, 2-IN THROUGH 48-IN FOR WATER AND OTHER LIQUIDS (AWWA C-110), OR TO THE "ISO RECOMMENDATION R-13, CAST IRON PIPES, SPECIAL CASTINGS AND CAST IRON PARTS FOR PRESSURE MAIN LINES". PVC FITTINGS SHALL IN GENERAL CONFORM TO "SOCKET TYPE POLYVINYL CHLORINE (PVC) PLASTIC PIPE FITTINGS SCHEDULE 40 (ASTM D-2466), TYPE 1 (NORMAL IMPACT). THE INSIDE DIAMETER OF FITTINGS SHALL BE SUITABLE FOR MAKING A WATER TIGHT JOINT WITH THE PIPE FURNISHED. JOINTS FOR PIPE AND FITTINGS SHALL BE ESPECIALLY CONSTRUCTED FOR JOINING WITH NEOPRENE RING GASKETS. A SUFFICIENT NUMBER OF RING GASKETS AND LUBRICANT SHALL BE FURNISHED TO PROVIDE FOR A TWO PERCENT (2%) OVER-RUN. PIPE AND FITTINGS SHALL BE LABELLED BY THE MANUFACTURER TO INDICATE CLASS RATING, TYPE MATERIAL, MANUFACTURER'S TRADE NAME AND PRODUCTION CODE. THE MINIMUM THICKNESS FOR POLYVINYL CHLORIDE (PVC) FLANGES SHALL BE AS FOLLOWS:

NOMINAL PIPE SIZE

MINIMUM PLATE THICKNESS

 MM MM	(3 IN) (4 IN)	25 28	MM	(1 IN) (1-1/8 IN)
MM	(6 IN) (8 IN)	32	MM	(1-1/4 IN) (1-3/8 IN)

b. INSTALLATION

AFTER A SECTION OF PIPE HAS BEEN LOWERED INTO THE PREPARED TRENCH AND IMMEDIATELY BEFORE JOINING THE PIPE, THE ENDS OF THE PIPE TO BE JOINED SHALL BE CLEANED, AND THE RUBBER GASKET LUBRICATED, WITH A VEGETABLE COMPOUND SOAP ALL IN ACCORDANCE WITH THE PIPE MANUFACTURER'S INSTRUCTIONS. ASSEMBLY OF THE PIPE LENGTHS SHALL BE IN ACCORDANCE WITH THE RECOMMENDATIONS OF THE MANUFACTURER OF THE TYPE OF JOINT USED. ALL SPECIAL TOOLS AND APPLIANCE REQUIRED FOR JOINING THE PIPE SHALL BE PROVIDED BY THE CONTRACTOR. WHEN CUTTING OR MACHINING OF THE PIPE IS NECESSARY, ONLY TOOLS AND METHODS RECOMMENDED BY THE PIPE MANUFACTURER AND APPROVED BY THE ENGINEER SHALL BE EMPLOYED.

8 PE (POLYETHYLENE) PLASTIC PIPE

a. MATERIALS

POLYETHYLENE PIPE SHALL BE MANUFACTURED FROM TYPE IV, CLASS C, GRADE P34 EXTRUSION COMPOUND AS DEFINED BY ASTM D1248 WITH A HYDROSTATIC DESIGN STRESS OF 630 PSI. ALTERNATE POLYETHYLENE PIPE EXTRUSION COMPOUND PE 3408 ACCORDING TO THE PLASTICS PIPE INSTITUTE (PPI) WITH A HYDROSTATIC DESIGN STRESS OF 800 PSI MAY BE USED. ALL COMPOUNDS USED SHALL BE VIRGIN PLASTIC. CLEAN REWORK MATERIAL FROM THE MANUFACTURER'S OWN PIPE PRODUCTION MAY BE USED SO LONG AS THE ORIGINAL WAS VIRGIN MATERIAL AND OF THE SAME TYPE, CLASS AND GRADE AS REQUIRED ABOVE. THE PIPE SHALL MEET THE REQUIREMENTS OF THE NATIONAL SANITATION FOUNDATION FOR POTABLE WATER USE AS TESTED BY THE NATIONAL INSTITUTE OF SCIENCE AND TECHNOLOGY OR OTHER APPROVED TESTING LABORATORIES AND SHALL BE MADE FROM NON-TOXIC, NON-LEAD BASED PLASTICISER APPROVED BY THE ENGINEER.

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b. DIMENSION

WHEN MEASURED ACCORDING TO THE METHODS AS DESCRIBED IN ASTM D2122, POLYETHYLENE PIPE SHALL CONFORM TO EITHER OF THE FOLLOWING DIMENSIONS DEPENDING ON THE TYPE OF EXTRUSION COMPOUND USED AS STIPULATED ABOVE.

1. EXTRUSION COMPOUND TYPE IV, CLASS C, GRADE P34 (ACCORDING TO ASTM D1248).

NOM	<u>NOMINAL SIZE</u>		OUTSIDE	DIA.	WALL THICKNESS		
(MM)		(IN)		(MM)	MIN.	MAX.	
75	3		90		10.14	11.52	
100	4		110		12.39	14.08	
150	6		160		18.03	20.49	
200	8		225		25.35	28.80	

2. EXTRUSION COMPOUND PE 3408 (ACCORDING TO PPI TECHNICAL REPORT 4-8-78).

NOMI	NOMINAL SIZE		OUTSIDE	DIA.	WALL THICKNESS		
(MM)		(IN)		(MM)	MIN.	MAX.	
75	3		90		8.18	9.30	
100	4		110		10.00	11.36	
150	6		160		14.55	16.53	
200	8		225		20.45	23.24	

c. RATING

ALL POLYETHYLENE PIPES SHALL BE RATED FOR USE WITH WATER AT 23°C AND AT A MINIMUM WORKING PRESSURE OF 1.1MPA (160 PSI).

d. BURST PRESSURE REQUIREMENT

THE MINIMUM BURST PRESSURE REQUIREMENT FOR POLYETHYLENE PIPE WHEN SUPPLIED UNDER THIS SPECIFICATIONS SHALL BE 4.3MPA (650 PSI) WHEN DETERMINED IN ACCORDANCE WITH ASTM D-1599. THE TIME OF TESTING OF EACH SPECIMEN SHALL BE BETWEEN 60 AND 70 SECONDS.

OTHER REQUIREMENTS WITH RESPECT TO WORKMANSHIP, MECHANICAL PROPERTIES AND TESTING SHALL BE IN ACCORDANCE WITH ASTM D-2239.

e. MARKING

ALL PE PIPES SHALL BE CLEARLY MARKED AT INTERVALS OF NOT MORE THAN 1.0 LM WITH NOMINAL SIZE, TYPE OF MATERIAL, MANUFACTURER'S TRADE NAME AND PRODUCTION CODE.

f. INSTALLATION

ALL PE PIPES WHEN SUPPLIED UNDER THIS SPECIFICATIONS SHALL BE JOINED EMPLOYING EITHER OF THE FOLLOWING METHODS:

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1. BUTT-FUSION

WHEN THE PIPES SUPPLIED UNDER THIS SPECIFICATIONS ARE INSTALLED AND JOINED BY THIS METHOD, THE WORK SHALL BE CARRIED OUT ONLY BY WELL QUALIFIED PERSONNEL WHO ADHERE STRICTLY TO PRESCRIBED WORKING CONDITIONS USING TOOLS AND PROCEDURES RECOMMENDED BY THE MANUFACTURER AND APPROVED BY THE ENGINEER.

- (a) EQUIPMENT THE EQUIPMENT NEEDED SHALL BE AS DESCRIBED IN ASTM D-2657.
- (b) GENERAL PROCEDURE THE FOLLOWING PROCEDURE SHALL BE FOLLOWED WHEN MAKING A BUTT-FUSION JOINT:
- (1) WIPE EACH PIPE-END CLEAN, INSIDE AND OUT TO REMOVE DIRT, WATER, GREASE AND OTHER FOREIGN MATERIAL.
- (2) SQUARE THE END OF EACH PIPE SECTION TO BE FUSED USING A FACING TOOL. REMOVE CUTTINGS AND BURRS FROM PIPE ENDS.
- (3) CHECK LINE-UP OF PIPE-ENDS IN FUSION MACHINE TO SEE THAT PIPE ENDS MEET SQUARELY AND COMPLETELY OVER THE ENTIRE SURFACE TO BE FUSED. TWO CLAMPS SHOULD BE USED ON EACH END OF PIPE TO BE FUSED FOR SIZES 100MM AND ABOVE.
- (4) INSERT THE HEATER PLATE BETWEEN THE ALIGNED PIPE ENDS. BRING AND HOLD THE PIPE ENDS IN CONTACT WITH THE HEATER PLATE. MAINTAIN CONTACT AND ALLOW PIPE TO HEAT AND SOFTEN UNTIL A BEAD OF MOLTEN PLASTIC ROLLS BACK FROM THE ENDS. THIS BEAD WILL BE ABOUT 1.5MM TO 5.0MM BACK FROM THE END OF THE PIPE DEPENDING ON SIZE. SOFTEN APPROXIMATELY 1.5MM ON ALL SIZES UP TO 75MM.ON 75MM TO 150MM HEAT TO 3MM AND FOR THE ABOVE 150MM HEAT TO 5MM. SOFTENING CAN BE JUDGED BY THE APPEARANCE OF THE PIPE END AS THE MATERIAL SOFTENS.

BOTH SURFACES OF THE HEATER PLATE SHALL BE CLEAN AND THE TEMPERATURE MAINTAINED AT 246°C-260°C (475°F TO 500°F).

- (5) CAREFULLY MOVE THE PIPE ENDS AWAY FROM THE HEATER PLATE AND REMOVE THE PLATE. IF THE SOFTENED MATERIAL STICKS TO THE HEATER PLATE, DISCONTINUE THE JOINT. CLEAN HEATER PLATE, RESQUARE PIPE ENDS AND START OVER.
- (6) BRING THE HEATED PIPE ENDS TOGETHER WITH THE SPECIFIED PRESSURE TO FORM A UNIFORM DOUBLE BEAD ABOUT 3MM TO 5MM WIDE AROUND THE ENTIRE CIRCUMFERENCE OF THE PIPE.
- (7) ALLOW THE JOINT TO COOL AND SOLIDIFY WHILE MAINTAINING THE PRESSURE FOR THE SPECIFIED TIME. INSPECT THE JOINT FOR A UNIFORM NON-POROUS APPEARANCE. IF THE JOINT APPEARS FAULTY, CUT THE JOINT OUT AND REPEAT THE PROCEDURE.

9 PE (POLYETHYLENE) PLASTIC TUBING

a. MATERIALS

THE EXTRUSION COMPOUND SHALL BE EITHER GRADE P33, CLASS C, OR GRADE P34, CLASS C (PE3306 OR PE3406) AS DEFINED BY ASTM D-1248. ALL COMPOUNDS USED SHALL BE VIRGIN PLASTIC EXCEPT THAT CLEAN REWORK MATERIAL FROM THE MANUFACTURER'S OWN PIPE PRODUCTION MAY BE USED SO LONG AS THE ORIGINAL WAS VIRGIN MATERIAL. THE PIPE SHALL MEET THE REQUIREMENTS OF THE NATIONAL SANITATION FOUNDATION (NSF) FOR POTABLE WATER USE AS TESTED BY THE NATIONAL INSTITUTE OF SCIENCE AND TECHNOLOGY OR OTHER APPROVED TESTING LABORATORIES AND SHALL BE MADE FROM NON-TOXIC, NON-LEAD BASED PLASTICIZER APPROVED BY THE ENGINEER.

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b. DIMENSIONS

THE STANDARD DIMENSION RATIO (SDR) SHALL BE 9 WITH NOMINAL DIMENSIONS AS FOLLOWS (IN ENGLISH UNITS):

NOMINAL (MM)	SIZE (IN)	AVERAGE O.D.	
19	3/4		0.875"
25	1		1.125"
38	1-1/2		1.625"
50	2		2.125"
63	2-1/2		2.874"

c. RATING

ALL SERVICE TUBING SHALL BE RATED FOR USE WITH WATER AT 23.0°C (73.40°F) AND AT A MINIMUM WORKING PRESSURE OF 1.1MPA (160 PSI). OTHER REQUIREMENTS SHALL BE IN ACCORDANCE WITH ASTM D-2737.

d. MARKING

ALL TUBING SHALL BE CLEARLY MARKED AT INTERVALS OF NOT MORE THAN 0.6M WITH NOMINAL SIZE, TYPE OF MATERIAL (PE 3306, OR PE 3406). STANDARD DIMENSION RATIO (SDR 9), MANUFACTURER'S TRADE NAME AND PRODUCTION CODE, AND THE SEAL OF APPROVAL FROM AN ACCREDITED TESTING LABORATORY.

e. INSTALLATION

THE INSTALLATION AND METHOD OF END CONNECTIONS OF PE PLASTIC TUBING SHALL BE AS SHOWN ON THE DRAWINGS AND AS SPECIFIED IN SECTION 23.10. ALL PROCEDURES AND TOOLS USED SHALL COMPLY WITH THE RECOMMENDATION OF THE MANUFACTURER AND BE APPROVED BY THE ENGINEER.

10 PB (POLYBUTYLENE) PLASTIC TUBING

a. MATERIALS

THE EXTRUSION COMPOUND SHALL BE TYPE II, CLASS C, GRADE 1 POLYBUTYLENE RESIN (PB-2110) AS DEFINED BY ASTM D-2581. ALL COMPOUNDS USED SHALL BE VIRGIN PLASTIC EXCEPT THAT CLEAN REWORK MATERIAL FROM THE MANUFACTURER'S OWN PIPE PRODUCTION MAY BE USED SO LONG AS THE ORIGINAL WAS VIRGIN MATERIAL. THE TUBING SHALL MEET THE REQUIREMENT OF THE NATIONAL SANITATION FOUNDATION (NSF) FOR POTABLE WATER USE AS TESTED BY THE NATIONAL INSTITUTE OF SCIENCE AND TECHNOLOGY OR OTHER APPROVED TESTING LABORATORIES AND SHALL BE MADE FROM NO-TOXIC, NON-LEAD BASED PLASTICIZER APPROVED BY THE ENGINEER.

b. DIMENSIONS

THE STANDARD DIMENSION RATIO (SDR) SHALL BE A MAXIMUM OF 13.5 WITH AVERAGE DIAMETER, WALL THICKNESS AND TOLERANCE AS HEREIN SPECIFIED, WHEN MEASURED IN ACCORDANCE WITH ASTM D-2122.

THE DIMENSIONAL CRITERIA OF ALL POLYBUTYLENE WATER SERVICE TUBING SHALL CONFORM TO ASTM D-2666 AS FOLLOWS (IN ENGLISH UNITS):

NOMINAL SIZE	AVERAGE	O.D.	MIN. WALL	WALL
<u>(MM) (IN)</u>	<u>O.D.</u>	<u>TOLERANCE</u>	<u>THICKNESS</u>	<u>TOLERANCE</u>
13 ½	.625	+.008/000	.062"	+.010"
19 ¾	.875"	+.008/000	.065"	+.010"
25 1	1.125	+.010/000	.083	+.010
38 1-1/2	1.625	+.012/000	.120	+.012
50 2	2.125	+.012/000	.157	+.015

c. RATING

ALL SERVICE TUBING SHALL BE RATED FOR USE WITH WATER AT 23.0°C (73.4°F) AT MINIMUM HYDROSTATIC DESIGN STRESS OF 6.9MPA (1000 PSI) AND MINIMUM WORKING PRESSURE OF 1.1MPA (160 PSI).

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d. MARKING

ALL TUBING SHALL BE CLEARLY MARKED AT INTERVALS OF NOT MORE THAN 0.60M WITH NOMINAL SIZE, TYPE OF MATERIAL (PB2110), STANDARD DIMENSION RATIO (SDR 13.5), PRESSURE RATING (1.1MPA OR 160 PSI), ASTM DESIGNATION (ASTM D2666), MANUFACTURER'S TRADE NAME AND PRODUCTION CODE, AND THE SEAL OF APPROVAL FROM AN ACCREDITED TESTING LABORATORY.

e. INSTALLATION

THE INSTALLATION AND METHOD OF END CONNECTIONS OF PB PLASTIC TUBING SHALL BE AS SHOWN ON THE DRAWINGS AND AS SPECIFIED IN SECTION 23.10. ALL PROCEDURES AND TOOLS USED SHALL COMPLY WITH THE RECOMMENDATIONS OF THE MANUFACTURER AND BE APPROVED BY THE ENGINEER.

11 SERVICE LINES

a. MATERIALS

THE SERVICE LINE PIPING 50MM (2-IN) AND SMALLER SHALL BE POLYETHELENE OR POLYBUTYLENE TUBING AS SPECIFIED HEREIN AND IN THE SIZES SHOWN ON THE DRAWINGS. SERVICE PIPING HAVING DIAMETER LARGER THAN 50MM (2-IN) SHALL BE CONSTRUCTED ON THE SAME MATERIALS APPROVED FOR WATER MAINS OF SIMILAR SIZES.

SMALL TUBING SIZE SERVICE LINES SHALL HAVE PLASTIC OR BRASS FITTINGS AS SHOWN ON THE DRAWINGS USING COLD FLARE METHOD OF CONSTRUCTION OR COMPRESSION TYPE CONNECTIONS AND STAINLESS STEEL INSERTS AS SHOWN. THE BRASS FITTINGS SHALL BE MANUFACTURED ACCORDING TO AWWA STANDARD C 200 "THREADS FOR UNDERGROUND SERVICE LINE FITTINGS" AND SHALL BE SIMILAR IN QUALITY TO THOSE MANUFACTURED BY MULLER CO., DECATU R, III U.S.A., JAMES JONES CO., EL MOTE, CALIFORNIA, U.S.A., OF FORD METER BOX COMPANY, INC., WABUSH, INDIANA, U.SA.

PLASTIC SERVICE CONNECTION FITTINGS SHALL BE MOLDED FROM ABS, POLYPRAPYLENE, ACETAL COPELYMER OR PVC-C AND SHALL HAVE MOLDED THREADS. THE FITTINGS SHALL MEET THE REUIREMENTS OF THE NATIONAL SANITATION FOUNDATION (NSF) TESTING LABORATORIES FOR POTABLE WATER AND SHALL BE MADE WITH NON-TOXIC NON-LEAD BASED PLASTICIZER APPROVED BY THE ENGINEER. IT SHALL FIT THE TUBING AND SHALL BE DESIGNED TO HOLD 1.1MPA (160 PSI) WORKING PRESSURE.

THE FITTINGS SHALL BE CLEARLY AND NEATLY FINISHED AND FREE FROM BURRS OR OTHER DEFECTS LIKELY TO DAMAGE OR SCORE THE PIPE, AND THE BORE SHALL BE FREE FROM IRREGULARITIES WHICH RESTRICTS THE FREE FLOW OF LIQUID. THE INTERNAL AND EXTERNAL SURFACE OF FITTINGS SHALL BE CLEAN AND FREE FROM GROOVES, PINHOLES OR OTHER DEFECTS LIKELY TO AFFECT THE PERFORMANCE AND SERVICE OF THE SYSTEM.

WHERE SADDLES ARE REQUIRED, AS SHOWN ON THE DRAWINGS, THEY SHALL CONFORM TO THE PROVISIONS OF SECTION 23.12.

WELDED OUTLETS ON STEEL PIPE SHALL BE INSULATED FROM BRASS FITTINGS WITH NYLON BUSHINGS APPROVED BY THE ENGINEER.

b. INSTALLATION

ALL WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS AND APPROVED BY THE ENGINEER. SERVICE TAPS FOR PLASTIC SERVICE LINES SHALL BE MADE BETWEEN 45 DEGREES TO 90 DEGREES FROM THE TOP OF THE PIPE AND ALL THE TUBING SHALL BE LAID IN A SERPENTINE FASHION ALONG THE SERVICE TRENCH BOTTOM TO RESIST PULL-OUT. GALVANIZED STEEL PIPE FOR SERVICE LINES SHALL BE INSTALLED ONLY WHERE SPECIFICALLY SHOWN ON THE STANDARD DRAWINGS. GALVANIZED STEEL PIPE AND PVC TAPE SHALL BE IN ACCORDANCE WITH SECTION 23.03.

UNLESS OTHERWISE DIRECTED, ALL SERVICE LINES SHALL BE INSTALLED PRIOR TO THE HYDROSTATIC TEST OF THE WATER MAIN, AND THEY SHALL BE TESTED WITH PRESSURE TEST OF THE WATER MAIN. EACH STOP COCK VALVE SHALL BE OPERATED TO THOROUGHLY FLUSH THE SERVICE AND REMOVE ANY ACCUMULATED AIR PRESENT PRIOR TO THE HYDROSTATIC TEST.

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12 SERVICE SADDLE

a. MATERIALS

WHERE SADDLES ARE REQUIRED AS SHOWN O THE DRAWINGS, THEY SHALL BE CONSTRUCTED OF ONE OR A COMBINATION OF THE FOLLOWING MATERIALS AND COMPLYING, WITH THE REQUIREMENTS AS HEREUNDER INDICATED.

1. BRASS

LEADED RED BRASS, COPPER ALLOY WITH COMMERCIAL DESIGNATION 85-5-5-5 IN ACCORDANCE WITH ASTM B584, UNS NO. 83000.

2. BRONZE

SILICON BRONZE IN ACCORDANCE WITH ASTM B584, UNS NO. 87200.

3. DUCTILE IRON

GRADE 60-40-18 IN ACCORDANCE WITH ASTM A536.

4. CAST IRON

GREY IRON IN ACCORDANCE WITH ASTM A48, CLASS 30.

b. MANUFACTURE

SERVICE SADDLES SHALL BE SUPPLIED EITHER WITH:

- 1. CLAMP OR SINGLE STRAP OF AT LEAST 50MM (2-IN) WIDE, BOLTED ON EACH SIDE OR BOLTED ON ONE SIDE AND HINGED ON THE OTHER SIDE.
- 2. DOUBLE STRAP, AS SHOWN ON THE DRAWINGS, EACH WITH A WIDTH NOT LESS THAN 20MM (2/4 IN).
- 3. STRAPS OR CLAMPS SHALL BE MADE OF ANY OF THE MATERIALS LISTED ABOVE OR OF STEEL HOT DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 OF 18-8 STAINLESS STEEL.

ALL PARTS OF THE SERVICE SADDLE INCLUDING THE CLAMP OR STRAP SHALL COMPLY WITH THE FOLLOWING MINIMUM THICKNESS REQUIREMENTS:

PIPE NORMAL	DIAMETER	THICKNESS	
75	MM	8 MN	1
100	MM	8 MN	1
150	MM	10 MN	۸
200	MM	12 MN	٨
250	MM	15 MN	٨
300	MM	15 MN	1

SADDLES SHALL BE SHAPED TO THE VARIOUS OUTSIDE PIPE DIAMETER TO WHICH THEY ARE TO BE FITTED AND SHALL BE PROVIDED WITH AN APPROVED RESILIENT NEOPRENE RUBBER GASKET WITH A MINIMUM BEARING WIDTH OF 12 MM (1/2 IN). THE TAPPING THREAD SHALL BE T LEAST 30MM DEEP AND DRILLED IN ACCORDANCE WITH IRON PIPE (I.P.) THREAD DIMENSIONS.

13 MECHANICAL-TYPE COUPLINGS

MECHANICAL-TYPE COUPLINGS SHALL BE DESIGNED FOR A WATER WORKING PRESSURE NOT LESS THAN THE DESIGN PRESSURE OF THE PIPE ON WHICH THEY ARE TO BE INSTALLED, AND SHALL BE EQUIPPED WITH GRADE H RUBBER GASKETS. COUPLINGS SHALL BE GUSTIN-BACON OR VICTAULIC STYLE 44 WHEN PIPE ENDS ARE BANDED, AND GUSTIN-BACON OR VICTAULIC STYPE 77 WHEN PIPE ENDS ARE GROOVED. BURIED OR SUBMERGED COUPLINGS SHALL BE COATED IN ACCORDANCE WITH SECTION 27.13 (C) (3) (GG).

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14 SLEEVE-TYPE COUPLINGS

SLEEVE-TYPE COUPLINGS SHALL BE PROVIDED WHERE SHOWN, AND SHALL BE SMITH-BLAIR, STYLE 411 OR STYLE 412, EQUIVALENT STYLES MANUFACTURED BY DRESSER, OR APPROVED SUBSTITUTE. COUPLINGS SHALL BE OF STEEL WITH STEEL BOLTS, WITHOUT PIPE STOP, AND SHALL BE OF SIZES TO FIT THE PIPE AND FITTING SHOWN. THE MIDDLE RING SHALL BE NOT LESS THAN 6MM (1/4 IN) IN THICKNESS AND SHALL BE 125 TO 175MM (5 TO 7 IN) LONG FOR STANDARD STEEL COUPLINGS, AND 400MM (16-IN) LONG FOR LONG-SLEEVED COUPLINGS. BOLTS FOR EXPOSED COUPLING SHALL BE HOT-DIP GALVANIZED. BURIED BOLTS AND SLEEVE-TYPE COUPLINGS SHALL BE COATED IN ACCORDANCE WITH SECTION 27.13 (C) (3) (GG).

15 GASKET AND BOLTS

- a. EXCEPT AS OTHERWISE PROVIDED, GASKETS FOR FLANGED JOINTS SHALL BE 1.5MM (1/16 IN) THICK LAMINATED ASBESTOS FIBER.
- b. WHEREVER BLIND FLANGES ARE SHOWN, THE GASKETS SHALL CONSIST OF 3MM (1/8 IN) THICK CLOTH-INSERTED RUBBER SHEET WHICH SHALL BE CEMENTED TO THE SURFACE OF THE BLIND FLANGE.
- c. EXCEPT AS OTHERWISE PROVIDED, BOLTS SHALL CONFORM TO THE REQUIREMENTS OF DIVISION 22.

16 PRESSURE GAGES

PRESSURE GAGES SHALL HAVE 89MM (3-1/2 IN) DIALS, 6MM (1/4 IN) THREADED CONNECTIONS AND SHUT-OFF COCKS. GAGES SHALL BE CALIBRATED TO READ 1.0MPA (150 PSI), UNLESS OTHERWISE SHOWN ON THE DRAWINGS. THE PRESSURE ELEMENT OF THE GAGE SHALL BE PROTECTED AGAINST EXCESSIVE PULSATIONS AND SURGES BY AN EXTERNAL PRESSURE SNUBBER.

17 DUCTILE-IRON PIPE

a. MATERIAL

PIPE SHALL CONFORM TO THE REQUIREMENTS OF "AMERICAN NATIONAL STANDARD FOR DUCTILE-IRON PIE, CENTRIFUGALLY CAST IN METAL MOLDS OR SAND-LINES MOLDS FOR WATER OR OTHER LIQUIDS" (ANSI A21.51, AWWA C151). PIPE SHALL HAVE RUBBER GASKET PUSH-ON TYE JOINTS UNLESS OTHERWISE SHOWN ON THE DRAWINGS. PIPE AND FITTINGS SHALL HAVE A BITUMINOUS COATING APPROXIMATELY ONE (1) MIL THICK AND SHALL BE CEMENT MORTAR LINED IN ACCORDANCE WITH "AMERICAN NATIONAL STANDARD FOR CEMENT-MORTAR LINING FOR CAST-IRON AND DUCTILE-IRON PIPE AND FITTINGS FOR WATER", (ANSI A21.4, AWWA C-104). CERTIFICATION SHALL BE PROVIDED TO THE OWNER THAT THE PIPE HAS BEEN MANUFACTURED IN COMPLIANCE WITH THESE SPECIFICATIONS.

b. DESIGN

DESIGN THICKNESS PARAMETERS SHALL BE AS FOLLOWS: FOR 75MM TO 100MM (3-4 IN) DIAMETER PIPE THE THICKNESS CLASS SHALL BE CLASS 51; FOR 150 TO 600MM (6-24 IN) DIAMETER PIPE THE THICKNESS CLASS SHALL BE CLASS 50, UNLESS OTHERWISE SHOWN ON THE DRAWINGS.

c. FITTINGS

FITTINGS SHALL HAVE PUSH-ON TYPE JOINTS OR FLANGED JOINTS WHERE SHOWN. FITTINGS SHALL COMPLY WITH "AMERICAN NATIONAL STANDARD FOR GRAY IRON AND DUCTILE-IRON FITTINGS, 2 IN THROUGH 48 IN. FOR WATER AND OTHER LIQUIDS" (ANSI A21.10, AWWA C-110) EXCEPT THAT PUSH-ON JOINTS SHALL BE IN ACCORDANCE WITH "AMERICAN NATIONAL STANDARD FOR RUBBER-GASKET JOINTS FOR CAST-IRON AND DUCTILE-IRON PRESSURE PIPE AND FITTINGS" (ANSI A21.11, AWWA C-111). FITTINGS SHALL HAVE A PRESSURE RATING NOT LESS THAN 2.45MPA (350 PSI).

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d. INSTALLATION

EXCEPT WHERE OTHERWISE SPECIFIED OR SHOWN, DUCTILE IRON PIPE SHALL BE INSTALLED IN ACCORDANCE WITH "AWWA STANDARD FOR INSTALLATION OF CAST-IRON WATER MAINS" (AWWA C-600).

18 CONCRETE DRAIN PIPE

THE CONTRACTOR SHALL FURNISH AND INSTALL CONCRETE DRAIN PIPE WHERE SHOWN ON THE DRAWINGS. CONCRETE DRAIN PIPE SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR CONCRETE DRAIN PIPE OF THE DEPARTMENT OF PUBLIC HIGHWAYS.

19 STEEL CASING

THE CONTRACTOR SHALL FURNISH AND INSTALL TEEL CASING WHERE SHOWN ON THE DRAWINGS. STEEL CASINGS SHALL BE OF WELDED STEEL PIPE OF THE DIAMETERS AND PLATE THICKNESS SHOWN. JOINTS IN STEEL CASINGS MAY BE EITHER BUTT-WELDED, LAP-WELDED, OR WELDED USING BUTT STRAPS. NO PROTECTIVE COATING NEED BE APPLIED TO CASINGS. CASINGS SHALL BE INSTALLED AS REQUIRED IN ACCORDANCE WITH DETAILS AS SHOWN, AND SUBJECT TO THE APPROVAL OF THE AGENCY HAVING JURISDICTION.

20 WARNING TAPE

a. MATERIAL

THE CONTRACTOR SHALL FURNISH FOR EACH PIPE ABOVE OR EQUAL TO 75MM AN ALU-FOIL TAPE (MINIMUM WIDTH IS 4CM) WITH THE MENTION "ATTENTION WATER MAIN".

b. INSTALLATION

PIPE

THE WARNING TAPE SHALL BE LAID INTO THE TRENCH BETWEEN TWO BACKFILL LAYERS AT 30CM ABOVE THE

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PAINTING AND COATING

1 GENERAL

THE WORK INCLUDED IN THIS SECTION CONSISTS OF THE FURNISHING OF ALL LABOR, MATERIALS, APPARATUS, SCAFFOLDING AND ALL APPURTENANT WORK IN CONNECTION WITH PAINTING AND COATING IN ACCORDANCE WITH THESE SPECIFICATIONS. ANY SUBCONTRACTOR FOR PAINTING AND COATING SHALL BE APPROVED BY THE ENGINEER.

2 SCOPE

THE FOLLOWING SURFACES ARE TO BE PAINTED EXCEPT WHERE OTHERWISE SPECIFIED OR SHOWN:

- a. ABOVE GROUND PIPING AND OTHER METAL SURFACE.
- b. ALL SUBMERGED METAL SURFACES.
- c. ALL EXPOSED CONCRETE EXCLUDING RESERVOIRS.
- d. ALL STRUCTURAL AND MISCELLANEOUS STEEL
- e. ALL EQUIPMENT FURNISHED WITHOUT FACTORY FINISH SURFACES.
- f. ALL EXPOSED STEEL MILLIONS, TUBULAR FRAMES, DOOR FRAMES, STEEL SASH, AND METAL WINDOWS.
- g. ALL SHEET METAL AND FERROUS METAL TRIM.
- h. ALL BUILDING, INTERIO AND EXTERIOR.
- i. ALL EXPOSED CONCRETE BLOCK MASONRY.

THE FOLLOWING SURFACES ARE NOT TO BE PAINTED:

- a. FERROUS METAL HAVING APPROVED PLATING OR FACTORY APPLIED FINAL PAINT FINISHES
- b. NON-FERROUS METALS, UNLESS OTHERWISE NOTED OR INDICATED: GALVANIZED METAL SHALL NOT BE CONSIDERED A NON-FERROUS METAL.
- c. EQUIPPED WITH FACTORY FINISHED SURFACES UNLESS OTHERWISE NOTED.

IN NO CASE SHALL ANY CONCRETE, WOOD, METAL OR ANY OTHER SURFACE REQUIRING PROTECTION BE LEFT UNPAINTED EVEN THOUGH NOT SPECIFICALLY DEFINED HEREIN.

3 RIGHT OF REJECTION

NO EXTERIOR PAINTING OR INTERIOR FINISHING SHALL BE DONE UNDER CONDITIONS WHICH MAY JEOPARDIZE THE APPEARANCE OR QUALITY OF THE PAINTING OR FINISHING IN ANY WAY. THE ENGINEER SHALL HAVE THE RIGHT TO REJECT ALL MATERIAL OR WORK THAT IS UNSATISFACTORY, AND REQUIRE THE REPLACEMENT OF EITHER OR BOTH AT THE EXPENSE OF THE CONTRACTOR.

4 PROTECTION OF THE WORK

THE CONTRACTOR SHALL TAKE THE NECESSARY STEPS TO PROTECT THE WORK OF OTHERS DURING THE TIME HIS WORK IS IN PROGRESS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY AND ALL DAMAGES TO THE WORK. PAINT SHALL BE APPLIED ONLY DURING PERIOD OF FAVORABLE WEATHER.

5 WORKMANSHIP

ALL THE WORK SHALL BE FIRST CLASS AND IN ACCORDANCE WITH BEST STANDARD PRACTICES OF THE TRADE.

THE CONTRACTOR SHALL EXAMINE CAREFULLY ALL SURFACE TO BE PAINTED AND BEFORE BEGINNING ANY OF HIS WORK SHALL SEE THAT THE WORK OF OTHER TRADE HAS BEEN LEFT OR INSTALLED IN A WORKMANLIKE CONDITION TO RECEIVE PAINT.

METAL SURFACES SHALL BE CLEAN, DRY AND FREE FROM MILL SCALE, RUST, GREASE, OIL OR ANY OTHER SUBSTANCES WHICH COULD AFFECT THE QUALITY OF THE PAINTING.

EACH COAT OF PAINT SHALL BE APPLIED AT PROPER CONSISTENCY AND BRUSHED EVENLY, FREE OF BRUSH MARKS, SAGS, RUNS, AND WITH NO EVIDENCE OF POOR WORKMANSHIP. CARE SHALL BE EXERCISED TO AVOID LAPPING OF

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PAINT ON GLASS OR HARDWARE. PAINT SHALL BE SHARPLY CUT TO LINES AND FINISHED PAINT SURFACE SHALL BE FREE FROM DEFECTS OR BLEMISHES.

PROTECTIVE COVERING SHALL BE USED TO PROTECT FLOORS, FIXTURES, AND EQUIPMENT CARE SHALL BE EXERCISED TO PREVENT PAINT BEING SPATTERED ONTO SURFACES WHICH ARE NOT TO BE PAINTED. SURFACES FROM WHICH SUCH PAINT CANNOT BE REMOVED SATISFACTORILY SHALL BE PAINTED OR REPAINTED, AS REQUIRED TO PRODUCE A FINISH SATISFACTORILY TO THE ENGINEER.

NO PAINTING SHALL BE DONE UNDER CONDITION OF WEATHER, MOISTURE OR TEMPERATURE UNSUITED TO GOOD WORK, NOR UNTIL PREVIOUS COAT IS HARD AND DRY.

ALL PAINTING MATERIALS SHALL BE USED IN STRICT ACCORDANCE WITH MANUFACTURER'S DIRECTIONS, SPREAD OR FLOWED ON SMOOTHLY WITH PROPER FILM THICKNESS AND WITHOUT RUNS, SAGS, SKIPS OR OTHER DEFECTS.

6 STORAGE MATERIALS

THE CONTRACTOR SHALL STORE ALL PAINTING MATERIALS AND EQUIPMENT NOT IN IMMEDIATE USE IN A ROOM APPROVED BY THE ENGINEER FOR THAT PURPOSE. THE RECEIVING AND OPENING OF ALL PAINT MATERIALS AND MIXING SHALL BE DONE IN THIS ROOM.

NECESSARY PRECAUTION SHALL BE TAKEN TO PREVENT FIRE. RAGS, WASTE, ETC. , SOILED WITH PAINT SHALL BE REMOVED FROM THE PREMISES AT THE END OF EACH DAY'S WORK, OR STORED IN METAL CONTAINERS WITH METAL COVERS.

7 PREPERATION OF PAINT

PAINT CONTAINERS SHALL BE DELIVERED TO THE JOB SITE IN THE MANUFACTURER'S UNOPENED CONTAINERS AND SHALL BE OPENED ONLY WHEN REQUIRED FOR USE. PAINT SHALL BE MIXED ONLY IN THE DESIGNATED ROOM OR SPACE IN THE PRESENCE OF OWNER'S REPRESENTATIVE. PAINT SHALL BE THOROUGHLY STIRRED OR AGITATED TO A UNIFORMLY SMOOTH CONSISTENCY SUITABLE FOR PROPER APPLICATION. UNLESS OTHERWISE SPECIFIED OR APPROVED, NO MATERIAL SHALL BE REDUCED, CHANGE OR USED EXCEPT IN ACCORDANCE WITH MANUFACTURER'S LABEL OR TAG ON THE CONTAINER. IN ALL CASES, PAINT SHALL BE PREPARED AND HANDLED IN A MANNER TO PREVENT DETERIORATION AND INCLUSION FOR FOREIGN MATTER.

8 PAINT TO BE PROVIDED TO OWNER

THE CONTRACTOR SHALL LEAVE ON THE JOB SITE A MINIMUM OF FOUR (4) LITERS (1 GAL) EACH TYPE AND COLOR OF FINISH PAINT USED IN THE PROJECT. EACH GALLON SHALL BE PROPERLY LABELLED FOR IDENTIFICATION.

9 CLEAN UP

UPON COMPLETION OF HIS WORK, THE CONTRACTOR SHALL REMOVE ALL SURPLUS MATERIALS. ALL PAINT SPILLS SHALL BE REMOVED AND ENTIRE PREMISES SHALL BE FREE FROM RUBBISH, DEBRIS, ETC. , CAUSED BY HIS WORK. HE SHALL PRESENT THE WORK CLEAN AND FREE FROM BLEMISH SO THAT IT IS ACCEPTABLE IN EVERY WAY. ALL GLASS SHALL BE CLEANED OF PAINT SPOTS AND POLISHED, AND THE JOB MADE READY FOR OCCUPANCY BY THE OWNER.

10 MATERIALS

A. MATERIALS

THE CONTRACTOR MAY SUBSTITUTE OTHER PAINT MATERIALS FOR THOSE SPECIFIED IN SECTION 27.13 PROVIDED HE FIRST RECEIVES WRITTEN APPROVAL FROM THE ENGINEER STATING THAT SAID PROPOSE SUBSTITUTED MATERIALS ARE EQUAL TO THAT SPECIFIED AND ARE APPROVED FOR USE. THE PAINTING MATERIAL SHALL BE DELIVERED TO THE JOB IN ORIGINAL CONTAINERS PROPERLY LABELLED WITHOUT EVIDENCE OF TAMPERING, SUBSTITUTION OF CONTENTS, OR DETERIORATION. A COMPLETE LIST OF MATERIALS PROPOSED FOR USE SHALL BE SUBMITTED FOR ENGINEER'S APPROVAL.

B. COLORS AND SAMPLES

ALL FINISH COLORS SHALL BE AS SELECTED BY THE OWNER. IN MULTICOAT WORK USING COLOR PIGMENTED PAINTS, EACH COAT SHALL HAVE SUFFICIENT VARIATION OF COLOR TO EASILY DISTIMGGUISH IT FROM PRECEEDING COAT. USING SPECIFIED OR APPROVED MATERIALS, THREE (3) SAMPLE PANELS OF EACH FINISH, INCLUDING ALL COSTS

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THEREOF SHALL BE PREPARED AND SUBMITTED FOR THE OWNER'S APPROVAL. COMPLETED WORK SHALL MATCH APPROVED COLORS AND SAMPLES.

11 PREPARATION OF SURFACES

A. GENERAL

EXCEPT AS OTHERWISE SPECIFIED, SURFACES TO BE PAINTED SHALL BE CLEAN, SMOOTH AND DRY. THE CONTRACTOR SHALL REPORT TO THE ENGINEER IN WRITING ANY SURFACE WHICH CANNOT BE PROPERLY PREPARED FOR PAINTING. IF WORK IS COMMENCED BEFORE DEFECTS HAVE BEEN REPORTED AND CORRECTED, ANY RESULTING UNSATISFACTORY FINISH SHALL BE RECTIFIED BY THE CONTRACTOR AT NO COST TO THE OWNER.

B. CONCRETE AND MASONRY

ALL CONCRETE AND MASONRY SURFACE SHALL CURE THIRTY (30) DAYS DAYS PRIOR TO PAINTING. DIRT, DUST, OIL GREASE, EFFLORESCENCE AND OTHER DELETERIOUS MATTER SHALL BE REMOVED AND SURFACE ROUGHENED WHEN NECESSARY TO INSURE GOOD PAINT ADHESION. THE METHOD OF SURFACE PREPARATION SHALL BE LEFT TO THE DISCRETION OF THE CONTRACTOR, PROVIDED RESULTS OBTAINED ARE SATISFACTORY TO THE ENGINEER. BEFORE APPLICATION OF RESIN EMULSION PAINT, SURFACES SHALL BE PREPARED IN ACCORDANCE WITH MANUFACTURER'S DIRECTIONS. BEFORE APPLICATION OF OIL BASE OR LATEX PAINTS, SURFACES SHALL BE TESTED FOR PRESENCE OF ALKALI. IF ALKALI IS PRESENT, SURFACE SHALL BE NEUTRALIZED AS RECOMMENDED BY THE MANUFACTURER OF THE PAINT MATERIALS TO BE APPLIED.

C.PLASTER

DIRT, DUST, LOOSE PLASTER AND OTHER DELETERIOUS MATTER WHICH WOULD PREVENT GOOD PAINT ADHESION SHALL BE REMOVED. ALL HOLES, CRACKS, AND DEPRESSIONS SHALL BE NEATLY FILLED WITH PATCHING PLASTER MIXED AND APPLIED TO MATCH THE EXISTING PLASTER. PATCHES SHALL BE SANDED FLUSH AND SMOOTH AND PROPERLY SEALED BEFORE APPLYING PRIME COAT. AFTER PRIMING SURFACES, SUCTION SPOTS SHALL BE TOUCHED UP WITH ADDITIONAL PRIME COAT MATERIAL UNTIL SURFACES EVIDENCE A UNIFORM COATING. ENAMEL UNDERCOATS ON SMOOTH PLASTER SHALL BE SANDPAPERED BY HAND (WITH NO. 00 SANDPAPER) AND DUSTED CLEAN BEFORE APPLYING THE SUCCEEDING COAT.

D. METAL

DIRT, SCALE, AND RUST SHALL BE REMOVED BY SCRAPPING, WIRE BRUSHING AND SANDING OR SANDBLASTING AS REQUIRED. OIL AND GREASE SHALL BE REMOVED WITH MINERAL SPIRITS OR APPROPRIATE SOLVENT. BEFORE PAINTING, FERROUS METAL SURFACES, INCLUDING GALVANIZED FERROUS METAL, SURFACES SHALL BE PRETREATED WITH APPROVE PHOSPHORIC ACID ETCHING CLEANER IN ACCORDANCE WITH MANUFACTURER'S DIRECTION TO PRODUCE A CHEMICALLY CLEAN SURFACE. UNLESS ALREADY PERFORMED IN ACCORDANCE WITH SPECIFICATIONS OF OTHER SECTIONS ABRASIONS AND BARE SPOTS IN SHOP PRIME COATINGS SHALL BE TOUCHED UP WITH METAL PRIMER MATCHING SHOP COATINGS. ENAMEL UNDERCOATS SHALL BE SANDPAPERED BY HAND (WITH NO. 00 SANDPAPER) AND DUSTED CLEAN BEFORE APPLYING SUCCEEDING COATS.

E.WOODWORK

UNLESS ALREADY PROPERLY SANDED, WOODWORK, SHALL BE SANDPAPERED SMOOTH BY HAND. BEFORE PRIMING SURFACES, KNOTS PITCH POCKETS AND SAP STREAKS SHALL BE THOROUGHLY CLEANED OF RESIDUE AND TOUCHED UP WITH SHELLAC VARNISH COATING. AFTER PRIMING SURFACE, NAIL HOLES, CRACKS, AND DEPRESSIONS SHALL BE NEATLY FILLED WITH PUTTY OR OTHER APPROVED FILLER, COLORED TO MATCH REQUIRED FINISH. ENAMEL UNDERCOATS SHALL BE SANDED BY HAND (WITH NO.00 SANDPAPER) AND DUSTED CLEAN BEFORE APPLYING SUCCEEDING COAT.

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CENERAL NOTES

12 APPLICATION OF PAINT

A. GENERAL

ALL PAINTING AND FINISHING SHALL BE PERFORMED BY SKILLED CRAFTSMEN. EACH COAT OF PAINT SHALL BE APPLIED AT PROPER CONSISTENCY, EVENLY, AND FREE OF LAPS, SAGS, AND RUNS AND CUT SHARPLY TO REQUIRED LINES. EXCEPT AS OTHERWISE SPECIFIED OR REQUIRED, PAINT SHALL BE APPLIED ONLY UNDER DRY AND DUST-FREE CONDITIONS THAT WILL INSURE PROPERLY FINISHED SURFACES, FREE OF DEFECTS AND BLEMISHES. PAINT SHALL NOT BE APPLIED WHEN TEMPERATURE IS LIKELY TO BE ABOVE 32°C (90°F). SUFFICIENT TIME SHALL BE ALLOWED BETWEEN COATS TO INSURE PROPER DRYING. ALL PRIMER AND INTERMEDIATE COATS SHALL BE UNSCARRED AND COMPLETELY INTEGRAL AT TIME OF APPLICATION OF EACH SUCCEEDING COAT. THE ENGINEER SHALL BE NOTIFIED WHEN EACH COAT HAS BEEN APPLIED AND IS READY FOR INSPECTION. UNTIL EACH COAT IS INSPECTED AND APPROVED BY ENGINEER, NO SUCCEEDING COATS SHALL BE APPLIED. WHENEVER TWO COATS OF A DARK COLORED PAINT ARE SPECIFIED, THE FIRST COAT SHALL CONTAIN SUFFICIENT POWDERED ALUMINUM TO ACT AS AN INDICATOR FOR PROPER COVERAGE WHEN APPLYING THE SECOND COAT.

B. METHODS OF APPLICATION

EXEPT AS OTHERWISE SPECIFIED OR WHEN IN THE OPINION OF THE ENGINEER, A PARTICULAR METHOD WOULD PRODUCE UNSATISFACTORY RESULTS, PAINT MAY BE APPLIED BY BRUSH, SPRAY, OR OTHER APPLICATION METHOD AT THE OPINION OF THE CONTRACTOR.

C.PRIMING AND BACK PAINTING

1. PRIMING

BEFORE INSTALLATION, ALL SURFACES OF MILLWORK WHICH ARE TO BE PAINTED SHALL BE PRIMED, GIVING PARTICULAR ATTENTION TO SEALING OR CROSS-GRAINED SURFACES. IN ALL CASES, ALL WORK SHALL BE PRIMED AS SOON AS POSSIBLE AFTER DELIVERY TO BUILDINGS, BEFORE OR AFTER INSTALLATION, AS REQUIRED, OR, IN CASE OF PREFABRICATED ITEMS, AT FABRICATOR'S SHOP OR MILL BEFORE SHIPMENT, IF PRACTICABLE. EXCEPT AS OTHERWISE SPECIFIED, PRIMINGS SHALL CONSIST OF FIRST COAT HEREINAFTER SPECIFIED UNDER SECTION 27.13, PAINTING SYSTEMS.

2.BACK PAINTING

WOODWORK, MILLWORK, AND CASEWORK TO BE INSTALLED AGAINST CONCRETE, MASONRY OR PLASTER SHALL BE BACK PAINTED WITH ONE COAT OF EXTERIOR OIL PAINT.

GENERAL NOTES

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13 PAINTING SYSTEMS

ARCHITECTURAL ITEMS

- a. EXTERIOR FINISHES
 1. ONE CONCRETE WALLS TWO COATS, CONCRETE MASONRY PAINT
- 2. UNPRIMED FERROUS METAL FIRST COAT: RUST INHIBITIVE FERROUS METAL PRIMER SECOND COAT: EXTERNAL ENAMEL THIRD COAT: EXTERNAL ENAMEL
- 3. ON CONCRETE BLOCK WALLS FIRST COAT: CONCRETE BLOCK-PRIMER SEALER SECOND COAT: CONCRETE MASONRY PAINT THIRD COAT OR THREE COATS: CONCRETE MASONRY
- 4. ON WOOD FIRST COAT: EXTERIOR WOOD PRIMER SECOND COAT: EXTERIOR ENAMEL THIRD COAT OR THREE COATS: EXTERIOR ENAMEL
- b. INTERIOR FINISHES LOCATION OF THE VARIOUS FINISHES ARE LISTED IN THE FINISH SCHEDULE ON THE DRAWINGS OR ELSE WILL BE INDICATED BY THE OWNER.
- ON PRIMER AND COATED METAL TWO COATS OF INTERIOR SEMIGLOSS ENAMEL
 ON PLASTER
- FIRST COAT: PIGMENTED SEALER SECOND COAT: ENAMEL UNDERCOATER THIRD COAT: INTERIOR SEMI-GLOSS ENAMEL
- 3. ON WOOD FIRST COAT: ENAMEL UNDERCOATER SECOND COAT: SPLIT COAT ENAMEL UNDERCOATER THIRD OR THREE COATS: INTER SEMI-GLOSS ENAMEL
- 4. WOOD STAIN FINISH FIRST COAT: OIL STAIN WITH FILLER SECOND COAT: BOILED OIL TOP COAT
- 5. WOOD LACQUER FINISH FIRST COAT: WOOD PASTE FILLER WITH NATURAL OIL SECOND COAT: TOP COAT OF LACQUER
- c. NON-ARCHITECTURAL ITEMS (PIPINGS, VALVES, EQUIPMENT, ETC.)
- PIPING, VALVES, EQUIPMENT, ETC., IN ROOMS ARE TO BE PAINTED TO MATCH ARCHITECTURAL FINISHES AS FOLLOWS: 1. GALVANIZED PIPES AND DUCTS
- FIRST COAT: GALVANIZED IRON-PRIMER SECOND COAT: INTERIOR SEMI-GLOSS ENAMEL
- 2. BLACK STEEL PIPES FIRST COAT: RUST INHIBITIVE METAL PRIMER SECOND COAT: INTERIOR SEMI-GLOSS ENAMEL
- MECHANICAL ITEMS
 a) UNGALVANIZED FERROUS METAL FIRST COAT: RUST INHIBITIVE METAL PRIMER
- SECOND COAT: INTERIOR SEMI-GLOSS ENAMEL
- b) GALVANIZED FERROUS METAL FIRST COAT: GALVANIZED IRON PRIMER SECOND COAT: INTERIOR SEMI-GLOSS ENAMEL

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- c) UNGALVANIZED FERROUS METAL CORROSIVE ENVIRONMENT FIRST COAT: CHEMICAL AND MOISTURE RESISTANT PRIMER SECOND: CHEMICAL AND MOISTURE RESISTANT ENAMEL
- d) GALVANIZED FERROUS METAL CORROSIVE ENVIRONMENT FIRST COAT: CHEMICAL AND MOISTURE REISTANT PRIMER SECOND COAT: CHEMICAL AND MOISTURE RESISTANT ENAMEL
- e) SUBMERGED UNGALVANIZED FERROUS METAL FIRST COAT: ANTI-CORROSION PRIMER SECOND COAT: EPOXY ESTER ENAMEL
- SUBMERGED GALVANIZED METAL f) FIRST COAT: ANTI-CORROSION PRIMER SECOND COAT: EPOXY ESTER ENAMEL

g) BURIED MISCELLANEOUS FERROUS SURFACE, VALVES, AND FLANGED JOINTS (EXCLUDING PIPE) (AS NOTED BELOW 1/) 1/A. ADJOINING COAL TAR ENAMEL COATED STEEL PIPE- COATINGS SHALL CONSIST OF COAL TAR EPOXY APPLICATION IN TWO COATINGS (15 MIL. EACH) AND SHALL BE KOPPERS BITUMASTIC NO. 50, COLD APPLIED OR APPROVED SUBSTITUTE, FOLLOWING WHICH SUCH SURFACE SHALL BE ENCLOSED IN 10 MIL THICK PLASTIC SHEET WITH

ALL JOINTS AND EDGES LAPPED AND SEALED WITH TAPE. B. ADJOINING ALL OTHER TYPES OF PIPE- RICH CEMENT MORTAR COATING TO A MINIUM THICKNESS OF 6MM , FOLLOWING WHICH SUCH SURFACES SHALL BE ENCLOSED IN 10-MIL THICK PLASTIC SHEET WITH ALL JOINTS AND EDGE LAPPED AND SEALED WITH TAPE.

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MISCELLANEOUS METALWORK

1 GENERAL

THE CONTRACTOR SHALL FURNISH, FABRICATE AND INSTALL ALL THE MISCELLANEOUS METALWORKS AS SPECIFIED AND SHOWN. MISCELLANEOUS METALWORK IS DEFINED AS ALL ITEMS REQUIRED TO BE FABRICATED FROM STRUCTURAL STEEL SHAPES, PLATES, BARS AND THEIR PRODUCTS. ALL STRUCTURAL STEEL SHAPES, PLATES, BARS, AND THEIR PRODUCTS SHALL CONFORM TO THE "STANDARD SPECIFICATION FOR STRUCTURAL STEEL." (ASTM DESIGNATION A36). UNLESS OTHERWISE SHOWN, ALL MISCELLANEOUS METALWORK OF FABRICATED STEEL SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH SECTION 22.02. UNLESS OTHERWISE INDICATED, STAINLESS STEEL METALWORK SHALL BE OF TYPE 18-8 STAINLESS STEEL. ITEMS FABRICATED ON STAINLESS STEEL SHALL NOT BE GALVANIZED. SHOP DRAWINGS OF ALL MISCELLANEOUS METALWORK SHALL BE SUBMITTED TO THE ENGINEER FOR REVIEW IN ACCORDANCE WITH SECTION 7.02, "SHOP DRAWINGS."

THE EQUIPMENT SUPPLIED BY THE CONTRACTOR SHALL CONFORM TO THE U.S. STANDARDS AS MENTIONED IN THE FOLLOWING ARTICLES OR TO ANY OTHER INTERNATIONAL STANDARD OF EQUAL VALUE.

2 GALVANIZING

ALL STRUCTURAL STEEL PLATES, SHAPES, BARS AND FABRICATED ASSEMBLIES REQUIRED TO BE GALVANIZED SHALL, AFTER THE STEEL HAS BEEN THOROUGHLY CLEANED OR RUST AND SCALE, BE GALVANIZED IN ACCORDANCE WITH THE "SPECIFICATION FOR ZINC (HOT GALVANIZED) COATINGS ON PRODUCTS FABRICATED FROM ROLLED, PRESSED AND FORGED STEEL SHAPES, PLATES, BARS AND STRIP" (ASTM A-123). ANY GALVANIZED PART THAT BECOMES WARPED DURING THE GALVANIZING OPERATION SHALL BE STRAIGHTENED. BOLTS, ANCHORED BOLTS, NUTS AND SIMILAR THREADED FASTENERS, AFTER BEING PROPERLY CLEANED, SHALL BE GALVANIZED IN ACCORDANCE WITH THE "SPECIFICATIONS FOR ZINC COATING (HOT-DIP) ON IRON AND STEEL HARDWARE" (ASTM A-153). FIELD REPAIRS TO GALVANIZING SHALL BE MADE USING "GALVANO,": GALVO-WELD," OR APPROVED EQUAL.

3 WELDING

ALL WELDING SHALL BE BY THE SHIELDED ARC METHOD AND SHALL CONFORM TO THE "AWS CODE FOR ARC AND GAS WELDING IN BUILDING CONSTRUCTION.: QUALIFICATION OF WELDERS SHALL BE IN ACCORDANCE WITH THE "SPECIFICATIONS FOR STANDARD QUALIFICATION PROCEDURE" OF THE AWS.

4 BOLTS

A. THE CONTRACTOR SHALL FURNISH AND SET ALL BOLTS AND ANCHOR BOLTS. EXCEPT WHERE OTHERWISE SHOWN OR SPECIFIED, ALL BOLTS, ANCHOR BOLTS, WASHERS, AND NUTS SHALL BE STEEL, GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH SECTION 22.02.

B. EXCEPT AS OTHERWISE PROVIDED HEREIN, STEEL FOR BOLTS, ANCHOR BOLTS AND CAP SCREWS SHALL BE IN ACCORDANCE WITH "SPECIFICATIONS FOR LOW CARBON STEEL EXTERNALLY AND INTERNALLY THREADED STANDARD FASTENERS," GRADE B (ASTM DESIGNATION A-307), OR "SPECIFICATIONS FOR CARBON STEEL BARS SUBJECT TO MECHANICAL PROPERTY REQUIREMENTS" (ASTM DESIGNATION A-306) OR THREADED PARTS OF ASTM A36 AND SHALL MEET THE FOLLOWING ADDITIONAL REQUIREMENTS: (1) THE NUT MATERIAL SHALL BE FREE-CUTTING STEEL, AND (2) THE NUTS SHALL BE CAPABLE OF DEVELOPING THE FULL STRENGTH OF BOLTS. THREADS SHALL BE COARSE THREAD SERIES CONFORMING TO THE REQUIREMENTS OF THE AMERICAN STANDARD FOR SCREW THREADS. ALL BOLTS AND CAP SCREWS SHALL HAVE HEXAGON HEADS AND NUTS SHALL BE HEAVY HEXAGON SERIES.

C. THREADS ON GALVANIZED BOLTS AND NUTS SHALL BE FORMED WITH SUITABLE TAPS AND DIES SUCH THAT THEY RETAIN THE NORMAL CLEARANCE AFTER HOT-DIP GALVANIZING.

D. UNLESS OTHERWISE SHOWN, ALL BOLTS, ANCHOR BOLTS AND NUTS WHICH ARE BURIED, SUBMERGED, OR INSIDE A COVERED HYDRAULIC STRUCTURE SHALL BE HOP-DIP GALVANIZED PER SECTION 22.02, AND THEN COATED WITH TWO COATS OF COAL TAR EPOXY, AFTER INSTALLATION.

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5 LADDERS

ALL LADDERS SHALL BE FABRICATED OF CARBON STEEL AND GALVANIZED AFTER FABRICATION.

6 STEEL PIPIE HANDRAILS

STEEL PIPE HANDRAILS SHALL BE STANDARD 38 MM (1-1/2 IN) BLACK STEEL PIPE MADE UP BY WELDING. RAILING SHALL BE SHOP-FABRICATED INTO EASILY HANDLED UNITS AND HOT-DIP GALVANIZED AFTER FABRICATION. FIELD WELDING OF PIPE HANDRAIL JOINTS WILL BE PERMITTED ONLY IF APPROVED BY THE ENGINEER, AND THEN ONLY IN ACCORDANCE WITH HIS INSTRUCTIONS. SUBMERGED STEEL PIPE SHALL BE COATED WITH TWO COATS OF COAL-TAR EPOXY AFTER INSTALLATION.

7 PIPE COLUMNS

PIPE COLUMN STEEL SHALL CONFORM TO THE "SPECIFICATIONS FOR WELDED AND SEAMLESS STEEL PIPE," (ASTM A53), GRADE B. PIPE COLUMNS THAT WOULD BE SUBMERGED SHALL BE COATED WITH TWO COATS OF COAL-TAR EPOXY.

8 METAL DECKING

METAL DECKING SHALL BE OF THE SIZE AND GAGE SHOWN ON THE DRAWINGS AND SHALL MEET THE REQUIREMENTS OF THE SPECIFICATION FOR THE "DESIGN OF LIGHT GAGE, COLD-FORMED STEEL STRUCTURAL MEMBERS," OF THE AMERICAN IRON AND STEEL INSTITUTE. THE STEEL SHALL BE GALVANIZED AFTER FABRICATION,

9 SAFETY STAIR TREADS

ALUMINUM SAFETY STAIR TREADS 100 MM (4-IN) WIDE SHALL BE PROVIDED ON ALL STAIRS, AND ELSEWHERE WHERE SHOWN.

10 METAL GRATING AND FLOOR HATCHES

A. GENERAL

METAL GRATING AND FLOOR HATCHES SHALL BE OF THE DESIGN, SIZES AND TYPES SHOWN. ALUMINUM IN CONTACT WITH OTHER METAL OR CONCRETE SHALL BE PAINTED WITH ONE (1) COAT OF ZINC CHROMATE AND TWO (2) COATS OF APPROVED ALUMINUM METAL-AND-MANSORY PAINT.

B. METAL GRATING

METAL GRATING SHALL BE FABRICATED OF ALUMINUM, STAINLESS STEEL OR GALVANIZED STEEL AS SHOWN. NO SINGLE PIECE OF GRATING SHALL WEIGH MORE THAN 25 KG. (55-LBS.) UNLESS SPECIFICALLY DETAILED OTHERWISE. ALUMINUM SHALL BE 6061T6 ALLOY BEARING BARS AND 6063T5 ALLOY CROSS BARS. STAINLESS STEEL SHALL BE TYPE 18-8. ALL GRATING SHALL BE COMPLETELY BANDED.

C. FLOOR HATCHES

FLOOR HATCHES SHALL BE FABRICATED OF STEEL OR ALUMINUM AS SHOWN. HATCHES SHALL BE DOUBLE-SWING, AND SHALL BE FURNISHED WITH TWO (2) STAY BARS DESIGNED TO HOLD THE COVERS IN AN OPEN POSITION AND PROVIDE A RAILING AROUND THE OPENING, STAY BAR BRACKETS DESIGNED TO PROVIDE STORAGE FOR THE BARS WHEN THE LATCH IS CLOSED, FOUR (4) FLUSH HANDS, JOINT GUTTER, AND MOAT-TYPE EDGE DRAIN COMPLETE WITH DRAIN CONNECTION. STEEL HATCHES SHALL BE GALVANIZED AFTER FABRICATION. DRAIN CONNECTION SIZE AND LOCATION SHALL BE AS SHOWN.

11 IRON CASTINGS

IRON CASTINGS SHALL CONFORM TO THE "SPECIFICATIONS FOR GRAY IRON CASTING," (ASTM A48) UNLESS OTHERWISE SHOWN.

12 SEAT ANGLES, SUPPORTS, AND GUIDES

SEAT ANGLES FOR GRATING SHALL BE ALUMINUM OR STEEL AS SHOWN AND OF A SIZE AS SHOWN. GUIDES FOR SLIDE GATES SHALL BE STEEL, OF A SIZE SHOWN, HOT-DIP GALVANIZED AFTER FABRICATION.

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EARTHWORKS

20.01 GENERAL

THE CONTRACTOR SHALL PERFORM ALL EARTHWORK REQUIRED AND SHOWN ON DRAWINGS.

20.02 COMPACTION TESTS

WHERE THE BACKFILL IS REQUIRED TO BE COMPACTED TO A SPECIFIED DENSITY, TESTS FOR COMPLIANCE MAY BE MADE BY AND AT THE EXPENSE OF THE OWNER, USING THE TEST PROCEDURE SPECIFIED IN METHODS OF TESTS FOR MOISTURE-DENSITY RELATION IN SOILS USING A 10-LB. HAMMER AND 18 INCH DROP (ASTM D 1557), MODIFIED TO USE THREE (3) LAYERS. ALL FIELD DENSITY TESTS SHALL BE PERFORMED IN ACCORDANCE WITH THE TEST PROCEDURE SPECIFIED IN "METHOD OF TEST FOR DENSITY OF SOIL IN PLACE BY THE SAND CONE METHOD" (ASTM D1556).

20.03 EXCAVATION

A. GENERAL

EXCEPT WHEN SPECIFICALLY PROVIDED TO THE CONTRARY, EXCAVATION SHALL INCLUDE THE REMOVAL OF MATERIALS OF WHATEVER NATURE ENCOUNTERED, INCLUDING ALL OBSTRUCTIONS OF ANY NATURE THAT WOULD INTERFERE WITH THE PROPER EXECUTION AND COMPLETION OF THE WORK. THE REMOVAL OF SAID MATERIALS SHALL CONFORM TO THE LINES AND GRADES SHOWN OR ORDERED. UNLESS OTHERWISE PROVIDED, THE ENTIRE CONSTRUCTION SITE SHALL BE STRIPPED OF ALL VEGETATION AND DEBRIS, AND SUCH MATERIALS SHALL BE REMOVED FROM THE SITE PRIOR TO PERFORMING ANY EXCAVATION OR PLACING ANY FILL. THE CONTRACTOR SHALL FURNISH, PLACE, AND MAINTAIN ALL SUPPORTS AND ALL PUMPING, DITCHING, OR OTHER APPROVED MEASURES FOR THE REMOVAL OR EXCLUSION OF WATER, INCLUDING TAKING CARE OF STORM WATER AND WASTE WATER REACHING THE SITE OF THE WORK FROM ANY SOURCE SO AS TO PREVENT DAMAGE TO THE WORK OR ADJOINING PROPERTY.

THE WALLS AND FACES OF ALL EXCAVATIONS IN WHICH WORKERS ARE EXPOSED TO DANGER FROM UNSTABLE GROUND SHALL BE GUARDED AGAINST BY A SHORING SYSTEM, SLOPING OF THE EXCAVATION, OR SOME OTHER ACCEPTABLE METHOD. THE CONTRACTOR SHALL FURNISH, INSTALL, AND MAINTAIN SUCH SHEETING, BRACING, ETC., AS MAY BE NECESSARY TO PROTECT THE WORKERS AND TO PREVENT ANY MOVEMENT OF EARTH WHICH COULD INJURE OR DELAY THE WORK OR ENDANGER ADJACENT STRUCTURES. IN EXCAVATIONS WHICH WOKERS MAY BE REQUIRED TO ENTER, EXCAVATED OR OTHER MATERIALS SHALL BE EFFECTIVELY STORED AND RETAINED AT LEAST 600 MM OR MORE FROM THE EDGE OF THE EXCAVATION. ALL EXCAVATION AND TRENCHING OPERATIONS SHALL CONFORM TO ANY AND ALL NATIONAL, PROVINCIAL AND LOCAL SAFETY REQUIREMENTS.

B. EXCAVATION BENEATH PROPOSE STRUCTURES

EXCEPT WHERE OTHERWISE SPECIFIED FOR A PARTICULAR STRUCTURE OR ORDERED BY THE ENGINEER, EXCAVATION SHALL BE CARRIED TO BE THE GRADE OF THE BOTTOM OF THE FOOTING OR SLAB. WHERE SHOWN OR ORDERED, AREAS BENEATH PROPOSED STRUCTURES SHALL BE OVER EXCAVATED. WHEN SUCH OVER-EXCAVATION IS SHOWN ON THE DRAWINGS, NOTH OVER EXCAVATION AND SUBSEQUENT BACKFILL TO THE REQUIRED GRADE SHALL BE PERFORMED BY THE CONTRACTOR AT HIS OWN EXPENSE. WHEN SUCH OVER-EXCAVATION IS NOT SHOWN BUT IS ORDERED BY THE ENGINEER, SUCH OVER-EXCAVATION AND ANY RESULTING BACKFILL WILL BE PAID FOR UNDER A SEPARATE UNIT PRICE BID ITEM IF SUCH BID ITEM HAS BEEN ESTABLISHED; OTHERWISE PAYMENT WILL BE MADE IN ACCORDANCE WITH NEGOTIATED PRICES. AFTER THE REQUIRED EXCAVATION OR OVER-EXCAVATION HAS BEEN COMPLETED, THE EXPOSED SURFACE SHALL BE SCARIFIED TO A DEPTH OF 150 MM (6-IN.) BROUGHT TO OPTIMUM MOISTURE CONTENT, AND ROLLED WITH HEAVY COMPACTION EQUIPMENT TO INETY-FIVE PERCENT (95%) OF MAXIMUM DENSITY.

C. EXCAVATION BENEATH AREAS TO BE PAVED

EXCAVATION UNDER AREAS TO BE PAVED SHALL EXTEND TO THE BOTTOM OF THE AGGREGATE BASE, IF SUCH BASE IS CALLED FOR; OTHERWISE IT SHALL EXTEND TO THE BOTTOM OF PAVING. AFTER THE REQUIRED EXCAVATION HAS BEEN COMPLETED, THE EXPOSED SURFACE SHALL BE SCARIFIED, BROUGHT TO OPTIMUM MOISTURE CONTENT, AND ROLLED WITH HEAVY COMPACTION EQUIPMENT TO NINETY PERCENT (90%) OF MAXIMUM.

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D. PIPELINE TRENCH EXCAVATION

1. GENERAL

UNLESS OTHERWISE SHOWN OR ORDERED, EXCAVATION FOR PIPELINES SHALL BE OPEN-CUT TRENCHES. THE BOTTOM OF THE TRENCH, INCLUDING ANY SHORING SHALL HAVE A MINIMUM WIDTH EQUAL TO THE OUTSIDE DIAMETER OF THE PIPE PLUS 300MM (12-IN.) AND A MAXIMUM WIDTH EQUAL TO THE OUTSIDE DIAMETER OF THE PIPE PLUS 600MM (24 IN.). EXCEPT WHEN OTHERWISE SHOWN OR ORDERED BY THE ENGINEER, THE BOTTOM OF THE TRENCH SHALL BE EXCAVATED UNIFORMLY TO THE GRADE OF THE BOTTOM OF THE PIPE. THE TRENCH BOTTOM SHALL BE GIVEN A FINAL TRIM USING A STRING LINE FOR ESTABLISHING GRADE, SUCH THAT EACH PIPE SECTION WHEN FIRST LAID WILL BE WHOLLY IN CONTACT WITH THE GROUND OR BEDDING ALONG THE EXTREME BOTTOM OF THE PIPE. ROUNDING OUT THE TRENCH TO FORM A CRADLE WILL NOT BE REQUIRED. THE MAXIMUM AMOUNT OF OPEN TRENCH PERMITTED AT ANY ONE TIME AND IN ONE LOCATIO SHALL BE 300 METERS, OR THE LENGTH NECESSARY TO ACCOMODATE THE AMOUNT OF PIPE INSTALLED IN A SINGLE DAY, WHICHEVER IS GREATER. ALL NEWLY LAID PIPE SHALL BE BACKFILLED NOT LATER THAN THE FOLLOWING DAY. BARRICADES AND WARNING LIGHTS SATISFACTORY TO THE ENGINEER SHALL BE PROVIDED AND MAINTAINED FOR ALL TRENCHES LEFT OPEN OVERNIGHT EXCEPT AT INTERSECTIONS AND DRIVEWAYS IN WHICH CASE OF HEAVY STEEL PLATES, ADEQUATELY BRACED BRIDGES OR OTHER TYPE OF CROSSING CAPABLE OF SUPPORTING VEHICULAR TRAFFIC SHALL BE FURNISHED AS DIRECTED BY THE ENGINEER.

2. TRENCH OVER-EXCAVATION WHERE SHOWN

THE TRENCHES SHALL BE OVER-EXCAVATED WHERE SHOWN, TO THE DEPTH SHOWN, THEN BACKFILLED TO THE GRADE OF THE BOTTOM OF THE PIPE WITH SUITABLE SELECTED GRANULAR MATERIAL OR WITH SNAD. SAID BACKFILL SHALL BE BROUGHT TO THE OPTIMUM MOISTURE CONTENT AND COMPACTED TO NINETY PERCENT (95%) OF MAXIMUM DENSITY UNDER PROPOSED STRUCTURES, AND NINETY (90%) ELSEWHERE. WORK SPECIFIED IN THIS SUBSECTION SHALL BE PERFORMED BY THE CONTRACTOR AT HIS OWN EXPENSE.

3. TRENCH OVER-EXCAVATION TO CLEAR OBSTRUCTIONS

TRENCHES SHALL BE OVER-EXCAVATED TO A DEPTH APPROVED BY THE ENGINEER FOR PIPELINE CLEARANCE OF OBSTRUCTIONS. ALL WORK SPECIFIED IN THIS SUBSECTION SHALL BE PERFORMED BY THE CONTRACTOR AT HIS OWN EXPENSE WHEN THE OVER-EXCAVATION PLUS THE COVER OF THE PIPE MEASURED TO EXISTING GROUND SURFACE DOES NOT EXCEED 1.5 METERS, ADDITIONAL PAYMENT WILL BE MADE TO THE CONTRACTOR FOR THE PORTION OF WORK LOCATED BELOW SAID DEPTH. SAID ADDITIONAL PAYMENT WILL BE MADE UNDER SEPARATE UNIT PRICE BID ITEMS FOR OVER-EXCAVATION IF SUCH BID ITEMS HAVE BEEN ESTABLISHED; OTHERWISE PAYMENT WILL BE MADE IN ACCORDANCE WITH NEGOTIATED PRICES.

4. TRENCH OVER-EXCAVATION WHEN ORDERED

TRENCHES SHALL BE OVER-EXCAVATED BEYOND THE DEPTH SHOWN WHEN ORDERED BY THE ENGINEER. SUCH OVER-EXCAVATION SHALL BE TO THE DEPTH ORDERED. THE TRENCH SHALL THEN BE REFILLED TO THE GRADE OF THE BOTTOM OF THE PIPE WITH EITHER SELECTED GRANULAR MATERIAL OBTAINED FROM THE EXCAVATION, SAND, OR CRUSHED ROCK, AT THE OPTION OF THE ENGINEER, WHEN CRUSHED ROCK BEDDING IS ORDERED, WELL-GRADED MATERIAL OF 40MM (1.6 IN.) MAXIMUM SIZE SHALL BE USED. BEDDING MATERIAL SHALL BE PLACED IN LAYERS, BROUGHT TO OPTIMUM MOISTURE CONTENT AND COMPACTED TO NINETY-FIVE PERCENT (95%) OF MAXIMUM DENSITY WHERE THE PIPELINE TRENCH PASSES UNDER STRUCTURES, AND NINETY PERCENT (90%) ELSEWHERE. PAYMENT WILL BE MADE UNDER SEPARATE UNIT PRICE BID ITEMS FOR FURNISHING AND INSTALLING BEDDING AND BACKFILLL IF SUCH BID ITEMS HAVE BEEN ESTABLISHED; OTHERWISE PAYMENT WILL BE MADE IN ACCORDANCE WITH NEGOTIATED PRICES.

E. OVER-EXCAVATED NOT ORDERED, SPECIFIED, OR SHOWN

ANY OVER-EXCAVATION CARRIED BELOW THE GRADE ORDERED, SPECIFIED, OR SHOWN, SHALL BE REFILLED TO THE REQUIRED GRADE WITH SUITABLE SELECTED GRANULAR MATERIAL BY THE CONTRACTOR AT HIS OWN EXPENSE. SUCH MATERIAL SHALL BE MOISTENED AS REQUIRED AND COMPACTED TO NINETY-FIVE PERCENT (95%) OF MAXIMUM DENSITY UNDER STRUCTURES, AND NINETY PERCENT (90%) ELSEWHERE.

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F. DISPOSAL OF EXCESS EXCAVATED MATERIAL

THE CONTRACTOR SHALL REMOVE AND DISPOSE ALL EXCESS EXCAVATED MATERIAL AT HIS OWN EXPENSE AND IN A MANER APPROVED BY THE ENGINEER.

G. EXCAVATION IN LAWN AREAS

WHERE PIPELINE EXCAVATION OCCURS IN LAWN AREA, THE SOD SHALL BE CAREFULLY REMOVED AND STOCKPILED TO PRESERVE IT FOR REPLACEMENT. EXCAVATED MATERIAL FROM THE TRENCH MAY BE PLACED ON THE LAWN PROVIDED A DROP CLOTH OR OTHER SUITABLE METHOD IS EMPLOYED TO PROTECT THE LAWN FROM DAMAGE. THE LAWN SHALL NOT REMAIN COVERED FOR MORE THAN 72 HOURS. IMMEDIATELY AFTER COMPLETION OF BACKFILLING AND TESTING OF THE PIPELINE, THE SOD SHALL BE REPLACED IN A MANNER SO AS TO RESTORE THE LAWN AS NEAR AS POSSIBLE TO ITS ORIGINAL CONDITION.

H. EXCAVATION IN VICINITY OF TREES

EXCEPT WHERE TREES ARE SHOWN ON THE DRAWINGS TO BE REMOVED TREES SHALL BE PROTECTED FROM INJURY DURING CONSTRUCTION OPERATIONS AND NO TREE IS TO BE REMOVED WITHOUT WRITTEN PERMISSION FROM THE ENGINEER. NO TREE ROOTS OVER 50 MM (2-IN.) IN DIAMETER SHALL BE CUT WITHOUT THE PERMISSION OF THE ENGINEER. TREES SHALL BE SUPPORTED DURING EXCAVATION AS MAY BE DIRECTED BY THE ENGINEER.

20.04 BACKFILL

A. GENERAL

BACKFILL SHALL NOT BE DROPPED DIRECTLY UPON ANY STRUCTURE OR PIPE. MATERIALS USED FOR BACKFILL SHALL BE SELECTED MATERIAL, FREE FROM GRASS, ROOTS, BRUSH, OR OTHER VEGETATION, OR ROCKS HAVING MAXIMUM DIMENSION LARGER THAN 150MM (6-IN.). MATERIAL PLACED WITHIN 150 MM (6-IN.) OF ANY STRUCTURE ORPIPE SHALL BE FRE OF ROCKS OR UNBROKEN MASSES OR EARTHLY MATERIALS HAVING MAXIMUM DIMENSION LARGER THAN 75 MM (3-IN.). BACKFILL SHALL NOT BE PLACED AROUND OR UPON ANY STRUCTURE UNTIL THE CONCRETE HAS ATTAINED SUFFICIENT STRENGTH TO WITHSTAND THE LOADS IMPOSED. BACKFILL AROUND WATER-RETAINING STRUCTURES SHALL NOT BE PLACED UNTIL THE STRUCTURES HAVE BEEN TESTED, AND THE STRUCTURES SHALL BE FULL OF WATER WHOLE BACKFILL IS BEING PLACED.

B. BACKFILL AROUND AND BENEATH POPOSED STRUCTURES AND PAVED AREAS

EXCEPT WHERE OTHERWISE SPECIFIED FOR A PARTICULAR STRUCTURE OR ORDERED BY THE ENGINEER, BACKFILL PLACED AROUND AND BENEATH PROPOSED STRUCTURES AND PAVED AREAS, SHALL BE PLACED IN HORIZONTAL LAYERS NOT TO EXCEED 200 MM (8-IN.) IN THICKNESS, AS MEASURED BEFORE COMPACTION, WHERE COMPACTION IS ATTAINED BY MEANS OF SHEEPSFOOT ROLLERS. WHERE THE USE OF SHEEPSFOOT ROLLERS IS IMPRACTICAL, THE LAYERS SHALL NOT EXCEED 150 MM (6-IN.) IN THICKNESSBEFORE COMPACTION, AND COMPACTION SHALL BE ATTAINED BY MEANS OF HAND-OPERATED POWER DRIVEN TAMPERS. THE BACKFILL SHALL BE BROUGHT UP EVENLY WITH EACH LAYER MOISTENED AND COMPACTED BY MECHANICAL MEANS TO NINETY-FIVE (95%) OF MAXIMUM DENSITY BENEATH PROPOSED STRUCTURES, AND NINETY PERFECT (90%) OF MAXIMUM DENSITY AROUND THE SIDES OF STRUCTURES AND BENEATH PROPOSED PAVED AREAS.

C. PIPELINE TRENCH BACKFILL

1. PIPELINE TRENCHES SHALL BE BACKFILLED TO A LEVEL OF 150 MM (6-IN.) ABOVE THE TOP OF THE PIPE WITH SELECTED MATERIAL OBTAINED FROM THE EXCAVATION; PROVIDED IF, IN THE ENGINEER'S OPINION, SAID MATERIAL IS UNSUITABLE FOR BACKFILL PURPOSES, BORROW MATERIAL HAVING THE SAND EQUIVALENT VLAUE OF NOT LESS THAN TWENTY (20) (ASTM D-2419) SHALL BE USED FOR THIS PORTION OF THE TRENCH BACKFILL. BORROW MATERIAL WHEN ORDERED BY THE ENGINEER, WILL BE PAID FOR UNDER A SEPARATE UNIT PRICE BID ITEM IF SUCH BID ITEM HAS BEEN ESTABLISHED; OTHERWISE PAYMENT WILL BE MADE IN ACCORDANCE WITH A NEGOTIATED PRICE. SELECTED MATERIAL SHALL FIRST BE BROUGHT UP TO MID-DIAMETER OF THE PIPE AND COMPACTED; THEN THE REMAINDER OF THE BACKFILL TO 150 MM (6-IN.) ABOVE THE PIPE MAY BE PLACED AND COMPACTED. SUCH MATERIAL SHALL BE COMPACTED TO NINETY-FIVE PERCENT (95%) OF MAXIMUM DENSITY WHERE THE TRENCH IS LOCATED UNDER PROPOSED STRUCTURES, AND NINETY PERCENT (90%) OF MAXIMUM DENSITY ELSEWHERE. COMPACTION SHALL BE OBTAINED BY TAMPING IN NOT MORE THAN 150 MM (6-IN.) LAYERS OR BY USING EXCESS WATER AND PASSING A

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CONCRETE VIBRATOR BETWEEN THE PIPE AND SIDE OF TRENCH. PRIOR TO ANY FLOODING OR JETTING, THE PIPE SHALL BE FILLED WITH WATER OR CENTER LOADED WITH BACKFILL TO PREVENT FLOATING.

2. AFTER THE INITIAL PORTION OF BACKFILL HAS BEEN PLACED AND SPECIFIED ABOVE, THE REMAINDER OF THE TRENCH SHALL BE BACKFILLED. WHEN COMPACTION OF THE INITIAL PORTION OF BACKFILL IS OBTAINED WITH EXCESS WATER, NOT LESS THAN 4 HOURS SHALL HAVE ELAPSED BETWEEN THE PLACEMENT OF INITIAL BACKFILL AND SUBSEQUENT BACKFILL. THE REMAINDER OF THE BACKFILL SHALL BE SELECTED MATERIAL OBTAINED FROM THE EXCAVATION AND SHALL BE PLACED IN HORIZONTAL LAYERS. EACH LAYER SHALL BE NO MORE THAN 400 MM (16 IN.) IN DEPTH. LAYERS HALL BE MOISTENED, TAMPED, PUDDLED, ROLLED OR OTHERWISE COMPACTED TO:

(A) NINETY FIVE PERCENT (95%) OF MAXIMUM DENSITY WHERE THE TRENCH IS LOCATED IS LOCATED UNDER PROPOSED STRUCTURES;

(B) NINETY PERCENT (90%) OF MAXIMUM DENSITY WHERE TRENCH IS LOCATED UNDER EXISTING OR PROPOSED ASPHALT OR CONCRETE SURFACE;

(C) EIGHTY PERCENT (80%) OF MAXIMUM DENSITY WHERE THE TRENCH IS LOACTED UNDER UNPAVED SHOULDERS, GRAVEL ROADWAYS OR DIRT ROADS;

(D) ONE HUNDRED PERCENT (100%) OF THE NATURAL DENSITY OF THE SURROUNDING AREAS WHERE THE TRENCH IS LOCATED IN UNIMPROVED RIGHT-OF-WAY.

IF THE BACKFILL MATERIAL IS SANDY OR GRANULAR IN NATURE AND THE TRENCH IS NOT LOACTED UNDER A STRUCTURE, THE LAYER CONSTRUCTION MAY BE ELIMINATED, AND COMPACTION MAY BE OBTAINED BY FLOODING AND JETTING, PROVIDED THIS LATTER METHOD IS APPROVED BY THE AGENCY HAVING JURISDICTION OVER THE HIGHWAY OR STREET. IF FLOODING AND JETTING IS PERMITTED, THE REMAINING BACKFILL SHALL BE PLACED IN LAYERS NOT EXCEEDING 900MM (36 IN.) THICKNESS. EACH LAYER SHALL BE FLOODED, JETTED AND RODDED TO SECURE COMPLETE SATURATION OF THE MATERIAL BEFORE PLACING THE NEXT LAYER.

D. EMBANKMENT FILL

THE AREA WHERE AN EMBANKMENT IS TO BE CONSTRUCTED SHALL BE CLEARED OF ALL VEGETATION, ROOTS AND FOREIGN MATERIAL. FOLLOWING THIS, THE SURFACE SHALL BE MOISTENED, SCARIFIED TO A DEPTH OF 150 MM (6 IN.) AND ROLLED OR OTHERWISE MECHANICALLY COMPACTED TO NINETY FIVE PERCENT (95%) OF MAXIMUM DENSITY UNDER PROPOSE STRUCTURES, AND NINETY PERCENT (90%) OF MAXIMUM DENSITY ELSEWHERE.EMBANKMENT FILL SHALL BE PLACED IN HORIZONTAL LAYERS NOT TO EXCEED 200MM (8 IN.) IN THICKNESS, AS MEASURED BEFORE COMPACTION, WHERE COMPACTION IS ATTAINED BY MEANS OF SHEEPSFOOT ROLLERS. WHERE THE USE OF SHEEPSFOOT ROLLERS IS IMPRACTOCABLE, THE LAYERS SHALL NOT EXCEED 150 MM (6-IN.) IN THICKNESS BEFORE COMPACTION, AND COMPACTION SHALL BE ATTAINED BY MEANS OF HAND-OPERATED POWER-DRIVEN TAMPERS. THE BACKFILL SHALL BE BROUGHT UP EVENLY WITH EACH LAYER MOISTENED AND COMPACTED BY MECHANICAL MEANS TO NINETY-FIVE PERCENT (95%) OF MAXIMUM DENSITY UNDER PROPOSED STRUCTURES, AND NINETY PERCENT (90%) OF MAXIMUM DENSITY UNDER PROPOSED STRUCTURES, AND NINETY PERCENT (90%) OF MAXIMUM DENSITY UNDER PROPOSED STRUCTURES, AND NINETY PERCENT (90%) OF MAXIMUM DENSITY UNDER PROPOSED STRUCTURES, SHALL CONSISTS OF LOAMY EARTH, FREE OF ROCKS LARGER THAN 25 MM (1 IN.) IN MAXIMUM DIMENSION.

GENERAL NOTES							
		AS PER LWUA STAN	NDARD SPECIFICATIO	Ν			
PLANNING AND DESIGN DIVISION		TITLE:		REVI	SIONS		
	OF METRO KIDAPAWAN WATER		EARTHV	BY:	DATE:		
		RICT		•			
Bio 96012015 Regioned UKAS Restored UKAS			DATE:	NO.			
	SCALE: NTS	BY: PDD		4			
	JUALE. NIJ	DI. PDD	JANUARY 2021				

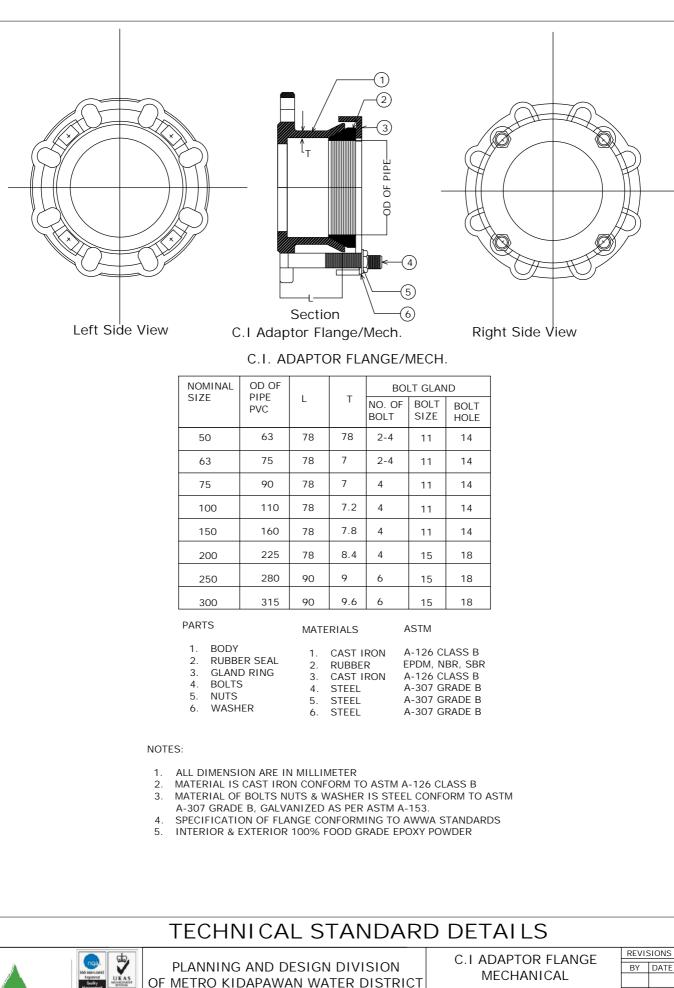
20.05 SLOPE STABILIZING

UNLESS OTHERWISE SPECIFIED ALL EMBANKMENT SLOPES STEEPER THAN THREE (3) UNITS HORIZONTAL TO ONE (1) UNIT VERTICAL SHALL BE STABILIZED BY SODDING AS DIRECTED BY THE ENGINEER. STRIPS OF SOD NOT LESS THAN 300 MM (12 IN.) WIDE SHALL BE PLACED ALONG SLOPE BANKS.

SODS SHALL BE TAKEN ONLY FROM FIELDS NOT LESS THAN THREE (3) YEARS OLD AND HAVE BEEN PREVIOUSLY ROLLED AND MOVED AT LEAST ONCE. SODS TAKEN FROM WILD FIELD THAT HAVE NOT BEEN MOWED WILL NOT BE ACCEPTABLE. SOD SHALL BE OF SUFFICIENT THICKNESS TO PREVENT EXCESSIVE BREAKAGE AND SHALL BE STRIPPED IN THE LARGEST PRACTICABLE WIDTHS AND LENRGTHS. IT SHALL BE TAMPED IN PLACE, PROPERLY LEVELED AND IMMEDIATELY WELL SPRINKLED. ALL SOD NOT IN GOOD CONDITION AFTER BEING TAMPED IN PLACE SHALL BE REMOVED AND REPLACED.

IMMEDIATELY ADTER SETTING OF GRASS SOD, SOD SHALL BE RECOVERED WITH 6 MM (0.24 IN.) OF SCREENED TOPSOIL WHICH HAS BEEN WELL MIXED WITH 460 GRAMS (1 LB.) OF GRASS SEED PER 100 SQ. METRES (1,076 SQ. FT.). SOD SHALL BE REPLACED WITH THE SAME KIND OF SURFACING OR BETTER IN ACCORDANCE WITH THE LATEST SPECIFICATIONS, ROSODDING SHALL CONTINUE UNTIL ACCEPTANCE.

GENERAL NOTES AS PER LWUA STANDARD SPECIFICATION **REVISIONS** TITLE: PLANNING AND DESIGN DIVISION **EARTHWORKS** DATE: BY: OF METRO KIDAPAWAN WATER DISTRICT DATE: NO. 5 SCALE: NTS BY: PDD **JANUARY 2021**



DATE: N.T.S BY: DESIGN UNIT FEBRUARY 2021

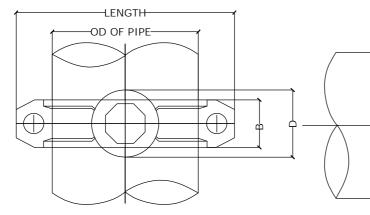
10

SCALE:

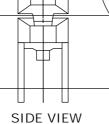
DWG.

NO.:

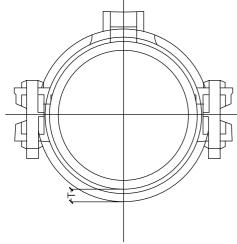
01



IRON PIPE (I.P) THREAD HEXAGON SHAPED DUE TO TIGHT THREAD



TOP VIEW



NOMINAL PIPE SIZE	OD OF PIPE PVC	L	В	D MAX	Т	A	MAX (I.P.) THREAD TAP DESIGNATION
50	63	122	43	70	12	28	1"
75	90	152	43	70	12	30	1"
100	110	185	50	78	12	32	2"
150	160	240	50	84	14	33	2"
200	225	310	50	84	16	43	2"

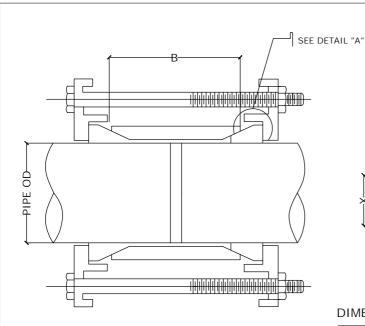
FRONT VIEW

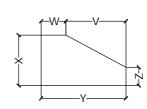
NOTES:

- 1. MATERIALS IS CAST IRON CONFORMING TO ASTM A-126 LASS B
- 2. MATERIAL OF BOLTS & NUTS IS STAINLESS STEEL CONFORM TO ASTM A-276 TYPE 304 OR 316
- 3. MATERIALS OF RUBBER RING GASKET WITH NARROW RAISED RIDGES IS NEOPRENE IN COMPLIANCE TO ISO 4633 CLASS 70 AND SUITABLE FOR DRINKING WATER
- 4. COATING IS ELECTROSTATICALLY APPLIED EPOXY POWDER
- 5. SADDLE SHALL NOT LEAK OR BREAK WHEN TESTED UNDER A PRESSURE OF 3000 PSI

TECHNICAL STANDARD DETAILS										
						REVISIONS				
	nga. 💆	PLANNING AND DESIGN DIVISION OF METRO KIDAPAWAN WATER DISTRICT					BY	DATE		
	Eso soot.2015 Engistered Quality						FURFVC			
\approx	Management ons	of MErric				DATE:	DWG.	NO.:		
		SCALE:	N.T.S	BY:		FEBRUARY 2021		11		
	U U	SCALE:	N.I.S	BI:	DESIGN UNIT	FEDRUART 2021	, c	JT		

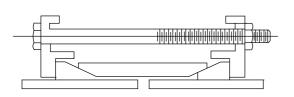
TAPERED THREAD
RUBBER GASKET STIFFENER STAINLESS STEEL
BRASS COPORARTION STOP CJ x MTE
SIZE (in) 1/2 3/4 1 1 1/2 2
 NOTES: 1. BRASS SERVICES CONNECTION FITTINGS IN ACCORDANCE TO AWWA C-800 2. COMPRESSION JOINT SHALL BE PROVIDED WITH STAINLESS STEEL STIFFENER CONFORMING TO ASTM A-276 TYPE 304 3. THE END OF STIFFENER SHALL NOT PROJECT BEYOND THE END OF COMPRESSION JOINT COUPLING 4. OUTSIDE DIAMETER OF STIFFENER SHALL BE THE INSIDE DIAMETER OF THE PE TUBING 5. BALL COMPONENT SHALL BE CHROME PLATED BRASS 6. BRASS CORPORATION STOP ISO, WITH LOCK WASHER, BOLT AND NUT
TECHNICAL STANDARD DETAILS
PLANNING AND DESIGN DIVISION OF METRO KIDAPAWAN WATER DISTRICT BRASS CORPORATION STOP CJ × MTE Revisions BY Date: 0 NO.:





DIMENSION OF RUBBER GASKET

C.I SLEEVE TYPE COUPLING FOR GIP



Ζ SIZE V Υ W Х 50 15.75 7.87 12.20 23.6 3.8 75 15.75 7.87 23.6 3.8 12.20 100 7.87 26.9 5.6 19.05 15.75 150 19.05 7.87 26.9 5.6 15.75 200 19.05 7.87 15.75 26.9 5.6 250 19.05 7.87 15.75 26.9 5.6 300 19.05 7.87 15.75 26.9 5.6

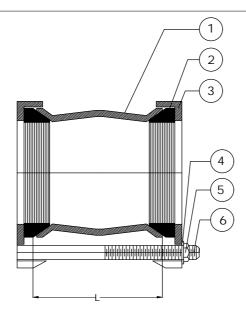
DETAIL "A"

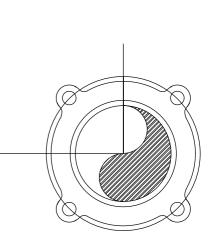
SIZE	PIPI OD GIP	Т	В	NO OF BOLT	E	T1	I
50	60.3	10	140	4	25	9.5	4.7
75	88.9	12	140	4	25	9.5	4.7
100	114.3	13	140	4	25	9.5	4.7
150	168.3	14	140	6	25	9.5	4.7
200	219.0	15.2	140	6	25	9.5	4.7
250	273.0	17.2	178	6	25	9.5	4.7
300	323.8	19	178	6	25	9.5	4.7

NOTES:

- 1. ALL DIMENSION ARE IN MILLIMETER
- 2. MATERIAL IS CAST IRON CONFORM TO ASTM A-126 CLASS B
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND HOT DIP GALVANIZED AS PER ASTM A-153.
- 4. COATING: COALTAR ENAMEL
- 5. MATERIAL OF RUBBER GASKET CONFORM TO NBR

TECHNICAL STANDARD DETAILS REVISIONS C.I SLEEVE TYPE COUPLING PLANNING AND DESIGN DIVISION BY DATE FOR GIP OF METRO KIDAPAWAN WATER DISTRICT DWG. NO.: DATE: 10 01 SCALE: N.T.S BY: DESIGN UNIT FEBRUARY 2021





RIGHT SIDE VIEW

C.I SLEEVE TYPE COUPLING

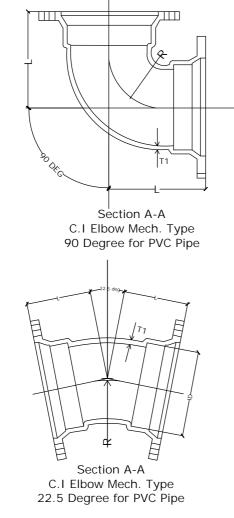
PARTS:	MATERIALS:	ASTM
 BODY SLEEVE RUBBER SEAL GLAND RING WASHER NUTS BOLTS 	CAST IRON RUBBER CAST IRON STEEL STEEL STEEL	ASTM A-126 CLASSB EPDM, NBR, SBR ASTM A-126 CLASS B ASTM A-307 GRADE B ASTM A-307 GRADE B ASTM A-307 GRADE B

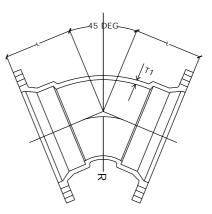
		1	
NOMINAL SIZE	OUTSIDE DIAMETER PVC	L	Т
50	50	178	5
63	63	178	5
75	75	178	5
100	100	178	5
150	150	178	5
200	200	178	6
250	250	178	6
300	300	178	6

NOTES:

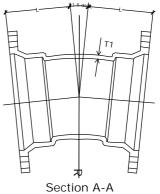
- 1. ALL DIMENSIONS ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORM TO ASTM A-125 CLASS B
- MATERIAL OF BOLTS NUTS & WASHER ARE STEEL CONFORM TO ASTM A-307 GRADE B, ASTM A-563 RESPECTIVELY AND HOT DIP GALVANIZED AS PER ASTM A-153
- 4. INTERIOR & EXTERIOR COATING IS EXPOXY POWDER

TECHNICAL STANDARD DETAILS									
	PLANN	ING AND	DESI	GN DIVISION			REVIS BY	SIONS DATE	
Con sections to the section of the s				WATER DISTRICT	C.I SLEEVE TYPE COUPLING				
	SCALE:	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021	01			





Section A-A C.I Elbow Mech. Type 45 Degree for PVC Pipe



C.I Elbow Mech. Type 11.5 Degree for PVC Pipe

NOMINAL			90 DEGREES		45 DEGREES		22.5 DEGREES		11.25 DEGREES	
SIZE	ID	T1	R	L	R	L	R	L	R	L
50	69	7.0	47	125	62	95	63.7	90	129	90
75	96	7.0	102	152	92	101.6	192	90	387.3	90
100	116	7.2	165	165	122	114.3	255.1	101	515.8	101
150	166	7.8	152	203	184	135	382.5	127	774.7	127
200	231	8.4	178	229	214	152	345	140	901.7	140
250	166	9.0	228	290	276	155	574.5	165	1160.5	165
300	321	9.6	254	335	336	186	701.5	190	1417.6	190

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER UNITS

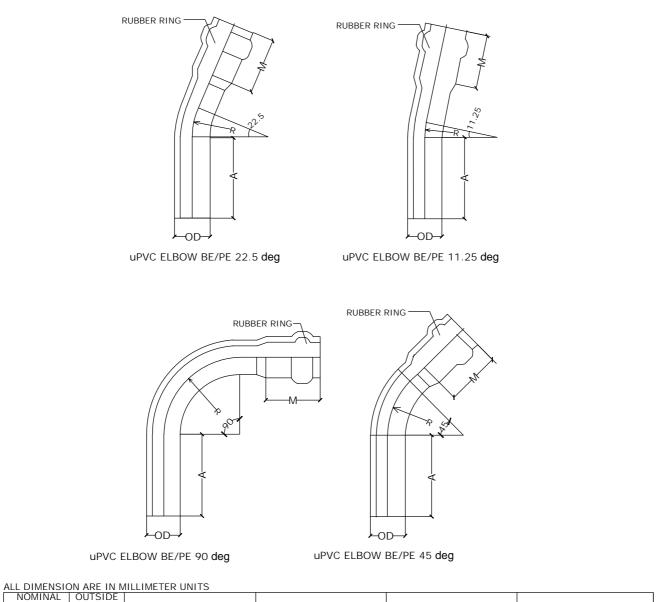
2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B.

- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND HOT DIP GALVANIZED AS PER ASTM A-153
- 4. COATING IS BITUMINOUS COALTAR ENAMEL 50 MICRONS THICK. FITTINGS SHALL BE LINED WITH CEMENT MORTAL CONFORMING TO AWWA -104
- 5. GASKET MATERIAL SHALL BE SBR, NBR, OR EPDM CONFORMING TO ISO 4633 CLASS 70, AND SUITABLE FOR DRINKING WATER.
- 6. THE DESIGN POLYGON TYPE
- 7. THIS PRODUCT CONFORMS TO REQUIRED HYDROSTATIC TESTING SPECIFICATION OF AWWA C-110 AND LWUA STANDARDS

TECHNICAL STANDARD DETAILS



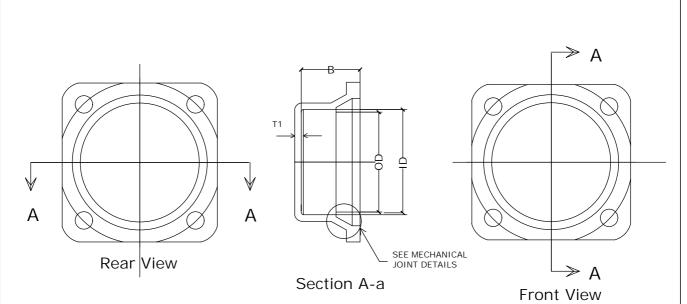
d					C.I ELBOW MECHANICAL TYPE 90			REVISIONS	
V	PLANN	IING AND	DESI	GN DIVISION	deg., 45 deg., 22.5	BY	DATE		
JKAS NACEMENT SINTUM	OF METRO) KIDAPA	NAN ۱	NATER DISTRICT	for PVC				
d15					DATE:	DWG. NO.:			
	SCALE:	NTS	ΒY	DESIGN UNIT	FEBRUARY 2021	01			
7	JUALE.	IN. 1. J	ы.	DESIGN UNIT					



	/INAL IZE	OUTSIDE DIAMETER		90 DE(ODEE			45 D	EGREE	-		22.5	DEGR	FF		11 25	DEGR	FF
MM	IN	O.D.	R	A	M	TOTAL LENGTH	R	A	M	TOTAL LENGTH	R	Α		TOTAL LENGTH	R	A		TOTAL LENGTH
50	2	63	230	150	110	671	230	150	110	491	230	150	110	401	230	150	110	356
75	3	90	250	200	130	793	250	200	130	597	250	200	130	498	250	200	130	449
100	4	110	290	220	155	895	290	220	155	668	290	220	155	554	290	220	155	497
150	6	160	480	225	160	1264	480	225	160	887	480	225	160	669	480	225	160	604
200	8	225	750	310	200	1797	780	310	200	1209	750	310	200	914	750	310	200	767

1. MINIMUM WALL THICKNESS IS EQUIVALENT TO SERIES 8 PIPE WALL THICKNESS SPECIFICATION

TECH	NIC	AL S	STANDARI	D DETAI	_S		
			GN DIVISION VATER DISTRICT	UPVC ELB	OW BE/PE	BY	DATE
SCALE: N	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021	01		

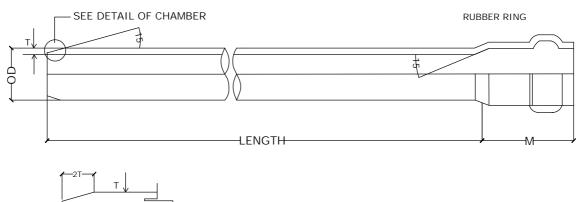




SIZE	OD OF PIPE PVC	ID	В	T1
50	63	69	63.5	7
75	90	96	63.5	7
100	110	116	63.5	7.2
150	160	166	63.5	7.8
200	225	231	63.5	8.4
250	280	286	63.5	9
300	315	321	63.5	9.6
300	355	361	63.5	9.6

- 1. ALL DIMENSIONS ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B.
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND HOT DIP GALVANIZED AS PER ASTM A-153
- 4. COATING IS BITUMINOUS COALTAR ENAMEL 50 MICRONS THICK. FITTINGS SHALL BE LINED WITH CEMENT MORTAL CONFORMING TO AWWA C-104
- 5. GASKET MATERIAL SHALL BE SBR, NBR, OR EPDM CONFORMING TO ISO 4633 CLASS 70, AND SUITABLE FOR DRINKING WATER.
- 6. THIS DESIGN IS POLYGON TYPE

TECHNICAL STANDARD DETAILS REVISIONS C.I END CAP MECHANICAL PLANNING AND DESIGN DIVISION BY DATE TYPE FOR PVC OF METRO KIDAPAWAN WATER DISTRICT DWG. NO.: DATE: 10 01 SCALE: N.T.S BY: DESIGN UNIT FEBRUARY 2021



Detail of Chamfer

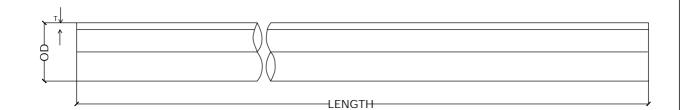
NOM	NOMINAL NOMINA		TOLERANCE		LENGTH	SOCKET/HUB	WALL THICKNESS				
SI	SIZE			ANCL	LLINOITI	LENGTH (M)	SERIES 8	3 (C-150)	SERIES 1	0 (C-100)	
MM	IN.	OD	OD	OVALITY	(L)	MINIMUM	MIN.	MAX.	MIN.	MAX.	
50	2	63	+ 0.3	+ 0.8	6000	97	3.6	4.16	3.0	3.50	
63	2.5	75	+ 0.3	+ 0.9	6000	101	4.3	4.93	3.6	4.16	
75	3	90	+ 0.3	+ 1.1	6000	107	5.2	5.92	4.4	5.04	
100	4	110	+ 0.4	+ 1.4	6000	114	6.3	7.13	5.3	6.03	
150	6	160	+ 0.5	+ 2.0	6000	131	9.2	10.32	7.7	8.67	
200	8	225	+ 0.7	+ 2.7	6000	154	12.9	14.39	10.8	12.08	
250	10	280	+ 0.9	+ 3.0	6000	173	16.0	17.80	13.5	15.05	
300	12	315	+ 1.0	+ 3.8	6000	195	18.0	20.00	15.20	6.75	
350	14	355	+ 1.1	+ 4.3	6000	207	20.3	22.53	17.10	19.01	

MATERIAL

uPVC MATERIAL IS IN ACCORDANCE TO PNS 291 RING GASKET: SBR, NBR, EPDM OR BUNA-N CLASS 50, CONFORMING TO PNS-1008/ISO-4633 AND SUITABLE FOR DRINKING WATER JOINTS UPVC PIPES SHALL BE PUSH-ON TYPE JOINT WITH

RUBBER GASKET

	TEC	HNIC	AL	STANDAR	D DETAI	LS		
				GN DIVISION WATER DISTRICT	uPVC I		REVI BY	SIONS DATE
\$	SCALE:	N.T.S	BY:	DESIGN UNIT	DATE: FEBRUARY 2021	dwg. no.: 01		



HDPE ISO 4427:2002

		NOMINAL OUTSIDE	STANDARD CUTTING	T-WALL THICKNESS		
SI	ZE	DIAMETER (OD)	LENGTH (L)	SDR 9	SDR 9	
MM	IN.	MM	METERS	MM	MM	
1/2	13	20	300	1.8	2.3	
3/4	3/4 19 25		150	2.3	2.8	
1	25	32	100	2.9	3.6	

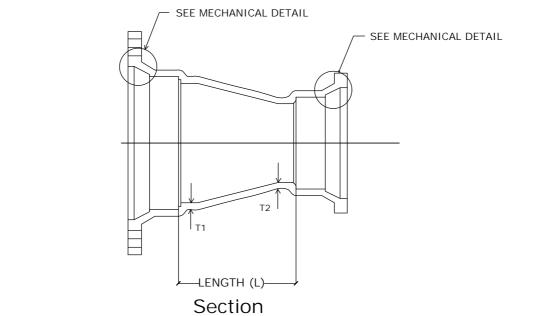
MATERIAL

THE EXTRUSION COMPOUND SHALL BE EITHER GRADE P33, CLASS C OR GRADE P34, CLASS C (PE 3306 OF PE 3406) AS DEFINED BY ASTM D 1248 OR PE 3408 AS DESCRIBED IN PPI TECHNICAL REPORT.

COLOR:

BLACK

		TECI	HNIC	AL S	STANDAR	D DETAI	LS		
	d)PF	REVI	SIONS
Δ.	<u>nga</u> .	PLANN	ING AND	DESI	GN DIVISION	HL HL	PE	BY	DATE
\mathbf{A}	Registered Quality	OF METRO	KIDAPA	MAN V	VATER DISTRICT				
\approx	Management	0				DATE:	DWG. NO.:		
		SCALE:	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021	01		
		SCALE.	N. I. S	DI.	DESIGN UNIT	I EDROART 2021			



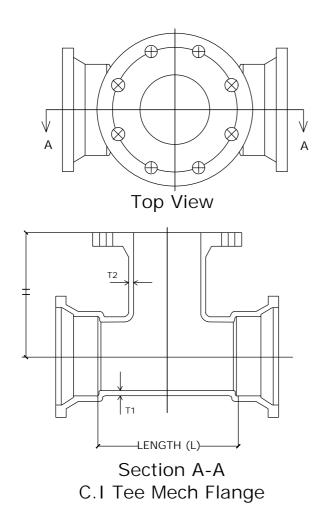
C.I Reducer Mech. Type

SI	ZE	LENGTH	WALL TH	HICKNESS
D1	D2	L	T1	T2
75	50	90	7.0	7.0
100	50	150	7.2	7.0
100	75	90	7.2	7.0
150	50	230	7.8	7.0
150	75	190	7.8	7.0
150	100	150	7.8	7.2
200	50	300	8.4	7.0
200	75	250	8.4	7.0
200	100	250	8.4	7.2
200	150	150	8.4	7.8

SI	IZE	LENGTH	WALL TH	HICKNESS
D1	D2	L	T1	T2
250	50	360	9	7.0
250	75	330	9	7.0
250	100	300	9	7.2
250	150	250	9	7.8
250	200	150	9	8.4
300	50	410	9.6	7.0
300	75	390	9.6	7.0
300	100	370	9.6	7.2
300	150	350	9.6	7.8
300	200	250	9.6	8.4
300	250	150	9.6	9

- 1. ALL DIMENSION ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND ASTM A-563, RESPECTIVELY, AND HOT DIP GALVANIZED AS PER ASTM A-153.
- 4. COATING IS BITUMINOUS COALTAR ENAMEL 50 MICRONS THICK. FITTINGS SHALL BE LINED WITH CEMENT MORTAR AS PER TO AWWA C-104
- 5. GASKET MATERIAL SHALL BE SBR, NBR OR EPDM CONFORMING TO ISO 4633 CLASS 70 AND SHALL BE SUITABLE FOR DRINKING WATER.
- 6. THIS DESIGN POLYGON TYPE

TECHNICAL STANDARD DETAILS												
				GN DIVISION WATER DISTRICT		REDUCER MECHANICAL TYPE		DATE				
	SCALE:	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021	01						



SL		L	Н	T1	T2
RUN	BRANCH	L			12
50	50	120	140	7	7
50 75	50	130	140	7	7
	50	170	165	7	
75	75	170	165		7
100	50	145	165	7.2	7
100	75	170	175	7.2	
100	100	190	180	7.2	7.2
150	50	160	190	7.8	7
150	75	170	200	7.8	7
150	100	195	210	7.8	7.2
150	150	255	220	7.8	7.8
200	50	165	215	8.4	7
200	75	175	225	8.4	7
200	100	200	230	8.4	7.2
200	150	255	245	8.4	7.8
200	200	315	260	8.4	8.4
250	50	165	265	9	7
250	75	180	225	9	7
250	100	200	230	9	7.2
250	150	260	245	9	7.8
250	200	315	260	9	8.4
250	250	375	260	9	9
300	50	180	295	9.6	7
300	75	180	295	9.6	7
300	100	205	300	9.6	7.2
300	150	260	310	9.6	7.8
300	200	320	320	9.6	8.4
300	250	380	330	9.6	9
300	250	435	340	9.6	9.6

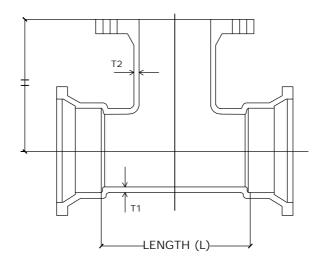
- 1. ALL DIMENSIONS ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B.
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND HOT DIP GALVANIZED AS PER ASTM A-153
- 4. COATING IS BITUMINOUS COALTAR ENAMEL 50 MICRONS THICK. FITTINGS SHALL BE LINED WITH CEMENT MORTAL CONFORMING TO AWWA C-104
- 5. GASKET MATERIAL SHALL BE SBR, NBR, OR EPDM CONFORMING TO ISO 4633 CLASS 70, AND SUITABLE FOR DRINKING WATER.
- 6. SPECIFICATION OF FLANGE CONFORM TO AWWA STANDARD

Side View

> A

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TECHNICAL STANDARD DETAILS											
	ISO SOOLASIS Registered Gesley Management				GN DIVISION VATER DISTI		C.I TEE MEO FLAN		ICAL/	REVIS BY	DATE
	٢	SCALE:	N.T.S	BY:	DESIGN UN	JIT	DATE: FEBRUARY 2021	DWG.	NO.: 01		

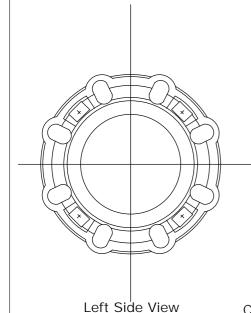


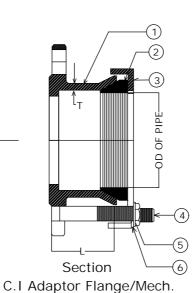
- 1. ALL DIMENSION ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307 GRADE B. AND ASTM A-563, RESPECTIVELY, AND HOT DIP GALVANIZED AS PER ASTM A-153.
- 4. COATING IS BITUMINOUS COALTAR ENAMEL 50 MICRONS THICK. FITTINGS SHALL BE LINED WITH CEMENT MORTAR AS PER TO AWWA C-104
- 5. GASKET MATERIAL SHALL BE SBR, NBR OR EPDM CONFORMING TO ISO 4633 CLASS 70 AND SHALL BE SUITABLE FOR DRINKING WATER.

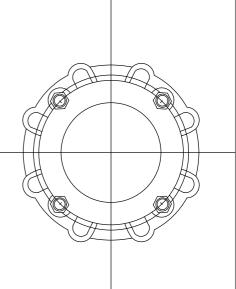
<u> </u>	7				
SI. RUN	ZE BRANCH	L	Н	T1	T2
NUN	DIVANCI				
50	50	130	65	7	7
63	50	130	70	7	7
63	63	130	70	7	7
75	50	170	75	7	7
75	75	170	75	7	7
100	50	190	100	7.2	7
100	75	200	100	7.2	7
100	100	200	100	7.2	7.2
150	50	125	115	7.8	7
150	75	170	120	7.8	7
150	100	195	120	7.8	7.2
150	150	255	125	7.8	7.8
200	50	130	140	8.4	7
200	75	175	145	8.4	7
200	100	200	145	8.4	7.2
200	150	255	150	8.4	7.8
200	200	315	155	8.4	8.4

6. THIS DESIGN POLYGON TYPE









Right Side View

C.I. ADAPTOR FLANGE/MECH.

NOMINAL SIZE	OUTSIDE DIAMETER		BOLT GLAND				
SIZE	PIPE RANGE	L	NO. OF BOLT	BOLT SIZE	BOLT HOLE		
50	90-102.6	78	4	11	14		
100	110-130.6	78	4	11	14		
150	160-174.7	78	4	11	14		
200	217.2-226.8	78	4	15	18		

PARTS

ASTM

 BODY RUBBER SEAL GLAND RING BOLTS NUTS WASHER 	CAST IRON RUBBER CAST IRON STEEL STEEL STEEL STEEL	A-126 CLASS B EPDM, NBR, SBR A-126 CLASS B A-307 GRADE B A-307 GRADE B A-307 GRADE B
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MATERIALS

NOTES:

SCALE:

N.T.S

- ALL DIMENSION ARE IN MILLIMETER UNITS 1.
- 2. MATERIAL IS CAST IRON CONFORM TO ASTM A-126 CLASS B 3. MATERIALS OF BOLTS NUTS & WASHER ARE STEEL CONFORM TO
- ASTM-307 GRADE B, ASTM A-563 RESPECTIVELY AND HOT DIP GALVANIZED AS PER ASTM A-153. SPECIFICATION OF FLANGE CONFORMING TO AWWA STANDARDS 4.
- 5. INTERIOR & EXTERIOR 100% FOOD GRADE EPOXY POWDER AS PER AWWA C-550
- THIS DESIGN IS MANUFACTURER STANDARD 6.
- MECHANICAL JOINT SHALL COMPLY AND PASS PRESSURE TEST 7.

BY:

- REQUIREMENT OF AWWA C-110 & AWWA C-111 OR ISO 2531
- RUBBER SEALS SHALL CONFORM WITH ISO 4633, SUITABLE FOR 8. DRINKING/CHLORINATED WATER

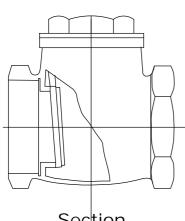
OF METRO KIDAPAWAN WATER DISTRICT					
PLANNING AND DESIGN DIVISION OF METRO KIDAPAWAN WATER DISTRICT	TECHNICAL STANDAR	D DETAI	LS		
DATE: DWG. NO.:		ADAPTC	DR MJ/	FE	DATE

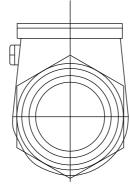
DESIGN UNIT

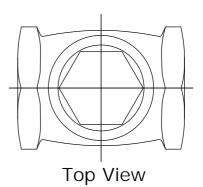
FEBRUARY 2021

01









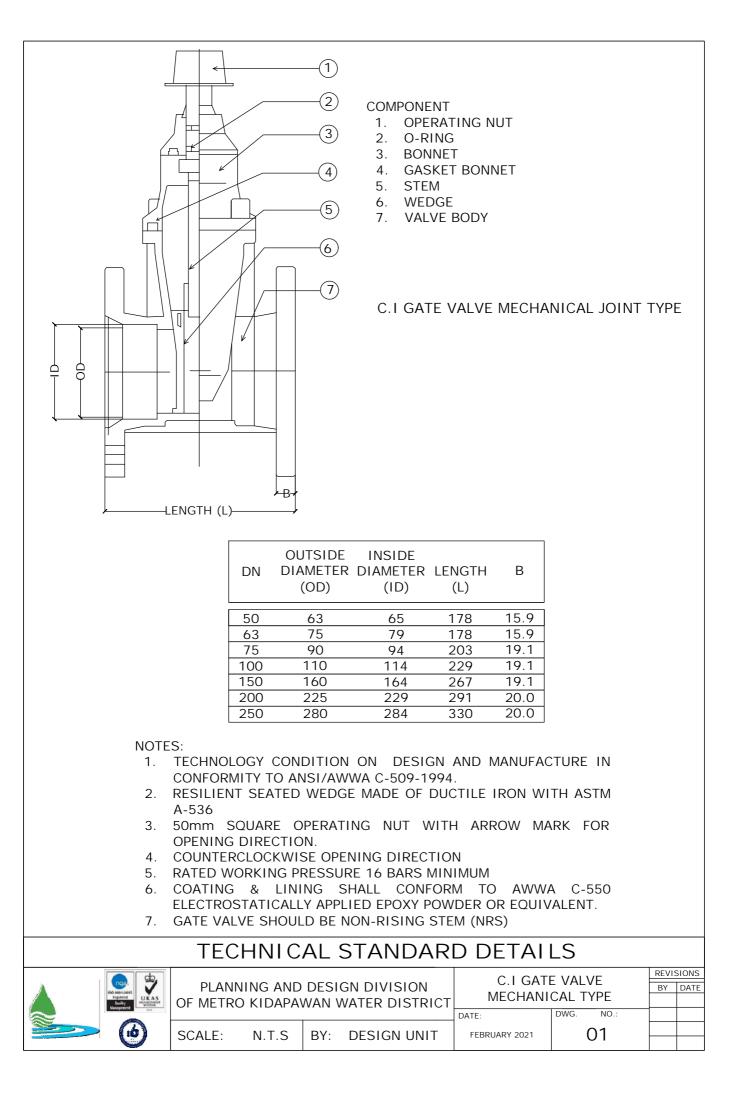
Section

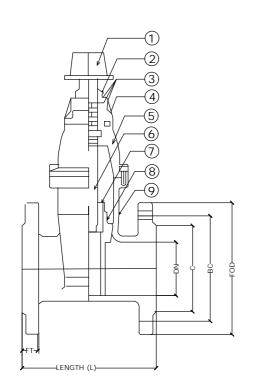
Side View

Size (in)	1/2	3/4	1	1 1/4	1 1/2	2	3
MINIMUM WEIGHT PER SET (kg.)	0.20	0.29	0.45	0.62	0.79	1.14	3.80
INLET THREAD DESIGNATION	1/2	3/4	1	1 1/4	1 1/2	2	3
OUTLET THREAD DESIGNATION	1/2	3/4	1	1 1/4	1 1/2	2	3

1. BRASS VALVES AND FITTING BODIES SHALL BE MANUFACTURED FROM COPPER ALLOY UNS No. C83600 IN ACCORDANCE WITH ASTM 584

TECHNICAL STANDARD DETAILS											
BO GOLIGOS Espanere Builty Municipation				GN DIVISION WATER DISTRICT		ECK VALVE DED TYPE	REVIS BY	DATE			
					DATE:	DWG. NO.:					
6	SCALE:	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021	01					





PARTS:

- 1. OPERATING NUT
- 2. SPLASH MOTE SEAT RING
- 3. O-RING (3)
- 4. O-RING
- 5. BONNET
- 6. STEM (COLD ROLLED THREAD)
- 7. STEM NUT
- 8. WEDGE
- 9. VALVE BODY

NOTES:

- 1. TECHNOLOGY CONDITION ON DESIGN AND MANUFACTURE IN CONFORMITY TO ANSI/AWWA C-509-1994.
- 2. RESILIENT SEATED WEDGE MADE OF DUCTILE IRON WITH ASTM A-536 65-45-12 FULLY ENCAPSULATED WITH NBR/EPDM RUBBER COATED.
- 3. 50mm SQUARE OPERATING NUT WITH ARROW MARK FOR OPENING DIRECTION.
- 4. COUNTERCLOCKWISE OPENING DIRECTION
- 5. RATED WORKING PRESSURE 16 BARS MINIMUM
- COATING & LINING SHALL CONFORM TO AWWA C-550 ELECTROSTATICALLY APPLIED EPOXY POWDER OR EQUIVALENT.
- 7. GATE VALVE SHOULD BE NON-RISING STEM (NRS)

MATERIALS

CAST IRON RUBBER RUBBER CAST IRON STAINLESS STEEL BRONZE DUCTILE IRON ENCAPSULATED CAST IRON ASTM:

A-126 CLASS B NBR NBR A-126 CLASS B ANSI 420 B62 C83600 A-536 W/ NBR/EPDM COATED A-126 CLASS B

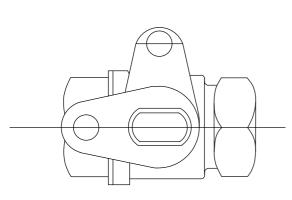
DN	LENGTH (L)	D DIA.	С	FOD	BC	NO. OF BOLT	BOLT SIZE DIA	BOLT HOLE DIA
50	178	20	100	152.4	120.6	4	16	19
75	203	24	132	190.5	152.4	4	16	19
100	229	24	156	228.6	190.4	8	16	19
150	267	28	211	279.4	241.0	8	20	23
200	292	32	266	342.9	298.4	8	20	23
250	330	36	319	406.4	362.0	12	22	25
300	356	42	370	482.6	431.8	12	22	25

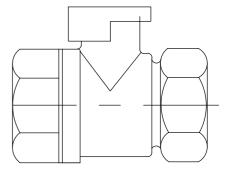
GATE VALVE FLANGE TYPE RESILIENT SEATED WEDGE TYPE AWWA C-509

TECHNICAL STANDARD DETAILS



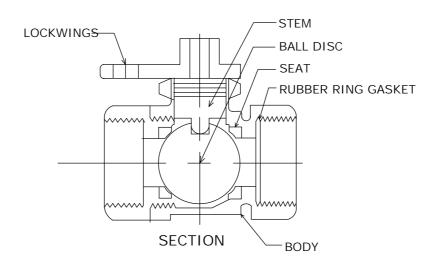
			GATE VALVE FLAN			REVIS	SIONS
PLANNING A	ND DES	IGN DIVISION		E TYPE		BY	DATE
OF METRO KIDA	PAWAN	WATER DISTRICT	-				
			DATE:	DWG.	NO.:		
SCALE: N.T.	S BY	DESIGN UNIT	FEBRUARY 2021		01		
JUALL. N.I.	5 DI.	DESIGN UNIT	TEDROVIRT 2021				





TOP VIEW

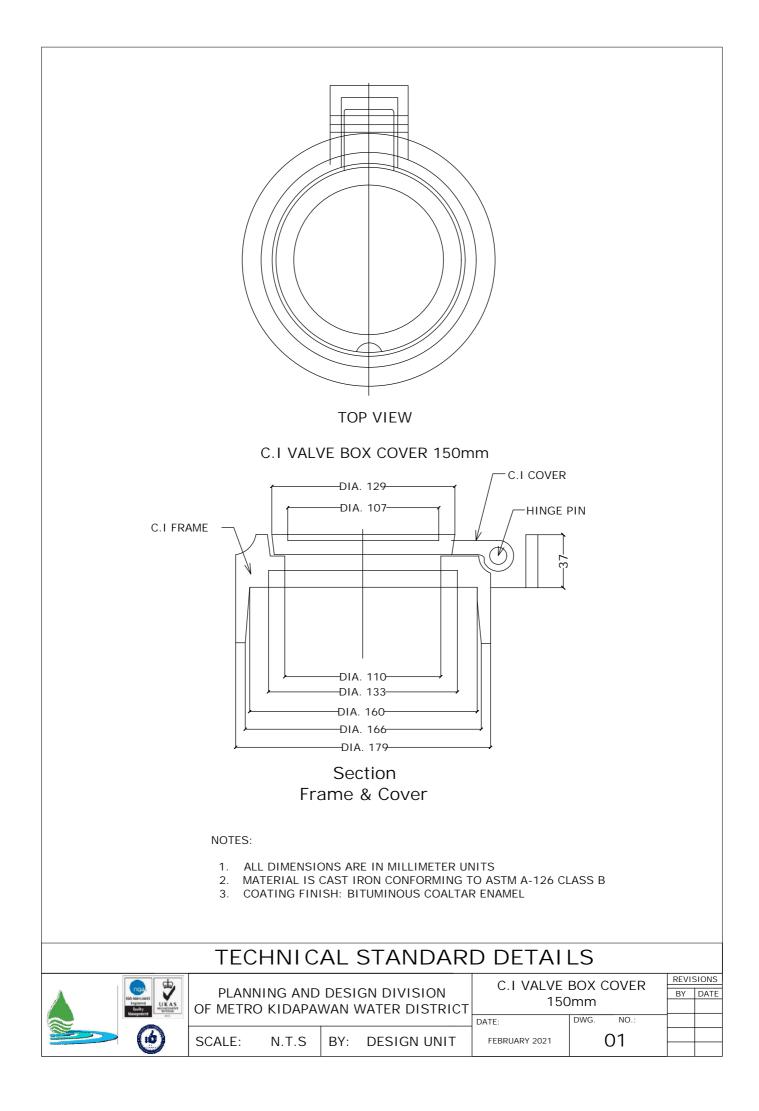
FRONT VIEW

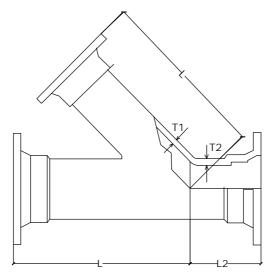


NOTES:

- 1. BRASS VALVES AND FITTINGS BODIES SHALL BE MANUFACTURED FROM COPPER ALLOY UNS No. C83600 IN ACCORDANCE WITH ASTM 584
- 2. LOCKWING SHALL OPEN TO COUNTERCLOCKWISE TURN
- 3. LOCKWING SHALL HAVE AT LEAST 8mm DIAMETER PADLOCK HOLES .
- 4. WHEN FULLY OPENED ANGLE VALVE SHALL HAVE A CIRCULAR UNOBSTRUCTED WAY

TECHNICAL STANDARD DETAILS											
	ISO SOOT JOSS Reparted Quality Management	,		2 2 0 .	GN DIVISION WATER DISTRICT	BRASS BALL VALVE WITH LOCKWING			DATE		
	٩	SCALE:	N.T.S	BY:	DESIGN UNIT	DATE: FEBRUARY 2021	dwg. NO.: 01				





C.I WYE MECHANICAL TYPE

NOTES:

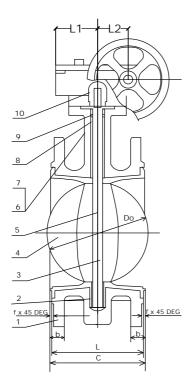
- 1. ALL DIMENSIONS ARE IN MILLIMETER UNITS
- 2. MATERIAL IS CAST IRON CONFORMING TO ASTM A-126 CLASS B
- 3. MATERIAL OF BOLTS & NUTS IS STEEL CONFORM TO ASTM A-307
- GRADE B.AND HOT DIP GALVANIZED AS PER ASTM A-153.4. COATING IS BITUMINOUS COALTAR ENAMEL50 MICRONS THICK. FITTING SHALL BE LINED WITH CEMENT MORTAL CONFORMING TO
- AWWA C-104.5. GASKET MATERIAL SHALL BE SBR, NBR, OR EPDM CONFORMING TO ISO 4633 CLASS 70, AND SUITABLE FOR DRINKING WATER.
- 6. THIS DESIGN IS POLYGON TYPE

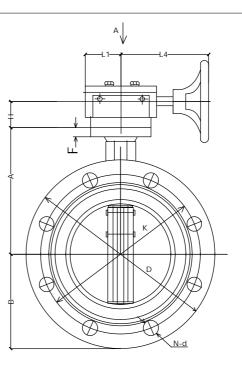
-	MINAL SIZE	BODY	LENGTH		DY KNESS
RUN	BRANCH	(L)	L2	T1	T2
	-				
50	50	230	95	7	7
75	75	254	76.2	7	7
100	50	265	140	7.2	7
100	75	370	140	7.2	7
100	100	370	140	7.2	7.2
150	75	406	153.4	7.8	7
150	100	406	152.4	7.8	7.2
150	150	406	152.4	7.8	7.8
200	75	445	163.5	8.4	7
200	100	445	163.5	8.4	7.2
200	150	445	163.5	8.4	7.8
200	200	518.5	187.5	8.4	8.4
250	75	518.5	187.5	9	7
250	100	518.5	187.5	9	7.2
250	150	518.5	187.5	9	7.8
250	200	585	187.5	9	8.4
250	250	585	187.5	9	9
300	75	585	187.5	9.6	7
300	100	585	187.5	9.6	7.2
300	150	585	187.5	9.6	7.8
300	200	585	187.5	9.6	8.4
300	250	635	203.2	9.6	9
300	300	635	203.2	9.6	9.6

TECHNICAL STANDARD DETAILS

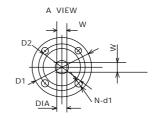


S ANT B				GN DIVISION VATER DISTRIGT	C.I WYE ME	NICAL	BY	DATE	
					DATE:	DWG.	NO.:		
	SCALE:	N.T.S	BY:	DESIGN UNIT	FEBRUARY 2021		01		





REV	DESCRIPT	ION	DESIGN	СН	ECK	APPR	DATE			
SHELI	L TEST 2.4 MPA	SEAT TEST ((Hyd) 1.76 MPA SEAT TEST(Air)							
STAN	DARD AND TECH	NICAL	DESIGN API 609							
FACE	TO FACE EN 558	-1	END FLANGE ANSI B16.5							
TOP F	LANGE ISO 5211		INSPECTION AND TEST EN12266							
•										



NO.	PART NAME	QTY	MATERIALS
1	BODY	1	DI + EPDM
2	KONG BUSHING	2	LUBRICATING BRONZE
3	STEM	1	SS420
4	DISC	1	DI
5	TAPER PIN	1-2	SS420
6	RIVET	2	L3
7	TAG	1	SS304
8	SHORT BUSHING	2	LUBRICATING BRONZE
9	O-RING	1	NBR

SIZE	Α	В	Н	D	К	N-d	Do	d	L	С	b	f	D1	D2	N-d1	F	DIA.	W	L1	L2	L3	L4
DN50(2")	120	80	40	152.4	120.6	4-19	52.6	89	108	111	19	3	65	50	4-7	13	12.6	9	53	45	53	155
DN65(2.5")	130	89	40	177.8	139.7	4-19	64.3	106	112	115	19	3	65	50	4-7	13	12.6	9	53	45	53	155
DN80(3")	145	95	40	190.5	152.4	4-19	78.8	120	114	117	19	3	65	50	4-7	13	12.6	9	53	45	53	155
DN100(4")	155	114	40	228.6	190.5	8-19	104	144	127	130	19	3	90	70	4-10	13	15.77	11	53	45	53	155
DN125(5")	170	125	40	254	215.9	8-22.4	123.3	170	140	143	19	3	90	70	4-10	13	18.92	14	53	45	53	155
DN150(6")	190	139	40	279.4	241.3	8-22.4	155.7	197	140	155	19	3	90	70	4-10	13	18.92	14	53	45	53	155
DN200(8")	205	170	40	342.9	298.5	8-22.4	202.4	252	152	168	20	3	125	102	4-12	13	22.1	17	76	63	76	237
DN250(10")	235	198	40	406.4	361.9	12-25.4	250.4	305	165		22	3	125	102	4-12	13	28.54	22	76	63	76	237

TECHNICAL STANDARD DETAILS



b,					BUTTERELY V			REVIS	SIONS
7	PLANN	IING AND	DESI	GN DIVISION		BY	DATE		
AS	OF METRO		NAN V	VATER DISTRICT	TYPE 50MM				
5	5E110				DATE:	NO.:			
	SCALE:	N.T.S	DV.	DESIGN UNIT	FFBRUARY 2021		01		
	SCALE:	N. I. S	DY:	DESIGN UNTI	ILDRUART 2021		01		